News Channel Update

Vehicle Compliance & Analysis

TO: Mercedes-Benz Dealer Principals, General Managers, Sales	FROM: Gregory Gunther, Department Manager, Vehicle		
Managers, Service Managers, Parts Managers	Compliance and Analysis, Engineering Services		
RE: Recall Campaign Launch Notification			
Replace Rear Door Latches	Date: July 2, 2021		
MY19-21 463 (G-Class)			

IMPORTANT RECALL CAMPAIGN UPDATE

Please see the attached documents related to the campaign listed above.

Please note that all customer inquiries should be directed to the Customer Assistance Center at 1-800-FOR-MERCEDES.

Sincerely,

Gregory Gunther

Department Manager, Vehicle Compliance & Analysis



News Channel Update Vehicle Compliance & Analysis

Campaign No.:	NHTSA ID	Campaign Desc. :	Replace Rear Door	
2021060007	21V353	21P7391004	·	
2021060014		21P7391003	Latches	
This is to notify you of a Recall Campaign launch to replace the rear door latches on 17,800 Model Year 2019-2021 G-Class (463 platform) vehicles. The recall campaign will be visible on the www.safercar.gov website and may generate questions from customers. Affected VINs will be flagged in VMI as "OPEN" on July 2, 2021.				
		Background		
Issue		Mercedes-Benz AG ("MBAG"), the manufacturer of Mercedes-Benz vehicles, has determined that on certain Model Year ("MY") 2019-2021 G-Class (463 platform) vehicles equipped with rear door latches for the US market, the rear doors might not open, close, or lock according to current production specifications. Depending on the tolerances of the components within the latches, the rear doors might not be fully closed even though they appear to be closed, and could open while driving under certain extreme types of driving maneuvers and road conditions, increasing the risk of a crash or injury. Further, if the child safety lock is activated on the rear doors and excessive force is used to attempt to open the doors from inside the vehicle, the internal latching components may deform and prevent the rear doors from being opened from the inside, increasing the risk of injury in the event of a crash. MBUSA will conduct a voluntary recall. An authorized Mercedes-Benz dealer will replace		
What We're Doing		both the rear door latches on the affected vehicles, including those previously replaced or repaired under warranty, with a door latch that incorporates an enhanced design.		
Parts		Parts are available and can be ordered	as necessary.	
Vehicles Affected				
Vehicle Model Year(s)		2019-2021		
Vehicle Model		G-Class		
		Vehicle Populations		
Total Recall Population		17,800		
Total Vehicles in Dealer Inven		19		
Given this notice, it is a violation of Federal law for a dealer to sell or lease any new MY19-21 G-Class vehicles in dealer inventory covered by this notification until the vehicle has been repaired. Once the remedy is available, the vehicles will be flagged as "OPEN" and Work Instructions will be available in Xentry. Once the repair is complete, the vehicle may be sold or leased. Loaner and demonstrator vehicles may continue to be driven, but must not be retailed until repaired. As a matter of normal service process, please check for other repair measures which might be applicable to the vehicle(s) Additionally, given this notice, it is a violation of Federal Law for car rental companies to rent new MY19-21 G-Class vehicles covered by this notification until the vehicle has been repaired.				
Next Steps/Notes				
Customer Notification Timelin	ne	Customer letters will be mailed approxima available.	ŕ	
AOMS/SOMS		AOMs – This recall may generate questions from your dealers. Please forward this notice to your dealers ASAP.		
Rental Fleet Partners		This recall may affect vehicles in your fleet. Please contact your respective MBUSA fleet representative for further information and next steps. For repairs, please contact your preferred MBUSA dealer.		



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While we regret any inconvenience this may cause, MBUSA is determined to maintain a high level of vehicle quality and customer satisfaction.

Please refer all customer inquiries to the Customer Assistance Center at 1-800-FOR-MERCEDES.



Recall Campaign Bulletin



Campaign No. 2021060014, July 2021

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: Model G-Class vehicles (463 platform)

Model year 2019-2020

Replace Rear Door Lock - Code XZ8/XZ9 (MY19/MY20)

Mercedes-Benz AG ("MBAG"), the manufacturer of Mercedes-Benz vehicles, has determined that on certain Model Year ("MY") 2019-2020 G-Class (463 platform) vehicles equipped with rear door latches for the US market, the rear doors might not open, close, or lock according to current production specifications. Depending on the tolerances of the components within the latches, the rear doors might not be fully closed even though they appear to be closed, and could open while driving under certain extreme types of driving maneuvers and road conditions, increasing the risk of a crash or injury. Further, if the child safety lock is activated on the rear doors and excessive force is used to attempt to open the doors from inside the vehicle, the internal latching components may deform and prevent the rear doors from being opened from the inside, increasing the risk of injury in the event of a crash. An authorized Mercedes-Benz dealer will replace both the rear door latches on the affected vehicles with a door latch that incorporates an enhanced design, including those previously replaced or repaired under warranty.

Prior to performing this Recall Campaign:

- VMI must always be checked before performing campaigns to verify that the campaign is required
 on a specific vehicle. Always check for any other open campaigns, and perform accordingly.
- Please review the entire Recall Campaign bulletin and follow the repair procedure exactly as described.

Please note that Recall Campaigns **do not expire** and may also be performed on a vehicle with a vehicle status indicator.

Approximately 13,888 vehicles are involved.

Order No. P-RC-2021060014

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

Replace door lock on left and right rear doors Model 463 with codes XZ8 or XZ9

Code XZ8 corresponds to (model year 2019)

i Code XZ9 corresponds to (model year 2020)

Work procedure

- 1. Remove door trim on left and right rear doors.
 - i For basic data, see AR72.12-P-1010XG.
- 2. Carefully pull off door foam sheeting (A, Figure 1) from rear doors as shown.
 - Door foam sheeting does not have to be completely removed and is reused.



Figure 1

- 3. Remove door locks of rear doors.
 - i For basic data, see AR72.12-P-2511XG.
- **4.** Complete unit consisting of door lock, actuator motor of central locking system with release cable, and door locking knob prior to installation and insert into door to assemble.
 - i The mounting screws on *CL actuators* (Figure 3) *MUST* be replaced and are included with the parts kit.



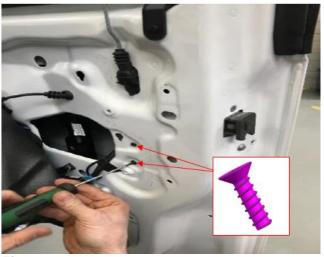


Figure 2

Figure 3

- 5. Complete doors.
 - i For basic data, see AR72.12-P-2511XG.

Primary Parts Information

Qty.	Part Name	Part Number
1	Door lock parts kit	A 463 730 14 02

i Note:

• The following allowable labor operation should be used when submitting a warranty claim for this repair:

Warranty Information

Operation: (02-0553) Replace door lock on left and right rear doors

Includes: Remove/install door trims, replace CL actuator and mounting screws for CL actuator

Damage Code	Operation Number	Labor Time (hrs.)
73 910 03	02-0553	1.5

i

Operation Number labor times are subject to change.