

TECHNICAL INSTRUCTIONS

FOR

SAFETY RECALL 20TA01

FRONT DRIVER AIRBAG **INFLATOR** REPLACEMENT

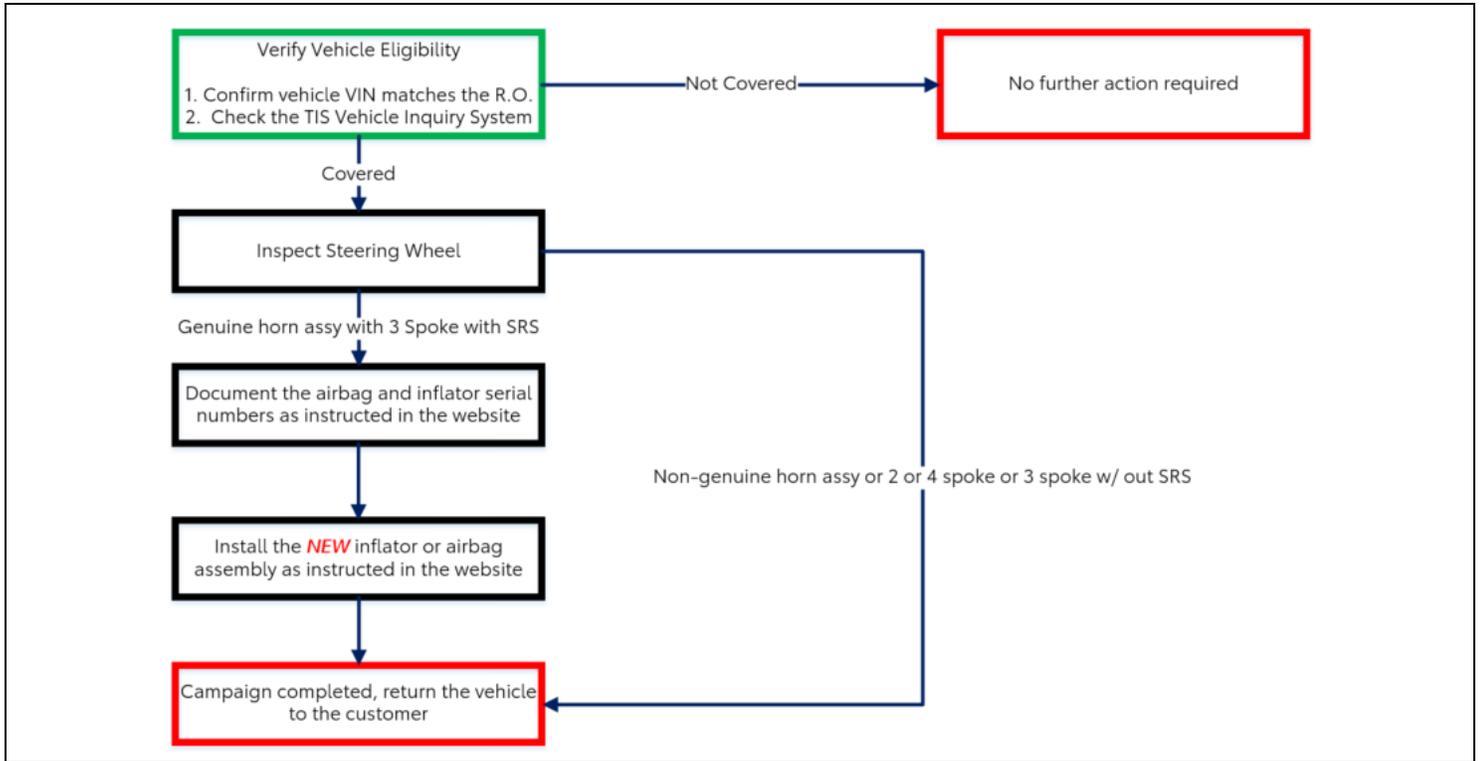
Certain 1997-1998 Model Year Supra
Certain 1998-1999 Model Year Celica
Certain 1998-2000 Model Year RAV4
Certain 1998-1999 Model Year RAV4 EV

All dealership technicians performing this recall are required to successfully complete the most current version of the E-Learning course "Safety Recall and Service Campaign Essentials". To ensure that all vehicles have the repair performed correctly; technicians performing this recall repair are required to have successfully completed E-Learning course SC18A (if you had previously completed E-Learning Course SC13B, you do not have to take SC18A), in addition to "Safety Recall and Service Campaign Essentials", and currently hold at least one of the following certifications levels:

- Toyota Certified (Electrical)
- Toyota Expert (Any Specialty)
- Master
- Master Diagnostic Technicians

It is the dealership's responsibility to select technicians with the above certification level or greater to perform this repair. Carefully review your resources, the technician skill level, and ability before assigning technicians to this repair. It is important to consider technician days off and vacation schedules to ensure there are properly trained technicians available to perform this repair at all times.

I. OPERATION FLOW CHART



II. IDENTIFICATION OF AFFECTED VEHICLES

1. CHECK VEHICLE FOR CAMPAIGN ELIGIBILITY

- Compare the vehicles VIN to the VIN listed on the Repair Order to ensure they match.
- Check the TIS Vehicle Inquiry System to confirm the VIN is involved in this Campaign, and that it has not already been completed.

Note: TMNA warranty will not reimburse dealers for repairs completed on vehicles that are not affected or were previously completed, even by another dealer.

