



SIB 63 02 20

2020-03-05

### Recall 20V-094: Third Brake Lamp

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

This Service Information Bulletin (Revision 1) replaces SI B63 02 20 **dated February 2020**.

#### What's New (Specific text highlighted):

- Entire content except Affected Vehicles and Situation

## MODEL

E-Series	Model Description	Production Date
F06	M6 Gran Coupe	January 31, 2013 – September 27, 2018

## AFFECTED VEHICLES

Vehicles which require this Recall Campaign to be completed will show it as "Open" when checked either in AIR, the "Service Menu" of DCSnet (Dealer Communication System) or with ISPA NEXT. Recall letter and Q&A are attached.

## SITUATION

BMW AG is conducting a Voluntary Safety Recall (effective February 19, 2020) on Model Year 2014 - 2019 BMW M6 Gran Coupe models that were produced from Start-of-Production through September 27, 2018. The third brake lamp may become loose. Over time, it may detach which could become a road hazard for other drivers and increase the risk of a crash.

Recall notice and Q&A have been attached for further information.

## CAUSE

Temperature changes of the carbon fiber roof could lead to improper torque of the mounting nuts over time.

## CORRECTION

Replace the mounting nuts and apply thread locker.

## PROCEDURE

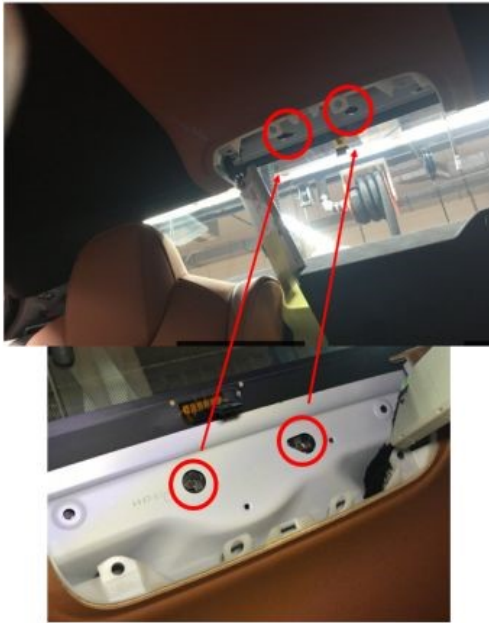
1. Remove the aerial amplifier following repair instruction **65 20 090 Removing and installing/renewing aerial amplifier (aerial diversity)**.

Note: It is not required to unplug the aerial (aka antenna) amplifier electrical connectors.

2. Remove the 2 center mounting nuts from the 3<sup>rd</sup> brake light.

Replace the 2 center mounting nuts from the 3<sup>rd</sup> brake light. During reinstallation, apply Liquid flange sealant L-243 and torque to

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2.5 Nm.

3. Completely reassemble the vehicle.

## PARTS INFORMATION

Only use and invoice the part numbers below that apply.

Performing a part number look-up in ETK (EPC) by VIN or model in place of using/invoicing the following part numbers may result with the wrong part numbers being invoiced and installed, this could delay the payment of claim.

Part Number	Description	Quantity
07 12 9 904 381	Hex nut with plate	2
51 43 7 001 491	Clip	If necessary, up to 4
83 19 2 210 339	Thread lock, medium strength (Liquid flange sealant L-243)	Sublet as needed

## WARRANTY INFORMATION

Reimbursement for this Delivery Stop Action will be via normal claim entry utilizing the following information together with the specified part number(s) listed above that apply:

<b>Defect Code:</b>	<b>0063700100</b>	
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The vehicle is already in the workshop.

Work Pkg	Labor Operation	Description (Plus work)	Labor Allowance
# 1	00 68 953	Rework the 3 <sup>rd</sup> brake light (Plus work)	3 FRU

Or:

The vehicle arrives at your center and this Recall Campaign shows open (No other Main work will be performed/claimed during this workshop visit)

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Work Pkg	Labor Operation	Description (Main work)	Labor Allowance
# 2	00 68 348	Rework the 3 <sup>rd</sup> brake light (Main work)	5 FRU

Only one of the flat rate labor operation codes listed above can be used for claim submission/reimbursement purposes.

### Claim Repair Comments

Only reference the SIB number and the work package (Pkg) number performed in the RO technician notes and in the claim comments (For example: B63 02 20 WP 1), unless otherwise required by State law.

And, as needed:

### Sublet – Bulk Materials (RO and Claim Comments Required)

<b>Sublet Code</b> 4	Up to \$1.00	Reimbursement for the repair-related bulk material (Do not use the BMW part number for claim submission)
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Sublet reimbursement calculation for claiming the applicable repair-related bulk material (BMW part numbers) is at the dealer net price amount for the quantity used plus your center's handling.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

### TREAD Act Reimbursement - Qualifying Prior Customer-Pay Repairs

If your center is presented with a reimbursement request, BMW of North America, LLC will reimburse qualifying customer-pay repairs to address the issue described in this bulletin that were performed on Affected Vehicles **prior** to the release of this Recall Service Information bulletin,

Please proceed as applicable:

#### The customer arrives with an affected vehicle to your workshop

Perform the open Recall repair outlined in this bulletin, and if the prior repair qualifies (see below), submit for both the Recall repair and the customer-pay reimbursement (Separate repair line items/separate defect codes).

