



**SIB 61 23 20**  
**RECALL 20V-601: HIGH-VOLTAGE BATTERY**

2020-11-24

## **MODEL**

<b>E-Series</b>	<b>Model Description</b>	<b>Production Date</b>
G01	X3 xDrive30e Sports Activity Vehicle (SAV)	February 22, 2020 – September 17, 2020
G05	X5 xDrive45e SAV	June 6, 2020 – September 16, 2020
G12	745e xDrive Sedan	March 5, 2020 – September 15, 2020
G20	330e Sedan	March 5, 2020 – September 15, 2020
G30	540e Sedan	March 4, 2020 – September 17, 2020

## **AFFECTED VEHICLES**

Vehicles which require this Campaign to be completed will show it as “Open” when checked either in AIR, the "Service Menu" of DCSnet (Dealer Communication System), ISPA Next or Warranty Vehicle Inquiry.

## **SITUATION**

BMW AG is conducting a Voluntary Safety Recall (effective September 24, 2020) on certain Model Year 2020-2021 BMW Plug-In Hybrid-Electric (PHEV) vehicles that were produced between February 22, 2020 and September 17, 2020.

The high-voltage battery may not have been produced to specifications. When charging the battery, this could lead to a short-circuit and, in rare cases, a thermal event.

Please do not charge the vehicle’s high-voltage battery until further notice.

The Recall Notice and Q&A have been attached for further information.

## **CAUSE**

On Plug-in Hybrid Electric Vehicle (PHEV) models, the HV battery may not have been produced to specifications. When charging the battery to near its full state of charge, this could lead to a short-circuit and, in rare cases a thermal event.

## **CORRECTION**

The vehicle will be inspected and, if necessary, HV module(s) will be replaced.

Customers must be informed of the issue, and of the customer service measure (in Procedure section) which must be carried out by the workshop appointment.

## **PROCEDURE**

The customer is to be informed of the following:

We request you not to charge the vehicle via cable, or to operate it only under the conditions described below.

For BMW 3 Series, 5 Series, 7 Series, X3, X5:

Setting using the central display:

1. Settings
2. Drive mode
3. Battery control
4. Set or leave the battery charge on 30%.

**Note:**

**We request you not to charge the vehicle via the charging cable nor via regeneration while driving (especially in Sport mode).**

**Note:**

**Please do not use the manual gearshift or the sport shift on the selector lever and, if installed, the shift paddles on the steering wheel.**

**If these instructions are followed, the customer may continue to use the vehicle until the workshop visit.**

Carrying out a service measure:

1. Connect the vehicle to the diagnosis and carry out a Vehicle Test.
2. If a cell module is affected, ISTA sets the fault S 0795.
3. Perform the associated test module in the test plan to determine the affected cell modules to be replaced. For PHEV with SP41, SP45 or SP44 High-voltage battery unit: Cell modules (ABL-DIT-AT6127\_SP0XZM available with ISTA version 4.26.38, released Nov. 20 2020).
4. If cell modules are prompted for replacement, replace the corresponding cell modules. Follow the proper repair instructions for the specific vehicle; see REP 61 27 [XXX](#) "[Removing and Replacing High-voltage Battery Cell Modules](#)"
5. If a cell module exchange is not instructed, the vehicle is OK. -> No further measures required.

**Note:**

**The diagnosis of the cell modules is only available with the ISTA version 4.26.38**

**Note:**

**The date in the serial number of the High-voltage module can be displayed in two different formats:**



## **PARTS INFORMATION**

**Only use and invoice the part numbers below that apply.**

**Performing a part number look-up in ETK (EPC) by VIN or model in place of using/invoicing the following part numbers may result with the wrong part numbers being invoiced and installed, this could delay the payment of the claim**

