Recall Campaign Bulletin



Campaign No. 2021030008, April 2021

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: Models GLE-Class vehicles (166 platform)

Model Year 2018

Tire Spec - Continental

On February 19, 2021, Continental Tire the Americas, LLC ("CTA") filed a Defect Information Report with NHTSA announcing a potential defect in some of their tires. Mercedes-Benz AG ("MBAG"), the manufacturer of Mercedes-Benz vehicles, has been identified as one of the purchasers of the subject tires recalled by CTA. MBAG has determined the subject tires may have been installed on certain Model Year ("MY") 2018 GLE-Class vehicles (166 platform). Based on the determination from CTA, the affected tires may experience a carcass break in the sidewall with sudden air loss or could develop a belt edge separation, which could lead to a partial or full tread/belt loss. These conditions could increase the risk of a crash or injury. An authorized Mercedes-Benz dealer will check the tires on the affected vehicles and replace them, if necessary.

Prior to performing this Recall Campaign:

- VMI must always be checked before performing campaigns to verify that the campaign is required
 on a specific vehicle. Always check for any other open campaigns, and perform accordingly.
- Please review the entire Recall Campaign bulletin and follow the repair procedure exactly as described.

Please note that Recall Campaigns **do not expire** and may also be performed on a vehicle with a vehicle status indicator.

Approximately 2,529 vehicles are involved.

Order No. P-RC-2021030008

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

Check/test procedure

- 1. Check tire manufacturer, dimension and tread type.
 - Model 166: Continental CrossContact LX Sport 265/45 R20 108H MO.
 - i All the wheel/tire sets (summer/winter tires) that belong to the vehicle must be checked.
 - a. Tire manufacturer, dimension and tread type installed: Continue with test step 2.
 - **b.** Tire manufacturer, dimension and tread type **not** installed: **End measure**.
- 2. Check DOT information, production date and mold number on tires.
 - i Continental CrossContact LX Sport 265/45 R20 108H MO.
 - **2.1.** Check whether the DOT tire identification number, production date and mold number match with the following information.
 - DOT tire identification number: A3XK NXX4 (A, figure 1)
 - Production date: 1318 (B, figure 1)
 - Mold number: 408691 (C, figure 1)

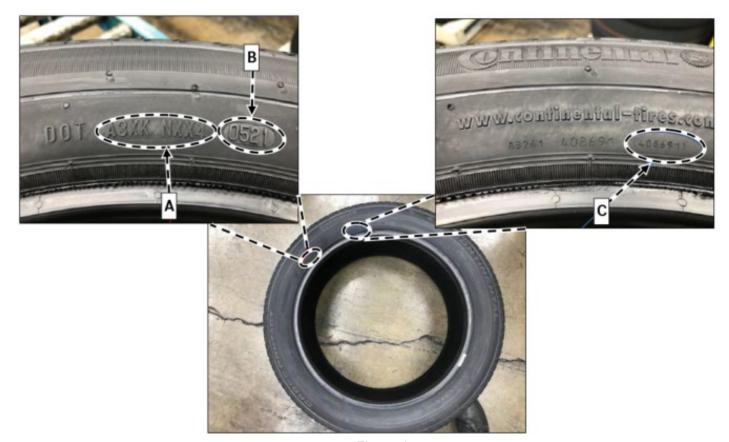


Figure 1

- a. DOT tire identification number, production date and mold number match: Perform work procedure.
- b. DOT tire identification number, production date and mold number do not match: End measure.

Work procedure

1. Replace tires with same dimension and same type.

j	For basic data, see AR40.10-P-1030ME .	Tires removed from the vehicle are subject to a Tire Disablement
	Requirement. Please see below for futhe	r information.

i The tires must always be replaced on an axle basis.

i IMPORTANT: Tire Disablement Requirement.

Federal regulations require all recall tires to be completely disabled within **24 hours of removal**. Please refer to recommended disablement method information communicated by Dealer Tire.

Primary Parts Information

Qty.	Part Name	Part Number
As required (2)*	Tire	*

^{*} The tires must be procured via the usual ordering channels, taking into account the approved wheel/tire combinations and tire recommendation according to WIS.

Small parts such as screws/bolts, lock nuts, sealing rings, cable ties, fluids, sealants, balance weights, etc. are not included in the parts list. The required small parts are taken into account in the budgeting.

Warranty Information

With Check

Operation: Check all tires (02-1828)

Damage Code	Operation Number	Labor Time (hrs.)
40 900 25 8	02-1828	0.1

With Check and Replace

Operation: Check all tires (02-1828)

Replace 2 tires (after check) (02-1829)*

Damage Code	Operation Number	Labor Time (hrs.)
40 900 25 7	02-1828	0.1
	02-1829*	1.5

^{*} Includes: Remove/install 2 wheel and tire assemblies; extra work for: Remove/install 2 wheel and tire assemblies; replace 2 tires; extra work for: Replace 2 tires for run-flat tires or cross-section less than 40; stationary balancing of 2 wheel and tire assemblies; extra work for: Stationary balancing of 2 wheel and tire assemblies; activate tire pressure monitoring system (TPM)

 $\mathbf{i}_{\mathsf{Note}}$

Operation Number labor times are subject to change