



Toyota Motor Sales, USA, Inc.
 6565 Headquarters Drive
 Plano, TX 75024
 (469) 292-4000

Original Publication Date: November 22, 2023

To: All Toyota Dealer Principals, General Managers, Service Managers, and Parts Managers

**SAFETY RECALL RENOTIFICATION
 OWNER RENOTIFICATION 23R003 AND DEALER OUTREACH UPDATE**

Toyota plans to conduct Safety Recall follow-up notifications to owners whose vehicles have not yet had the following Safety Recall repairs completed. Additionally, to provide dealers the opportunity to conduct outreach on newer campaigns, some older campaigns will be removed from LEO. *Campaign status information on unremedied vehicles remains available for individual vehicle VIN lookup on these vehicles.* **Toyota Dealers are encouraged to reach out to owners before the removal date to remind owners whose vehicles have not yet had campaign repairs completed.**

We request your assistance in completing the applicable campaign repairs as owners receive follow-up notifications and contact your dealership. Please note the follow-up activity may cause an increase in owner appointments. Toyota plans to mail these follow-up activities in the months to come. Please take this into consideration when analyzing your staffing requirements.

****Owner Renotification 23R003****

Campaigns Covered in the Renotification

Campaign	Model, Model Year and Title	Approximate UIO	Renotification Schedule
22TA09	2022 Model Year Tacoma - Upper Child Seat Anchor Welds May Fail During a Crash	23,500	Early Dec 2023
21TA03	2018 – 2019 Model Year 86 - Vehicle May Stall if Low-Pressure Fuel Pump Becomes Inoperative	950	
21TA04	2020 - 2021 Model Year Supra - Potential Increased Braking Distance	2,900	
21TA05	2019 - 2020 Yaris Sedan, 2020 Yaris Hatchback and Yaris R - Vehicle May Stall During Driving at Higher Speeds	8,400	
21TA06	2018 - 2021 Model Year Tundra - Potential Increased Risk of Vehicle Fire	54,300	
21TA09	2018 - 2019 Model Year Camry - Sudden Loss of Power Braking Assist May Occur	78,200	

Follow-Up Owner Notification Letter Mailing Date

The Campaign Follow-Up Owner Notification(s) will begin in early December 2023. Owners will be notified using the following method(s) to the extent the information is available:

- First Class Mail Letter
- Email

Owner notifications will be sent over a period of several weeks consistent with parts availability.

LEO Additions

Campaign	Model, Model Year and Title	Upload Date
22TA02	2021 Model Year C-HR - Pre-Collision System (PCS) Inoperative without Warning Indicator	12/27/2023

LEO Removals

Campaign	Model, Model Year and Title	Added to LEO	Removal Date
20TA10	2013 - 2015 Model Year Prius, 2014 - 2017 Model Year Prius V - Hybrid System Software Update	Oct 2021	11/29/2023
20TA13	2020 Model Year Supra - Headlamp Adjustment Plugs Installed in Incorrect Locations	Oct 2021	
20TA16	2020 - 2021 Model Year Supra - Potential Fuel Tank Leak	Oct 2021	

Dealer Inventory Procedures

New and Pre-Owned Vehicles in Dealer Inventory

Refer to the Dealer Letter on TIS for each Safety Recall or Service Campaign for specific instructions on new and pre-owned vehicle handling.

NOTE: Dealers can identify if any of their new and used inventory has any open campaigns in the Vehicle Inventory Summary available in Dealer Daily (**Non SET and GST dealers:** <https://dealerdaily.toyota.com/>). The Vehicle Inventory Summary may take up to 4 hours to populate information for newly launched campaigns.

Toyota Certified Used Vehicle (TCUV)

The TCUV policy prohibits the certification of any vehicle with an outstanding Safety Recall, Special Service Campaign, or Limited Service Campaign. Thus, no affected units are to be designated, sold, or delivered as a TCUV until all applicable Safety Recalls, Special Service Campaigns, and Limited Service Campaigns have been completed on that vehicle.

Toyota Rent-A-Car (TRAC) & Service Loaners

Toyota requests that dealers remove all TRAC and Service Loaner vehicles from service that are covered by a Safety Recall unless the defect has been remedied.

Customer Handling, Parts Ordering, and Remedy Procedures

Technical Instructions

Refer to TIS for Technical Instructions on repair. Conduct all non-completed Safety Recalls and/or Service Campaigns on the vehicle during the time of appointment.

Parts Ordering

The applicable parts ordering information can be found in the Dealer Letter and Technical Instructions of the *specific* campaign. As a general practice, please utilize the following guidelines to determine your parts order for this renotification activity:

- Check current stock levels.
- Subsequent orders should be based on customer appointments.
- Replenishment orders of parts should be based on a "sell one, buy one" basis.

Customer Handling

Toyota encourages dealerships to follow-up with their customers by telephone to encourage them to complete a Safety Recall and/or Service Campaign. The following word track has been provided for this purpose. To assure a consistent and accurate description of the Safety Recall and/or Service Campaign is communicated to the customer, dealership associates are requested to refer to the specific Safety Recall or Service Campaign Q&A (available in TIS) to answer any specific customer questions.

Hello [Mr./Ms.]_____ [Customer Name],

Our dealership [Dealership Name] is following up with you regarding Safety Recall/Service Campaign [Recall/Campaign No.] which involves [Safety Recall/Service Campaign Title]. Our records indicate that your vehicle has not been remedied under this Safety Recall/Service Campaign. As a customer convenience, I would like to answer any questions that you may have. [Answer any questions using the applicable campaign Q&A]

May I schedule an appointment for your vehicle to complete this [Important Safety Recall/Service Campaign]?

What date and time will be convenient for you to bring your vehicle into our service department which is located at [dealership address]. If you have any further questions or concerns, please contact me at _____ [contact name and telephone no.]

NOTE: Additional guidelines regarding dealership follow-up for non-completed recalls and other campaigns can be found in Warranty Policy 5.21.

Please review this entire package with your Service and Parts staff to familiarize them with the proper step-by-step procedures required to implement this Owner Renotification of Non-Completed Safety Recall, Special Service and/or Limited Service Campaign.

Thank you for your cooperation.
TOYOTA MOTOR SALES, U.S.A., INC.