**Parts for G05-**

<b>Part Number for Technical Campaign</b>	<b>Description</b>	<b>Quantity</b>
61 27 8 843 413	High-voltage battery module (34 AH NEG) only G05 <b>(6 max)</b>	As needed
61 27 8 843 414	High-voltage battery module (34 AH POS) only G05 <b>(6 max)</b>	As needed
39 10 6 865 725	Multi-purpose bolt	8
61 25 8 488 573	Screw	5
07 14 7 446 989	Hexagon bolt with washer (M8x25)	1
07 14 3 428 484	Hexagon bolt with washer (M8x30)	4
33 32 6 775 040	Hexagon bolt with washer (M14x1.5x148)	2
31 10 6 861 942	Hexagon bolt with washer (M10x35)	4
33 12 7 607 158	Recessed nut repair kit (M39x1.5x20)	1
26 11 7 523 709	Hexagon bolt (M12x1.5x58-ZNS3)	3
51 61 9 908 657	Hexagon bolt (M10X25.10.9.ZNS)	6
18 32 5 A0A 109	V-clip (D = 80 mm)	1
18 30 9 909 376	Hexagon screw (M8X25)	1
07 11 9 904 024	Hexagon nut (M8-ZNS3)	2
18 30 7 525 607	Hexagon nut (M8) - rounds to 5 pcs	1
07 14 7 413 212	Combination hexagon bolt (M12x40x1.5 10.9)	4
61 27 8 606 057	ISA screw (M6 GFX85-10.9-S)	48
07 14 9 909 495	Screw (M6x30)	16
11 51 9 908 732	Torx screw (M6x30)	8
07 12 9 908 570	ISA screw (V-M6 GFX16)	8
61 27 7 934 438	Seal	1
61 27 7 934 439	Seal	1
61 27 7 934 440	Seal	1
61 27 7 934 441	Seal	1
07 11 9 902 806	Hexagon bolt	5
61 27 8 697 233	Screw	38
61 27 8 697 234	Screw	71

**Parts for G01-**

<b>Part Number for Technical Campaign</b>	<b>Description</b>	<b>Quantity</b>
61 27 8 843 411	High-voltage battery module (34 AH NEG) <b>(3 max)</b>	As needed
61 27 8 843 412	High-voltage battery module (34 AH POS) <b>(3 max)</b>	As needed
07 11 9 908 596	M12x1.5x48) screw	4
61 27 8 606 057	ISA screw (M6 GFX85-10.9-S)	24
07 12 9 908 570	ISA screw (V-M6 GFX16)	8

61 27 8 677 638	Hexagon bolt with inside Torx (M6x25mm)	49
61 27 8 620 917	Seal for high-voltage battery	1
07 14 7 413 212	Combination hexagon bolt (M12x40x1.5 10.9)	3
26 11 7 523 708	Hexagon bolt (M12x1.5x44-ZNS3)	3
61 25 8 632 010	Hexagon bolt (M10x38)	2
33 12 7 607 158	Recessed nut repair kit (M39x1.5x20)	1
18 30 8 631 986	V-clip (D = 80 mm)	1
07 11 9 906 089	Collar nut (M8-8-SC-ZNNIV )	3

### Parts for G12, G30-

Part Number for Technical Campaign	Description	Quantity
61 27 8 843 411	High-voltage battery module (34 AH NEG) <b>(3 max)</b>	As needed
61 27 8 843 412	High-voltage battery module (34 AH POS) <b>(3 max)</b>	As needed
61 27 8 606 057	ISA screw (M6 GFX85-10.9-S)	24
26 11 7 527 475	Hexagon bolt	3
26 12 7 536 563	Hexagon bolt (M12x1.5x58-ZNS3)	3
18 30 8 631 986	V-clip (D = 80 mm)	1
07 11 9 904 024	Hexagon nut (M8-ZNS3)	4
18 30 9 904 376	Hexagon bolt	1
07 14 7 413 212	Combination hexagon bolt (M12x40x1.5 10.9)	6
07 12 9 908 570	ISA screw (V-M6 GFX16)	4
61 27 8 620 917	Seal for high-voltage battery	1
61 27 8 677 638	Hexagon bolt with inside Torx (M6x25 mm)	49
61 25 8 632 010	Hexagon bolt (M10x38)	2

### Parts for G20-

Part Number for Technical Campaign	Description	Quantity
61 27 8 843 411	High-voltage battery module (34 AH NEG) <b>(3 max)</b>	As needed
61 27 8 843 412	High-voltage battery module (34 AH POS) <b>(3 max)</b>	As needed

