#### OMB Control No.: 2127-0004

Not sequential

Not sequential

# Part 573 Safety Recall Report

# 20V-616

**Manufacturer Name:** REV Ambulance Group Orlando, INC.

NHTSA Recall No.: 20V-616

Manufacturer Recall No.: NR



#### **Manufacturer Information:**

Manufacturer Name: REV Ambulance Group Orlando, INC.

Address: 2737 N. Forsyth Road

Winter Park FL 32792

Company phone: 800-628-8178

# **Population:**

Number of potentially involved: 11 Estimated percentage with defect: NR

#### **Vehicle Information:**

Vehicle 1: 2019-2019 RAM 4500

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style: OTHER Power Train: DIESEL

Descriptive Information: Material for certain rotary latches and cable brackets did not meet quality

specification.

Production Dates: JAN 01, 2019 - DEC 31, 2019

VIN Range 1 : Begin : NR End : NR

Vehicle 2: 2019-2019 Ford F550

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style : OTHER Power Train : DIESEL

Descriptive Information: Material for certain rotary latches and cable brackets did not meet quality

specification.

Production Dates: JAN 01, 2019 - OCT 31, 2019

VIN Range 1: Begin: NR End: NR

Vehicle 3: 2019-2019 Ford E450

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style : OTHER Power Train : DIESEL

Descriptive Information: Material for certain rotary latches and cable brackets did not meet quality

specification.

Production Dates: JAN 01, 2019 - DEC 31, 2019

VIN Range 1 : Begin : NR End : NR Not sequential

Vehicle 4: 2019-2019 Ford F450

Vehicle Type: BUSES, MEDIUM & HEAVY VEHICLES

Body Style : OTHER Power Train : DIESEL

Descriptive Information: Material for certain rotary latches and cable brackets did not meet quality

specification.

Production Dates: JAN 01, 2019 - DEC 31, 2019

VIN Range 1 : Begin : NR End : NR

■ Not sequential

# **Description of Defect:**

Description of the Defect: Incorrect material was provided by TriMark's steel supplier for the Trip Levers

(P/Ns 24303-02/24306-02/26750-02/26751-02) used in Rotary Latches (P/Ns 24301-02/24302-02/26756-02/26757-02) and Cable Bracket (P/N 36221-01). On 2 different occasions (April 2020 and June 2020), TriMark incorrectly received commercial type B low carbon steel (CS-B) material

instead of high-strength low-alloy steel (HSLA 50) material.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: The CS-B material may not have sufficient strength to withstand the loads

exerted through the Rotary Latch during the door release functions causing loss of travel and inability to open the door, potentially causing a lock-in or

lock-out situation.

Description of the Cause: Due to an incorrect material supplied with reduced yield strength, the Trip

Lever can fatigue, potentially causing loss of door function.

Identification of Any Warning Over time, if not replaced, the trip lever can permanently deform, causing loss

that can Occur: of travel and inability to open the personnel door restricting ingress/egress.

# **Involved Components:**

Component Name 1: Rotary Latch

Component Description: Door release latch-Left Hand

Component Part Number: 24301-02.

Component Name 2: Rotary Latch

Component Description: Door release latch-Right Hand

Component Part Number: 24302-02.

Component Name 3: Rotary Latches

Component Description: Door release latch-Left Hand

Component Part Number: 26756-02.

Component Name 4: Rotary Latch

Component Description: Door release latch-Right Hand

Component Part Number: 26757-02.

Component Name 5: Cable Bracket

Component Description: High Handle Inside Release

Component Part Number: 36221

#### **Supplier Identification:**

### **Component Manufacturer**

Name: TriMark Corporation

Address: 500 Bailey Ave

New Hampton 50659

Country: NR

# **Chronology:**

On September 15, 2020, TriMark discovered that the Steel Supplier incorrectly shipped commercial steel type B low carbon (CS-B) material instead of high-strength low-alloy steel (HSLA 50) material on 2 different occasions (April 2020 and June 2020). TriMark immediately launched an investigation into the different applications and determined that the Trip Levers (P/Ns 24303-02/24306-02/26750-02/26751-02) on the Rotary Latches (P/Ns 24301-02/24302-02/26756-02/26757-02) and Cable Bracket (P/N 36221-01) could fatigue over time causing loss of travel and lack of function. On 9/21/2020, TriMark determined that a recall is appropriate to remedy the issue. On 9/23/2020, REV Orlando was contacted regarding the material nonconformity and given the recommendation to recall the suspect Rotary Latches and Cable Brackets.

### **Description of Remedy:**

Description of Remedy Program: All potentially affected vehicles will be recalled and the suspect Rotary

Latches and Cable Brackets will be replaced at no charge to the vehicle

owner.

How Remedy Component Differs The material used in the remedy component is stronger than the recalled

from Recalled Component: component.

Identify How/When Recall Condition On 09/28/2020 REV Ambulance Group Orlando, Inc. had a visit by one of

was Corrected in Production: TriMark's representative. Alongside our director of engineering, they were

able to identify the vehicles carrying the defective components. All defective components were removed and replaced with the remedy

components.

#### **Recall Schedule:**

Description of Recall Schedule: REV Orlando will send notifications in November.

Planned Dealer Notification Date : NOV 01, 2020 - NOV 15, 2020 Planned Owner Notification Date : NOV 16, 2020 - NOV 30, 2020

\* NR - Not Reported