

ALTERNATOR B+ TERMINAL NUT <u>INSPECTION AND TIGHTENING</u> (SC192)

This bulletin provides information to inspect and, if necessary, tighten the Alternator B+ terminal nut on some 2020MY Sedona (YP) vehicles equipped with the 3.3L GDI engine and produced from August 1, 2019 through April 20, 2020. The Alternator B+ terminal ensures the electrical connection is maintained between the battery wire harness terminal plate and the Alternator B+ terminal, but the B+ terminal nut may not have been properly torqued during assembly. If the terminal nut is not properly torqued, it may loosen over time and come off, resulting in electrical arcing at the B+ terminal and possible fire. Before conducting the procedure, verify that the vehicle is included in the list of affected VINs.



***** NOTICE

SUBJECT:

There is no charge to the vehicle owner for this repair. Under applicable law, you may not sell or otherwise deliver any affected vehicle until it has been repaired pursuant to the procedures set forth in this bulletin.

***** NOTICE

To assure complete customer satisfaction, always remember to refer to WebDCS Warranty Coverage (validation) Inquiry Screen (Service \rightarrow Warranty Coverage \rightarrow Warranty Coverage Inquiry) for a list of any additional campaigns that may need to be performed on the vehicle before returning it to the customer.

Printed TSB copy is for reference only; information may be updated at any time. Always refer to KGIS for the latest information.

Circulate To:	🛛 General Manager	I Service Manager	🗵 Parts Manager	
Service Advisor	s 🛛 🖾 Technicians	🗵 Body Shop Manager	I Fleet Repair	

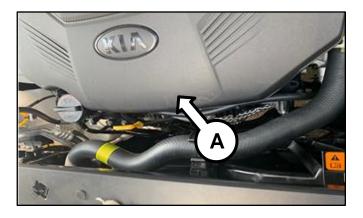
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SUBJECT:

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Inspection and Repair Procedure:

1. Open the hood and remove the engine cover (A).



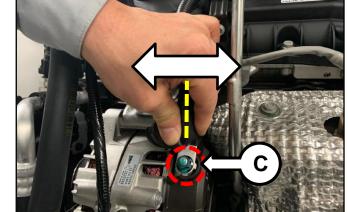
- Remove the alternator B+ terminal cover (B).
- B
- Inspect the B+ terminal and confirm the nut (C) is properly secured by attempting to move the terminal end left to right.

<u>Note</u>: The alternator B+ terminal cable should be connected vertically (refer to the yellow dashed line).

<u>If the cable end/nut is loose (FAIL)</u>, then torque the nut (C) to specification.

Torque Specification for nut (C): 8.7 lb.ft (11.8 N.m., 1.2 kgf.m)

If the cable end/nut is properly secured (PASS), the campaign is complete.



4. Reinstall the alternator B+ Terminal cover (B) and engine cover (A)



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AFFECTED VEHICLE RANGE:

Model	Production Date Range	
Sedona (YP)	August 1, 2019 to April 20, 2020	

WARRANTY INFORMATION: N Code: N99 C Code: C99

Claim Type	Causal P/N	Qty.	Repair Description	Labor Op Code	Op Time	Replacement P/N	Qty.
R 91980	01000 22010	980 3X010 0	(SC192) Alternator 'B' Terminal Inspection (Pass)	201074R1	0.2 M/H	N/A	0
	91980 37010		(SC192) Alternator 'B' Terminal Inspection (Fail) & Re- tightening Nut	201074R0			

★ NOTICE VIN inquiry data for this repair is provided for tracking purposes only. Kia retailers should reference <u>SC192</u> when accessing the WebDCS system.