III. PREPARATION

A. PARTS

Part Number	Part Description	Quantity
04000-14252	Inflator, Steering Wheel Airbag*	1
* <u>The kit above includes the following parts:</u>		
Part Number	Part Description	Quantity
45166-52240**	Inflator, Steering Wheel Airbag	1
**Includes 4 self-locking nuts and the instruction manual for collection of the inflator.		

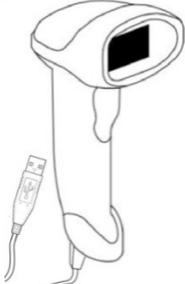
B. TOOLS & EQUIPMENT

- Techstream
- Work Gloves
- "TORX" Socket Wrench T-type T30
- Standard Hand Tools
- Wire Brush
- Torque Wrench
- Protective Eyewear

OPTIONAL SST – This is an essential special service tool that the dealership should have. This tool is NOT mandatory when performing this repair.

Part Number	Part Name	Quantity
09890-47010-01	Anti-Static Mat Set	1

20TA01 CAMPAIGN TOOLS – This tool was provided to the dealership for campaign D0F and will be used for campaign 20TA01. This tool is required when performing this repair.

Image	Description	Quantity
	Barcode Scanner	1

NOTE: This tool **CANNOT** be ordered through the parts or tools system. If you need an additional bar code scanner your dealer will need to source these.

C. MATERIALS

- Protective Tape
- Shop Cloth
- Marker Pen

IV. BACKGROUND

The subject vehicles are equipped with a front driver air bag with an inflator made by Takata. According to information provided by Takata, the airbag may not deploy properly. This could result in underinflation of the airbag or the chance of an inflator rupture that could result in metal fragments striking the driver or other occupants. If underinflation or inflator rupture occurs, this could increase the risk of injury or death to vehicle occupants.

V. SAFETY PRECAUTIONS



- Always remember **"SAFETY FIRST"**
- Failure to follow these procedures correctly could cause the SRS to unexpectedly deploy during servicing or the SRS may fail to operate correctly when required after reassembly. Confirm all work is performed as described in these instructions.



1. ELIMINATE STATIC ELECTRICITY

- a) Before starting work and periodically while working on the vehicle, touch a metallic part of the vehicle to discharge static electricity in the body.

2. **DO NOT** MEASURE RESISTANCE

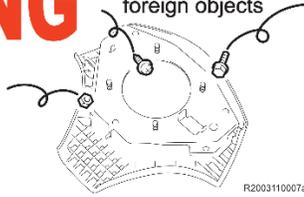
- a) **DO NOT** measure resistance of airbag components, this may cause accidental activation.

3. HANDLE THE AIRBAG CAREFULLY

- a) Keep the horn side of the airbag assy facing upward except for when the inflator is replaced. **DO NOT** place anything on the airbag.
- b) Be sure to handle parts properly. Otherwise a life-threatening accident may occur if there is an accidental activation.
- c) If an inflator is dropped, replace it with a **NEW** one

NG

Pay attention to
foreign objects



R2003110007a

4. **DO NOT** ALLOW FOREIGN OBJECTS NEAR AIRBAG

- a) Be sure to collect and account for all removed nuts/bolts to prevent them from landing in the airbag assembly.
- b) Any foreign objects in the airbag assembly may cause damage or injury if the airbag is activated.



Wear protective eye wear
and work gloves.

41251004E

5. **WEAR PROTECTIVE EQUIPMENT**

- a) Always wear appropriate protective equipment when working on the SRS.

VI. COMPONENTS

●SELF-LOCKING NUT (Serial number check result was NG)

3.9 N·m (40, 35 in.*lbf)
Be careful not to overtighten.



●C
x4



●INFLATOR
(Serial number
check result was NG)



HORN BUTTON ASSEMBLY
(Design will vary depending
on the vehicle model and
specification)

●Replacement part

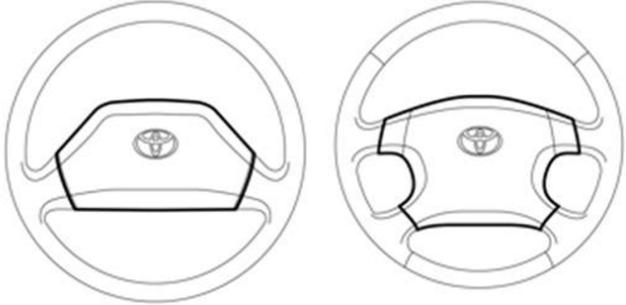
N*m (kgf*cm, ft.*lbf) : Specified torque

R2003090003E

VII. INSPECTION PROCEDURE

1. INSPECT THE STEERING WHEEL

NOTE: IF THE AIRBAG ASSEMBLY IS DEPLOYED OR MISSING, RETURN THE VEHICLE TO THE CUSTOMER AND EXPLAIN THE REPAIR CANNOT BE PERFORMED.

 <p>2 Spoke</p> <p>4 spoke</p>	 <p>3 spoke</p>
<p>a. How many spokes does the steering wheel have?</p> <ul style="list-style-type: none">• 2 or 4 spokes: Vehicle IS NOT affected. Campaign complete.• 3 spokes: Vehicle is potentially affected, proceed to next inspection step.	<p>b. Does the 3 spoke steering wheel have SRS AIRBAG sign as shown?</p> <ul style="list-style-type: none">• NO SRS AIRBAG sign: Vehicle IS NOT affected. Campaign complete.• YES: Vehicle is potentially affected, proceed to next step.

NOTE: IF THE STEERING WHEEL DOES NOT RESEMBLE ANY SHOWN ABOVE IT MAY NOT BE A GENUINE TOYOTA PART. IF THE STEERING WHEEL IS NOT A GENUINE TOYOTA PART RETURN THE VEHICLE TO THE CUSTOMER AND EXPLAIN THE REPAIR CANNOT BE PERFORMED.



