



# SERVICE BULLETIN

## Vermeer Corporation

Environmental  
Pella, IA 50219 USA

### FIELD CAMPAIGN

SERVICE BULLETIN #

SVC2020-093

DATE:

16 July 2020

CAMPAIGN  
TYPE:

Mandatory-Product Safety

**DEALER INSTALLATION ONLY**

CAMPAIGN  
CATEGORY:

Kit and Bulletin



**PRODUCT  
SAFETY  
RECALL**

**FIRST NOTICE**

BC1200XL Wheel and  
Tire Assembly  
Replacement Kit  
(IK00-3941)

***Field remedy now available.***

Subject:

1. **IK01, IK03:** Order one of these kit versions which includes **English Supplemental Operator's and Maintenance Manual** for machines located in the United States, Canada (except for Quebec), Australia, New Zealand, and other English-speaking global regions.
2. **IK02, IK04:** Order one of these kit versions which includes **English + translated Supplemental Operator's and Maintenance Manuals** for machines located in other global regions.

Additional details regarding kit versions and parts included are shown below.

MACHINE / ATTACHMENT MODEL (S) :	Serial Numbers		Kit Version
	Included	Excluded	
BC1200XL	See attached listing on pages 6–10 of this bulletin for specific VIN and Serial/Unit numbers <b>(Equipped with Floatation Tires: LT285/75R16 E)</b>	Units included in IK02, IK03 and IK04 and machines equipped without Floatation Tires: LT285/75R16 E	<b>IK01: Solid Steel Wheels</b> 8 on 6½", 5/8" studs; <b>Heavy Duty Tires</b> 235/75R17.5 LRJ 18 ply; safety sign and English supplemental manual
BC1200XL	3037, 3045, 3054, 3055, 3061, 3062, 3083, 3090, 3115, 3130, 3140, 3187, 3302, 3325, 3390, 3415, 3420, 3483, 3482, 3497, 3498, 3505, 3528, 3553 – 3556, 3600 <b>(Equipped with Standard Tires: ST235/80R16 LRE)</b>	Units included in IK01, IK03 and IK04 and machines equipped without Floatation Tires: LT285/75R16 E)	<b>IK02: Solid Steel Wheels</b> 8 on 6½", 5/8" studs; <b>Heavy Duty Tires</b> 235/75R17.5 LRJ 18 ply; safety sign and <b>English + Translated Supplemental Manual</b>

MACHINE / ATTACHMENT MODEL (S) :	Serial Numbers		Kit Version
	Included	Excluded	
BC1200XL	See attached listing on Page 11 of this bulletin for specific VIN and Serial/Unit numbers (Equipped with Floatation Tires: LT285/75R16 E)	Units included in IK01, IK02 and IK04 and machines equipped without Floatation Tires: LT285/75R16 E	IK03: Safety sign and English Supplemental Manual
BC1200XL	NONE (Current location of machines indicate IK04 is not required.) (Equipped with Standard Tires: ST235/80R16 LRE)	Units included in IK01, IK02 and IK03 and machines equipped without Floatation Tires: LT285/75R16 E	IK04: Safety sign and English + Translated Supplemental Manual

**Background:** Dealers were previously notified on Service Bulletin SVC2020-052Rev1, SVC2020-056 and SVC2020-057 about a supplier wheel safety defect.

Models	Tire/Wheel Assembly Part Number	Wheel Part Number
BC1200XL	163647430	163647428
	163647422	163647345

**Defective Supplier Wheel**  
**Improper Lug Nut Seat**  
**and Potential Cracks**  
 Identified by continuously raised lug nut surface



**Properly Manufactured Wheel**  
**Correct Lug Nut Seat**  
 Identified by raised surface only around lug nut location



These Service Bulletins provided instructions for:

1. Destruction of dealer inventory for affected part numbers:
2. Install temporary solution (Assembly PN 163769457) on units that could not maintain torque and/or tire pressure.
3. Owner notifications to inspect each wheel to determine if supplier wheels were installed and to notify Vermeer Corporation of the inspection results.

**POSSIBLE LOSS OF WHEEL AND RISK OF CRASH**

Specific wheels (steel rim) with bolt pattern 8 on 6½ inch (165 mm) circle to be used with 5/8” studs provided by a supplier:

- have an incorrect lug nut contact area causing wheel lug nuts to loosen; and/or
- can develop possible cracks causing the tire to lose air pressure.

## DEATH OR SERIOUS INJURY POSSIBLE

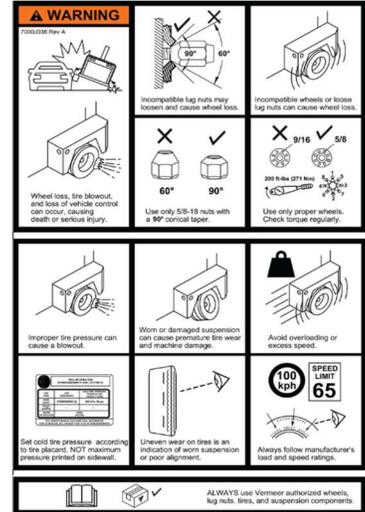
Both conditions may increase the risk of wheel loss and the risk of a crash. **Death or serious injury** is possible. Property damage may also occur.

**Solution:**

### IMMEDIATE MACHINE MODIFICATIONS REQUIRED

IK00-3941 has been created to provide the necessary parts and instructions to replace the wheel and tire assembly, install a new safety sign (shown at right), install a new wheel/tire specification placard decal and provide a Supplemental Operator's and Maintenance Manual.

Please be reminded that it is a violation of Federal law for you to sell or lease the machines covered by this notification until this recall has been performed on these machines. Substantial civil penalties apply to violations of this law.



#### 1. Kit versions descriptions and instructions:

<b>a.</b> IK01-3941: Includes wheels, tires, safety sign, wheel/tire specification placard decal, English supplemental manual	
<b>b.</b> IK02-3941: Includes wheels, tires, safety sign, wheel/tire specification placard decal, English + translated supplemental manual	
Wheel:	Solid Steel 8 on 6½ inch; 5/8" studs
Tire:	Heavy duty, 235/75R17.5 LRJ (18 ply)
Wheel/lug nut:	5/8-inch 90-degree cone w/ clamp rings
Tire load rating:	4410 lb (2000 kg) at 85 psi (590 kPa)
<p>Destroy wheel and tires. When you remove the supplier defective steel rim/wheels, these wheels can never be used or sold for any purpose. The wheels <b>MUST</b> be destroyed:</p> <ul style="list-style-type: none"> <li>○ Remove the tire from the steel rim/wheel or deflate the tire.</li> <li>○ Torch cut the wheel(s) across the lug nut area.</li> <li>○ Take photo(s) of the destroyed wheel(s) and attach to campaign warranty claim.</li> <li>○ Discard the lug nuts so they can never be used or sold for any purpose.</li> <li>○ The removed used tires may be retained in your used tire inventory or disposed of. The cost of tire removal and disposal is included in the labor hours.</li> </ul>	
<b>c.</b> IK03-3941: NO wheels and tires; Includes safety sign, wheel/tire specification placard decal and English supplemental manual	
<b>d.</b> IK04-3941: NO wheels and tires; Includes safety sign, wheel/tire specification placard decal and English + translated Supplemental Manual	

ONLY for machines that Temporary wheel/tire assembly solution (Assembly PN 163759457) was previously installed.

