OMB Control No.: 2127-0004

Not sequential

Part 573 Safety Recall Report

21V-961

Manufacturer Name: Mercedes-Benz USA, LLC

Submission Date: APR 12, 2022 **NHTSA Recall No.:** 21V-961 **Manufacturer Recall No.:** 2022030003



Manufacturer Information:

Manufacturer Name: Mercedes-Benz USA, LLC

Address: 13470 International Parkway

Jacksonville FL 32218

Company phone: 1-877-496-3691

Population:

Number of potentially involved: 139 Estimated percentage with defect: 100 %

Vehicle Information:

Vehicle 1: 2019-2020 Mercedes-Benz A220

Vehicle Type: LIGHT VEHICLES

Body Style : 4-DOOR Power Train : GAS

Descriptive Information: Mercedes-Benz 2019-2020 A-Class 9 Vehicles

The recall population was determined through production records.

Vehicles outside of the recall population have a fuel rail and fuel injectors which have

been properly cleaned prior to assembly.

Production Dates: MAY 27, 2016 - MAY 14, 2020

VIN Range 1 : Begin : NR End : NR

Vehicle 2: 2020-2020 Mercedes-Benz AMG A35

Vehicle Type: LIGHT VEHICLES

Body Style: 4-DOOR
Power Train: GAS

Descriptive Information: Mercedes-Benz 2020 AMG A-Class 1 Vehicle.

The recall population was determined through production records.

Vehicles outside of the recall population have a fuel rail and fuel injectors which have

been properly cleaned prior to assembly.

Production Dates: MAY 27, 2016 - MAY 14, 2020

Vehicle 3:	2019-2019 Mer	cedes-Benz C3	800			
V -	LIGHT VEHICLE	ES				
Body Style :						
Power Train :	GAS					
Descriptive Information :						
				hrough production reco n have a fuel rail and fue		
	been properly c				er injectors winch have	
_		_	•	J		
Production Dates :						
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential	
Vehicle 4:	2016-2016 Mer	rcedes-Renz C3	800			
	LIGHT VEHICLE		,00			
Body Style :		10				
Power Train :						
		2016 C-Class	1 Vahicla			
Descriptive information.	: Mercedes-Benz 2016 C-Class 1 Vehicle The recall population was determined through production records.					
	r i i i r			9 I		
				n have a fuel rail and fue	el injectors which have	
	been properly c	cleaned prior to	assembl	y.		
Production Dates:	MAY 27, 2016 -	MAY 14, 2020				
VIN Range 1:	Begin:	NR	End:	NR	■ Not sequential	
	2020-2020 Mer		IG C43			
V -	LIGHT VEHICLE	ΞS				
Body Style :						
Power Train :						
Descriptive Information :					1	
	The recall popu	lation was dete	erminea t	hrough production reco	ras.	
	Vehicles outside	e of the recall p	opulation	n have a fuel rail and fue	el injectors which have	
	been properly o	cleaned prior to	assembl	y.	·	
Production Dates :	MAY 27, 2016 -	MAY 14, 2020				
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential	

Vehicle 6:	2020-2020 Mer	cedes-Benz AM	IG C63			
Vehicle Type :	LIGHT VEHICLE	LIGHT VEHICLES				
Body Style :	2-DOOR	2-DOOR				
Power Train :	GAS					
Descriptive Information :	Mercedes-Benz	2020 AMG C-C	lass 1 Veh	icle		
	The recall popul	lation was dete	rmined th	rough production record	ls.	
			-	have a fuel rail and fuel	injectors which have	
	been properly c	leaned prior to	assembly	7.		
Production Dates:	MAY 27, 2016 -	MAY 14, 2020				
VIN Range 1:	Begin:	NR	End: N	NR	☐ Not sequential	
W.L. I. 7	0000 0000 M	l D CI	1050			
	2020-2020 Mer		AZJU			
~ -	LIGHT VEHICLE	.				
Body Style : Power Train :						
Descriptive Information :				es arough production record	l _e	
	The recan popul	iation was dete	i iiiiiieu tii	irough production record	15.	
	Vehicles outside	of the recall p	opulation	have a fuel rail and fuel	injectors which have	
	been properly c	leaned prior to	assembly	7.		
Production Dates :	MAY 27. 2016 - I	MAY 14. 2020				
VIN Range 1:		NR	End: N	NR	☐ Not sequential	
	8				<u> Г</u>	
Vehicle 8:	2019-2019 Mer	cedes-Benz E30	00			
Vehicle Type :	LIGHT VEHICLE	S				
Body Style :	4-DOOR					
Power Train :	GAS					
Descriptive Information :	Mercedes-Benz	2019 E-Class 6	Vehicles			
	The recall popul	lation was dete	rmined th	rough production record	ls.	
	Vahiclas outsida	of the recall n	onulation	have a fuel rail and fuel	injectors which have	
	been properly c	-	-		ingectors withen have	
		-	J			
Production Dates :					_	
VIN Range 1:	Begin:	NR	End: N	NR	☐ Not sequential	

