



RECALL

R20AY – Steering Wheel Nut Torque Confirmation

Models Affected: Certain 2021 Model Year Vision Buses

Issue: The nut that retains the steering wheel to the steering shaft may not have been torqued to factory specifications on the affected buses.

Corrective Action: The steering wheel nut must be inspected for proper torque and torqued properly according to the Blue Bird provided instructions, if necessary.

WARNING: Always follow all Federal, State, Local and Shop safety standards and use proper safety equipment, and thoroughly read and understand all instructions before performing these procedures.
Park bus on level surface, apply parking brake, turn off ignition key, and chock wheels.

Instruction

1. Lift up on top of steering wheel cover to remove. See Photo (1)

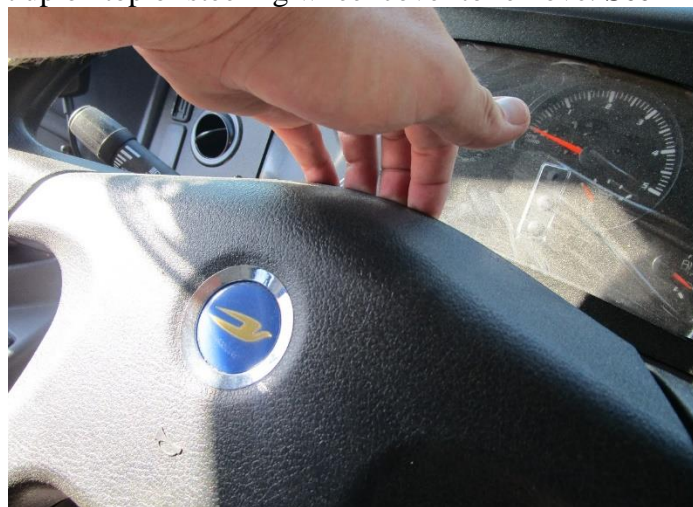


Photo 1

2. The cover contains the horn wire, lay the cover to the bottom.



3. Torque the steering wheel nut to 40-50ft lbs.
4. Ensure the horn wire is securely connected, then reinstall the steering wheel cover by pressing bottom portion in first followed by top of steering wheel cover until secure.