OMB Control No.: 2127-0004

Part 573 Safety Recall Report

20V-332

Manufacturer Name: Ford Motor Company

NHTSA Recall No.: 20V-332

Manufacturer Recall No.: 20S31



Manufacturer Information:

Manufacturer Name: Ford Motor Company

Address: 330 Town Center Drive

Suite 500 Dearborn MI 48126-2738

Company phone: 1-866-436-7332

Population:

Number of potentially involved: 292,311

Estimated percentage with defect: 3 %

Vehicle Information:

Vehicle 1: 2014-2017 Ford F-150

Vehicle Type: LIGHT VEHICLES

Body Style : ALL Power Train : GAS

Descriptive Information: Affected vehicles are equipped with 3.5L Ecoboost engines.

These vehicles are not produced in VIN order. Information as to the applicability of this action to specific vehicles can best be obtained by either calling Ford's toll-free line (1-866-436-7332) or by contacting a local Ford or Lincoln dealer who can obtain specific information regarding the vehicles from the Ford On-line Automotive Service

Information System (OASIS) database.

Production Dates: SEP 01, 2014 - AUG 01, 2016

VIN Range 1 : Begin : NR End : NR Not sequential

Description of Defect:

Description of the Defect: The brake master cylinder may allow brake fluid to leak from the brake master

cylinder front wheel circuit into the brake booster.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: Depending on the amount of brake fluid loss from the brake master cylinder

front wheel circuit into the brake booster, the driver will receive an audible chime, message center alert, red brake warning indicator in the instrument cluster, and may begin to experience a change in brake pedal travel and feel, and increased pedal effort. If a loss of brake fluid is substantial enough to reduce brake function to the front wheels, full braking function would remain in the rear wheel circuit. However, reduced brake function in the front wheels

can extend stopping distance, increasing the risk of a crash.

Description of the Cause: Investigation of field return parts found the causes of the brake fluid leak to be brake fluid contamination that could interfere with rear cup seal function or, to

a lesser extent, rolling of the rearmost cup seal in the master cylinder.

Identification of Any Warning In the event that a sufficient loss of brake fluid occurs, the driver will receive an that can Occur: audible chime, message center alert, and a red brake warning indicator in the instrument cluster; all indicating that brake system service is required. These indicators are activated whenever the brake fluid in the reservoir is depleted to a predetermined level.

Involved Components:

Component Name 1: Brake Master Cylinder

Component Description: Brake Master Cylinder

Component Part Number: EL34-2C156-BF for 2014MY

Component Name 2: Brake Master Cylinder

Component Description: Brake Master Cylinder

Component Part Number: JL34-2A32-AC for 2015-2017MY

Supplier Identification:

Component Manufacturer

Name: Hitachi Automotive Systems Address: 34500 Grand River Avenue

Farmington Hills MICHIGAN 48335

Country: United States

Chronology:

Chronology is provided as an attachment

Description of Remedy:

Description of Remedy Program: Owners will be notified by mail and instructed to take their vehicle to a

Ford or Lincoln dealer to have the brake master cylinder replaced. In addition, the brake booster will be replaced if the brake master cylinder is

leaking. There will be no charge for this service.

Ford provided the general reimbursement plan for the cost of remedies paid for by vehicle owners prior to notification of a safety recall in

February 2019. The ending date for reimbursement eligibility is July 17,

2020.

Ford will forward a copy of the notification letters to dealers to the agency

when available.

How Remedy Component Differs Replacement master cylinders have a silicone lubricant added as a

from Recalled Component: continuous improvement action.

Component Name: **Brake Master Cylinder** Component Description: **Brake Master Cylinder**

Component Part Number: EL34-2C156-BF = 2014MY

JL34-2A32-AC = 2015-2017MY

Identify How/When Recall Condition On August 1, 2016, application of a silicone lubricant was added to the was Corrected in Production: master cylinder seal as a continuous improvement corrective action.

Recall Schedule:

Description of Recall Schedule: Notification to dealers is expected to occur on June 9, 2020. Mailing of

owner notification letters is expected to begin June 29, 2020 and is

expected to be completed by July 3, 2020.

Planned Dealer Notification Date: JUN 09, 2020 - JUN 09, 2020 Planned Owner Notification Date: JUN 29, 2020 - JUL 03, 2020

* NR - Not Reported