	GAS Mercedes-Benz The recall popul	S 2020 E-Class 5 ation was deter of the recall po	Vehicle rmined opulatio	through production rec on have a fuel rail and fo	cords. uel injectors which have
Production Dates :	MAY 27, 2016 - I	MAY 14, 2020			
VIN Range 1:		NR	End:	NR	■ Not sequential
	GAS Mercedes-Benz The recall popul	S 2020 E-Class 1 ation was deter of the recall po	Vehicle rmined opulatio	through production rec on have a fuel rail and fo	cords. uel injectors which have
Production Dates :	MAY 27, 2016 - I	MAY 14, 2020			
VIN Range 1:	Begin:	NR	End:	NR	■ Not sequential
	GAS Mercedes-Benz The recall popul	S 2020 E-Class 1 ation was deter of the recall po	Vehicle rmined opulatio	through production rec on have a fuel rail and fo	cords. uel injectors which have
Production Dates : VIN Range 1 :		MAY 14, 2020 NR	End:	NR	☐ Not sequential

			50		
Descriptive Information :	Mercedes-Benz	2019 G-Class 2	Vehicle	es	
	The recall popul	ation was dete	rmined	through production reco	ords.
	Vehicles outside been properly cl	-	-	on have a fuel rail and fuelly.	el injectors which have
Production Dates :	MAY 27, 2016 - I	MAY 14, 2020			
VIN Range 1:		NR	End:	NR	■ Not sequential
	GAS Mercedes-Benz The recall popul	S 2019 AMG G-Cl ation was deter of the recall po	ass 2 Vermined	through production reco on have a fuel rail and fu	
Production Dates :	MAY 27, 2016 - I	MAY 14, 2020			
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential
	GAS	S		3 Vahiclas	
Descriptive information.				s venicles through production reco	ords.
	Vehicles outside been properly cl			on have a fuel rail and fuelly.	el injectors which have
Production Dates :	MAY 27. 2016 - I	MAY 14, 2020			
VIN Range 1:		NR	End:	NR	■ Not sequential

Vehicle Type : Body Style : Power Train :					
Production Dates :	MAY 27, 2016 - N	MAY 14, 2020			
VIN Range 1:	Begin:	NR	End:	NR	■ Not sequential
	GAS Mercedes-Benz 2 The recall popul	S 2019-2020 GLO ation was deter of the recall po	C-Class ^a rmined	through production recor on have a fuel rail and fuel	
Production Dates :	MAY 27, 2016 - N	MAY 14, 2020			
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential
Vehicle Type : Body Style : Power Train :					
Production Dates:			F. 1	ND	□ No.4 ··· ·· ·· ·
VIN Range 1:	Begin:	NR	End:	NK	☐ Not sequential

			450		
Descriptive Information :					
	The recall popul	ation was detei	rmined	through production recor	ds.
	Vehicles outside been properly cl	-	-	n have a fuel rail and fuel ly.	injectors which have
Production Dates :	MAY 27, 2016 - I	MAY 14. 2020			
VIN Range 1:		NR	End:	NR	☐ Not sequential
Vehicle 19:	2020-2020 Merc	cedes-Benz GLS	S580		
0.2	LIGHT VEHICLE	S			
Body Style :					
Power Train :	GAS				
Descriptive Information :	Mercedes-Benz 2020 GLS-Class 2 Vehicles The recall population was determined through production records.				
	The recall popul	ation was deter	mmea	unrough production recor	us.
	Vehicles outside been properly cl	-	-	n have a fuel rail and fuel ly.	injectors which have
Production Dates :	MAY 27. 2016 - N	MAY 14. 2020			
VIN Range 1:		NR	End:	NR	☐ Not sequential
	2019-2019 Merc		G GT53		
V 1	LIGHT VEHICLE	S			
Body Style : Power Train :					
Descriptive Information :		2010 AMC CT (Tlace 9 V	Vahiolos	
Descriptive information.				through production recor	ds.
	Vehicles outside of the recall population have a fuel rail and fuel injectors which have been properly cleaned prior to assembly.				
Production Dates :	MAY 27, 2016 - I	MAY 14, 2020			
VIN Range 1:		NR	End:	NR	☐ Not sequential