**Note:** BC1200XL production machines will be equipped with the 17.5" wheel/tire assembly identified in this field campaign kit.

**DEALER PARTICIPATION  
REVIEW REPORT, ORDER KITS, CONTACT CUSTOMERS**

1. **Reports will be emailed** during the week of **July 16, 2020**, to dealerships shown in our records which have units in their territory affected by this Alert. Please review the report for accuracy, including owner and/or address changes.

If the information contained in the report is NOT correct, please notify the Product Safety Department on or before **July 29, 2020** at:

Telephone: 641-621-7060

Fax: 641-621-8562

Email: [productsafety@vermeer.com](mailto:productsafety@vermeer.com)

2. **Dealerships Order Kits** by entering the order into iParts/EZParts. Each dealership should determine the quantity of Kits to order initially depending upon the number of units that may be available for immediate upgrade. **Do not order more Kits than needed for immediate installation.**
3. **Translated Manuals.** For those dealers in global locations where English is not the primary/official language, iParts/EZParts will require the Model and VIN be entered at time of order to enable a translated Supplement Manual to be provided in the official/primary language. If the translated Supplemental Manual is available in the language required at time of order, the translated manual will be shipped with IK02 and IK04 from the Parts Distribution Center. If the translated Supplemental Manual is not yet available, the translated manual will be sent from Product Safety department when it becomes available referencing the Sales Order number of IK02 or IK04, Model and VIN.
4. Contact your affected customer(s) to schedule a mutually acceptable time to upgrade their machine. **Note:** Letters will be sent to the customer(s) on or about **July 30, 2020**. *Also refer to Owner Notification section below.*

If you have any questions concerning the installation of IK00-3941, please contact the Environmental Service Department.

**REIMBURSEMENT**

Upon completion of each Kit installation, a campaign Warranty Claim must be submitted to the Corporate Warranty Department for reimbursement of the cost of parts and labor to install the Kit. The campaign Warranty Claim:

1. Must include photos of destroyed wheels (IK01, IK02 only).
2. Must include a copy of the Work Order if travel is requested.

Labor hours to install IK01 or IK02: **2.0 hours**. Note: Tire disposal is included in the labor hours. No additional reimbursement will be paid.

Labor hours to install IK03 or IK04: **1.0 hour**. No photos for installation of these kit versions are required. Applicable only if Temporary Wheel Solution (Assembly PN 163769457) was previously installed.

If dealer assists owner with wheel inspection, dealer will be reimbursed 1.0 hour labor. Dealer must submit standard warranty claim with wheel photos and inspection form attached referencing IK003941 in causal part number field.

If a customer submits inspection form directly to Vermeer Corporation, the dealer will not also be paid for a second inspection.

**Note:** *Future notices to dealers and owners are dependent upon the receipt of Warranty Claims.*

**OWNER NOTIFICATION**

**Sample Letters:** Included at the end of this Bulletin are sample letters which will be sent by Vermeer Corporation directly to the Owners on or about **July 30, 2020**, via USPS certified/registered mail. Please note there are two sample letters:

- Owners who responded to interim mailing that wheels were defective or who had the temporary wheel solution installed.
- Owners who did not respond to the interim mailing.

Owner letters will be translated into the following languages:

• Arabic	• Brazilian Portuguese
• Dutch	• French
• Indonesian	• Spanish

All translated owner notices will also include English owner notification.

This owner notification/letter instructs the owner **to contact their local dealership** to arrange for a time to have the Kit installed. After receiving IK00-3941 from the Parts Center, you must contact your affected customer(s) immediately and schedule a mutually acceptable time to upgrade their machine.

We regret any inconvenience these corrective measures may cause you. This required work is for the safety of the crew, the towing vehicle occupants and others traveling the public roadways. We hope you agree the safety benefits surpass the inconvenience.

**PRODUCT SAFETY DEPARTMENT**

**Attachment:**

IK00-3941 Kit Instructions

<p><b>Completion Schedule:</b></p> <p><input checked="" type="checkbox"/> <b>Product Safety Alert: Install immediately</b></p> <p><input type="checkbox"/> <b>90 days from MM/DD/YYYY</b></p> <p><input type="checkbox"/> <b>180 days from MM/DD/YYYY</b></p> <p><input type="checkbox"/> <b>1 year from MM/DD/YYYY</b></p> <p><input type="checkbox"/> <b>Only Units within Standard Limited Warranty Period</b></p> <p><input type="checkbox"/> <b>N/A</b></p>	<p><b>Reimbursement:</b></p> <p><input checked="" type="checkbox"/> <b>Product Safety Alert:</b></p> <p><input checked="" type="checkbox"/> <b>Work Completion Certificate Required</b></p> <p><input checked="" type="checkbox"/> <b>All Units Listed Above</b></p> <p><input checked="" type="checkbox"/> <b>Parts</b>   <input checked="" type="checkbox"/> <b>Labor Paid (Labor Code: SB20)</b></p> <p><input type="checkbox"/> <b>Only Units within Standard Limited Warranty Period</b></p> <p><input type="checkbox"/> <b>No Reimbursement</b></p>
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<b>Internal Reference:</b>	<input type="checkbox"/>	--	Not Applicable	<input type="checkbox"/>	12	Exterior lighting
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<b>TREAD Act Code</b> (Choose one or more codes applicable)	<input type="checkbox"/>	02	Suspension	<input type="checkbox"/>	16	Structure
	<input type="checkbox"/>	03	Service brake system, hydraulic	<input type="checkbox"/>	17	Latch
	<input type="checkbox"/>	04	Service brake system, air	<input type="checkbox"/>	19	Tires
	<input type="checkbox"/>	05	Parking brake	<input checked="" type="checkbox"/>	20	Wheels
	<input type="checkbox"/>	11	Electrical	<input type="checkbox"/>	21	Trailer hitch

