OMB Control No.: 2127-0004

Part 573 Safety Recall Report

21V-625

Manufacturer Name: Ford Motor Company

NHTSA Recall No.: 21V-625

Manufacturer Recall No.: 21S38



Manufacturer Information:

Manufacturer Name: Ford Motor Company

Address: 330 Town Center Drive

Suite 500 Dearborn MI 48126-2738

Company phone: 1-866-436-7332

Population:

Number of potentially involved: 13,773 Estimated percentage with defect: 7 %

Vehicle Information:

Vehicle 1: 2021-2022 Ford Bronco Sport

Vehicle Type: LIGHT VEHICLES

Body Style : SUV Power Train : NR

Descriptive Information: Ford reviewed supplier process and maintenance records to determine the

population of affected

parts. The Ford process is capable of tracing Fuel Delivery Module production to the

vehicle in

which the Fuel Delivery Module is installed. Even though the supplier started the

production of

suspect parts in February, the commercial invoices for the suspect batches were

traced to

vehicles built starting in May.

Affected vehicles are equipped with suspect Fuel Delivery Module.

These vehicles are not produced in VIN order. Information as to the applicability of

this action to

specific vehicles can best be obtained by either calling Ford's toll-free line

(1-866-436-7332) or

by contacting a local Ford or Lincoln dealer who can obtain specific information

regarding the

vehicles from the Ford On-line Automotive Service Information System (OASIS)

database.

Ford Escape Vehicles Affected: 2,839 Lincoln Corsair Vehicles Affected: 132

Ford Bronco Sport Vehicles Affected: 10,802

Production Dates: MAY 21, 2021 - JUL 20, 2021

VIN Range 1: Begin: NR End: NR

Not sequential

Vehicle 2: 2021-2021 Lincoln Corsair

Vehicle Type: LIGHT VEHICLES

Body Style: SUV Power Train: NR

Descriptive Information: Ford reviewed supplier process and maintenance records to determine the

population of affected

parts. The Ford process is capable of tracing Fuel Delivery Module production to the

vehicle in

which the Fuel Delivery Module is installed. Even though the supplier started the

production of

suspect parts in February, the commercial invoices for the suspect batches were

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vehicles from the Ford On-line Automotive Service Information System (OASIS)

database.

Ford Escape Vehicles Affected: 2,839 Lincoln Corsair Vehicles Affected: 132

Ford Bronco Sport Vehicles Affected: 10,802

Production Dates: MAY 13, 2021 - AUG 26, 2021

VIN Range 1 : Begin : NR End : NR

■ Not sequential

Vehicle 3: 2021-2021 Ford Escape

Vehicle Type: LIGHT VEHICLES

Body Style: SUV Power Train: NR

Descriptive Information: Ford reviewed supplier process and maintenance records to determine the

population of affected parts. The Ford process is capable of tracing Fuel Delivery Module production to the vehicle in which the Fuel Delivery Module is installed. Even

though the supplier started the production of

suspect parts in February, the commercial invoices for the suspect batches were

traced to

vehicles built starting in May.

Affected vehicles are equipped with suspect Fuel Delivery modules.

These vehicles are not produced in VIN order. Information as to the applicability of

this action to

specific vehicles can best be obtained by either calling Ford's toll-free line

(1-866-436-7332) or

by contacting a local Ford or Lincoln dealer who can obtain specific information

regarding the

vehicles from the Ford On-line Automotive Service Information System (OASIS)

database.

Ford Escape Vehicles Affected: 2,839 Lincoln Corsair Vehicles Affected: 132

Ford Bronco Sport Vehicles Affected: 10,802

Production Dates: MAY 06, 2021 - SEP 17, 2021

VIN Range 1: Begin: NR End: NR

Not sequential

Description of Defect:

Description of the Defect: These vehicles were produced with a suspect Fuel

Delivery Module (FDM). The FDM may experience a leak in the fuel tube caused

by a thin fuel tube wall. The leak is internal to the fuel tank.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: An FDM fuel tube with a thin wall may leak internal to the fuel tank

causing low fuel system pressure, which may lead to engine stall and/or no

start due to

insufficient fuel. An unexpected engine stall while driving may increase the

risk of a crash.

Description of the Cause: Supplier produced FDMs with suspect fuel tubes. Lack of production control at

supplier facility may result in fuel tubes with a thinner wall than specification.

Identification of Any Warning None

that can Occur:

Involved Components:

Component Name 1: Fuel Delivery Module

Component Description: Ford Escape and Lincoln Corsair Fuel Delivery Module

Component Part Number: LX61-9H307-TC/BC

Component Name 2: Fuel Delivery Module

Component Description: Ford Bronco Sport Fuel Delivery Module

Component Part Number: LX61-9H307-BC/YB

Supplier Identification:

Component Manufacturer

Name: Plastic Omnium Auto Inergy (USA) LLC

Address: 1549 Beecher RD

Adrian Michigan 492218754

Country: United States

Chronology:

On July 20, 2021, Ford's Critical Concern Review Group (CCRG) was informed of an issue regarding the Fuel Delivery Module on certain Bronco Sport, Escape, and Corsair units. Bosch notified Ford that its Tier 3 supplier "Fraenkische" shipped suspect components. The suspect components were installed in Fuel Delivery Modules produced by Bosch (Tier 2 supplier) that were shipped to two Ford Assembly Plants.

July 20th – August 4th – Ford conducted an investigation to determine the scope of the condition, the impact on vehicle operation, and the affected population. A review of supplier processes identified a potential concern with production control. The team determined based upon plant records that the vehicles with suspect Fuel Delivery Modules were built between May and July 2021.

On August 4, 2021, Ford's Field Review Committee reviewed the concern and approved a field action.

On October 10,2021 Ford was informed by Bosch that the suspect window needed to be extended, as they had identified more suspect components that had been built before the initial suspect window.

October 10th – November 3rd – Ford and Bosch conducted an investigation to determine the new affected population.

On November 3, 2021 Ford's Field Review Committee reviewed the extension of the population for the field action.

Ford is not aware of any reports of accident or injury related to this condition.

Tier 3 Company information:

Company Name: Fraenkische USA LP Address 1: A.M. Ellison Road 416

Address 2: City: Anderson State: South Carolina Zip Code: 29621 Country: USA

Description of Remedy:

Description of Remedy Program: Owners will be notified by mail and instructed to take their vehicle to a

Ford or Lincoln dealer to

have the Fuel Delivery Module replaced. There will be no charge for this

service.

Ford is excluding reimbursement for costs because the original warranty

program would provide

for a free repair for this concern.

Ford will forward a copy of the notification letters to dealers to the agency

when available.

from Recalled Component: flange marked with

How Remedy Component Differs The remedy Fuel Delivery Module will have a certification mark in the RH

the letter C.

Identify How/When Recall Condition Not required per 49 Part 573.

was Corrected in Production:

Recall Schedule:

Description of Recall Schedule: Notification to dealers is expected to occur on August 11, 2021. Mailing of

owner notification

letters is expected to begin October 4,2021 and is expected to be

completed by October 8,

2021. Advance Notice will launch on August 11, 2021.

Ammendment: Notification to dealers is expected to occur on November

3,2021. Mailing of owner notification letters is expected to begin

November 22, 2021 and is expected to be completed by November 24,

2021.

Planned Dealer Notification Date: NOV 03, 2021 - NOV 03, 2021

Planned Owner Notification Date: NOV 22, 2021 - NOV 24, 2021

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* NR - Not Reported		
The information contained in this report was submitted	d nursuant to 40 CEP 8572	