#### OMB Control No.: 2127-0004

## Part 573 Safety Recall Report

Manufacturer Name :Isuzu Technical Center of America, Inc.Submission Date :JAN 17, 2020NHTSA Recall No. :20V-025Manufacturer Recall No. :V2001



20V-025

## Manufacturer Information :

Manufacturer Name :Isuzu Technical Center of America, Inc.Number of potentially involved :1,138Address :46401 Commerce Center DriveEstimated percentage with defect :4 %Plymouth MI 48170-2473866-441-9638--

**Population :** 

## Vehicle Information :

Vehicle 1:	2020-2020 ISUZU NPR HD	
Vehicle Type :	BUSES, MEDIUM & HEAVY VEHICLES	
Body Style :	OTHER	
Power Train :	DIESEL	
Descriptive Information :	The subject population was determined through a review of manufacturing records and includes all vehicles potentially equipped with the subject component.	
Production Dates :	SEP 02, 2019 - SEP 14, 2019	
VIN Range 1 :	Begin : JALC4W169L7012567 End : JALC4W165L7012713  Not sequential	
Vehicle 2:	2020-2020 CHEVROLET 4500HD	
Vehicle Type :	BUSES, MEDIUM & HEAVY VEHICLES	
Body Style :	OTHER	
Power Train :	DIESEL	
Descriptive Information :	The subject population was determined through a review of manufacturing records and includes all vehicles potentially equipped with the subject component.	
Production Dates :	AUG 24, 2019 - SEP 14, 2019	
VIN Range 1:	Begin :JALCDW169L7012519End :JALCDW168L7012706Image: Not sequential	
Vehicle 3:	2020-2020 ISUZU NPR XD	
Vehicle Type :	BUSES, MEDIUM & HEAVY VEHICLES	
Body Style :	OTHER	
Power Train :	DIESEL	
Descriptive Information :	The subject population was determined through a review of manufacturing records and includes all vehicles potentially equipped with the subject component.	
Production Dates :	AUG 28, 2019 - SEP 14, 2019	
VIN Range 1:	Begin : JALC4W16XL7K01762 End : JALC4W166L7K01967  Not sequential	
Vehicle 4 : 2020-2020 CHEVROLET 4500XD		
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Vehicle Type : BUSES, MEDIUM & HEAVY VEHICLES Body Style : OTHER Power Train : DIESEL	
Descriptive Information : The subject population was determined through and includes all vehicles potentially equipped w	h a review of manufacturing records vith the subject component.
Production Dates : AUG 27, 2019 - AUG 27, 2019	
VIN Range 1 : Begin : JALCDW166L7K01760 End : JALCDW	V166L7K01760 📝 Not sequential
Vehicle 5 : 2020-2020 ISUZU NQR	
Vehicle Type : BUSES, MEDIUM & HEAVY VEHICLES	
Body Style : OTHER	
Power Irain: DIESEL	
Descriptive information : The subject population was determined through and includes all vehicles potentially equipped w	n a review of manufacturing records vith the subject component.
Production Dates: AUG 24, 2019 - SEP 14, 2019 VIN Pange 1 · Regin · JAI E5W16YI 7001550 End · JAI E5W	V162I 7001670
VIN Range 1. Degin. JALEJW10AL7901339 End. JALEJW	
Vehicle 6: 2020-2020 CHEVROLET 5500HD	
Vehicle Type : BUSES, MEDIUM & HEAVY VEHICLES	
Body Style : OTHER	
Power Train : DIESEL	
Descriptive Information : The subject population was determined through and includes all vehicles potentially equipped w	h a review of manufacturing records vith the subject component.
Production Dates : AUG 30, 2019 - SEP 12, 2019	
VIN Range 1 : Begin : JALEEW161L7901594 End : JALEEW	V168L7901656  V168L7901656
Vehicle 7: 2020-2020 ISUZU NRR	
Vehicle Type : BUSES, MEDIUM & HEAVY VEHICLES	
Body Style : OTHER	
Power Train : DIESEL	
Descriptive Information : The subject population was determined through and includes all vehicles potentially equipped w	h a review of manufacturing records vith the subject component.
Production Dates : AUG 23, 2019 - SEP 14, 2019	
VIN Range 1:Begin: JALE5W166L7304621 End: JALE5W	V167L7305227  ✓ Not sequential
Vehicle 8: 2020-2020 CHEVROLET 5500XD	
Vehicle Type : BUSES, MEDIUM & HEAVY VEHICLES	
Body Style : OTHER	
Power Train : DIESEL	
Descriptive Information : The subject population was determined through and includes all vehicles potentially equipped w	h a review of manufacturing records vith the subject component.
Production Dates : AUG 24, 2019 - SEP 13, 2019	