- The VIN **MUST** be entered manually in ALL CAPS when launching the Techstream software, the VIN **MAY NOT** auto-populate due to vehicle age.
- The serial number recording application will be disabled, and the repair cannot be completed if a health check and diagnostic report is not performed and recorded .

2. SRS SYSTEM HEALTH CHECK

- a) Confirm the Techstream is connected to the dealership's internet.
- b) When launching the Techstream software the VIN **MUST** be entered manually.

NOTE: All letters of the VIN *MUST* be entered in ALL CAPS, or the VIN will need to be reentered when running the diagnostic report.

- c) Perform a health check

3. RECORD THE SETTINGS OF THE AUDIO, AIR CONDITIONING, ETC.

- a. For devices such as the audio system, air conditioner, etc., record current settings before the negative (-) battery terminal is disconnected.

4. DISCONNECT THE NEGATIVE BATTERY CABLE

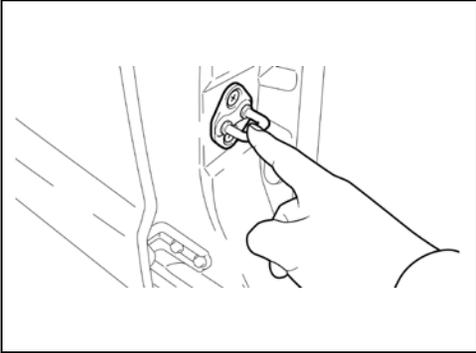


- Wait at least 90 seconds after disconnecting the cable from the negative battery terminal to prevent airbag and seat belt pretensioner deployment.
- Follow all precautions as outlined on TIS before servicing the SRS system.

STOP

CRITICAL INFORMATION – READ THOROUGHLY

STOP

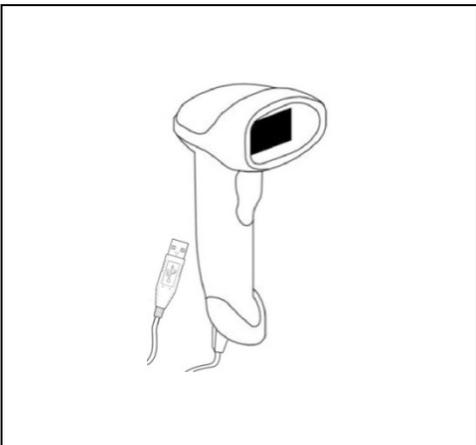


5. WORK AREA PREPARATION

- a. The anti-static mat set that is an essential SST may be available at your dealership and is optional to use during inflator replacement.
- b. If the anti-static kit is not available, before starting work and periodically while working on the vehicle, touch a metallic part of the vehicle to discharge static electricity in the body.

6. REMOVE THE AIRBAG ASSEMBLY

- a. Using a "TORX" socket wrench, loosen the 2 "TORX" bolts completely.
- b. Disconnect each connector to remove the airbag assembly.



7. CONNECT THE BARCODE SCANNER

- a. Connect the barcode scanner to the USB port on the Techstream.
- b. The scanner will automatically connect, and a beep will be heard when the scanner is ready.

NOTE:

- The scanner was provided for SSC D0F.
- The scanner works best in low light conditions.
- Always hold the scanner directly in front of and parallel to the barcode label.

Login

Complete all required (*) fields below.

* User ID (enter your 5-digit dealer code, or 6-digit for Canadian dealers eg. Cnnnnn format):

* Password:

[Forgot Password?](#)

8. LAUNCH THE SERIAL NUMBER RECORDING APPLICATION

- a. Log into the website via the URL below:
<https://takata-scan-app.imagespm.info/>
- b. **USER ID:** Dealer Code
- c. **FIRST TIME LOGIN PASSWORD:** xxxxx
- d. If it is your first-time logging in you will be prompted to re-set the password. Ensure this is shared with other members at your dealer.
- e. If you require a password re-set reach out to quality_compliance@toyota.com

Technician Information

Please provide information below before searching for VIN.

Technician Name:

SPIN ID (12 digit code):

Search

9. TECHNICIAN INFORMATION

- a. Enter your name and SPIN ID into the site

Enter VIN

Enter the 17-digit Vehicle Identification Number to begin the search for this campaign.

VIN:

Mileage on Vehicle:

Search

10. ENTER VIN

- a. Enter the VIN and vehicle mileage into the site

For NADI Vin

This VIN is part of the R99 or 20TB01 campaigns (NADI) so before proceeding please answer this question.

VIN: JT3GS10V8W0001033

Model / Campaign: 1998 RAV4 EV / 20TB01

Have you received specific instructions from Quality_Compliance@toyota.com to replace the airbag assy? Yes

