



SIM 61 07 20

2020-11-24

RECALL 20V-601: HIGH-VOLTAGE BATTERY

## MODEL

E-Series	Model Description	Production Date
F60	MINI Cooper SE Countryman ALL4– PHEV Only	March 12, 2020 – September 15, 2020

## AFFECTED VEHICLES

Vehicles which require this Campaign to be completed will show it as “Open” when checked either in AIR, the "Service Menu" of DCSnet (Dealer Communication System), ISPA Next or Warranty Vehicle Inquiry.

## SITUATION

BMW AG is conducting a Voluntary Safety Recall (effective September 24, 2020) on a small number of Model Year 2020-2021 MINI Countryman (PHEV) vehicles that were produced between March 12, 2020 and September 15, 2020.

**The high-voltage battery may not have been produced to specifications. When charging the battery, this could lead to a short-circuit and, in rare cases, a thermal event.**

**Please do not charge the vehicle’s high-voltage battery until further notice.**

The Recall Notice and Q&A have been attached for further information.

## CAUSE

On Plug-in Hybrid Electric Vehicle (PHEV) models, the HV battery may not have been produced to specifications. When charging the battery to near its full state of charge, this could lead to a short-circuit; and in rare cases a thermal event.

## CORRECTION

The vehicle will be inspected and, if necessary, HV module(s) will be replaced. Customers must be informed of the issue and of the customer service measure (listed in the Procedure section) that must be carried out by the workshop appointment.

## PROCEDURE

The customer is to be informed of the following:

**We request you not to charge the vehicle via cable or to operate it only under the conditions described below.**

Setting using the central display:

1. Pressing the eDrive switch.
2. Mode option in the driver's display.
3. Select MAX eDRIVE or AUTO eDRIVE.
4. Confirm in the central display.

### Note:

**Please do not use the manual gearshift or the sport shift on the selector lever and, if installed, the shift paddles on the steering wheel.**

### Note:

**If these instructions are followed, the customer may continue to use the vehicle until the workshop visit.**

Carry out the following service measure:

1. Connect the vehicle to the diagnosis and carry out a Vehicle Test.
2. If a cell module is affected, ISTA sets the fault S 0795.
3. Perform the associated test module in the test plan to determine the affected cell modules to be replaced. (High Voltage Battery Unit - Cell Modules (ABL - DIT - AT6127\_SPOXZM; **available with the ISTA version 4.26.38**; released Nov. 20, 2020)
4. If cell modules are prompted for replacement, replace the corresponding cell modules. Follow the proper repair instructions for the specific vehicle; see **REP 61 27 621** or **REP 61 27 623**.
5. If a cell module exchange is not instructed, the vehicle is OK. -> No further measures required.

**Note:**

The diagnosis of the cell modules is only available with the ISTA version 4.26.38 (released Nov. 20, 2020).

**Note:**

The date in the serial number of the high-voltage module can be displayed in two different formats.



## PARTS INFORMATION

Only use and invoice the part numbers below that apply.

Performing a part number look-up in ETK (EPC) by VIN or model in place of using/invoicing the following part numbers may result with the wrong part numbers being invoiced and installed, this could delay the payment of the claim.

Part Number for Technical Campaign	Description	Quantity
61 27 8 843 411	Cell module of high-voltage battery (34 Ah NEG) <b>(2 max)</b>	Qty as needed
61 27 8 843 412	Cell module of high-voltage battery (34 Ah POS) <b>(3 max)</b>	Qty as needed
07 11 9 908 596	Screw (M12x1.5x48)	4

61 27 8 606 057	Torx screw (M6 GFX85-10.9-S)	16
61 27 8 606 058	Threaded head Torx screw (M6 GFX85-10.9-S)	4
07 12 9 908 570	ISA screw (V-M6 GFX16)	16
61 27 8 677 638	Hexagon bolt with Torx socket (M6x25 mm)	4
07 11 9 909 322	Self-locking hexagon nut (M6-8-ZNNIV SI)	2
61 27 7 645 627	Seal for high-voltage battery	1
61 27 8 645 446	Hexagon screw with internal Torx - rounds to 10 pcs	28
83 19 2 468 443	MINI HT-12 Antifreeze Coolant	Sublet as needed

Additionally, other small parts that are not specified above, such as one-time use screws, nuts and seals, which must be replaced according to the ISTA repair instructions/ETK, must be selected from the Electronic Parts Catalogue according to the respective vehicle type and invoiced under the special defect code.

### Recalled Part Retention

**Recalled parts that are removed from MINI vehicles cannot be used for resale! The recall parts are the property of MINI USA.**

Your dealer is responsible for the proper identification, storage and documentation of these parts. They must be held in a secure retention area until notification of claim payment is made by MINI USA through DCSnet.

