

1. See Figure 3. Position bulb shield (2).
2. Apply threadlocker to threads of screw (3).
Consumable: LOCTITE 243 MEDIUM STRENGTH
THREADLOCKER AND SEALANT (BLUE) (99642-97)

NOTE

Due to the reuse of the self-tapping screw, do not exceed recommended torque.

3. Install screw (3). Tighten.
Torque: 5.8–6 **in-lbs** (0.66–0.68 N·m)

All Vehicles

1. Install bulb. See the service manual.

Visor Equipped Vehicles

1. See Figure 2. Position visor (1).
2. Install bracket to visor washers (3) and screws (2). Tighten.
Torque: 35–44 **in-lbs** (4–5 N·m)
3. See Figure 1. Hand tighten visor bracket screws (2).
4. Align visor to the rim of the headlamp assembly.
5. Tighten visor bracket screws.
Torque: 10–16 **ft-lbs** (13.5–21.6 N·m)

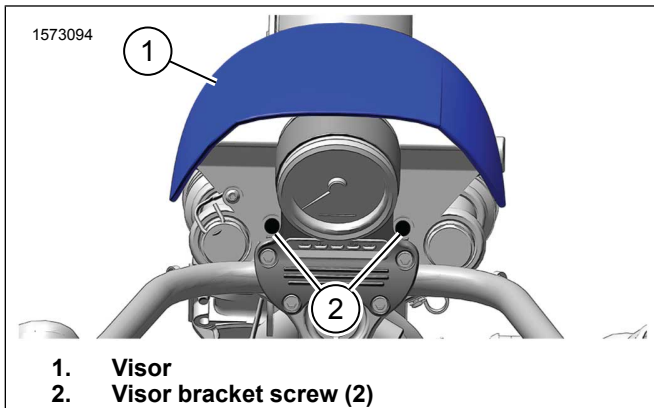


Figure 1. Visor Bracket

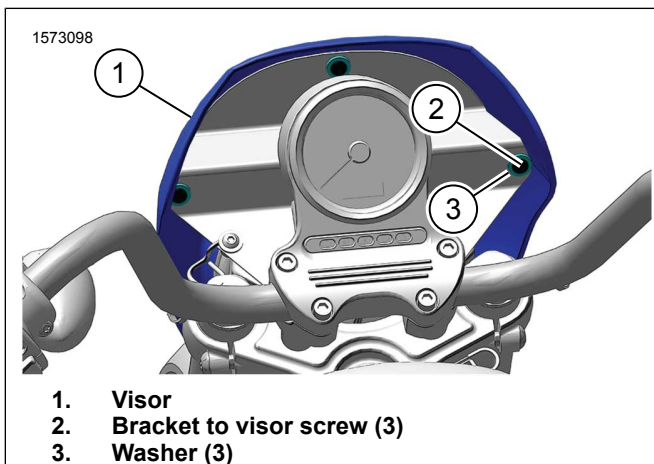


Figure 2. Visor Bracket to Visor

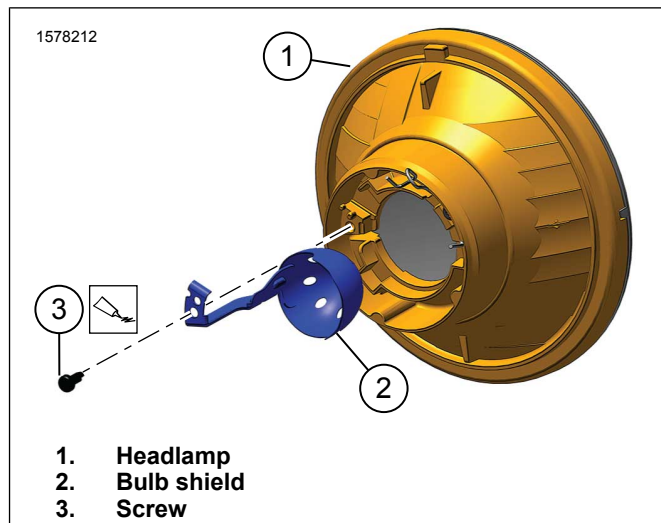


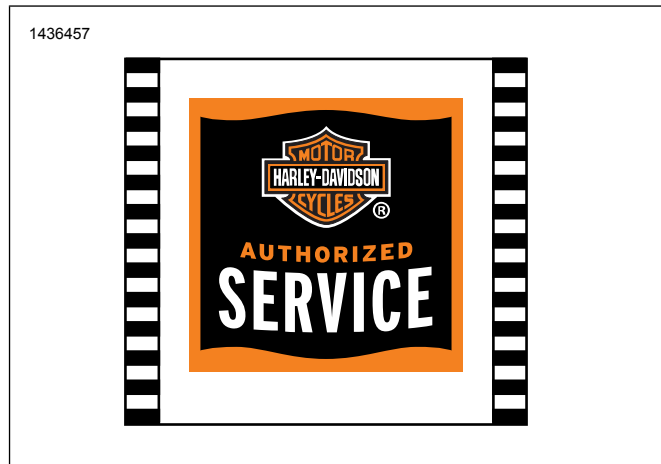
Figure 3. Bulb Shield

Supplemental Procedure Video

▲ WARNING

Always review the appropriate service procedure prior to performing it. This video is intended to supplement, not replace, documented service procedures. Attempting service procedures without the proper training, tools, equipment, and manuals could result in death or injury to you or others. This could also damage the motorcycle or cause the motorcycle to operate improperly. (10406a)

This video is a supplement of the procedure covered in the document. This video can only be viewed through Service Information Portal (SIP).



Video 1. Bulb Shield R&I

Dealer Inventory Instructions

Make the repairs as stated in the Required Dealer Action : Bulb Shield.

File a warranty claim per Table 5 or Table 7.

Credit Procedure

NOTE

Enter bulletin and recall number into comment section of claim.

U.S. Market

On Vehicle Bulb Shield Repair - US Market

Submit a warranty claim per Table 4 for all on vehicle bulb shield repair.

Table 4. On Vehicle Bulb Shield Repair - US Market

ITEM	DATA
Claim Type	SRC
Problem Part Number	68297-05A
Quantity	Leave Blank
Primary Labor Code	2824
Time	0.2 h
Customer Concern Code	0177
Condition Code	9981
Replacement Part No.	91500107
Quantity	1

