OMB Control No.: 2127-0004

Not sequential

Part 573 Safety Recall Report

21V-097

Manufacturer Name: Kovatch Mobile Equipment Corp.

Submission Date: JAN 09, 2023 NHTSA Recall No.: 21V-097 Manufacturer Recall No.: NR



Manufacturer Information:

Manufacturer Name: Kovatch Mobile Equipment Corp.

Address: One Industrial Complex

Nesquehoning PA 18240

Company phone: 8002353926

Population:

Number of potentially involved : 88 Estimated percentage with defect : 100%

Vehicle Information:

Vehicle 1: 2017-2017 KME Predator Emergency Tractor

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style: OTHER Power Train: DIESEL

Descriptive Information: -The recall population was determined using build records.

-All units with this weld process and this axle are included in the recall.

-KME Predator Emergency Tractor-2017: 4

Production Dates: AUG 20, 2016 - AUG 20, 2016

VIN Range 1: Begin: NR End: NR

Vehicle 2: 2014-2020 KME Predator Panther Pumper

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style: OTHER Power Train: DIESEL

Descriptive Information: -The recall population was determined using build records.

-All units with this weld process and this axle are included in the recall.

-KME Predator Panther Pumper-2014: 1 -KME Predator Panther Pumper-2017: 2 -KME Predator Panther Pumper-2018: 3 -KME Predator Panther Pumper-2019: 1 -KME Predator Panther Pumper-2020: 1

Production Dates: OCT 23, 2014 - SEP 05, 2019

Vehicle 3	2017-2018 KME Predator SS Rescue					
Vehicle Type	BUSES, MEDIUM & HEAVY VEHICLES					
Body Style						
Power Train	DIESEL					
·	-The recall population was determined using build recordsAll units with this weld process and this axle are included in the recallKME Predator SS Rescue-2017: 1 -KME Predator SS Rescue-2018: 1					
Production Dates	: MAR 08, 2017 -	MAY 19, 2017				
VIN Range 1	: Begin :	NR	End:	NR	☐ Not sequential	
Vehicle Type Body Style Power Train	Vehicle 4: 2014-2014 KME Predator Rescue Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES Body Style: OTHER Power Train: DIESEL escriptive Information: -The recall population was determined using build recordsAll units with this weld process and this axle are included in the recallKME Predator Rescue-2014: 2					
Production Dates:	NOV 30, 2013 - DEC 27, 2013					
VIN Range 1		NR	End:	NR	☐ Not sequential	
Vehicle 5: 2013-2020 KME Predator SS Pumper Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES Body Style: OTHER Power Train: DIESEL						
	-The recall population was determined using build recordsAll units with this weld process and this axle are included in the recallKME Predator SS Pumper-2013: 14 -KME Predator SS Pumper-2014: 8 -KME Predator SS Pumper-2015: 1 -KME Predator SS Pumper-2016: 9 -KME Predator SS Pumper-2017: 4 -KME Predator SS Pumper-2018: 30 -KME Predator SS Pumper-2020: 2					
Production Dates: OCT 26, 2012 - NOV 06, 2019						
VIN Range 1:	: Begin :	NR	End:	NR	■ Not sequential	

Vehicle 6: 2013-2017 KME Predator Pumper Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style: OTHER Power Train: DIESEL

Descriptive Information: -The recall population was determined using build records.

-All units with this weld process and this axle are included in the recall.

-KME Predator Pumper-2013: 1 -KME Predator Pumper-2015: 1 -KME Predator Pumper-2017: 2

Production Dates: MAR 06, 2012 - MAR 24, 2017

Description of Defect:

Description of the Defect: Certain welds used to attach suspension mounts and torque rod mounts to a

rear axle may have insufficient welds.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: The welds may break causing the mounts to become separated from the axle.

This could lead to loss of control of the vehicle causing a crash.

Description of the Cause: The axle manufacturer's weld instructions were not followed by KME during

assembly.

Identification of Any Warning Cracking in the welds which may be identified by visual inspection.

that can Occur:

Involved Components:

Component Name 1: SUSPENSION, REAR

Component Description: SUSPENSION, REAR, NEWAY ADZ-127-10

Component Part Number: 083942V

Component Name 2: SUSPENSION, REAR

Component Description: SUSPENSION, REAR, NEWAY ADZ-124-10

Component Part Number: 083942V001

Component Name 3: SUSPENSION, REAR

Component Description: SUSPENSION, REAR, AIR NEWAY ADZ-124-10

Component Part Number: 083942V002

Component Name 4: SUSPENSION, REAR

Component Description: SUSPENSION, REAR, NEWAY ADZ-124-10, 4X4

Component Part Number: 083942V003

Component Name 5: SUSPENSION, REAR

Component Description: REAR SUSPENSION, NEWAY ADZ-124

Component Part Number: 083942V004

Component Name 6: SUSPENSION, REAR

Component Description: SUSPENSION, REAR, NEWAY ADZ-254

Component Part Number: 083942V005

Component Name 7: SUSPENSION, REAR

Component Description: SUSPENSION, REAR AXLE, 27,000#, NEWAY AD

Component Part Number: 083942V006

Component Name 8: SUSPENSION, REAR

Component Description: SUSPENSION, REAR AXLE, 27,000#, NEWAY AD

Component Part Number: 083942V007

Supplier Identification:

Component Manufacturer

Name: NR

Address: NR

NR

Country: NR

Chronology:

Revised:

The details of the timeline are provided below, but please note the following in particular: The initial failure was reported to us July, 2020, not June as initially submitted.

All reported failures have been limited to a single customer, Los Angeles County Fire Department, in a group of 20 pumpers that were delivered in 2017. To this point, we have not had any reported failures from any other customers. As noted below, all 20 units in that group have been repaired.

The timeline is as follows:

7/23/20 - Received e-mail notification from LA County of failure of welds on a KME pumper delivered in 2017 (1 of 20 units delivered at that time). Discussed repair plan for that unit.

8/24/20 - KME received notification from LA County that a second pumper in that build group had experienced a similar failure. Developed inspection plan for remaining units from that group.

8/27/20 - Discovered 3 additional units with cracking at the welds in question. Determined that all 20 units in that build group must be re-welded.

8/27/20 - 2/26/2021 - Carried out repairs on the 20 units in question. Repairs were done one at a time and took approximately 1 week to complete.

2/3/21- Reviewed history with REV management and made decision to issue recall on 2/17.

2/26/21- Completed inspections & repairs on initial 20 LA County units.

Description of Remedy:

Description of Remedy Program: KME or its dealers will inspect and verify the integrity of the welds per the

weld instructions and will repair any defects found at no cost to the vehicle owner. If the owner already incurred costs to remedy this issue, they will be directed in the notification letter to contact KME for

reimbursement.

How Remedy Component Differs Welds are correct per the weld instructions.

from Recalled Component:

Identify How/When Recall Condition No vehicles with this axle are currently in production.

was Corrected in Production:

Recall Schedule:

Description of Recall Schedule: -Dealers will be notified 03-29-2021 to 04-05-2021

-Owners will be notified 04-05-2021 to 04-12-2021

Planned Dealer Notification Date : MAR 29, 2021 - APR 05, 2021 Planned Owner Notification Date : APR 05, 2021 - APR 12, 2021

* NR - Not Reported