OMB Control No.: 2127-0004

Part 573 Safety Recall Report

21V-662

Manufacturer Name: Space Craft MFG
Submission Date: AUG 26, 2021
NHTSA Recall No.: 21V-662

HTISA

MATIONAL HIGHWAY TRAFFIC

SAFETY ADMINISTRATION

Manufacturer Information:

Manufacturer Recall No.: NR

Manufacturer Name: Space Craft MFG

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Address: 28115 Old Hwy 40

PO Box 946 Concordia MO 64021

Company phone: 6604637520

Population:

Number of potentially involved: 14

Estimated percentage with defect : 22 %

Vehicle Information:

Vehicle 1: 2018-2020 Space Craft MFG Various

Vehicle Type: TRAILERS

Body Style: ALL Power Train: NR

Descriptive Information: Population is based on the recall dates provided by Lippert regarding the affected

windows. We are a full custom RV manufacturer, so each unit/model is unique.

Production Dates: SEP 01, 2018 - JUL 31, 2020

VIN Range 1 : Begin : NR End : NR

Not sequential

Description of Defect:

Description of the Defect: Possible loss of bond between the two pieces of glass, allowing the vent seal to

be compromised.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: Stress induced failure of window adhesive bonding.

Description of the Cause: Possibility of the window adhesive failing, which could allow the vent to detach

and cause a crash.

Identification of Any Warning During regular maintenance possibly noticing a loss of bonding.

that can Occur:

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Component Name 1: 6400 Series Windows

Component Description: Vented Dual Pane Window

Component Part Number: Various

Supplier Identification:

Component Manufacturer

Name: Lippert

Address: Attn: Pamela VanderMel

PO Box 2888 Elkhart Indiana 46515

Country: United States

Chronology:

7/19/21: Received email from Department of Transportation regarding the Lippert recall 7/19/21 - 8/26/21: We determined the potentially affected units and worked the Lippert to develop a testing methodology

Description of Remedy:

Description of Remedy Program: The remedy program will involve inspecting the involved windows with a

go/no-go gauge to determine if the seal has been compromised. If an issue

is found, Lippert will provide a replacement vent.

How Remedy Component Differs The remedy component was produced with improvements including

from Recalled Component: increasing the bond strength between the two panes of glass through the

use of an adhesive backed glass spacer and different secondary sealant.

Identify How/When Recall Condition On August 3, 2020 Lippert's production processes were updated to

was Corrected in Production: increase the bond strength between the two panes of glass through the use

of an adhesive backed glass spacer and different secondary sealant.

Recall Schedule:

Description of Recall Schedule: Space Craft MFG will notify potentially affected owners by September 5,

2021 via email, phone, or onsite inspection.

Planned Dealer Notification Date: NR - NR

Planned Owner Notification Date: AUG 26, 2021 - SEP 05, 2021

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* NR - Not Reported		
The information contained in this report was submitted	d pursuant to 49 CFR §573	