AFFECTED MACHINES - IK01-IK3941						
MODEL	VIN		MODEL	VIN		
BC1200XL	1VR7141Y8D1001176		BC1200XL	1VR7141Y5H1003070	BC1200XL	1VR7141Y5H1003120
BC1200XL	1VR7141Y0E1001285		BC1200XL	1VR7141Y7H1003071	BC1200XL	1VR7141Y7H1003121
BC1200XL	1VR7141YXG1001541		BC1200XL	1VR7141Y9H1003072	BC1200XL	1VR7141Y9H1003122
BC1200XL	1VR7141Y7H1003023		BC1200XL	1VR7141Y0H1003073	BC1200XL	1VR7141Y0H1003123
BC1200XL	1VR7141Y0H1003025		BC1200XL	1VR7141Y2H1003074	BC1200XL	1VR7141Y2H1003124
BC1200XL	1VR7141Y2H1003026		BC1200XL	1VR7141Y4H1003075	BC1200XL	1VR7141Y4H1003125
BC1200XL	1VR7141Y4H1003027		BC1200XL	1VR7141Y6H1003076	BC1200XL	1VR7141Y6H1003126
BC1200XL	1VR7141Y6H1003028		BC1200XL	1VR7141Y8H1003077	BC1200XL	1VR7141Y8H1003127
BC1200XL	1VR7141Y4H1003030		BC1200XL	1VR7141YXH1003078	BC1200XL	1VR7141YXH1003128
BC1200XL	1VR7141Y6H1003031		BC1200XL	1VR7141Y1H1003079	BC1200XL	1VR7141Y1H1003129
BC1200XL	1VR7141Y8H1003032		BC1200XL	1VR7141Y8H1003080	BC1200XL	1VR7141YXH1003131
BC1200XL	1VR7141YXH1003033		BC1200XL	1VR7141YXH1003081	BC1200XL	1VR7141Y1H1003132
BC1200XL	1VR7141Y1H1003034		BC1200XL	1VR7141Y1H1003082	BC1200XL	1VR7141Y3H1003133
BC1200XL	1VR7141Y3H1003035		BC1200XL	1VR7141Y5H1003084	BC1200XL	1VR7141Y5H1003134
BC1200XL	1VR7141Y9H1003038		BC1200XL	1VR7141Y7H1003085	BC1200XL	1VR7141Y7H1003135
BC1200XL	1VR7141Y0H1003039		BC1200XL	1VR7141Y9H1003086	BC1200XL	1VR7141Y9H1003136
BC1200XL	1VR7141Y9H1003041		BC1200XL	1VR7141Y0H1003087	BC1200XL	1VR7141Y0H1003137
BC1200XL	1VR7141Y0H1003042		BC1200XL	1VR7141Y2H1003088	BC1200XL	1VR7141Y2H1003138
BC1200XL	1VR7141Y2H1003043		BC1200XL	1VR7141Y4H1003089	BC1200XL	1VR7141Y4H1003139
BC1200XL	1VR7141Y4H1003044		BC1200XL	1VR7141Y4H1003092	BC1200XL	1VR7141Y2H1003141
BC1200XL	1VR7141Y8H1003046		BC1200XL	1VR7141Y6H1003093	BC1200XL	1VR7141Y4H1003142
BC1200XL	1VR7141Y3H1003049		BC1200XL	1VR7141Y8H1003094	BC1200XL	1VR7141Y6H1003143
BC1200XL	1VR7141YXH1003050		BC1200XL	1VR7141YXH1003095	BC1200XL	1VR7141Y8H1003144
BC1200XL	1VR7141Y1H1003051		BC1200XL	1VR7141Y3H1003097	BC1200XL	1VR7141YXH1003145
BC1200XL	1VR7141Y5H1003053		BC1200XL	1VR7141Y5H1003098	BC1200XL	1VR7141Y1H1003146
BC1200XL	1VR7141Y0H1003056		BC1200XL	1VR7141Y3H1003102	BC1200XL	1VR7141Y3H1003147
BC1200XL	1VR7141Y2H1003057		BC1200XL	1VR7141Y5H1003103	BC1200XL	1VR7141Y5H1003148
BC1200XL	1VR7141Y4H1003058		BC1200XL	1VR7141Y7H1003104	BC1200XL	1VR7141Y7H1003149
BC1200XL	1VR7141Y6H1003059		BC1200XL	1VR7141Y9H1003105	BC1200XL	1VR7141Y3H1003150
BC1200XL	1VR7141Y2H1003060		BC1200XL	1VR7141Y0H1003106	BC1200XL	1VR7141Y5H1003151
BC1200XL	1VR7141Y8H1003063		BC1200XL	1VR7141Y2H1003107	BC1200XL	1VR7141Y7H1003152
BC1200XL	1VR7141YXH1003064		BC1200XL	1VR7141Y4H1003108	BC1200XL	1VR7141Y9H1003153
BC1200XL	1VR7141Y1H1003065		BC1200XL	1VR7141Y6H1003109	BC1200XL	1VR7141Y2H1003155
BC1200XL	1VR7141Y3H1003066		BC1200XL	1VR7141Y2H1003110	BC1200XL	1VR7141Y4H1003156
BC1200XL	1VR7141Y5H1003067		BC1200XL	1VR7141Y4H1003111	BC1200XL	1VR7141Y6H1003157
BC1200XL	1VR7141Y7H1003068		BC1200XL	1VR7141Y6H1003112	BC1200XL	1VR7141YXH1003159
BC1200XL	1VR7141Y9H1003069		BC1200XL	1VR7141Y8H1003113	BC1200XL	1VR7141Y6H1003160
			BC1200XL	1VR7141YXH1003114	BC1200XL	1VR7141Y8H1003161
			BC1200XL	1VR7141Y3H1003116	BC1200XL	1VR7141YXH1003162

		BC1200XL	1VR7141Y5H1003117		BC1200XL	1VR7141Y1H1003163
		BC1200XL	1VR7141Y7H1003118		BC1200XL	1VR7141Y3H1003164
		BC1200XL	1VR7141Y9H1003119		BC1200XL	1VR7141Y5H1003165