Vehicle 21:	2019-2019 Mer	cedes-Benz AM	G GT63			
		LIGHT VEHICLES				
Body Style :						
Power Train :	GAS					
Descriptive Information :						
	The recall popul	lation was dete	rmined through production re	cords.		
	Vehicles outside	of the recall p	opulation have a fuel rail and f	uel injectors which have		
	been properly c			3		
Production Dates :	MAY 27. 2016 - J	MAY 14, 2020				
VIN Range 1:		NR	End: NR	■ Not sequential		
	U					
Vehicle 22:	2020-2020 Mer	cedes-Benz S56	60			
Vehicle Type :	LIGHT VEHICLE	S				
Body Style :	4-DOOR					
Power Train :	GAS					
Descriptive Information :	Mercedes-Benz	2020 S-Class 2	Vehicles			
•			rmined through production re	cords.		
	** 1 . 1	0.1				
		-	opulation have a fuel rail and f	uel injectors which have		
	been properly c	leaned prior to	assembly.			
Production Dates :	MAY 27, 2016 -	MAY 14, 2020				
VIN Range 1:		NR	End: NR	☐ Not sequential		
	3					
Vehicle 23:	2020-2020 Mer	cedes-Benz SL5	550			
Vehicle Type :	LIGHT VEHICLE	S				
Body Style :	2-DOOR					
Power Train :	GAS					
Descriptive Information :	Mercedes-Benz	2020 SL-Class	1 Vehicle			
•			rmined through production re	cords.		
	Vohiclos outsido	of the recall pe	opulation have a fuel rail and f	and injectors which have		
	been properly c	-	-	uei injectors winch have		
Production Dates :	MAY 27, 2016 - I	MAY 14, 2020				
VIN Range 1:		NR	End: NR	■ Not sequential		

Description of Defect:

Description of the Defect: Mercedes-Benz AG ("MBAG"), the manufacturer of Mercedes-Benz vehicles,

has determined that on certain Model Year ("MY") 2016- 2020 CLA-Class (118 platform), GLA-Class (156 platform), GLE/GLS-Class (167 platform), A-Class (177 platform), C-Class (205 platform), E-Class (213 platform), S-Class (222 platform), SL-Class (231 platform), E-Class Coupe/Convertible (238 platform), GLB-Class (247 platform), GLC-Class (253 platform), CLS-Class (257 platform), AMG GT 4-doors Coupe (290 platform) and G-Class (463 platform) vehicles with a gasoline engine, a leak may develop between the fuel rail and fuel

injector due to trapped particles from the production process.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: Trapped debris might damage the seal between the fuel rail and fuel injector,

which over the life of the vehicle, might result in a fuel leak into the engine compartment. Leaking fuel from this area might contact hot parts of the

engine and therefore a risk of a fire cannot be ruled out.

Description of the Cause: Due to a deviation in the production process, the fuel rail and fuel injectors

might not have been cleaned properly prior to assembly.

Identification of Any Warning The driver may notice a fuel odor if a leak occurs or a check engine light if the

that can Occur: fuel rail pressure deviation exceeds thresholds.

Involved Components:

