

Description: **TIF-114 21V-193 VALVE STEM STABILIZER RECALL**

PowerGlide Chassis

Work Instructions

Effective Date: 3/17/2021

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Written by: Eddie Little



Model: PowerGlide Phaeton, 2021 40IH, 44OH

Old Stabilizer



New Stabilizer



To Remove the old stabilizer and install the new stabilizer please follow these steps.

- 1. Remove TPMS sensor from the inside wheel valve stem extension.**



- 2. Check inside tire air pressure.
If below 70 psi have the tire inspected for damage.**
- 3. Remove the old stabilizer. The old stabilizer may be pushed through the outer wheel and resting on the valve stem extension in between the inner and outer wheel. Be sure the old stabilizer is removed.**



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4. Inspect inside wheel valve stem extension for wear.



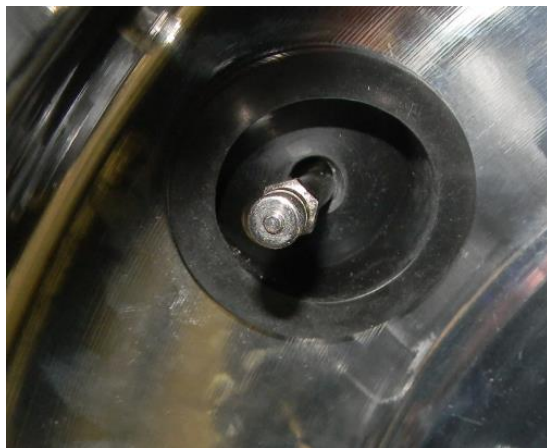
If wear is present:

A) Using a 10mm open end wrench, remove the inner valve stem extension.

B) Install new valve stem.

If no wear is present on the valve stem extension proceed to step 4.

5. Install the new valve stem stabilizer. Be sure the new stabilizer is fully inserted into the wheel with flanges overlapping on both sides of the wheel.



6. Reinstall TPMS sensor onto valve stem extension.