Or:

#### The customer only presents your center with a customer-pay invoice for the prior repair

If the vehicle and the prior repair qualifies (see below), submit for the customer-pay reimbursement portion only.

### Customer-pay Invoice Review and Reimbursement Procedure

Review and verify that the prior customer-pay invoice (BMW center or independent repair shop) contains a repair that was performed to address the issue described in this Recall Service Information bulletin.

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If this prior repair qualifies, reimburse the customer (labor and parts).

Submit for this customer-paid repair expense under Defect Code **85 99 00 12 NA**, as follows:

- Sublet Code 3
- Dollar amount (with no markup)
- Comment: RECALL 20V-094: THIRD BRAKE LAMP - Reimbursement for allowable expenses that relate to performing the prior qualifying customer-pay repair
- Additionally, explain and itemize the claimed sublet amount on the repair and in the claim comments

Retain the original customer pay invoice in your files; this documentation may be requested by BMW during the claim review process.

### **Repairs that do not qualify for Reimbursement**

Repairs that do not qualify for reimbursement include repairs performed on non-affected vehicles, and/or the diagnosis and repair of other unrelated issues. This exclusion applies to repairs that were performed using non-genuine BMW parts and/or used passenger car or light truck parts.

This claim submission for the prior customer-pay reimbursement, when it is submitted as outlined under Defect Code 85 99 00 12 NA, **will not close** the Open Safety Recall on the vehicle.

### Supporting Materials

[picture as pdf B630220 2020-F06M-ThirdBrakeLamp-QA\(18Feb2020\).pdf](#)

[picture as pdf B630220 Recall Notice.pdf](#)

## **SAFETY RECALL NOTICE**

To: All Center Operators, Sales Managers, Service Manager, Parts Manager and Warranty Processor

RE: Recall 20V-xxx: Third Brake Lamp – B63 02 20

BMW AG is conducting a Voluntary Safety Recall (effective February 19, 2020) on Model Year 2014 - 2019 BMW M6 Gran Coupe models that were produced from Start-of-Production through September 27, 2018.

**Please be reminded that it is a violation of federal law (The Safety Act) for you to sell, lease or deliver any new motor vehicle covered by this notification until the recall repair has been performed. This means that centers may not legally deliver new motor vehicles to consumers until they are fixed or use/sell replacement equipment/parts subject to this recall. Note also that substantial civil penalties apply to violations of the Safety Act.**

**Also, you should not sell, lease or deliver any Certified Pre-Owned or used vehicles subject to a safety recall until the repair is completed.**

**Please follow any special instructions that we provide to you for the return or disposition of recall parts.**

We appreciate all your assistance with this Recall.

**Third Brake Lamp  
Safety Recall 20V-xyz  
Model Year 2014-2019  
BMW M6 Gran Coupe  
*Last Updated 02/18/2020***

- Q1. Which BMW Group models in the US are potentially affected by this Safety Recall?**  
Model Year 2014-2019 BMW M6 Gran Coupe vehicles in the US, produced between January 2013 and September 2018, are potentially affected.
- Q2. What is the specific issue?**  
It is possible for the third brake lamp to become loose. Over time, the lamp could detach which could become a road hazard for other drivers and increase the risk of a crash.
- Q3. Why are other BMW Group vehicles not included in this Safety Recall?**  
The third brake lamp on other vehicles has a different design.
- Q4. How did BMW Group become aware of this issue?**  
BMW Group became aware of this issue through its quality control procedures.
- Q5. Can I determine if this issue exists in my vehicle?**  
No.
- Q6. Can I continue to drive my vehicle (before I receive my letter)?**  
Yes. However, when you receive a letter requesting you to make an appointment to have this Safety Recall performed by an authorized BMW center, please do so as soon as possible. If you are not the only driver of this vehicle, please advise all other drivers of this important information.
- Q7. How will my vehicle be repaired?**  
The third brake lamp will be secured with new fasteners for free and can take approximately one hour.
- Q8. Is BMW Group aware of any accidents or injuries in the US, involving these BMW Group vehicles associated with this Safety Recall?**  
No.
- Q9. How will I be informed of this Safety Recall?**  
You will receive a letter in April via First Class mail advising you of this Safety Recall and to schedule an appointment with an authorized BMW center to have this Safety Recall performed. You can locate your nearest authorized BMW center at [www.bmwusa.com/dealer](http://www.bmwusa.com/dealer). To ensure the BMW Group has your most recent contact and vehicle information, please register your BMW vehicle at [www.bmwusa.com/myBMW](http://www.bmwusa.com/myBMW). Registration is free, and will give you access to factory initiated campaigns and other information specific to your vehicle.
- Q10. Do I have to wait for my letter to have my vehicle serviced?**  
Yes. BMW is in the process of ensuring that the necessary tools, parts, and procedures are available prior to contacting you to schedule an appointment with your authorized BMW center to have this important Safety Recall performed. For the latest updates to this Safety Recall, please visit [www.bmwusa.com/recall](http://www.bmwusa.com/recall).