No

Search

11. AFTER ENTERING THE VIN, THE WEBSITE WILL ASK: REPLACING AIRBAG ASSEMBLY OR INFLATOR?

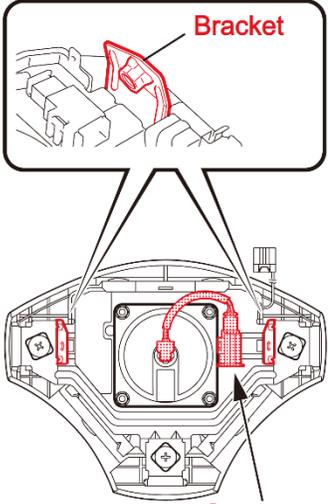
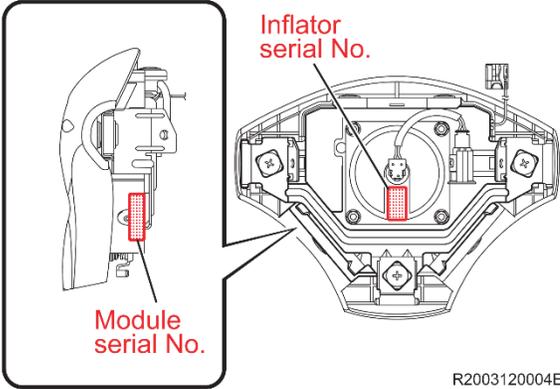
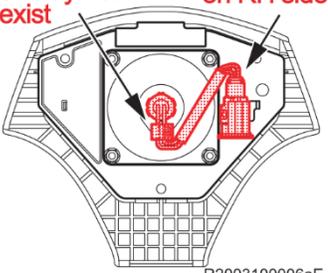
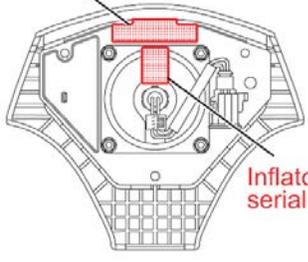
- a. Select **No** if you have not received instructions from quality_compliance@toyota.com to replace the airbag assembly.
- b. Select **Yes** if you have already gone through the scanning app previously and then received instructions from quality_compliance@toyota.com previously to replace the airbag assembly.

NOTE: A majority of vehicles will not require airbag assembly replacement.

ATTENTION: This information is *CRITICAL*



Airbag assembly design, harness routing, and location of the serial number will vary depending on the vehicle model and specification. Before inspecting, make sure to check the table below so that you can identify and read the correct serial number.

Airbag assembly design	Serial number location
<p><u>With bracket for steering wheel connection</u></p>  <p>Bracket</p> <p>Connector on RH side</p> <p>R2004240001</p>	 <p>Inflator serial No.</p> <p>Module serial No.</p> <p>R2003120004E</p>
<p><u>Without bracket for steering wheel connection</u></p>  <p>Clamp may or may not exist</p> <p>Connector on RH side</p> <p>R2003100006aE</p>	 <p>Module serial No.</p> <p>Inflator serial No.</p> <p>R2003120005E</p>

Airbag Serial Number Label
Example



12. SCAN THE AIRBAG ASSEMBLY SERIAL NUMBER

- Scan the *AIRBAG ASSEMBLY* serial number 2 times.
- Click search.

NOTE:

- If both serial numbers that are entered do not match, confirm and reenter.
- If the serial number barcode will not scan, it can be entered manually.

AIRBAG SERIAL NUMBER IDENTIFICATION

- The asterisk *IS NOT* part of the serial number, and *SHOULD NOT* be entered or an inaccurate response may be returned.



The *AIRBAG ASSEMBLY* serial number and the *INFLATOR* serial number are *DIFFERENT*. The *AIRBAG ASSEMBLY* serial number *MUST* be recorded prior to scanning the *INFLATOR* serial number.

ORIGINAL Airbag Assembly Serial Number

Scan or enter the *original* Airbag Assembly serial number into the website.

VIN: JT3GS10V8W0001033

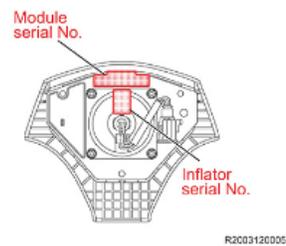
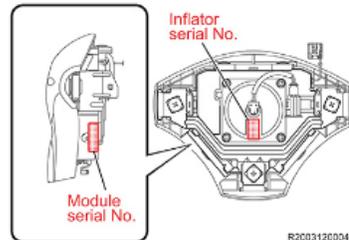
Model / Campaign: 1998 RAV4 EV / 20TB01

* Serial Number of *Original* Airbag Assembly:

* Re-confirm the Serial Number of *Original* Airbag Assembly:

Check if the airbag serial number is missing or not visible

Search



If the airbag serial number and barcode are not legible or are not present, check the box in the application indicating the serial number is not legible and continue to scan the inflator.



If you receive the message "Serial number not recognized. Attempt again before selecting airbag serial number not recognized." Re-input the airbag serial number. If you receive the same message again check the box in the application indicating the serial number is not recognized by the scan app.

Still proceed to step 13 if you select either of the boxes described above.



13. SCAN THE INFLATOR SERIAL NUMBER

- a. Scan the *INFLATOR* serial number 2 times.
- b. Click search.

NOTE:

- If both serial numbers that are entered do not match, confirm and reenter.
- If the serial number barcode will not scan, it can be entered manually.

INFLATOR SERIAL NUMBER IDENTIFICATION

- An asterisk *IS NOT* part of the serial number, and *SHOULD NOT* be entered or an inaccurate response may be returned.

ORIGINAL Inflator Serial Number

Scan or enter the *original* Inflator serial number into the website.

VIN: JT3GS10V8W0001033

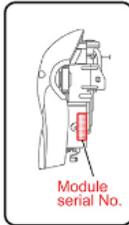
Model / Campaign: 1998 RAV4 EV / 20TB01

*** Serial Number of *Original* Inflator:**

*** Re-confirm the Serial Number of *Original* Inflator:**

Check if the inflator serial number is missing or not visible

Search



R2003120004E



R2003120005E



If the inflator serial number and barcode are not legible or are not present, check the box in the application indicating the serial number is not legible. Proceed to step 14.

