TO: Mercedes-Benz Dealer Principals, General Managers,	FROM: Gregory Gunther, Department Manager, Vehicle
Sales Managers, Service Managers, Parts Managers	Compliance and Analysis, Engineering Services
RE: Recall Campaign Initial Notification	
Welding of Rear Crossmember	DATE: March 27, 2020
MY20 167, X 167 (GLE-Class, GLS-Class)	

## IMPORTANT RECALL CAMPAIGN INFORMATION

Please see the attached documents related to the campaign listed above.

Please note that all customer inquiries should be directed to the Customer Assistance Center at 1-800-FOR-MERCEDES.

Sincerely,

Gregory Gunther

Department Manager, Vehicle Compliance & Analysis

Mercedes-Benz USA, LLC A Mercedes-Benz AG Company



News Channel Update

## Vehicle Compliance & Analysis

Campaign No. :	NHTSA ID	Campaign Desc. :	Wolding of Door Crossmanhor	
ТВА	20V172	20P2197236	Welding of Rear Crossmember	
This is to notify you of a new Recall Campaign regarding the welding of the rear crossmember in <u>224</u> Model Year ("MY") 2020 GLE-Class (167 platform) and GLS-Class (X167 platform) vehicles. The recall campaign will be visible on the <u>www.safercar.gov</u> website and may generate questions from customers. Affected VINs will be flagged in VMI as "PENDING" on March 27, 2020.				
Background				
Issue		Mercedes-Benz AG, ("MBAG"), the manufacturer of Mercedes-Benz vehicles, has determined that on certain Model Year ("MY") 2020 GLE-Class (167 platform) and GLS-Class (X167 platform) vehicles, the tensile strength of the welds on the rear crossmember might not meet current production specifications. When the rear towing eye is used for towing, cracks might occur in the weld seams which could lead to the rear crossmember detaching from the vehicle, increasing the risk of a crash for other road users.		
What We're Doing		MBUSA will conduct a voluntary recall. An authorized Mercedes-Benz dealer will replace the rear crossmember on the affected vehicles.		
Parts		Parts are not yet available. An additional notification will be sent once parts are available.		
Vehicles Affected				
Vehicle Model Year(s)		2020		
Vehicle Model		GLE-Class, GLS-Class		
		Vehicle Popu	llations	
<b>Total Recall Population</b>		224		
Total Vehicles in Dealer	r Inventory	4		
dealer inventory cove flagged as "OPEN" an	red by this notificat d Work Instruction	ion until the vehicle has bee s will be available in Star Tel leased.	or lease any <u>new</u> MY20 GLE-Class and GLS-Class vehicles in en repaired. Once the remedy is available, the vehicles will be clnfo. Once the repair is complete the vehicle may be sold or driven, but must not be retailed until repaired.	
Additionally, given this notice, it is <u>a violation of Federal Law</u> for <u>car rental companies</u> to rent MY20 GLE-Class and GLS-Class vehicles covered by this notification until the vehicle has been repaired.				
Next Steps/Notes				
Customer Notification	Timeline	Customers will be notified	of the recall via interim letter on 4/3/2020.	
AOMS/SOMS		AOMs – This recall may generate questions from your dealers. Please forward this notice to your dealers ASAP.		
Rental Fleet Partners		This recall may affect vehicles in your fleet. Please contact your respective MBUSA fleet representative for further information and next steps. For repairs, please contact your preferred MBUSA dealer.		
			o maintain a high level of vehicle quality and customer satisfaction. Assistance Center at 1-800-FOR-MERCEDES.	

Mercedes-Benz USA, LLC A Mercedes-Benz AG Company

