OMB Control No.: 2127-0004

Part 573 Safety Recall Report

21V-099

Manufacturer Name: E-One Incorporated

Submission Date : FEB 19, 2021 **NHTSA Recall No. :** 21V-099

Manufacturer Recall No.: NR



Manufacturer Information:

Manufacturer Name: E-One Incorporated

Address: 1601 S.W. 37TH AVENUE

Ocala FL 34474

Company phone: (904) 237-1122

Population:

Number of potentially involved : 10Estimated percentage with defect : 100%

Vehicle Information:

Vehicle 1: 2020-2021 E-ONE Cyclone 2, Typhoon, Typhoon N

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style : OTHER Power Train : DIESEL

Descriptive Information: The recall population was determined by the serial numbers provided by Reyco

Granning

The recalled products differ from other products by the serial numbers.

QTY: 2 – 2020 Cyclone 2 vehicles are affected QTY: 4 – 2020 Typhoon vehicles are affected QTY: 4 – 2020 Typhoon N vehicles are affected

Production Dates: JAN 29, 2020 - FEB 16, 2021

VIN Range 1: Begin: 4EN6AAA81M1003104 End: 4ENLAAA82L1003694 Not sequential

Description of Defect:

Description of the Defect: Reyco Granning has learned that Independent Front Suspension (IFS) modules

manufactured during the affected timeframe could have Steering Gear Mounting bolts that may become loose. As these fasteners loosen, the

performance of the steering system will degrade as the steering gear box is no

longer clamped firmly to its mounting plate.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: On certain IFS modules manufactured by Reyco Granning during the affected

timeframe could have Steering Gear Mounting bolts that may become loose.

As these fasteners loosen, the performance of the steering system will

degrade as the steering gear box is no longer clamped firmly to its mounting plate. This results in vagueness of steering, vehicle wandering, and potentially limited steering motion as the bolts continue to back out and may come into contact with other portions of the steering mechanism such as the pitman

arm. This condition could result in a vehicle crash.

Description of the Cause: None given

Identification of Any Warning Vagueness of steering, vehicle wandering.

that can Occur:

Involved Components:

Component Name 1: IFS-FT

Component Description: Independent Front Suspension

Component Part Number: Unknown

Supplier Identification:

Component Manufacturer

Name: Reyco Granning

Address: 1205 Industrial Park Dr

Mt. Vernon Missouri 65712

Country: United States

Chronology:

Spartan received instructions on Dec. 2, 2020 to retorque the steering gear bolts. They did not feel it was a safety concern at that time. Spartan and E-ONE received a recall notice from Reyco Granning on February 13, 2021.

Description of Remedy:

Description of Remedy Program: Reyco Granning will support the inspection and repair effort as set forth in

the attached Service Bulletin and is ready to begin that support

immediately.

It will take approximately 1.75 manhours to repair.

How Remedy Component Differs Not applicable from Recalled Component:

The information contained in this report was submitted pursuant to 49 CFR §573

Identify How/When Recall Condition On February 18, 2021, one truck was in Production. That truck was Red was Corrected in Production: Tagged and prevented from shipping until the rework could be performed.

Recall Schedule:

Description of Recall Schedule: 1) Email dealers a copy of the recall approximately 1 week before

customers.

2) Mail customers the recall

Planned Dealer Notification Date : MAR 04, 2021 - MAR 11, 2021 Planned Owner Notification Date : MAR 18, 2021 - APR 01, 2021

^{*} NR - Not Reported