**The high-voltage (HV) battery module return process that is specific to this Recall is still being finalized, in the short-term and in accordance with local ordinances, please retain the replaced HV battery modules until the special return process becomes available.**

Please DO NOT return these recalled HV battery modules directly to the WPRC or through the [\[DAMA1\]](#) HV Battery return process.

### WARRANTY INFORMATION

Reimbursement for this Recall will be via normal claim entry utilizing the applicable work package information below, and when required, the part numbers listed above that apply.

<b>Defect Code:</b>	<b>0061700500</b>	<b>F60 Replace PHEV high-voltage battery cell modules</b>
---------------------	-------------------	---

**Completion before the first vehicle delivery to a customer or the vehicle is already in the workshop**

Work Pkg	Labor Operation	Description (Plus work)	Labor Allowance
# 1	00 69 977	Perform vehicle test, do not exchange cell modules ( <b>No repair is necessary</b> )	3 FRU
Or:			
# 2	00 69 978	Checking the vehicle (vehicle test) and <b>removing and installing</b> the high-voltage	46 FRU

Copyright ©2020 MINI USA, a division of BMW of North America, LLC. All Rights Reserved

		battery	
And:	00 69 979	<b>5-Module Configuration (3T/2B):</b> Job/repair work time (WT) for <b>replacing one or more modules</b> (top and/or bottom) in addition to 00 69 978 (Includes HV battery unit final test after HV battery module repair)	<b>WT: 17TS or 28B FRU</b> (First module, up to maximum of <b>33 FRU</b> for up to 5 modules ( <b>See below</b> ))

Or:

**The vehicle arrives at your dealer and this Recall shows open (No other main work will be performed or claimed during this workshop visit)**

Work Pkg	Labor Operation	Description (Main work)	Labor Allowance
# 3	00 69 417	Perform vehicle test, do not exchange cell modules ( <b>No repair is necessary</b> )	5 FRU
Or:			
# 4	00 69 418	Checking the vehicle (vehicle test) and <b>removing and installing</b> the high-voltage battery	47 FRU
And:	00 69 979	<b>5-Module Configuration (3T/2B):</b> Job/repair work time (WT) for <b>replacing one or more modules</b> (top and/or bottom) in addition to 00 69 418 (Includes HV battery unit final test after HV battery module repair)	<b>WT: 17TS or 28B FRU</b> (First module, up to maximum of <b>33 FRU</b> for up to 5 modules ( <b>See below</b> ))

Only one Main work flat rate labor operation code can be claimed per workshop visit.

**00 69 979 - Replacing 2 Top (T) and 1 Single (S) Module Only:**

- **17 FRU** for the first top module replacement; and
- Plus **3 FRU** for each additional (**up to 2 / 3 total**) top module replacements (**up to a total of 23 FRU**).

Or:

**00 69 979 - Replacing Bottom Modules (B/Two) in conjunction with the 2 Top (T) and 1 Single (S) Module:**

**A. 28 FRU** for one bottom module only (Includes **removing and installing or replacing** the corresponding top module) (**replaces the top module 17 FRU allowance above**); and as applicable

**B. With (A): 3 FRU** for each additional (**up to 2**) top module replacements **without** replacing the corresponding one additional bottom module (up to 3 to 4 modules total) (**up to a total of 33 FRU**); or

C. With **(A): 3 FRU** for an additional **(up to 1)** bottom module replacement includes **removing and installing or replacing** the corresponding top module (2 to 4 modules total) **(up to a total of 31 FRU)**; or

D. **33 FRU** for replacing **all the modules** (3 top and 2 bottom/5 modules total).

**Note:** Only claim labor operation 00 69 979 one-time for the applicable total FRU allowance.

**Claim Repair Comments**

Only reference the SIB number, the work package (Pkg) number performed and when applicable (For WP #2 and # 4), the number of cell modules (top and/or bottom) that were replaced in the RO technician notes and the claim comments (For example: M61 07 20 WP 2 with 1 bottom module replaced), unless otherwise required by State law.

As applicable to your dealer, please refer to **SI M01 01 20** or **M01 04 20** for claiming job/repair work time (WT), WT and the repair-related explanation procedures.

And, as needed:

**Sublet – Bulk Materials (RO and Claim Comments Required)**

<b>Sublet Code</b> <b>4</b>	Up to \$15.00	Reimbursement for the repair-related bulk material (Do not use the MINI part numbers for claim submission)
--------------------------------	------------------	--

Sublet reimbursement calculation for claiming the applicable repair-related bulk materials (MINI part number) is at the dealer net price amount for the quantity used plus your dealer’s handling.