61 25 8 632 010	Hexagon screw (M10x38)	2
26 11 7 523 709	Hexagon bolt (M12x1.5x58-ZNS3)	3
26 12 7 536 563	Hexagon bolt (M12x1.5x58-ZNS3)	3
33 12 7 607 158	Recessed nut repair kit (M39x1.5x20)	1
18 30 8 631 986	V-clip (D = 80 mm)	1
07 11 9 904 024	Hexagon nut (M8-ZNS3)	1
18 30 7 525 607	Hexagon nut (M8) - rounds to 5 pcs	1
33 30 7 861 221	Torx screw (ISA M12x35-10.9)	6
61 27 8 606 057	ISA screw (M6 GFX85-10.9-S)	24
07 12 9 908 570	ISA screw (V-M6 GFX16)	8
61 27 8 620 917	Seal for high-voltage battery	1
61 27 8 677 638	Hexagon bolt with inside Torx (M6x25 mm)	49

And, for all:

Part Number	Description	Quantity
83 19 2 468 442	BMW HT-12 Antifreeze Coolant	Sublet as needed
83 19 2 446 563	Refrigerant R1234yf	Qty if/as needed

Additionally, other small parts that are not specified above, such as one-time use screws, nuts and seals, which must be replaced according to the ISTA repair instructions/ETK, must be selected from the Electronic Parts Catalogue according to the respective vehicle type and invoiced under the special defect code.

### Recalled Part Retention

**Recalled parts that are removed from BMW vehicles cannot be used for resale! The recalled parts are the property of BMW NA.**

Your center is responsible for the proper identification, storage and documentation of these parts. They must be held in a secure retention area until notification of claim payment is made by BMW NA through DCSnet.

**The high-voltage (HV) battery module return process that is specific to this Recall is still being finalized, in the short-term and in accordance with local ordinances, please retain the HV battery modules until the special return process becomes available.**

Please DO NOT return these recalled HV battery modules directly to the WPRC or through the HV Battery return process.

### WARRANTY INFORMATION

Reimbursement for this Recall will be via normal claim entry utilizing the applicable work package information below, and when required, the part numbers listed above that apply

<b>Defect Code:</b>	<b>0061710500</b>	<b>Fx Gx Replace PHEV high-voltage battery cell modules</b>
---------------------	-------------------	---

**Completion before the first vehicle delivery to a customer or the vehicle is already in the workshop**

Work Pkg	Labor Operation	Description (Plus work)	Labor Allowance
		Perform vehicle test, do not exchange	

Copyright ©2020 BMW of North America, Inc.

# 1	00 69 980	cell modules <b>(No repair in necessary)</b>	3 FRU
Or:			
# 2	00 69 981	Check vehicle (Perform vehicle test) and <b>remove and install high-voltage battery</b> (includes extract, evacuate and fill air conditioning system)	Refer to AIR

Or:

**The vehicle arrives at your center and this Recall shows open (No other main work will be performed or claimed during this workshop visit)**

Work Pkg	Labor Operation	Description (Main work)	Labor Allowance
# 3	00 69 419	Perform vehicle test, do not exchange cell modules <b>(No repair in necessary)</b>	5 FRU
Or:			
# 4	00 69 420	Check vehicle (Perform vehicle test) and <b>remove and install high-voltage battery</b> (includes extract, evacuate and fill air conditioning system)	Refer to AIR

Only one Main work flat rate labor operation code can be claimed per workshop visit.

And, if applicable:

**G01, G12, G20 and G30 (With WP # 2 or #4)**

Labor Operation	Description (Additional job/work)	Labor Allowance
00 69 983	Additional job/work to <b>remove and attach the lid</b> (includes High-voltage battery unit final test after repairing the high-voltage battery unit)	11 FRU
And:		
00 69 982	<b>6-Module Configuration:</b> Job/repair work time (WT) for <b>replacing one or more modules</b> (top and/or bottom) in addition to 00 69 981 or 00 64 420 and 00 69 983	<b>WT: 4TS/12B FRU</b> (First module, up to maximum of <b>32 FRU</b> for up to 6 modules ( <b>See below</b> ))

**00 69 982 - Replacing Top (T) and Single (S) Modules Only:**

- **4 FRU** for the first top module replacement; and
- Plus **4 FRU** for each additional (**up to 3 / 4 total**) top module replacements (**up to a total of 16 FRU**).