AFFECTED MACHINES - IK01-IK3941							
MODEL	VIN		MODEL	VIN		MODEL	VIN
BC1200XL	1VR7141Y7H1003166		BC1200XL	1VR7141Y3J1003221		BC1200XL	1VR7141Y1J1003265
BC1200XL	1VR7141Y9H1003167		BC1200XL	1VR7141Y5J1003222		BC1200XL	1VR7141Y3J1003266
BC1200XL	1VR7141Y0H1003168		BC1200XL	1VR7141Y7J1003223		BC1200XL	1VR7141Y5J1003267
BC1200XL	1VR7141Y2H1003169		BC1200XL	1VR7141Y9J1003224		BC1200XL	1VR7141Y7J1003268
BC1200XL	1VR7141Y9H1003170		BC1200XL	1VR7141Y0J1003225		BC1200XL	1VR7141Y9J1003269
BC1200XL	1VR7141Y0H1003171		BC1200XL	1VR7141Y2J1003226		BC1200XL	1VR7141Y5J1003270
BC1200XL	1VR7141Y2H1003172		BC1200XL	1VR7141Y4J1003227		BC1200XL	1VR7141Y7J1003271
BC1200XL	1VR7141Y4H1003173		BC1200XL	1VR7141Y8J1003229		BC1200XL	1VR7141Y9J1003272
BC1200XL	1VR7141Y6H1003174		BC1200XL	1VR7141Y4J1003230		BC1200XL	1VR7141Y0J1003273
BC1200XL	1VR7141Y8H1003175		BC1200XL	1VR7141Y6J1003231		BC1200XL	1VR7141Y2J1003274
BC1200XL	1VR7141YXH1003176		BC1200XL	1VR7141Y8J1003232		BC1200XL	1VR7141Y4J1003275
BC1200XL	1VR7141Y1H1003177		BC1200XL	1VR7141YXJ1003233		BC1200XL	1VR7141Y8J1003277
BC1200XL	1VR7141Y6H1003188		BC1200XL	1VR7141Y1J1003234		BC1200XL	1VR7141YXJ1003278
BC1200XL	1VR7141Y4H1003190		BC1200XL	1VR7141Y3J1003235		BC1200XL	1VR7141Y1J1003279
BC1200XL	1VR7141Y6H1003191		BC1200XL	1VR7141Y5J1003236		BC1200XL	1VR7141Y8J1003280
BC1200XL	1VR7141Y0J1003192		BC1200XL	1VR7141Y7J1003237		BC1200XL	1VR7141YXJ1003281
BC1200XL	1VR7141Y2J1003193		BC1200XL	1VR7141Y9J1003238		BC1200XL	1VR7141Y1J1003282
BC1200XL	1VR7141Y4J1003194		BC1200XL	1VR7141Y0J1003239		BC1200XL	1VR7141Y3J1003283
BC1200XL	1VR7141Y6J1003195		BC1200XL	1VR7141Y7J1003240		BC1200XL	1VR7141Y5J1003284
BC1200XL	1VR7141Y8J1003196		BC1200XL	1VR7141Y9J1003241		BC1200XL	1VR7141Y7J1003285
BC1200XL	1VR7141YXJ1003197		BC1200XL	1VR7141Y0J1003242		BC1200XL	1VR7141Y9J1003286
BC1200XL	1VR7141Y1J1003198		BC1200XL	1VR7141Y2J1003243		BC1200XL	1VR7141Y0J1003287
BC1200XL	1VR7141Y3J1003199		BC1200XL	1VR7141Y4J1003244		BC1200XL	1VR7141Y2J1003288
BC1200XL	1VR7141Y6J1003200		BC1200XL	1VR7141Y6J1003245		BC1200XL	1VR7141Y4J1003289
BC1200XL	1VR7141Y8J1003201		BC1200XL	1VR7141Y8J1003246		BC1200XL	1VR7141Y0J1003290
BC1200XL	1VR7141YXJ1003202		BC1200XL	1VR7141YXJ1003247		BC1200XL	1VR7141Y2J1003291
BC1200XL	1VR7141Y1J1003203		BC1200XL	1VR7141Y1J1003248		BC1200XL	1VR7141Y4J1003292
BC1200XL	1VR7141Y3J1003204		BC1200XL	1VR7141Y3J1003249		BC1200XL	1VR7141Y6J1003293
BC1200XL	1VR7141Y5J1003205		BC1200XL	1VR7141YXJ1003250		BC1200XL	1VR7141Y8J1003294
BC1200XL	1VR7141Y7J1003206		BC1200XL	1VR7141Y1J1003251		BC1200XL	1VR7141YXJ1003295
BC1200XL	1VR7141Y9J1003207		BC1200XL	1VR7141Y3J1003252		BC1200XL	1VR7141Y1J1003296
BC1200XL	1VR7141Y0J1003208		BC1200XL	1VR7141Y5J1003253		BC1200XL	1VR7141Y3J1003297
BC1200XL	1VR7141Y9J1003210		BC1200XL	1VR7141Y7J1003254		BC1200XL	1VR7141Y5J1003298
BC1200XL	1VR7141Y0J1003211		BC1200XL	1VR7141Y9J1003255		BC1200XL	1VR7141Y7J1003299
BC1200XL	1VR7141Y2J1003212		BC1200XL	1VR7141Y0J1003256		BC1200XL	1VR7141YXJ1003300
BC1200XL	1VR7141Y4J1003213		BC1200XL	1VR7141Y2J1003257		BC1200XL	1VR7141Y1J1003301
BC1200XL	1VR7141Y6J1003214		BC1200XL	1VR7141Y4J1003258		BC1200XL	1VR7141Y5J1003303
BC1200XL	1VR7141YXJ1003216		BC1200XL	1VR7141Y6J1003259		BC1200XL	1VR7141Y7J1003304

BC1200XL	1VR7141Y1J1003217		BC1200XL	1VR7141Y2J1003260		BC1200XL	1VR7141Y9J1003305
BC1200XL	1VR7141Y3J1003218		BC1200XL	1VR7141Y4J1003261		BC1200XL	1VR7141Y0J1003306
BC1200XL	1VR7141Y5J1003219		BC1200XL	1VR7141Y8J1003263		BC1200XL	1VR7141Y2J1003307
BC1200XL	1VR7141Y1J1003220		BC1200XL	1VR7141YXJ1003264		BC1200XL	1VR7141Y4J1003308

AFFECTED MACHINES - IK01-IK3941							
MODEL	VIN		MODEL	VIN		MODEL	VIN
BC1200XL	1VR7141Y6J1003309		BC1200XL	1VR7141Y0J1003354		BC1200XL	1VR7141Y9K1003399
BC1200XL	1VR7141Y4J1003311		BC1200XL	1VR7141Y2J1003355		BC1200XL	1VR7141Y1K1003400
BC1200XL	1VR7141Y6J1003312		BC1200XL	1VR7141Y4J1003356		BC1200XL	1VR7141Y3K1003401
BC1200XL	1VR7141Y8J1003313		BC1200XL	1VR7141Y6J1003357		BC1200XL	1VR7141Y5K1003402
BC1200XL	1VR7141YXJ1003314		BC1200XL	1VR7141Y8J1003358		BC1200XL	1VR7141Y7K1003403
BC1200XL	1VR7141Y1J1003315		BC1200XL	1VR7141YXJ1003359		BC1200XL	1VR7141Y9K1003404
BC1200XL	1VR7141Y3J1003316		BC1200XL	1VR7141Y6J1003360		BC1200XL	1VR7141Y0K1003405
BC1200XL	1VR7141Y5J1003317		BC1200XL	1VR7141Y8J1003361		BC1200XL	1VR7141Y2K1003406
BC1200XL	1VR7141Y7J1003318		BC1200XL	1VR7141YXJ1003362		BC1200XL	1VR7141Y4K1003407
BC1200XL	1VR7141Y9J1003319		BC1200XL	1VR7141Y1J1003363		BC1200XL	1VR7141Y6K1003408
BC1200XL	1VR7141Y5J1003320		BC1200XL	1VR7141Y3J1003364		BC1200XL	1VR7141Y8K1003409
BC1200XL	1VR7141Y7J1003321		BC1200XL	1VR7141Y5J1003365		BC1200XL	1VR7141Y4K1003410
BC1200XL	1VR7141Y9J1003322		BC1200XL	1VR7141Y7J1003366		BC1200XL	1VR7141Y6K1003411
BC1200XL	1VR7141Y0J1003323		BC1200XL	1VR7141Y9J1003367		BC1200XL	1VR7141Y8K1003412
BC1200XL	1VR7141Y6J1003326		BC1200XL	1VR7141Y0J1003368		BC1200XL	1VR7141YXK1003413
BC1200XL	1VR7141Y8J1003327		BC1200XL	1VR7141Y9J1003370		BC1200XL	1VR7141Y1K1003414
BC1200XL	1VR7141YXJ1003328		BC1200XL	1VR7141Y0J1003371		BC1200XL	1VR7141Y5K1003416
BC1200XL	1VR7141Y1J1003329		BC1200XL	1VR7141Y2J1003372		BC1200XL	1VR7141Y7K1003417
BC1200XL	1VR7141Y8J1003330		BC1200XL	1VR7141Y4J1003373		BC1200XL	1VR7141Y9K1003418
BC1200XL	1VR7141YXJ1003331		BC1200XL	1VR7141Y6J1003374		BC1200XL	1VR7141Y0K1003419
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BC1200XL	1VR7141Y9J1003336		BC1200XL	1VR7141Y3K1003379		BC1200XL	1VR7141Y6K1003425
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BC1200XL	1VR7141Y2J1003338		BC1200XL	1VR7141Y1K1003381		BC1200XL	1VR7141YXK1003427
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BC1200XL	1VR7141Y5J1003348		BC1200XL	1VR7141Y6K1003392		BC1200XL	1VR7141Y4K1003438
BC1200XL	1VR7141Y7J1003349		BC1200XL	1VR7141Y8K1003393		BC1200XL	1VR7141Y6K1003439