If you receive the message "Serial number not recognized. Attempt again before selecting airbag serial number not recognized." Re-input the inflator serial number. If you receive the same message again check the box in the application indicating the serial number is not recognized by the scan app. Still proceed to step 14.

14. INSEPTION RESULTS

- a. The website will provide several results. Use the table below to determine which section to proceed to next.

INSPECTION RESULT	PROCEED TO SECTION?
Inflator Replacement Required	VIII
BOTH Inflator and Airbag Serial Number are Missing or NOT legible	X
Airbag assembly AND inflator serial number not recognized OR Inflator OR airbag assy serial is missing/not legible AND other serial number is NOT recognized.	XI

VIII. SCAN APP RESULTS FOR INFLATOR REPLACEMENT REQUIRED

1. SCAN NEW INFLATOR SERIAL NUMBER

- a. If inflator replacement is required, the website will request the new inflator serial number to be recorded.
- b. Scan the serial number twice.
- c. Click "search"

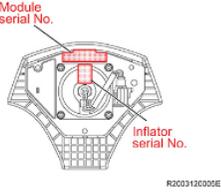
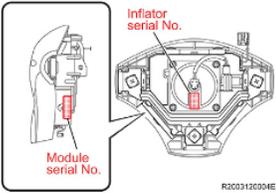
REPLACEMENT Inflator Serial Number

Scan or enter the **replacement** inflator serial number into the website.

VIN: JT3GS10V8W0001033
Model / Campaign: 1998 RAV4 EV / 20TB01

* Serial Number of Replacement Inflator:

* Re-confirm the Serial Number of Replacement Inflator:





The new *INFLATOR* serial number **MUST** be recorded prior to reinstallation to track the airbag assembly to the vehicle.

Additional Information and Agreements

Provide additional information below before proceeding to obtain warranty authorization number.

VIN: JT3GS10V8W0001033

Required Acknowledgements:

I agree to complete the safety recall's remaining technical instructions

I agree to perform a vehicle Health Check with Techstream upon completion of the safety recall's technical instructions

2. ACKNOWLEDGMENT INFORMATION AND AGREEMENTS

- Check the three acknowledgement boxes.
- Click "submit"

Takata Scan App (TEST v2) Final Results

You can [Print Screen](#) or [Search Another VIN](#).

Results: **Inflator Replacement Required**

Warranty Authorization Number: **82898K52**
This number is required for the warranty claim. Print and save this screen for your records

VIN:	JT3GS10V8W0001033
Vehicle:	1998 RAV4 EV
Campaign:	20TB01
Original Airbag Serial:	017935798CEN
Replacement Airbag Serial:	
Original Inflator Serial:	FL#####
Replacement Inflator Serial:	5AR0000000X
Scan Date:	07/20/2020 03:17PM (mm/dd/yyyy)

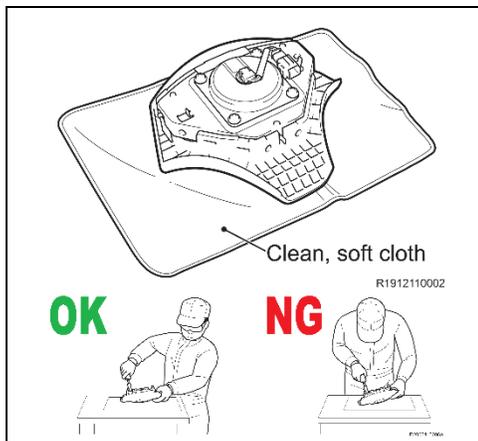
3. TAKATA SCAN APP FINAL RESULTS

- Document the warranty authorization number for the warranty claim.

4. REPLACE THE INFLATOR

- Proceed to **Section IX** step 1

IX. REPLACE INFLATOR

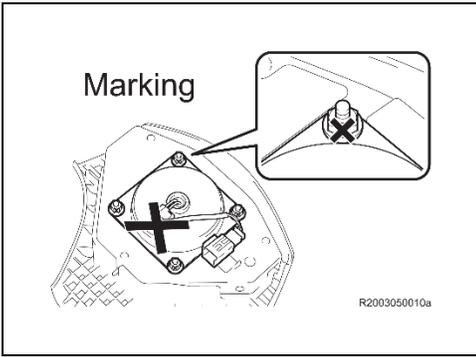


1. WORKING WITH AIRBAG

- Carefully place the airbag on the bench inflator side up.

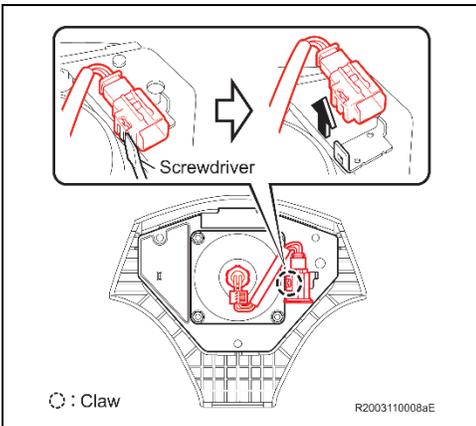
NOTE: Place clean soft cloth on the bench to protect the airbag.

- Avoid standing directly over the inflator.



2. APPLYING MARKING ONTO THE PARTS TO BE REPLACED

- a. In order to avoid reusing the parts to be replaced mistakenly, apply marking on the inflator and the 4 nuts to be removed.



