

Part 573 Safety Recall Report

21V-515

Manufacturer Name : Xtreme Outdoors**Submission Date :** JUL 21, 2021**NHTSA Recall No. :** 21V-515**Manufacturer Recall No. :** NR**Manufacturer Information :**

Manufacturer Name : Xtreme Outdoors

Address : 604 Drum Ave

Somerset PA 15501

Company phone : 4698688

Population :

Number of potentially involved : 18

Estimated percentage with defect : 28 %

Vehicle Information :

Vehicle 1 : 2021-2021 Xtreme Outdoors MyPod

Vehicle Type : TRAILERS

Body Style : OTHER

Power Train : NR

Descriptive Information : Recalled trailers may have used an out-of-specification floor bolt mounting angle, P/N 30022, used as a support bracket. 2020 MyPod and 2021 MyPod trailers made prior to 3/23/21 did not use the suspect support brackets.

Production Dates : MAR 23, 2021 - MAY 26, 2021

VIN Range 1 : Begin : 1X9TT1111M1036691 End : 1X9TT1118M1036770 Not sequential**Description of Defect :**

Description of the Defect : During production, certain subject trailers may have used a 1/8" bracket that did not meet the minimum bend radius requirements to secure the shell of the trailer to the frame. These out-of-specification brackets may also have had visible stress fractures.

FMVSS 1 : NR

FMVSS 2 : NR

Description of the Safety Risk : The out-of-specification bracket may not provide sufficient support to secure the shell to the trailer frame. Subject trailers using the out-of-specification bracket could result in the shell of the trailer detaching during transit, presenting a risk to trailing vehicles and a road hazard.

Description of the Cause : The support bracket should use a 3/16 inch bracket within a specified minimum internal-bend radius. On certain subject trailers, the supplier may have installed an out-of-specification 1/8 inch bracket that did not meet the minimum internal-bend radius. The brackets may also have had visible stress fractures.

Identification of Any Warning N/A
that can Occur :

Involved Components :

Component Name 1 : Floor Bolt Mounting Angle

Component Description : Support Bracket

Component Part Number : 30022

Supplier Identification :

Component Manufacturer

Name : Mission Critical Solutions LLC

Address : 271 Industrial Ln

Alum Bank Pennsylvania 15521

Country : United States

Chronology :

6/27/2021: The shell of a 2021 MyPod trailer became detached while being hauled to a dealership. Xtreme learned of the incident and began investigating.

6/28/2021 through 6/29/2021: Xtreme reviewed records and contacted the supplier/integrator that installed support brackets used to secure the trailer shell to the frame.

6/29/2021: Xtreme's supplier confirmed that it had used a 1/8 inch, out-of-specification support bracket to secure the trailer shells.

6/29/2021: Xtreme determined that the out-of-specification bracket may not provide sufficient strength to secure the trailer shells. Accordingly, Xtreme determined that this condition constituted a safety-related defect.

Xtreme is not aware of any reports from consumers of failures or injuries related to this condition.

Description of Remedy :

Description of Remedy Program : Xtreme will inspect the trailers and frames to ensure that the in-specification support bracket was used. For trailers sold to consumers and equipped with the incorrect bracket, Xtreme will replace the trailer frame, which will be equipped with the proper support bracket. Trailers still in dealer inventory will be inspected and repaired or returned to Xtreme as necessary.

How Remedy Component Differs from Recalled Component : For trailers still in dealer inventories using the incorrect support brackets and that have no signs of damage to the frame, Xtreme will weld on a 4-inch wide, 1/4" extruded angle bracket. For trailers that have any frame damage or that have been put into service on public roads with the incorrect support bracket, Xtreme will replace the trailer's frame, which will be equipped with the proper support bracket.

Identify How/When Recall Condition was Corrected in Production : Xtreme halted production of the subject trailers on June 29, 2021. Xtreme will restart production using an in-specification support bracket.

Recall Schedule :

Description of Recall Schedule : Xtreme plans to begin notifying consumers and dealers of this condition following the following notification dates.

Planned Dealer Notification Date : JUL 30, 2021 - AUG 13, 2021

Planned Owner Notification Date : JUL 16, 2021 - JUL 23, 2021

* NR - Not Reported