BC1200XL	1VR7141Y3J1003350	BC1200XL	1VR7141YXK1003394	BC1200XL	1VR7141Y2K1003440
BC1200XL	1VR7141Y5J1003351	BC1200XL	1VR7141Y1K1003395	BC1200XL	1VR7141Y4K1003441
BC1200XL	1VR7141Y7J1003352	BC1200XL	1VR7141Y3K1003396	BC1200XL	1VR7141Y6K1003442
BC1200XL	1VR7141Y9J1003353	BC1200XL	1VR7141Y5K1003397	BC1200XL	1VR7141Y8K1003443
		BC1200XL	1VR7141Y7K1003398		

AFFECTED MACHINES - IK01-IK3941					
MODEL	VIN	MODEL	VIN	MODEL	VIN
BC1200XL	1VR7141YXK1003444	BC1200XL	1VR7141Y8K1003488	BC1200XL	1VR7141YXK1003542
BC1200XL	1VR7141Y1K1003445	BC1200XL	1VR7141YXK1003489	BC1200XL	1VR7141Y1K1003543
BC1200XL	1VR7141Y3K1003446	BC1200XL	1VR7141Y6K1003490	BC1200XL	1VR7141Y3K1003544
BC1200XL	1VR7141Y5K1003447	BC1200XL	1VR7141Y8K1003491	BC1200XL	1VR7141Y5K1003545
BC1200XL	1VR7141Y7K1003448	BC1200XL	1VR7141Y1K1003493	BC1200XL	1VR7141Y7K1003546
BC1200XL	1VR7141Y9K1003449	BC1200XL	1VR7141Y3K1003494	BC1200XL	1VR7141Y9K1003547
BC1200XL	1VR7141Y5K1003450	BC1200XL	1VR7141Y5K1003495	BC1200XL	1VR7141Y0K1003548
BC1200XL	1VR7141Y7K1003451	BC1200XL	1VR7141Y2K1003499	BC1200XL	1VR7141Y2K1003549
BC1200XL	1VR7141Y9K1003452	BC1200XL	1VR7141Y5K1003500	BC1200XL	1VR7141Y9L1003551
BC1200XL	1VR7141Y0K1003453	BC1200XL	1VR7141Y9K1003502	BC1200XL	1VR7141Y0L1003552
BC1200XL	1VR7141Y2K1003454	BC1200XL	1VR7141Y0K1003503	BC1200XL	1VR7141YXL1003557
BC1200XL	1VR7141Y4K1003455	BC1200XL	1VR7141Y2K1003504	BC1200XL	1VR7141Y1L1003558
BC1200XL	1VR7141Y6K1003456	BC1200XL	1VR7141Y6K1003506	BC1200XL	1VR7141Y3L1003559
BC1200XL	1VR7141Y8K1003457	BC1200XL	1VR7141Y8K1003507	BC1200XL	1VR7141YXL1003560
BC1200XL	1VR7141YXK1003458	BC1200XL	1VR7141YXK1003508	BC1200XL	1VR7141Y1L1003561
BC1200XL	1VR7141Y1K1003459	BC1200XL	1VR7141Y1K1003509	BC1200XL	1VR7141Y3L1003562
BC1200XL	1VR7141Y8K1003460	BC1200XL	1VR7141Y8K1003510	BC1200XL	1VR7141Y5L1003563
BC1200XL	1VR7141YXK1003461	BC1200XL	1VR7141YXK1003511	BC1200XL	1VR7141Y7L1003564
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BC1200XL	1VR7141Y3K1003463	BC1200XL	1VR7141Y3K1003513	BC1200XL	1VR7141Y0L1003566
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BC1200XL	1VR7141Y7K1003479	BC1200XL	1VR7141Y0K1003534	BC1200XL	1VR7141Y0L1003583
BC1200XL	1VR7141Y3K1003480	BC1200XL	1VR7141Y2K1003535	BC1200XL	1VR7141Y4L1003585

BC1200XL	1VR7141Y5K1003481		BC1200XL	1VR7141Y6K1003537		BC1200XL	1VR7141Y8L1003587
BC1200XL	1VR7141Y0K1003484		BC1200XL	1VR7141Y8K1003538		BC1200XL	1VR7141YXL1003588
BC1200XL	1VR7141Y2K1003485		BC1200XL	1VR7141YXK1003539		BC1200XL	1VR7141Y8L1003590
BC1200XL	1VR7141Y4K1003486		BC1200XL	1VR7141Y6K1003540		BC1200XL	1VR7141YXL1003591
BC1200XL	1VR7141Y6K1003487		BC1200XL	1VR7141Y8K1003541		BC1200XL	1VR7141Y3L1003593