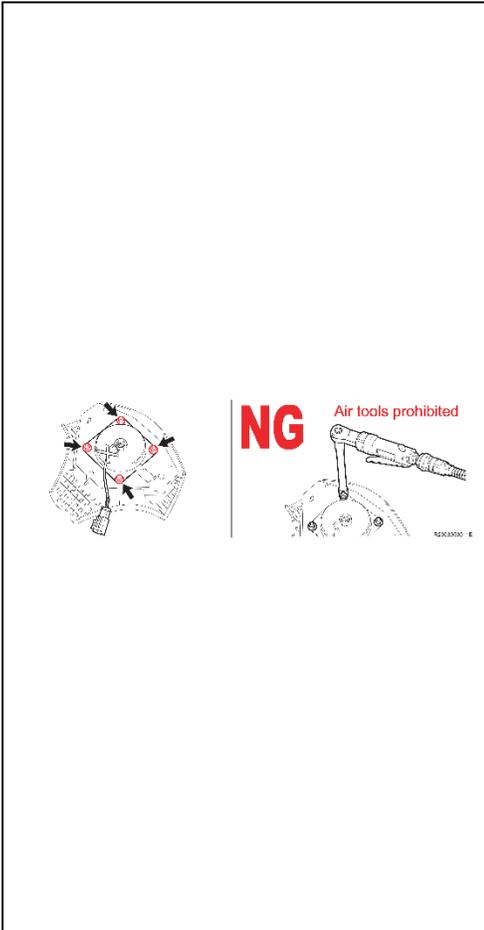
3. REMOVE THE INFLATOR

- a) Using a screwdriver, disconnect the airbag connector from the inflator side of the airbag assembly.

STOP

CRITICAL INFORMATION – READ THOROUGHLY

STOP



b) Remove the 4 nuts.

IMPORTANT

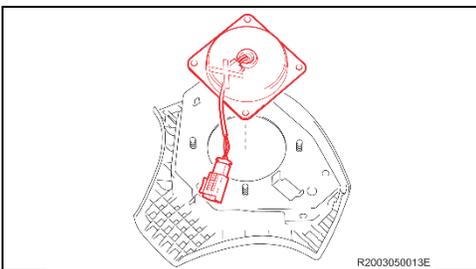
*NOTE: There are 2 different types of nuts installed, one is a self-locking nut and the other is nuts coated with seal lock adhesive. **NEVER** use air tools to remove the nut, otherwise the stud bolt may break*

THERE IS A LIMITED AMOUNT OF AIRBAG ASSEMBLIES AVAILABLE.

IF A STUD IS BROKEN YOU MUST REQUEST AN AIRBAG ASSEMBLY FROM QUALITY_COMPLIANCE@TOYOTA.COM

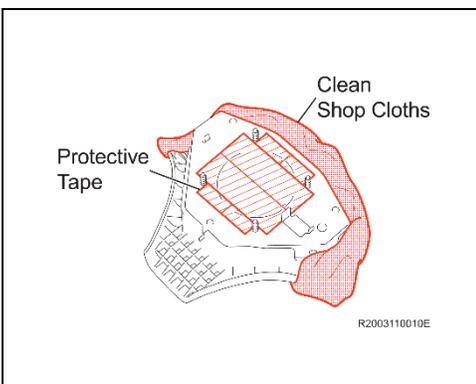
IF THERE IS NOT AN AIRBAG ASSEMBLY AVAILABLE FOR REPLACEMENT DUE TO BROKEN STUDS THE VEHICLE MAY NEED TO BE BOUGHT BACK AND YOUR DEALER MAY BE RESPONSIBLE FOR THE COST OF THE VEHICLE REPURCHASE.

c) Discard the removed nuts. Do NOT re-use.



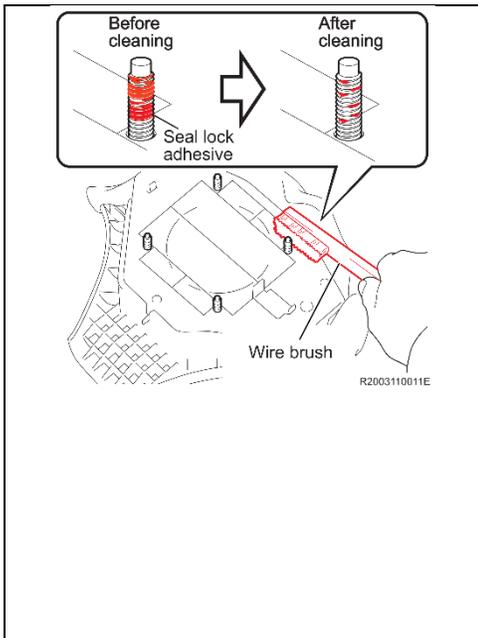
d) Remove the inflator.

e) Store the removed inflator in the replacement inflator box.



4. CLEAN THE STUD BOLTS ON THE AIRBAG ASSEMBLY (ONLY NEEDED FOR AIRBAG ASSEMBLY THAT DOES NOT HAVE THE BRACKET FOR STEERING WHEEL CONNECTION)

NOTE: Only for the airbag assembly that does NOT have the bracket for the steering wheel connection. Also, if there is seal lock adhesive applied to the stud bolts. Remove the adhesive before installing the **NEW** nuts.



- a) Perform the following work before cleaning the stud bolts.
 - (1) Apply tape to protect the airbag assembly from removed adhesive.
- b) Protect the design surface of the airbag assembly with clean shop cloths to prevent damage.

NOTE:

- **DO NOT** allow foreign matter to enter the airbag.
 - If any foreign matter enters the airbag, they may act as a projectile when the airbag is deployed, causing serious injury.
- c) Clean the seal lock adhesive applied to the thread of the stud bolts.
 - d) Remove tape and shop cloths after cleaning.