Upon submission of the properly completed claim, dealers are credited 0.2 h of labor time for performing the procedure. Submit campaign events on their own warranty claim. Do not mix claims with other warranty events.

Inventory Bulb Shield Repair - US Market

Submit a warranty claim per Table 5 for all in-stock inventory bulb shield repair.

Table 5. Inventory Bulb Shield Repair - US Market

ITEM	DATA
Claim Type	SNV
Problem Part Number	68297-05A
Quantity	Leave Blank
Primary Labor Code	Leave Blank
Event Detail Labor Code	8888
Time	0.1 h
Customer Concern Code	0177
Condition Code	9982
Replacement Part No.	91500107
Quantity	1

Upon submission of the properly completed claim, dealers are credited 0.1 h of labor time for performing the procedure. Submit campaign events on their own warranty claim. Do not mix claims with other warranty events.

Canadian Market

On Vehicle Bulb Shield Repair - Canadian Market

Submit a warranty claim per Table 6 for all on vehicle bulb shield repair.

Table 6. On Vehicle Bulb Shield Repair - Canadian Market

ITEM	DATA
Claim Type	SRC
Problem Part Number	68297-05A
Quantity	Leave Blank
Primary Labor Code	2828
Time	0.2 h
Customer Concern Code	0177
Condition Code	9983

Upon submission of the properly completed claim, dealers are credited 0.2 h of labor time for performing the procedure, plus appropriate administrative time. Submit campaign events on their own warranty claim. Do not mix claims with other warranty events.

Inventory Bulb Shield Repair - Canadian Market

Submit a warranty claim per Table 7 for all in-stock inventory bulb shield repair.

Table 7. Inventory Bulb Shield Repair - Canadian Market

ITEM	DATA
Claim Type	SNV
Problem Part Number	68297-05A
Quantity	Leave Blank
Primary Labor Code	Leave Blank
Event Detail Labor Code	8888
Time	0.1 h
Customer Concern Code	0177
Condition Code	9984

Upon submission of the properly completed claim, dealers are credited 0.1 h of labor time for performing the procedure, plus appropriate administrative time. Submit campaign events on their own warranty claim. Do not mix claims with other warranty events.

Return Parts

Dealer may be requested to ship the part back to Harley-Davidson, if the part is not requested follow the direction below.

Hold all claimed parts for 60 d from date of credit issued for possible field inspection and/or request to return to factory. After 60 d, destroy and discard the parts.