Or:

**00 69 982 - Replacing (B) Bottom Modules in conjunction with the Top (T) and Single (S) Modules:**

**A. 12 FRU** for one bottom module only (Includes **removing and installing or replacing** the corresponding top module) (**replaces the top module 4 FRU allowance above**); and as applicable

B. With **(A)**: **4 FRU** for each additional **(up to 4)** top module replacements **without** replacing the corresponding one additional bottom module (up to 4 to 5 modules total) **(up to a total of 24 FRU)**; or

C. **24 FRU** for both bottom modules (Includes **removing and installing or replacing** the corresponding top module); and as applicable

D. With **(C)**: **4 FRU** for an additional **(up to 3)** top module replacement **without** replacing the corresponding one additional bottom module (up to 3 to 5 modules total) **(up to a total of 28 FRU)**; or

E. **FRU 32 FRU** for replacing **all the modules** (4 top and 2 bottom/6 modules total).

Or, for the:

#### G05 (With WP # 2 or #4)

Labor Operation	Description (Additional job/work)	Labor Allowance
00 69 982	<b>12-Module Configuration:</b> Job/repair work time (WT) for <b>replacing one or more modules</b> (Front, top and/or bottom) (includes High-voltage battery unit final test after repairing the high-voltage battery unit) in addition to 00 69 981 or 00 64 420	<b>WT: 24F/14T or 36B FRU</b> (First module, up to maximum of <b>72 FRU</b> for up to 12 modules ( <b>See below</b> ))

#### 00 69 982 – Front Modules (4):

- **24 FRU** for the first front module replacement; and
- Plus **4 FRU** for additional **(up to 3 / 4 total)** front module replacements.

And/or:

#### 00 69 982 – Top Modules (4):

- **14 FRU** for the first top module replacement; and
- Plus **6 FRU** for additional **(up to 3 / 4 total)** top module replacements.

Or:

#### 00 69 982 – Bottom Modules (4) (including the Top Modules):

- **36 FRU** for the first bottom top module replacement; and
- Plus **5 FRU** for additional **(up to 3 / 4 total)** bottom module replacements.

**Note:** Only claim labor operation 00 69 982 one-time for the applicable total FRU allowance.

#### Claim Repair Comments

Only reference the SIB number, the work package (Pkg) number performed and when applicable (For WP #2 and # 4), the number of cell modules (top and/or bottom) that were replaced in the RO technician notes and the claim comments (For example: B61 23 20 WP 2 with 1 bottom module replaced), unless otherwise required by State law.

As applicable to your center, please refer to **SI B01 01 20** or **B01 07 20** for claiming your diagnosis work time, job/repair work time (WT), WT and the repair-related explanation procedures.

And, as needed:

### Sublet – Bulk Materials (RO and Claim Comments Required)

<b>Sublet Code 4</b>	Up to \$15.00	Reimbursement for the repair-related bulk materials (Do not use the BMW part numbers for claim submission)
--------------------------	---------------	--

Sublet reimbursement calculation for claiming the applicable repair-related bulk materials (BMW part numbers) is at the dealer net price amount for the quantities used plus your center's handling.

BMW Antifreeze/Coolant: Claim the corresponding sublet dollar amount for the quantity needed to replace what was drained with a 50/50 coolant/water solution.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

And, as applicable:

### Alternative Mobility Solution (AMS) for Vehicle Owners (RO and Claim Comments Required)

This Recall repair qualifies for Alternative Mobility Solution (AMS) expense reimbursement, claim this item under the Defect Code noted above as follows:

Sublet Code 2 - Itemize the AMS sublet amount on the repair order and in the claim comment section.

Please refer to [SI B01 29 16](#) for additional information.

### Reimbursement of Prior Customer-Pay Repairs (TREAD Act)

Based on the issue and the age of the Affected Vehicles being addressed by this Safety Recall Campaign, a reimbursement request for a qualifying prior customer-pay repair is not likely.