AFFECTED MACHINES - IK01-IK3941							
MODEL	VIN		MODEL	VIN		MODEL	VIN
BC1200XL	1VR7141Y5L1003594		BC1200XL	1VR7141Y5L1003613		BC1200XL	1VR7141Y0L1004507
BC1200XL	1VR7141Y7L1003595		BC1200XL	1VR7141Y7L1003614		BC1200XL	1VR7141Y2L1004508
BC1200XL	1VR7141Y9L1003596		BC1200XL	1VR7141Y2L1003617		BC1200XL	1VR7141Y4L1004509
BC1200XL	1VR7141Y0L1003597		BC1200XL	1VR7141Y4L1003618		BC1200XL	1VR7141Y0L1004510
BC1200XL	1VR7141Y4L1003599		BC1200XL	1VR7141Y6L1003619		BC1200XL	1VR7141Y2L1004511
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BC1200XL	1VR7141Y2L1003603		BC1200XL	1VR7141Y4L1003621		BC1200XL	1VR7141Y6L1004513
BC1200XL	1VR7141Y4L1003604		BC1200XL	1VR7141Y6L1003622		BC1200XL	1VR7141Y8L1004514
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BC1200XL	1VR7141Y3L1003609		BC1200XL	1VR7141Y3L1004503		BC1200XL	1VR7141Y7L1004519
BC1200XL	1VR7141YXL1003610		BC1200XL	1VR7141Y5L1004504		BC1200XL	1VR7141Y3L1004520
BC1200XL	1VR7141Y1L1003611		BC1200XL	1VR7141Y7L1004505			
BC1200XL	1VR7141Y3L1003612		BC1200XL	1VR7141Y9L1004506			

AFFECTED MACHINES - IK03-IK3941							
MODEL	VIN		MODEL	VIN		MODEL	VIN
BC1200XL	1VR7141Y0A1000244		BC1200XL	1VR7141Y2J1003324		BC1200XL	1VR7141Y2L1003584
BC1200XL	1VR7141Y2G1003011		BC1200XL	1VR7141Y2J1003369		BC1200XL	1VR7141Y6L1003586
BC1200XL	1VR7141Y0H1003154		BC1200XL	1VR7141Y2K1003437		BC1200XL	1VR7141Y1L1003589
BC1200XL	1VR7141Y8H1003189		BC1200XL	1VR7141Y7K1003482		BC1200XL	1VR7141Y1L1003592
BC1200XL	1VR7141Y2J1003209		BC1200XL	1VR7141Y7K1003496		BC1200XL	1VR7141Y2L1003598
BC1200XL	1VR7141Y8J1003215		BC1200XL	1VR7141Y7K1003501		BC1200XL	1VR7141Y0L1003602
BC1200XL	1VR7141Y6J1003228		BC1200XL	1VR7141Y2K1003518		BC1200XL	1VR7141Y9L1003615
BC1200XL	1VR7141Y6J1003262		BC1200XL	1VR7141Y4K1003536		BC1200XL	1VR7141Y0L1003616
BC1200XL	1VR7141Y6J1003276		BC1200XL	1VR7141Y7L1003550			
BC1200XL	1VR7141Y2J1003310		BC1200XL	1VR7141Y6L1003569			

NHTSA SAFETY RECALL NUMBER 20V-085

Sample Owner  
Letter #1 – Temporary  
wheel solution installed,  
or Inspection indicated  
defective wheels



**IMPORTANT  
SAFETY  
RECALL**

**First Notice**

**BC1200XL Wheel and Tire  
Assembly Replacement Kit  
(IK00-3941)**

Field campaign remedy is now available.

VIA USPS CERTIFIED/REGISTERED MAIL

July 30, 2020

Dear «MODEL» Owner:

*This notice is sent to you in accordance with the requirements of the U.S. National Traffic and Motor Vehicle Safety Act.*

Vermeer has decided that a defect, that relates to motor vehicle safety, exists in certain model year 2016–2020 Vermeer «MODEL» brush chippers. At that time, Vermeer Corporation sent owners an interim notice asking owners to inspect the wheels. **Thank you** for returning the inspection form and/or contacting your dealer for the temporary wheel solution. **The final field campaign remedy is now available.**

**What is the issue?**

Certain brush chippers with specific wheels (steel rim) with bolt pattern 8 on 6½ inch (165 mm) circle to be used with 5/8-inch studs provided by a supplier:

- have an incorrect lug nut contact area causing the wheel lug nuts to loosen; and/or
- can develop possible cracks causing the tire to lose air pressure.

Both conditions may increase the risk of wheel loss and the risk of a crash. **Death or serious injury** is possible. Property damage may also occur.

**Model:** «Model»  
This notice applies to your vehicle,  
**Serial No:** «VIN»



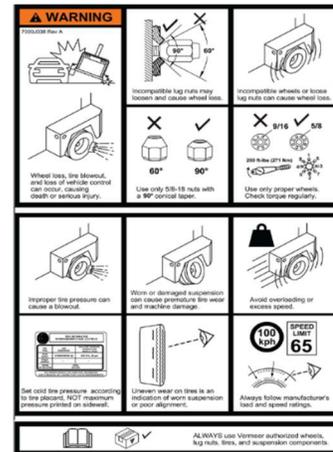
**IMMEDIATE MACHINE MODIFICATIONS REQUIRED**

IK00-3941 has been created to provide the necessary parts and instructions to replace the wheel and tire assembly, install a new safety sign (shown on next page), install a new wheel/tire specification placard decal, and provide a Supplemental Operator's and Maintenance Manual. **This kit must be installed as soon as possible.**

If your dealer did not install the temporary wheel solution, prior to having this field remedy kit installed, please continue to **verify the torque** of each lug nut [210 ft-lb (285 Nm)] and **tire pressure** [80 psi (550 kPa)] as **part of your pre-trip inspection every day** or at a minimum every 150 miles (250 km) until IK00-3941: Wheel and Tire Assembly Replacement Kit is installed by your dealer.

Wheels and tires included in this field remedy kit are:

Wheel:	Solid Steel 8 on 6½ inch; 5/8" studs
Tire:	Heavy duty, 235/75R17.5 LRJ (18 ply)
Wheel/lug nut:	5/8-inch 90-degree cone w/ clamp rings
Tire load rating:	4410 lb (2000 kg) at 85 psi (590 kPa)



**Please contact** your authorized, independent **Vermeer dealer** immediately to arrange a mutually acceptable time and location to install IK00-3941 **at no cost** to you for labor or materials. The installation of this kit is estimated at 2.0 hours of labor. If the Vermeer dealer travels to the unit to install the kit, costs may be incurred by the owner.

If your dealer installed a temporary wheel/tire assembly solution (Assembly PN 163759457) since receiving the March 2020 notice, the wheels and tires are part of the final field remedy kit and will remain on your brush chipper. However, to complete this field remedy kit, the dealer will install a new safety sign and a new wheel/tire specification placard decal and provide a Supplemental Operator's and Maintenance Manual. The installation of this kit version is estimated at 1.0 hour of labor. If the Vermeer dealer travels to the unit to install the kit, costs may be incurred by the owner.

**You must have your machine upgraded for these safety features.**

<b>Contact your local Vermeer Dealer:</b>	«Service_Dealer_Name» «Serv_Dealer_Add1» «Serv_Dealer_Add2» «Serv_Dealer_City» «Serv_Dealer_St» «Serv_Dealer_Zip» «SERV_DEALER_COUNTRY»
<b>Telephone:</b>	«Serv_Dealer_Phone»

According to our records, you currently own a Vermeer «MODEL» brush chipper. The Model and Serial Number of the «MODEL» is shown at the top right of this letter. If you no longer own this unit, please notify the Product Safety Department at:

Toll Free: 800-829-0051, extension 7060  
Telephone: 641-621-7060  
E-mail: productsafety@vermeer.com

If possible, please provide the name and address of the new owner.