MINI Antifreeze/Coolant: Claim the corresponding sublet dollar amount for the quantity needed to replace what was drained with a 50/50 coolant/water solution.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

And, as applicable:

**Alternative Mobility Solution (AMS) for Vehicle Owners (RO and Claim Comments Required)**

This Recall repair qualifies for Alternative Mobility Solution (AMS) expense reimbursement, claim this item under the Defect Code noted above as follows:

Sublet Code 2 - Itemize the AMS sublet amount on the repair order and in the claim comment section.

Please refer to [SI M01 01 17](#) for additional information.

**Reimbursement of Prior Customer-Pay Repairs (TREAD Act)**

Based on the issue and the age of the Affected Vehicles being addressed by this Safety Recall Campaign, a reimbursement request for a qualifying prior customer-pay repair is not likely.

However, if you receive a reimbursement request from a customer for a prior repair that may qualify, please contact the Warranty department (include a legible copy of the invoice) through IDS by selecting Coverage, Policy, Coding Questions and Mileage Corrections. The Warranty department will review and respond to your inquiry accordingly.

**QUESTIONS REGARDING THIS BULLETIN**

Technical inquiries	Submit feedback at the top of this bulletin

Warranty inquiries	Submit an IDS ticket to the Warranty Department or use the chat available in the Warranty Documentation Portal
Parts inquiries	Submit an IDS ticket to the Parts Department

**Supporting Materials**

[picture\\_as\\_pdf M610720 Recall Notice.pdf](#)

[picture\\_as\\_pdf M610720\\_2020-BMW-MINI-MY2020-2021-PHEV-F60-Gxx-Ixx-HV-Battery-FAQ-\(Nov 5 2020\).pdf](#)

## **SAFETY RECALL NOTICE**

To: All Center Operators, Sales Managers, Service Manager, Parts Manager and Warranty Processor

RE: Recall 20V-601: High-Voltage Battery – M61 07 20

BMW AG is conducting a Voluntary Safety Recall (effective September 24, 2020) on a small number of Model Year 2020-2021 MINI Countryman (PHEV) vehicles that were produced between March 12, 2020 and September 15, 2020.

**Please be reminded that it is a violation of federal law (The Safety Act) for you to sell, lease or deliver any new motor vehicle covered by this notification until the recall repair has been performed. This means that centers may not legally deliver new motor vehicles to consumers until they are fixed or use/sell replacement equipment/parts subject to this recall. Note also that substantial civil penalties apply to violations of the Safety Act.**

**Also, you should not sell, lease or deliver any Certified Pre-Owned or used vehicles subject to a safety recall until the repair is completed.**

**Please follow any special instructions that we provide to you for the return or disposition of recall parts.**

We appreciate all your assistance with this Recall.

**Safety Recall 20V-601  
High-Voltage Battery  
Model Year 2020-2021  
PHEV [BMW 3 Series, 5 Series, 7 Series, i8, X3 SAV, X5 SAV / MINI Countryman]  
Issue Date: 09/24/2020  
Last Update: 09/24/2020**

- Q1. Which BMW Group models in the US are potentially affected by this Safety Recall?**  
Certain Plug-In Hybrid-Electric Vehicles (PHEV), specifically Model Year 2020-2021 BMW 3 Series, 5 Series, 7 Series, i8, X3 SAV, X5 SAV, and MINI Countryman models in the US, produced between February and September 2020, are potentially affected.
- Q2. What is the specific issue?**  
On PHEV models, the high-voltage battery may not have been produced to specifications. When charging the battery, this could lead to a short-circuit and, in rare cases a thermal event.
- Q3. Why are other models / vehicles not included in this Safety Recall?**  
Other models have been produced with a High-Voltage battery that has been produced to specifications.
- Q4. Can I continue to drive my vehicle?**  
Yes. However, drive in standard mode only, **do not use sport mode**.  
**If you are not the only driver of this vehicle, please advise all other drivers of this important information.**
- Q5. Can I charge my vehicle?**  
**No, do not plug in your vehicle for charging.**
- Q6. How did BMW Group become aware of the issue?**  
BMW Group became aware of the issue through our quality control procedures.
- Q7. How will I be informed of this Safety Recall?**  
Letters will be mailed to owners in October via First Class mail advising them of this Safety Recall and, if the remedy is available, requesting them to schedule an appointment with an authorized BMW center. If the remedy is not available at that time, a follow-up letter will be sent when the remedy becomes available.
- Owners can locate their nearest authorized BMW center at [www.bmwusa.com/dealer](http://www.bmwusa.com/dealer). To ensure BMW has the most recent contact and vehicle information, owners should register their vehicle at [www.bmwusa.com/myBMW](http://www.bmwusa.com/myBMW). Registration is free, and will give them access to factory initiated campaigns and other information specific to their BMW.
- Q8. How will my vehicle be repaired?**  
The remedy is current being developed.