



Mercedes-Benz

Campaign No. 2021060011, July 2021

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: **Model GLB-Class vehicles (247 platform)**  
**Model year 2020**

**Replace Passenger Airbag Module**

Mercedes-Benz AG ("MBAG"), the manufacturer of Mercedes-Benz vehicles, has determined that on certain Model Year ("MY") 2020 GLB (247 platform) vehicles, the mounting of the inflator within the frontal passenger airbag module, as well as the fastening of the airbag fabric to the module, might not meet specifications. In this case, in the event of a crash necessitating airbag deployment, the airbag's fabric might tear at the bolting location which could impair the airbag's ability to protect the passenger occupant, increasing the risk of injury. An authorized Mercedes-Benz dealer will replace the frontal passenger airbag module on the affected vehicles.

Prior to performing this Recall Campaign:

- **VMI must always be checked before performing campaigns to verify that the campaign is required on a specific vehicle. Always check for any other open campaigns, and perform accordingly.**
- Please review the entire Recall Campaign bulletin and follow the repair procedure exactly as described.

Please note that Recall Campaigns **do not expire** and may also be performed on a vehicle with a vehicle status indicator.

Approximately 17 vehicles are involved.

Order No. P-RC-2021060011

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

## Replace front passenger airbag

Model 247

- i** Before beginning work, **no SRS fault message** may be **present** in the instrument cluster!
- i** If a SRS fault message is present before beginning work, it must be rectified.  
The **fault rectification** may **not be invoiced together with the recall!**

### Work procedure

1. Disconnect ground line from on-board electrical system battery.
2. Replace front passenger airbag (AR91.60-P-0664MFB).
3. Connect ground line to on-board electrical system battery.
4. Switch ignition to position 1. To do so, press start button once without touching the brake pedal. Check whether airbag indicator lamp (A, figure 1) permanently goes off (B, figure 2) after a few seconds.
  - i** The SRS check after airbag replacement is thus completely ensured!



Figure 1



Figure 2

**Primary Parts Information**

Qty.	Part Name	Part Number
1	Front passenger airbag	*

\* The required front passenger airbag must be determined according to the equipment variant for the vehicle identification number via the parts process in the Xentry Portal!

**i Note:**

- The following allowable labor operation should be used when submitting a warranty claim for this repair:

**Warranty Information**

**Operation: (02-0937)** Replace front passenger airbag

Includes: Disconnect/connect ground line of on-board electrical system

Damage Code	Operation Number	Labor Time (hrs.)
91 931 10	02-0937	1.0

**i Note**

Operation Number labor times are subject to change.