

GLOBAL SAFETY FIELD INVESTIGATIONS  
DCS6063  
URGENT - DISTRIBUTE IMMEDIATELY

Date: February 28, 2022

Subject: N212345941-03 - Safety Recall - REVISION  
High Voltage Battery May Melt or Burn  
80% SOC Advanced Diagnostic Software available while waiting for HV battery appointment and additional vehicles have been moved to 'Open' status.

Models: 2020 – 2022 Chevrolet Bolt EV and Bolt EUV

To: All General Motors Dealers

This bulletin has been revised in the following areas:

- The 80% SOC Advanced Diagnostic Software is available while the customer is waiting for their High **Voltage Battery replacement** appointment, if it has not been previously completed in N212345940.

**Important:** If N212345940 (labor code 9105957) has not been previously completed, the 80% SOC Advanced Diagnostic Software is available to the customer while waiting for their high voltage battery replacement appointment. A new unique labor operation, 9106051, has been created for this programming only event. It is a non-closing labor op that will leave the safety recall open until the high voltage battery replacement procedure is completed. Please be sure to refer to the Important note in the Warranty Information section of the revised bulletin.

Please discard all previous copies of bulletin N212345941.

Additional 2020 - 2022 model year Chevrolet Bolt EV vehicles have been moved to 'Open' status in IVH and are now eligible for a battery module replacement. Please verify a VIN's involvement in this field action by checking in IVH prior to doing any repairs. The Dealer Maxis App via Global Connect can be utilized to download a list of eligible 'open' VINs. Dealer Maxis should be queried at a minimum weekly for the most up-to-date information on all open field actions. IVH is the best source for individual VIN inquiries.

As VINs become eligible for final repair in N212345941, they will be closed in N212345940. Remaining VINs in "Incomplete-Remedy Not Available" status under N212345940 will not be eligible for the final repair until GM informs dealers at a future date.

WCAP is calculated from the "Release Date" on VINs in "Open" Status in N212345941 in IVH and will be adjusted as additional releases occur.

When making customer appointments, please remind the customer to not charge their vehicle 24 hours prior to their scheduled appointment. Not charging the

vehicle before the service appointment and ensuring that the battery's state of charge is at 90% or less will help speed up the repair procedure.

Until the battery module is replaced (N212345941), OR the vehicle receives the Advanced Diagnostic Software package, customers should take the following interim steps:

1. Set their vehicle to a 90 percent state of charge limitation using Target Charge Level (for 2020 and newer model years) mode. Instructions on how to do this are available on ([chevy.com/boltevreCALL](http://chevy.com/boltevreCALL)). If customers are unable to successfully make these changes, or do not feel comfortable making these changes, GM is asking them to visit their Chevrolet EV certified dealer to have these adjustments completed.
2. Charge their vehicle more frequently and avoid depleting their battery below approximately 70 miles (113 km) of remaining range, where possible.
3. Continue to park their vehicles outside immediately after charging and not leave their vehicles charging indoors overnight.

### **IMPORTANT**

Failure to use the ZFA Multimodule Coordinated sequential programming procedure will result in claim rejection, and may require customer vehicles to return to be reprogrammed.

### **Question and Answer Document (FAQs)**

Attached to this message you will find a document that addresses the twelve most likely questions customers may have regarding this Safety Recall. Please use this information as an aid to confidently answer customer concerns.

### **Customer Letter Mailing**

Limited customer letter mailing will begin on February 28, 2022 and will continue as VINs become eligible for the final repair.

### **Global Warranty Management (GWM)**

The Required Field Action section on the IVH screen was first updated on October 7, 2021. Please verify a VIN's involvement in this field action by checking in IVH prior to doing any repairs. IVH is the best source for individual VIN inquiries.

END OF MESSAGE  
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