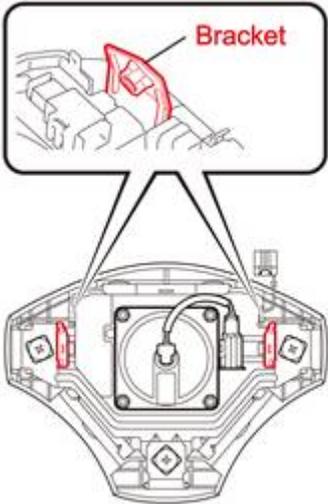
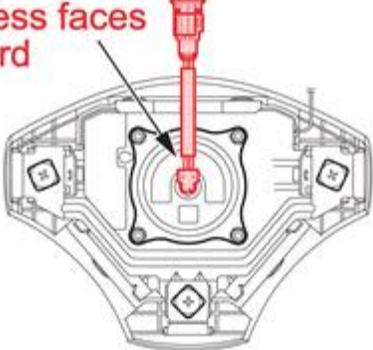
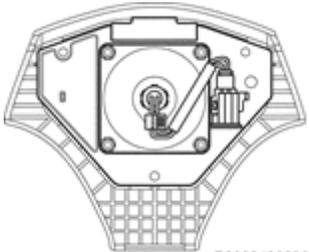
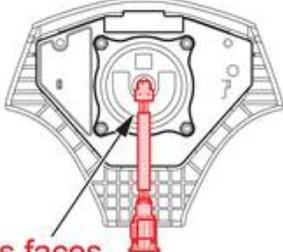
STOP

CRITICAL INFORMATION – READ THOROUGHLY

STOP

5. TEMPORARILY INSTALL NEW INFLATOR

- a) Use the table below to ensure the **NEW** inflator is installed in the correct direction.

Horn button design	State of the NEW inflator when installed
<p data-bbox="224 533 613 611"><u>With bracket for steering wheel connection</u></p>  <p data-bbox="477 1209 578 1234">R2006050011</p>	<p data-bbox="748 674 987 751">Harness faces upward</p>  <p data-bbox="1192 1073 1317 1098">R2003120001aE</p>
<p data-bbox="196 1241 643 1318"><u>Without bracket for steering wheel connection</u></p>  <p data-bbox="467 1598 565 1623">R2003100006</p>	<p data-bbox="776 1556 987 1633">Harness faces downward</p>  <p data-bbox="1170 1598 1279 1623">R2003100005aE</p>

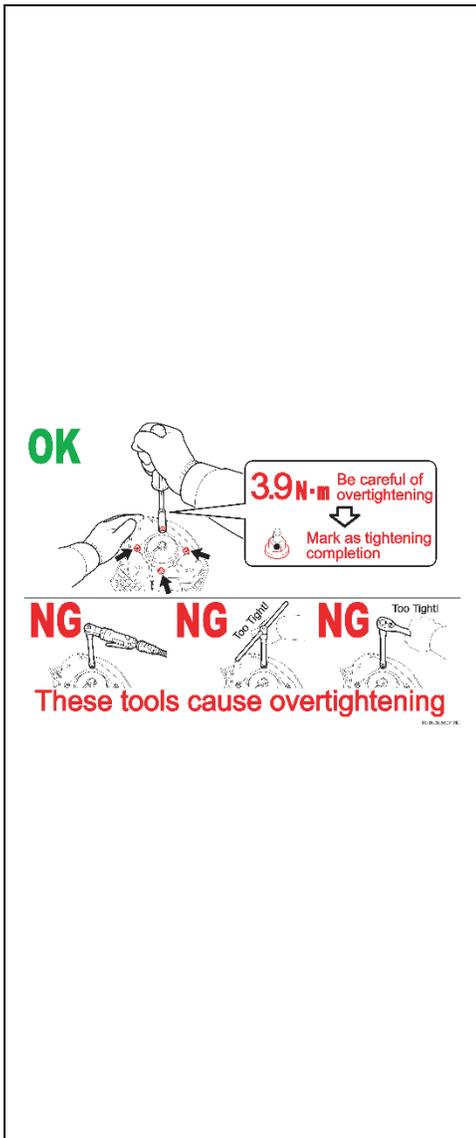
5. INSTALL THE NEW INFLATOR

- a) Using a socket driver, tighten **NEW** 4 self-lock nuts (you may feel some resistance while tightening because they are a self-locking nuts). Ensure you tighten the nuts evenly.

Torque nuts to 3.9 N*m (40 kgf*cm, 35 in.*lbf)

NOTE:

- Be sure to use **NEW** self-lock nuts included in the kit.



IMPORTANT

DO NOT USE AIR TOOLS OR THE STUDS MAY BREAK.

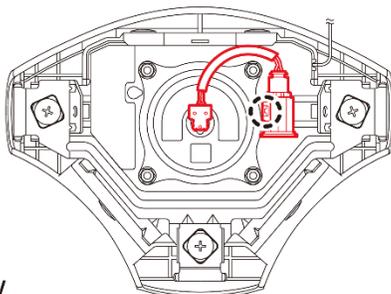
IF A STUD IS BROKEN YOU MUST REQUEST AN AIRBAG ASSEMBLY FROM QUALITY_COMPLINACE@TOYOTA.COM

IF THE STUDS ARE BROKEN THE AIRBAG ASSEMBLY WILL NEED REPLACED. THERE IS A LIMITED AMOUNT OF AIRBAG ASSEMBLYS AVAILABLE. IF THERE IS NOT AN AIRGAG ASSEMBLY AVAILABLE NEEDED FOR REPLACEMENT DUE TO BROKEN STUDS THE VEHICLE MAY NEED TO BE BOUGHT BACK AND YOUR DEALER MAY BE RESPONSIBLE FOR THE COST OF THE VEHICLE REPURCHASE.

