Part 573 Safety Recall Report

Manufacturer Name: Ford Motor Company Submission Date : JUL 17, 2020 NHTSA Recall No.: 20V-414 Manufacturer Recall No.: 20S37

Manufacturer Information :

Manufacturer Name: Ford Motor Company Address: 330 Town Center Drive Suite 500 Dearborn MI 48126-2738 Company phone : 1-866-436-7332

Vehicle Information :

Vehicle 1:	2016-2018 Lincoln MKX
Vehicle Type :	LIGHT VEHICLES
Body Style :	
Power Train :	NR
Descriptive Information :	Affected vehicles are equipped with 16-way power seats.
	Ford's engineering team reviewed supplier records to determine the population of the affected parts. The Ford process is capable of tracing seat production to the vehicle in which the seat wiring harness is installed.
	The recalled seat wiring harness and seat cushion frame configuration was introduced into production on $11/11/2014$ and was taken out of production on $1/24/2020$.
	There was one report of an un-intended airbag deployed in China.
	There have been no reports of accidents or injuries attributed to these conditions as of July 6, 2020.
	These vehicles are not produced in VIN order. Information as to the applicability of this action to specific vehicles can best be obtained by either calling Ford's toll-free line (1-866-436-7332) or by contacting a local Ford or Lincoln dealer who can obtain specific information regarding the vehicles from the Ford On-line Automotive Service Information System (OASIS) database.
	10,857 Lincoln MKX Vehicles are affected 8,442 Lincoln Nautilus Vehicles are affected
Production Dates :	NOV 11, 2014 - SEP 04, 2018
VIN Range 1 : H	

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20V-414

Population :

Number of potentially involved : 19,299 Estimated percentage with defect : 1%



The information contained in this report was submitted pursuant to 49 CFR §573

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20V-414

Vehicle Type :	2019-2020 Linco	oln Nautilus				
• •	LIGHT VEHICLES	5				
Body Style : Power Train :	NR					
Descriptive Information :		are equipped	d with 16	-way power se	ats.	
	Ford's engineering the affected part vehicle in which	s. The Ford p	process is	capable of tra		the population of oduction to the
	The recalled seat introduced into j 1/24/2020.					
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	There have been of July 6, 2020.	no reports of	accident	s or injuries at	tributed to	hese conditions as
	this action to spe line (1-866-436-	ecific vehicles 7332) or by c ion regarding	can best ontacting g the vehi	be obtained by 3 a local Ford o	/ either calli r Lincoln de	he applicability of ng Ford's toll-free aler who can obtair Automotive Service
	10,857 Lincoln M 8,442 Lincoln Na					
Production Dates :	JAN 12, 2018 - JA	N 24, 2020				
VIN Range 1: B	Begin :	NR	End :	NR		Not sequential

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Description of Defect :

Description of the Defect :	Affected vehicles may have a seat wiring harness with improper protection from the edge of the seat cushion frame. The seat cushion frame edge may, in certain vehicles, interact with the wire harness when the seat occupant uses the tilt
	function of the seat, potentially damaging one or more of the twenty-eight wires within the harness. Damaged wires may cause a number of symptoms. Two situations could cause potential airbag system malfunction due to the occupant classification system not communicating with the restraint controle module as intended. If two specific wires are damaged, and there is a short to ground, the passenger airbag may not deploy. If two different specific wires are damaged to the point that bare wire is exposed, and a third exposed wire contacts either of those wires while they are being powered, the passenger or the drivers side airbag may inadvertently deploy.
	There have been no reports of accidents or injuries attributed to these conditions as of July 6, 2020.
FMVSS 1 : FMVSS 2 :	
Description of the Safety Risk :	If the seat wiring harness is damaged by the seat cushion frame the airbag system may not perform as intended in certain circumstances, increasing the risk of injuries.
	Ford is not aware of any accidents or injuries relate to this condition.
Description of the Cause :	Insufficient clearance between the wire harness and the seat cushion frame and the possibility of a seat cushion frame sharp edge was not reviewed through testing of the full range of motion of the seat prior to launch for the vehicles in the affected population. This condition may lead to improper protection of the seat wiring harness from the seat edge.
	If the wiring harness is damaged, the customers may notice a number of symptoms due to a damaged wiring harness which can include passenger or driver side air bag light illumination
Involved Components :	

Component Name 1 : Flocking tape Component Description : Flocking tape Component Part Number : 164-R4903

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Supplier Identification :

Component Manufacturer

Name : NR Address : NR NR Country : NR

Chronology :

December 2019 - May 2020:

On December 19, 2019 Ford became aware of an inadvertent seat side airbag deployment through warranty review in China.

Ford searched their records for similar concerns.

Ford did not find other reports of inadvertent seat airbag deployement related to this concern. June – July 2020: Ford continued to review field reports and continued to monitor for any additional reports. Ford did not find any additional reports for this concern.

Ford determined there were five related claims indicating that the occupant classification system may not communicate with the restraint controle module as intended. Additional review of these claims indicated that this improper communication could potentially cause airbag system malfunction in limited circumstances.

On July 10, 2020, Ford's Field Review Committee reviewed the concern and approved a field action.

Description of Remedy :

Description of Remedy Program :	Owners will be notified by mail and instructed to take their vehicle to a Ford or Lincoln dealer to have flocking tape installed on the exposed edge of the 16-way seat cushion frames. The dealer will also inspect the wire harness (KB5Z-19E523-A) and repair or replace as needed. There will be no charge for this service.
	Ford provided the general reimbursement plan for the cost of remedies paid for by vehicle owners prior to notification of a safety recall in August 2020. The ending date for reimbursement eligibility is August 20, 2020.
	Ford will forward a copy of the notification letters to dealers to the agency when available.
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How Remedy Component Differs from Recalled Component :	Part number 164-R4903 Flocking tape
dentify How/When Recall Condition was Corrected in Production :	NR
Recall Schedule :	
Recall Schedule : Description of Recall Schedule :	Notification to dealers is expected to occur on July 17, 2020. Mailing of owner notification letters is expected to begin August 10, 2020 and is expected to be completed by August 14, 2020.
	owner notification letters is expected to begin August 10, 2020 and is expected to be completed by August 14, 2020.

* NR - Not Reported

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