We regret any inconvenience these corrective measures may cause you. This required work is for the safety of the crew, the towing vehicle occupants and others traveling the public roadways. We hope you agree the safety benefits surpass the inconvenience.

Very truly yours,

**PRODUCT SAFETY DEPARTMENT**

*Federal regulations require that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within ten (10) days.*

If the authorized dealer has failed or is unable to remedy the defect without charge and within a reasonable time, contact Vermeer Product Safety by email at productsafety@vermeer.com or by calling 800-829-0051 or 641-621-7060. You may also submit a complaint to the Administrator, National Highway Traffic Safety Administration, 1200 New Jersey Avenue SE, Washington, D.C. 20590 or call the Vehicle Safety Hotline at 888-327-4236 (TTY: 1-800-424-9153); or go to <http://www.safercar.gov>

NHTSA SAFETY RECALL NUMBER 20V-085

Sample Owner Letter #2 –  
NO Owner inspection  
response received,  
unknown wheel status

VIA USPS CERTIFIED/REGISTERED MAIL

July 30, 2020

Dear «MODEL» Owner:

*This notice is sent to you in accordance with the requirements of the U.S. National Traffic and Motor Vehicle Safety Act.*

In March 2020, Vermeer decided that a defect, that relates to motor vehicle safety, existed in certain model year 2016–2020 Vermeer «MODEL» brush chipper. At that time, Vermeer Corporation sent owners an interim notice (a copy is enclosed) asking owners to inspect the wheels and complete and return a Wheel Lug Nut inspection form and wheel photos. **According to our records**, you have **not** returned the inspection form and/or contacted your dealer regarding this field issue. **The final field campaign remedy is now available.**

**What is the issue?**

Certain brush chippers with specific wheels (steel rim) with bolt pattern 8 on 6½ inch (165 mm) circle to be used with 5/8-inch studs provided by a supplier:



**IMPORTANT  
SAFETY  
RECALL**

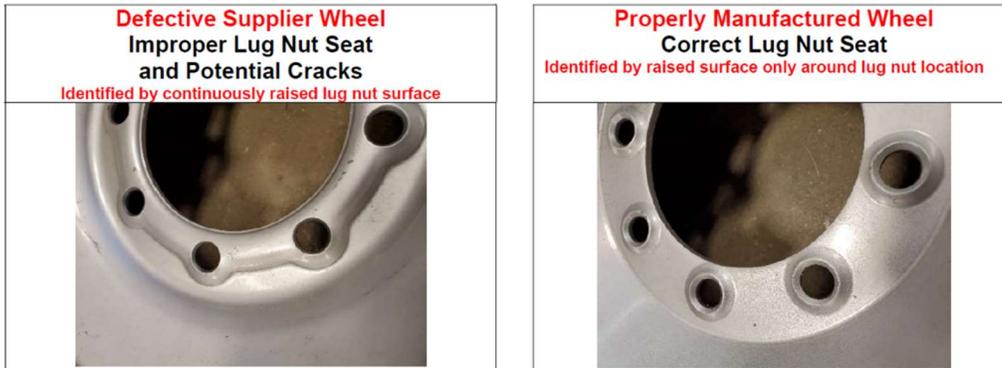
**First Notice**  
**BC1200XL Wheel and Tire  
Assembly Replacement Kit  
(IK00-3941)**

Field campaign remedy is now available.

**Model:** «Model»  
This notice applies to your vehicle,  
**Serial No:** «VIN»

- have an incorrect lug nut contact area causing the wheel lug nuts to loosen; and/or
- can develop possible cracks causing the tire to lose air pressure.

Both conditions may increase the risk of wheel loss and the risk of a crash. **Death or serious injury** is possible. Property damage may also occur.



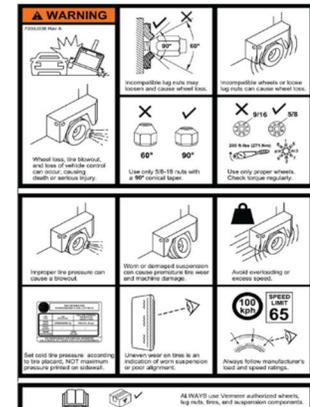
### IMMEDIATE WHEEL INSPECTION REQUIRED

1. **WHEEL AND LUG NUT INSPECTION.** Inspect each brush chipper wheel by referencing the photos to identify if defective supplier wheels are installed. If you own more than one affected brush chipper, you will receive a letter for each machine. The Model and VIN is shown on the top right of this letter and the Wheel Lug Nut Inspection form.
2. **Does not have defective supplier wheels:** See enclosed Wheel Lug Nut Inspection form to be completed and returned to: [safetyform@vermeer.com](mailto:safetyform@vermeer.com). Owners who **return the Wheel and Lug Nut Inspection form with photos** identifying no defective supplier wheels will be mailed a Vermeer Parts Certificate for \$50 USD redeemable at your local Vermeer dealer. If you do not return the Inspection form, Vermeer Corporation will continue to send further communications regarding this recall.
3. **Has defective supplier wheels, contact your local Vermeer Dealer for new wheel and tire assembly.** IK00-3941 has been created to provide the necessary parts and instructions to replace the wheel and tire assembly, install a new safety sign (shown below), and provide a Supplemental Operator's and Maintenance Manual. This kit must be installed as soon as possible.

If your dealer did not install the temporary wheel solution and until IK00-3941: Wheel and Tire Assembly Replacement Kit is installed by your dealer, please continue to **verify the torque** of each lug nut [210 ft-lb (285 Nm)] and **tire pressure** [80 psi (550 kPa)] as **part of your pre-trip inspection every day** or at a minimum every 150 miles (250 km).

Wheels and tires included in this field remedy kit are:

Wheel:	Solid Steel 8 on 6½ inch; 5/8" studs
Tire:	Heavy duty, 235/75R17.5 LRJ (18 ply)
Wheel/lug nut:	5/8-inch 90-degree cone w/ clamp rings
Tire load rating:	4410 lb (2000 kg) at 85 psi (585 kPa)



**Please contact** your authorized, independent **Vermeer dealer** immediately to arrange a mutually acceptable time and location to install IK00-3941 **at no cost** to you for labor or materials. The installation of this kit is estimated at 2.0 hours of labor. If the Vermeer dealer travels to the unit to install the kit, costs may be incurred by the owner.

If your dealer installed a temporary wheel/tire assembly solution (Assembly PN 163759457) since receiving the March 2020 notice, the wheels and tires are part of the final field remedy kit and will remain on your brush chipper. However, to complete this field remedy kit, the dealer will install a new safety sign and a new wheel/tire specification placard decal and provide a Supplemental Operator's and Maintenance Manual. The installation of this kit version is estimated at 1.0 hour of labor. If the Vermeer dealer travels to the unit to install the kit, costs may be incurred by the owner.