6. ATTACH CONNECTOR TO BRACKET

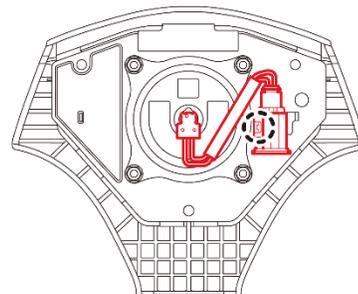
- a) Attach the connector to the bracket and ensure the harness is routed correctly.

[With bracket for steering wheel connection]

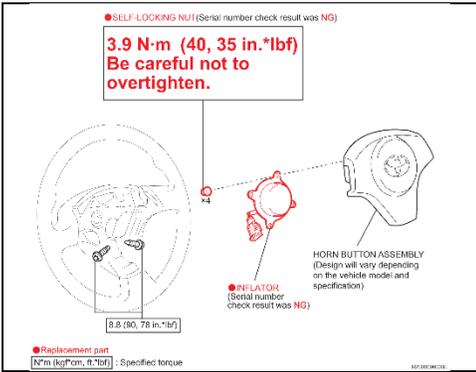


○ : Claw

[Without bracket for steering wheel connection]



R2003110014aE



7. INSTALL THE AIRBAG ASSEMBLY

- a) Connect each connector.
- b) Using a "TORX" socket wrench, tighten the 2 "TORX" bolts to install the airbag assembly.
- c) Torque: 8.8 N*m (90 kgf*cm, 78 in.*lbf)

8. RESTORE THE VEHICLE TO NORMAL

- a) Reconnect the negative battery cable.
- b) Perform a health check and diagnostic report.
- c) Return the original inflator or airbag assembly to the parts department.
- d) Campaign complete.

X. INFLATOR AND AIRBAG SERIAL NUMBER ARE MISSING OR NOT LEGIBLE

1. BOTH INFLATOR AND AIRBAG SERIAL NUMBER ARE MISSING OR NOT LEGIBLE

- a. Email quality_compliance@toyota.com

Provided the following:

- Dealer code
- VIN
- Airbag assembly serial number picture
- Inflator serial number picture
- Picture with view of entire airbag assembly

Await further instruction. Customer may be placed in a rental vehicle until response is received

2. ACTION NECESSARY DEPENDENT ON RESPONSE RECEIVED

- b. Use the table below to determine which section to proceed to.

Response	Section
Replace Inflator	VIII
Inflator Does NOT Need Replaced	XI

XI. AIRBAG ASSEMBLY AND INFLATOR SERIAL NUMBER NOT RECOGNIZED

OR

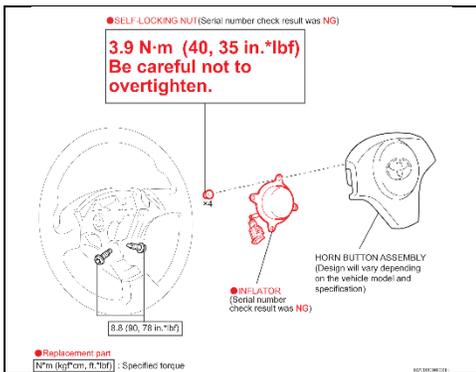
INFLATOR OR AIRBAG ASSY SERIAL IS MISSING/NOT LEGIBLE AND OTHER SERIAL NUMBER IS NOT RECOGNIZED

1. AIRBAG ASSEMBLY AND INFLATOR SERIAL NUMBER NOT RECOGNIZED

OR

INFLATOR OR AIRBAG ASSY SERIAL IS MISSING/NOT LEGIBLE AND OTHER SERIAL NUMBER IS NOT RECOGNIZED

- a. Ensure the vehicle has a genuine Toyota airbag assembly installed.
- b. If the vehicle has a genuine Toyota airbag assembly installed the campaign may be closed using the inspection op code.
- c. **IF THE AIRBAG ASSY IS NOT A GENUINE TOYOTA PART RETURN THE VEHICLE TO THE CUSTOMER AND EXPLAIN THE REPAIR CANNOT BE PERFORMED.**



2. INSTALL THE AIRBAG ASSEMBLY

- a) Connect each connector.
- b) Using a "TORX" socket wrench, tighten the 2 "TORX" bolts to install the Airbag.
- c) Torque: 8.8 N*m (90 kgf*cm, 78 in.*lbf)

3. RESTORE THE VEHICLE TO NORMAL

- a) Reconnect the negative battery cable.
- b) Perform a health check and diagnostic report.
- c) Return the original inflator or airbag assembly to the parts department.
- d) Campaign left open. DO NOT MARK COMPLETE.

◀ VERIFY REPAIR QUALITY ▶

- Confirm no warning lights or DTC's are present
- Confirm all precautions are followed to ensure safety during the repair
- Confirm the entire serial number checker application is completed and the warranty authorization # is recorded on *EVERY* vehicle
- Confirm the old inflator or airbag assembly is handled safely and given to the appropriate parts professional for shipment

If you have any questions regarding this update, please contact your regional representative.

XII. APPENDIX

A. PARTS DISPOSAL

In accordance with Federal law, please make sure all recalled parts (original parts) removed from the vehicle are disposed of in a manner in which they will not be reused, *unless requested for parts recovery return.*

B. CAMPAIGN DESIGNATION DECORDER