However, if you receive a reimbursement request from a customer for a prior repair that may qualify, please contact the Warranty department (include a legible copy of the invoice) through IDS by selecting Coverage, Policy, Coding Questions and Mileage Corrections. The Warranty department will review and respond to your inquiry accordingly.

### **QUESTIONS REGARDING THIS BULLETIN**

Technical inquiries	Submit feedback at the top of this bulletin
Warranty inquiries	Submit an IDS ticket to the Warranty Department or use the chat available in the Warranty Documentation Portal
Parts inquiries	Submit an IDS ticket to the Parts Department

### Supporting Materials

[picture\\_as\\_pdf B612320\\_2020-BMW-MINI-MY2020-2021-PHEV-F60-Gxx-Ixx-HV-Battery-FAQ-\(Nov 4 2020\).pdf](#)

[picture\\_as\\_pdf B612320 Recall Notice\\_BMW.pdf](#)



## **SAFETY RECALL NOTICE**

To: All Center Operators, Sales Managers, Service Manager, Parts Manager and Warranty Processor

RE: Recall 20V-601: High-Voltage Battery – B61 23 20

BMW AG is conducting a Voluntary Safety Recall (effective September 24, 2020) on certain Model Year 2020-2021 BMW Plug-In Hybrid-Electric (PHEV) vehicles that were produced between February 22, 2020 and September 17, 2020.

**Please be reminded that it is a violation of federal law (The Safety Act) for you to sell, lease or deliver any new motor vehicle covered by this notification until the recall repair has been performed. This means that centers may not legally deliver new motor vehicles to consumers until they are fixed or use/sell replacement equipment/parts subject to this recall. Note also that substantial civil penalties apply to violations of the Safety Act.**

**Also, you should not sell, lease or deliver any Certified Pre-Owned or used vehicles subject to a safety recall until the repair is completed.**

**Please follow any special instructions that we provide to you for the return or disposition of recall parts.**

We appreciate all your assistance with this Recall.

**Safety Recall 20V-601**  
**High-Voltage Battery**  
**Model Year 2020-2021**  
**PHEV [BMW 3 Series, 5 Series, 7 Series, i8, X3 SAV, X5 SAV / MINI Countryman]**  
**Issue Date: 09/24/2020**  
**Last Update: 09/24/2020**

- Q1. Which BMW Group models in the US are potentially affected by this Safety Recall?**  
Certain Plug-In Hybrid-Electric Vehicles (PHEV), specifically Model Year 2020-2021 BMW 3 Series, 5 Series, 7 Series, i8, X3 SAV, X5 SAV, and MINI Countryman models in the US, produced between February and September 2020, are potentially affected.
- Q2. What is the specific issue?**  
On PHEV models, the high-voltage battery may not have been produced to specifications. When charging the battery, this could lead to a short-circuit and, in rare cases a thermal event.
- Q3. Why are other models / vehicles not included in this Safety Recall?**  
Other models have been produced with a High-Voltage battery that has been produced to specifications.
- Q4. Can I continue to drive my vehicle?**  
Yes. However, drive in standard mode only, **do not use sport mode**.  
**If you are not the only driver of this vehicle, please advise all other drivers of this important information.**
- Q5. Can I charge my vehicle?**  
**No, do not plug in your vehicle for charging.**
- Q6. How did BMW Group become aware of the issue?**  
BMW Group became aware of the issue through our quality control procedures.
- Q7. How will I be informed of this Safety Recall?**  
Letters will be mailed to owners in October via First Class mail advising them of this Safety Recall and, if the remedy is available, requesting them to schedule an appointment with an authorized BMW center. If the remedy is not available at that time, a follow-up letter will be sent when the remedy becomes available.
- Owners can locate their nearest authorized BMW center at [www.bmwusa.com/dealer](http://www.bmwusa.com/dealer). To ensure BMW has the most recent contact and vehicle information, owners should register their vehicle at [www.bmwusa.com/myBMW](http://www.bmwusa.com/myBMW). Registration is free, and will give them access to factory initiated campaigns and other information specific to their BMW.
- Q8. How will my vehicle be repaired?**  
The remedy is current being developed.