**You must have your machine upgraded for these safety features.**

<b>Contact your local Vermeer Dealer:</b> «Service_Dealer_Name» «Serv_Dealer_Add1» «Serv_Dealer_Add2» «Serv_Dealer_City» «Serv_Dealer_St» «Serv_Dealer_Zip» «SERV_DEALER_COUNTRY» <b>Telephone:</b> «Serv_Dealer_Phone»
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According to our records, you currently own a Vermeer «MODEL» brush chipper. The Model and Serial Number of the «MODEL» is shown at the top right of this letter. If you no longer own this unit, please notify the Product Safety Department at:

Toll Free:      800-829-0051, extension 7060  
Telephone:      641-621-7060  
E-mail:      productsafety@vermeer.com

If possible, please provide the name and address of the new owner.

We regret any inconvenience these corrective measures may cause you. This required work is for the safety of the crew, the towing vehicle occupants and others traveling the public roadways. We hope you agree the safety benefits surpass the inconvenience.

Very truly yours,  
**PRODUCT SAFETY DEPARTMENT**

**Enclosures**

- March 12, 2020 Interim Notice Wheel and Lug Nut Inspection
- First Notice Wheel and Lug Nut Inspection Form

*Federal regulations require that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within ten (10) days.*

If the authorized dealer has failed or is unable to remedy the defect without charge and within a reasonable time, contact Vermeer Product Safety by email at productsafety@vermeer.com or by calling 800-829-0051 or 641-621-7060. You may also submit a complaint to the Administrator, National Highway Traffic Safety Administration, 1200 New Jersey Avenue SE, Washington, D.C. 20590 or call the Vehicle Safety Hotline at 888-327-4236 (TTY: 1-800-424-9153); or go to <http://www.safercar.gov>



Vermeer Corporation  
 Product Safety Department  
 1210 Vermeer Rd East  
 Pella, IA 50219 USA  
 Email: [safetyform@vermeer.com](mailto:safetyform@vermeer.com)  
 Telephone: 641.621.7060  
 Toll Free: 800.829.0051

**Model:**        «Model»  
 This notice applies to your vehicle,  
**Serial No:**   «VIN»  
 Complete Page 2 ONLY if NO defective wheels are  
 installed on this brush chipper.



**IMPORTANT  
SAFETY  
RECALL**

**First Notice**  
**BC1200XL Wheel and Tire  
 Assembly Replacement Kit  
 (IK00-3941)**  
 Field campaign remedy is now available.

## BC1200XL WHEEL AND LUG NUT INSPECTION FORM

Using photos below, **inspect each brush chipper wheel** to determine if defective supplier wheels are installed

### Defective Supplier Wheel

**Improper Lug Nut Seat  
and Potential Cracks**

Identified by continuously raised lug nut surface



### Properly Manufactured Wheel

**Correct Lug Nut Seat**

Identified by raised surface only around lug nut location



If **defective wheels are installed** (left photo above),

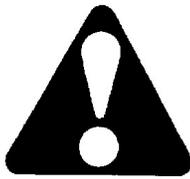
- 1) Contact your local Vermeer dealer immediately to arrange installation of IK00-3941 Wheel and Tire Assembly Replacement Kit.
- 2) Prior to having this field remedy kit installed,
  - a) **If one or more lug nut is missing or loose**, using a calibrated torque wrench, torque to 210 ft-lb (285 Nm).
  - b) **Tire Pressure.** If their pressure is not at 80 psi (550 kPa), the wheel may have a crack. The crack may not be visible.
  - c) **Verify torque** on each lug nut [210 ft-lb (285 Nm)] and **tire pressure** [80 psi (550 kPa)] **as part of your pre-trip inspection every day or at a minimum every 150 miles (250 km)** until IK00-3941: Wheel and Tire Assembly Replacement Kit is installed by your Vermeer dealer.
- 3) **Do not** tow the brush chipper without all lug nuts properly installed or with low tire pressure.

If **properly manufactured wheels are installed** (right photo above), take photos of **each** wheel, **complete and return Page 2 of this Wheel and Lug Nut Inspection form and photos** to: [safetyform@vermeer.com](mailto:safetyform@vermeer.com). Vermeer Corporation will record in its records that your brush chipper is not affected by this product safety recall and mail a Vermeer Parts Certificate for \$50.00 USD redeemable at your local Vermeer dealer.

If you do not return this form or do not contact your Vermeer dealer, additional notices will be sent advising you of this field campaign issue.



Vermeer Corporation  
 Product Safety Department  
 1210 Vermeer Rd East  
 Pella, IA 50219 USA  
 Email: [safetyform@vermeer.com](mailto:safetyform@vermeer.com)  
 Telephone: 641.621.7060  
 Toll Free: 800.829.0051



## IMPORTANT SAFETY RECALL

First Notice

BC1200XL Wheel and Tire  
Assembly Replacement Kit  
(IK00-3941)

Field campaign remedy is now available.

**Model:**      «Model»  
 This notice applies to your vehicle,  
**Serial No:**    «VIN»

1) <b>Take photos</b> of <b>each</b> wheel.					
2) <b>Complete</b> this page 2 of Wheel and Lug Nut Inspection form.					
3) Email photos and form to: <a href="mailto:safetyform@vermeer.com">safetyform@vermeer.com</a>					
Wheel inspection results:	<table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 20%; border: none;">Wheel 1</td> <td style="border: none;"><input type="checkbox"/> No defective wheel installed</td> </tr> <tr> <td style="border: none;">Wheel 2</td> <td style="border: none;"><input type="checkbox"/> No defective wheel installed</td> </tr> </table>	Wheel 1	<input type="checkbox"/> No defective wheel installed	Wheel 2	<input type="checkbox"/> No defective wheel installed
Wheel 1	<input type="checkbox"/> No defective wheel installed				
Wheel 2	<input type="checkbox"/> No defective wheel installed				
If either of the 2 wheels on your brush chipper <b>are defective</b> (photo on left on Page 1), contact your Vermeer dealer <b>immediately</b> to have IK00-3941 installed on your brush chipper.					
Contact Name:					
Contact Email:					
Company:					
Address:					
City, State, Postal Code, Country:					

Enter date signed below:      **I certify that the documents attached to this Wheel and Lug Nut Inspection form are true and accurate.**

X

Sign on the line above.

Print name here: \_\_\_\_\_

Vermeer Corporation will mail \$50.00 USD Vermeer Parts Certificate for your inspection finding no defective wheels. Please allow 2–4 weeks for processing. Thank you for your cooperation.

**Vermeer Corporation, Product Safety Department**  
 1210 Vermeer Rd East, Pella, IA 50219 USA  
 Email: [safetyform@vermeer.com](mailto:safetyform@vermeer.com)  
 Telephone: 641.621.7060 - Fax: 641.621.8562 - Toll Free: 800.829.0051