Part 573 Safety Recall Report

Manufacturer Name :Yamaha Motor Corporation, USASubmission Date :JAN 05, 2021NHTSA Recall No. :20V-813Manufacturer Recall No. :990141

Manufacturer Information :

Manufacturer Name :Yamaha Motor Corporation, USAAddress :6555 Katella AvenueCypress CA 90630-5101Company phone :800-962-7926

Population :

Number of potentially involved : 2,285 Estimated percentage with defect : 50 %

Vehicle Information :

Vehicle 1:	2016-2	2020 Yamaha FJR13			
Vehicle Type :	MOTORCYCLES				
Body Style :	OTHE	2			
Power Train :	GAS				
Descriptive Information :	In affe high sp repeat the tra contro	cted motorcycles, the side peed loads. As a result, cra ed gear shift operation ar nsmission and, in turn, th l	e of sec acks m ad, eve ae rear	ond gear may not be stror ay occur due to constant s ntually, the gear could bre wheel, could lock, increas	ng enough to handle tress applied during ak. If this happens, ing the risk of loss of
Production Dates :	DEC 09	9, 2015 - FEB 02, 2020			
VIN Range 1:	Begin :	JYARP29E6GA000002	End :	JYARP29EXKA000822	\checkmark Not sequential
VIN Range 2:	Begin :	JYARP29Y3GA000002	End :	JYARP29Y8KA000151	\checkmark Not sequential
VIN Range 3:	Begin :	JYARP30E0GA000001	End :	JYARP30E7LA001009	\checkmark Not sequential
VIN Range 4:	Begin :	JYARP30Y7GA000006	End :	JYARP30Y8LA000221	\checkmark Not sequential
VIN Range 5:	Begin :	JYARP31Y4JA000003	End :	JYARP31Y3LA000092	\checkmark Not sequential

Description of Defect :

Description of the Defect :	In affected motorcycles, the side of second gear may not be strong enough to handle high speed loads. As a result, cracks may occur due to constant stress applied during repeated gear shift operation and, eventually, the gear could break. If this happens, the transmission and, in turn, the rear wheel, could lock, increasing the risk of loss of control and a crash
FMVSS 1 :	NR
FMVSS 2 :	NR
Description of the Safety Risk :	The side of second gear may not be strong enough to handle high speed loads. As a result, cracks may occur due to constant stress applied during repeated gear shift operation and, eventually, the gear could break. If this happens, the



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Description of the Cause	transmission and, in turn, the rear wheel, could lock second pinion gear may not be strong enough to handle high speed loads. As a result, cracks may occur due to constant stress applied during repeated gear
Identification of Any Warning that can Occur	 shift operation difficulty shifting, finding neutral and false neutrals may occur prior to gear breakage. Customers are urged not to operate the affected motorcycle until inspection and or modification is performed
nvolved Components :	
nvolved Components : Component Name 1 :	NR
nvolved Components : Component Name 1 : Component Description :	NR NR
nvolved Components : Component Name 1 : Component Description : Component Part Number :	NR NR NR

Supplier Identification :

Component Manufacturer

Name :	NR
Address :	NR
	NR
Country :	NR

Chronology:

In late November, Yamaha Motor Corporation USA was informed by the manufacturer, Yamaha Motor Co., LTD that such a condition exists. This was determined pursuant to quality control review, testing and a review of foreign models that use substantially similar part design

Description of Remedy :

Description of Remedy Program :	Affected units must have the main axle and drive axle assemblies replaced with the stronger parts and the Engine Control Unit (ECU) reprogrammed to prevent excessive rpm leading to second gear damage
How Remedy Component Differs from Recalled Component :	Second pinion gear is now forged and 2nd pinion on the main axel and 1st and 5th wheel gear on the drive axle have a small identification groove machined on them to aid identification

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Identify How/When Recall Condition was Corrected in Production :	With the start of November 2020 production, the new style forged 2nd pinion gear on the main transmission axel and 1st and 5th wheel gear on the drive transmission axel are used for engine/transmission assembly
Recall Schedule :	
Description of Recall Schedule :	We anticipate commencing dealer/consumer notification shortly after the owner's notification letter is approved by NHTSA, the affected VIN range is ascertained, and the Technical Bulletin's service procedures are confirmed and finalized by Yamaha staff. assuming the Agency can review and approve the customer notification letter within 5 days of receipt (perhaps January 8th we will have the letter and technical bulletin printed. Normal turnaround time is 3 working days for such a printing. Hence the materials will be ready for mailing approximately January 13th. Final copies of these notification documents will be forwarded to the Agency as soon as possible.
Planned Dealer Notification Date :	JAN 13, 2021 - JAN 15, 2021
Planned Owner Notification Date :	JAN 13, 2021 - JAN 15, 2021

* NR - Not Reported

The information contained in this report was submitted pursuant to 49 CFR \$573