OMB Control No.: 2127-0004

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Part 573 Safety Recall Report

Manufacturer Name :BMW of North America, LLCSubmission Date :MAR 03, 2021NHTSA Recall No. :21V-089Manufacturer Recall No. :NR



Manufacturer Name : BMW of North America, LLC Address : P.O. Box 1227 Westwood NJ 07675-1227 Company phone : 18005257417

Vehicle Information :

Vehicle 1:	2021-2021 BMW X5 sDri	ve40i, X5 xDrive40i	
Vehicle Type :	LIGHT VEHICLES		
Body Style :	SUV		
Power Train :	GAS		
Descriptive Information :	 Approximately 9 vehicles have been assembled with a front right brake disc which may not have been assembled to specifications. Basis for recall population determination: Vehicle assembly information was reviewed to determine the production dates of potentially affected vehicles. Recall component difference to non-recall component: The front right brake disc may 		
	not have been assembled		: The front right brake disc may
Production Dates :	FEB 06, 2021 - FEB 10, 20)21	
VIN Range 1:1	Begin : NR	End: NR	☐ Not sequential
Description of Defect :			

Description of the Defect :	This safety recall involves the front right brake disc. Out-of-specification
	fasteners may have been used during the brake disc assembly process.
FMVSS 1 :	NR
FMVSS 2 :	NR
Description of the Safety Risk :	Over time, if a front right brake disc became loose, it could affect vehicle
	handling and control, and increase the risk of a crash.
Description of the Cause :	NR
Identification of Any Warning	NR
that can Occur :	

The information contained in this report was submitted pursuant to 49 CFR \$573



Number of potentially involved :

Estimated percentage with defect : 1%

Population :

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Involved Components :

Component Name 1 : Front Right Brake Disc Component Description : Front Right Brake Disc Component Part Number : 6860912-03

Supplier Identification :

Component Manufacturer

Name : BMW AG vehicle sub-assembly plant

Address : NR

NR Countrast NR

Country: NR

Chronology :

On January 26, 2021, BMW was notified concerning a deviation that was detected by the supplier during brake disc production.

An engineering review was initiated. All potentially affected vehicle assembly plants were contacted.

The review indicated that some brake disc fasteners had been delivered into the supply chain which may not have been produced to specifications. Further reviews indicated that the out-of-specification fasteners may have been used during brake disc production.

Vehicle assembly information and supplier production records were reviewed to determine the number and production dates of potentially affected vehicles.

On February 10, 2021, BMW decided to conduct a voluntary recall.

BMW has not received any reports, nor is BMW otherwise aware, of any accidents or injuries related to this issue.

The information contained in this report was submitted pursuant to 49 CFR §573

Description of Remedy :

Description of Remedy Program :	The front right brake disc will be inspected and, if necessary, replaced, including the unaffected front left brake disc.	
	There are no owner vehicles affected; therefore, owner notification is not necessary and, as such, a planned owner notification date is not entered into the recall schedule.	
How Remedy Component Differs from Recalled Component :	Recalled Component: Front Right Brake Disc $-p/n - 6860912-03$	
Identify How/When Recall Condition was Corrected in Production :		
Recall Schedule :		
Description of Recall Schedule : Notification to dealers is planned to begin and end on February 18, 2021.		
Description of Recall Schedule :	There are no owner vehicles affected; therefore, owner notification is not necessary and, as such, a planned owner notification date is not entered into the recall schedule.	

Planned Dealer Notification Date :FEB 18, 2021 - FEB 18, 2021Planned Owner Notification Date :NR - NR

* NR - Not Reported