OMB Control No.: 2127-0004

Part 573 Safety Recall Report

21V-538

Manufacturer Name: Gillig, LLC
Submission Date: JUL 15, 2021
NHTSA Recall No.: 21V-538
Manufacturer Recall No.: NR



Manufacturer Information:

Manufacturer Name: Gillig, LLC

Address: 451 Discovery Drive

LIVERMORE CA 94551

Company phone: 1-800-735-1500

Population:

Number of potentially involved: 78 Estimated percentage with defect: 100 %

Vehicle Information:

Vehicle 1: 2020-2021 GILLIG LOW FLOOR

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style : ALL Power Train : DIESEL

Descriptive Information: Cummins has recently launched a campaign (NHTSA id. 21E-060) to recall a

population of Model Year 2020 to 2021 L9 Diesel engines affected by a malfunction of

the Diesel Exhaust Fluid dosing system that can result in temporary excessive

ammonia in the tailpipe exhaust. As a consequence of this decision, GILLIG is recalling

the bus population equipped with the engines that may be affected by the issue.

Production Dates: NOV 25, 2020 - JUN 01, 2021

VIN Range 1 : Begin : 15GGE2715M3093895 End : 15GGB271XM3195556 ☐ Not sequential VIN Range 2 : Begin : 15GGE2715M3093895 End : 15GGB271XM3195556 ☐ Not sequential

Description of Defect:

Description of the Defect: Under certain conditions, the engine tailpipe exhaust may intermittently

contain excessive ammonia.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: The cause of the issue is the inadequate management of the Diesel Exhaust

Fluid applied to the SCR catalyst, controlled by the engine calibration.

Description of the Cause: NR

Identification of Any Warning Exposure to ammonia at elevated concentrations may cause personal injury.

that can Occur:

Involved Components:

Component Name 1: NR
Component Description: NR
Component Part Number: NR

Supplier Identification:

Component Manufacturer

Name: Cummins Address: BOX 3005

Columbus Indiana 47202

Country: United States

Chronology:

07/09/2021 GILLIG Compliance Dept. received notification about a new NHTSA recall campaign #21E-060 filed by Cummins. The engine OEM provided a list of engine serial numbers potentially affected by the subject issue.

07/12/2021 GILLIG implemented a stop ship of the Diesel buses equipped with Cummins L9 engines included in the affected population list

07/15/2021 GILLIG notified NHTSA by filing a formal vehicle recall.

Description of Remedy:

Description of Remedy Program: Cummins will administer this recall. The remedy will consist in a new

engine calibration.

How Remedy Component Differs The new calibration will have a unique part number.

from Recalled Component:

Identify How/When Recall Condition Vehicle shipments were suspended on July 12 2021 and will not resume

was Corrected in Production: until the remedy calibration is available from Cummins.

Recall Schedule:

Description of Recall Schedule: Recall notices will be sent as soon as NHTSA approves the draft letter.

Planned Dealer Notification Date: NR - NR

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Planned Owner Notification Date: AUG 16, 2021 - AUG 16, 2021

* NR - Not Reported

The information contained in this report was submitted pursuant to 49 CFR \$573