Component Name 1: RETAINING SPRING F INJECTOR

Component Description: RETAINING SPRING F INJECTOR

Component Part Number: A2780720443

Component Name 2: HIGH PRESSURE PIPE

Component Description: HIGH PRESSURE PIPE

Component Part Number: A2760703232

Component Name 3: HIGH PRESSURE PIPE

Component Description: HIGH PRESSURE PIPE

Component Part Number: A2780702432

Component Name 4: HIGH PRESSURE PIPE VST

Component Description: HIGH PRESSURE PIPE VST

Component Part Number: A2560704300

Component Name 5: INJECTOR WITH DUESE

Component Description: INJECTOR WITH DUESE

Component Part Number: A2560705600

Component Name 6: FUEL DISTRIBUTOR VST

Component Description: FUEL DISTRIBUTOR VST

Component Part Number: A1770700400

Component Name 7: FUEL DISTRIBUTOR VST

Component Description: FUEL DISTRIBUTOR VST

Component Part Number: A2600700900

Component Name 8: FUEL DISTRIBUTOR VST

Component Description: FUEL DISTRIBUTOR VST

Component Part Number: A2640701900

Component Name 9: FUEL DISTRIBUTOR VST

Component Description: FUEL DISTRIBUTOR VST

Component Part Number: A2700701995

Component Name 10: FUEL DISTRIBUTOR VST

Component Description: FUEL DISTRIBUTOR VST

Component Part Number: A2740701195

Component Name 11: FUEL DISTRIBUTOR VST HI

Component Description: FUEL DISTRIBUTOR VST HI

Component Part Number: A2560703200

Component Name 12: FUEL DISTRIBUTOR VST LI

Component Description: FUEL DISTRIBUTOR VST LI

Component Part Number: A2760704195

Component Name 13: FUEL DISTRIBUTOR VST LI

Component Description: FUEL DISTRIBUTOR VST LI

Component Part Number: A2780703195

Component Name 14: FUEL DISTRIBUTOR VST RE

Component Description: FUEL DISTRIBUTOR VST RE

Component Part Number: A2760704295

Component Name 15: FUEL DISTRIBUTOR VST RE

Component Description: FUEL DISTRIBUTOR VST RE

Component Part Number: A2780703295

Component Name 16: FUEL DISTRIBUTOR VST VO

Component Description: FUEL DISTRIBUTOR VST VO

Component Part Number: A2560703100

Supplier Identification:

Component Manufacturer

Name: Mercedes-Benz AG

Address: NR

Foreign States

Country: Germany

Chronology:

Due to isolated field complaints involving alleged fuel leakage (one single complaint received from a US dealer at end of January 2020 in which the customer noticed a fuel odor, however the vehicle was registered in the Canadian market), camera images from the production process of fuel rail and fuel injector components were evaluated for potential deviations from specifications. Images were evaluated by both manual screening and image recognition software. By the end of February 2021, several million camera images from the production process were evaluated. Images of the fuel rails identified the potential for particle inclusions in the produced fuel rail components. It was also determined during this review that a process change in August 2020 that was part of continuous process improvement prevented the risk of particle inclusions from reoccurring. Subsequently, from March to April 2021, the isolated field complaints were reviewed and traced back to inclusions identified in fuel rails that were detected by the analysis of camera images. The analysis showed that these were small plastic and metal particles.

From May to July 2021, the production plant and the development department analyzed whether the particles identified in fuel rails could lead to a leak in the seal between the fuel rail and the fuel injector. This analysis determined that it could not be ruled out that trapped sharp-edged particles could work their way into the seal over the vehicle's operating life.

In the following months, potential effects of leaking fuel from the seal between the fuel rail and fuel injector were investigated for a potential safety risk.

On December 03, 2021, MBAG determined that a potential safety risk cannot be ruled out and decided to conduct a recall. To date Mercedes-Benz is only aware of the one aforementioned customer complaint in the US

Description of Remedy:

Description of Remedy Program : An authorized Mercedes-Benz dealer, will replace the fuel rail and fuel

injectors on the affected vehicles.

Pursuant to 49 C.F.R. § 577.11(e), MBUSA does plan to provide notice about pre-notice reimbursement to owners since most of the involved vehicles would have been previously subject to the condition described and customers who have already paid to have this recall condition

corrected may be eligible to receive reimbursement.

How Remedy Component Differs fuel rail according to specifications

from Recalled Component: Remedy: Parts Number:

RETAINING SPRING F INJECTOR A2780720443

HIGH PRESSURE PIPE A2760703232 HIGH PRESSURE PIPE A2780702432

HIGH PRESSURE PIPE VST A2560704300 INJECTOR WITH DUESE A2560705600 FUEL DISTRIBUTOR VST A1770700400

FUEL DISTRIBUTOR VST FUEL DISTRIBUTOR VST	A2600700900 A2640701900
FUEL DISTRIBUTOR VST	A2700701995
FUEL DISTRIBUTOR VST	A2740701195
FUEL DISTRIBUTOR VST HI	A2560703200
FUEL DISTRIBUTOR VST LI	A2760704195
FUEL DISTRIBUTOR VST LI	A2780703195
FUEL DISTRIBUTOR VST RE	A2760704295
FUEL DISTRIBUTOR VST RE	A2780703295
FUEL DISTRIBUTOR VST VO	A2560703100

Identify How/When Recall Condition A change in the production procedure ensures that this issue can no longer was Corrected in Production: occur from August 25, 2020 onwards.

Recall Schedule:

Description of Recall Schedule: Dealers will be notified of the pending voluntary recall campaign on

December 17, 2021. Owners notified of the voluntary recall campaign by an interim letter mailed on January 21, 2022. Recall scheduled to launch on April 8, 2022. Final letter will be mailed after remedy is available on

April 22,2022.

A copy of all communications will be provided when available.

Planned Dealer Notification Date : DEC 17, 2021 - NR Planned Owner Notification Date : JAN 21, 2022 - NR

^{*} NR - Not Reported