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	2019-2019 ISUZU NPR HD GAS	
Vehicle Type :	BUSES, MEDIUM & HEAVY VEHICLES	
Body Style :	OTHER	
Power Train :	GAS	
Descriptive Information :	The subject population was determined through a review of manu and includes all vehicles potentially equipped with the subject cor	facturing records nponent.
Production Dates :	NOV 08, 2019 - NOV 25, 2019	
VIN Range 1:	Begin: 54DC4W1B7KS812421 End: 54DC4W1B8KS813464	✓ Not sequential
Vehicle 10:	2019-2019 CHEVROLET 4500	
Vehicle Type :	BUSES, MEDIUM & HEAVY VEHICLES	
Body Style :	OTHER	
Power Train :	GAS	
Descriptive Information :	The subject population was determined through a review of manu and includes all vehicles potentially equipped with the subject cor	ifacturing records nponent.
Production Dates :	NOV 14, 2019 - NOV 15, 2019	
VIN Range 1:	Begin : 54DCDJ1B8KS812799 End : 54DCDW1B0KS812888	✓ Not sequentia
Vehicle 11:	2019-2019 ISUZU NPR GAS	
Vehicle Type :	BUSES, MEDIUM & HEAVY VEHICLES	
Body Style :	OTHER	
Power Train :	GAS	
Descriptive Information :	The subject population was determined through a review of manu and includes all vehicles potentially equipped with the subject cor	facturing records
	and includes an venicles potentially equipped with the subject cor	nponent.
Production Dates :	NOV 09, 2019 - NOV 25, 2019	nponent.
Production Dates : VIN Range 1 :	NOV 09, 2019 - NOV 25, 2019 Begin : 54DB4W1B3KS812511 End : 54DB4W1B7KS813452	nponent.
Production Dates : VIN Range 1 : Vehicle 12 :	NOV 09, 2019 - NOV 25, 2019 Begin : 54DB4W1B3KS812511 End : 54DB4W1B7KS813452 2019-2019 CHEVROLET 3500	nponent. ☑ Not sequentia
Production Dates : VIN Range 1 : Vehicle 12 : Vehicle Type :	<ul> <li>NOV 09, 2019 - NOV 25, 2019</li> <li>Begin: 54DB4W1B3KS812511 End: 54DB4W1B7KS813452</li> <li>2019-2019 CHEVROLET 3500</li> <li>BUSES, MEDIUM &amp; HEAVY VEHICLES</li> </ul>	nponent.
Production Dates : VIN Range 1 : Vehicle 12 : Vehicle Type : Body Style :	<ul> <li>and includes an venicles potentially equipped with the subject con NOV 09, 2019 - NOV 25, 2019</li> <li>Begin : 54DB4W1B3KS812511 End : 54DB4W1B7KS813452</li> <li>2019-2019 CHEVROLET 3500</li> <li>BUSES, MEDIUM &amp; HEAVY VEHICLES OTHER</li> </ul>	nponent.
Production Dates : VIN Range 1 : Vehicle 12 : Vehicle Type : Body Style : Power Train :	<ul> <li>and includes an venicles potentially equipped with the subject con NOV 09, 2019 - NOV 25, 2019</li> <li>Begin : 54DB4W1B3KS812511 End : 54DB4W1B7KS813452</li> <li>2019-2019 CHEVROLET 3500</li> <li>BUSES, MEDIUM &amp; HEAVY VEHICLES</li> <li>OTHER</li> <li>GAS</li> </ul>	nponent.
Production Dates : VIN Range 1 : Vehicle 12 : Vehicle Type : Body Style : Power Train : Descriptive Information :	<ul> <li>and includes an venicles potentially equipped with the subject cor</li> <li>NOV 09, 2019 - NOV 25, 2019</li> <li>Begin: 54DB4W1B3KS812511 End: 54DB4W1B7KS813452</li> <li>2019-2019 CHEVROLET 3500</li> <li>BUSES, MEDIUM &amp; HEAVY VEHICLES</li> <li>OTHER</li> <li>GAS</li> <li>The subject population was determined through a review of manu and includes all vehicles potentially equipped with the subject cor</li> </ul>	nponent. Not sequentia facturing records nponent.
Production Dates : VIN Range 1 : Vehicle 12 : Vehicle Type : Body Style : Power Train : Descriptive Information : Production Dates :	and includes an venicles potentially equipped with the subject con NOV 09, 2019 - NOV 25, 2019 Begin : 54DB4W1B3KS812511 End : 54DB4W1B7KS813452 2019-2019 CHEVROLET 3500 BUSES, MEDIUM & HEAVY VEHICLES OTHER GAS The subject population was determined through a review of manu and includes all vehicles potentially equipped with the subject cor NOV 22, 2019 - NOV 22, 2019	nponent. Not sequentia facturing records nponent.

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## **Description of Defect :**

Description of the Defect :	The seat belt assembly has a dual mode belt locking mechanism in the retractor assembly: A belt webbing locking mechanism and a G-Sensor locking mechanism. Due to a manufacturing error by the supplier in a limited production period, the belt webbing locking mechanism, which is applied by the rapid movement of the seat belt, may not function. The separate G-Sensor lock mechanism which is applied through rapid vehicle deceleration remains fully functional.
FMVSS 1 :	NR
FMVSS 2 :	NR
Description of the Safety Risk :	The occupant may not be restrained as designed and/or may become unrestrained if the separate G-Sensor locking mechanism becomes unavailable, increasing the risk of injury in the event of a crash.
Description of the Cause :	In affected vehicles, the supplier may not have inserted the Pawl Spring in the seat belt retractor at the proper angle. With use over time, the pawl spring may gradually extend through an opening in the lock gear and could potentially contact the flywheel, which is one of the locking components of the belt webbing lock system. If that contact prevents the flywheel from moving , the webbing lock mechanism may stop functioning.
Identification of Any Warning that can Occur :	NR

## **Supplier Identification :**

## **Component Manufacturer**

Name :Joyson Safety SystemsAddress :2-3-14 HigashishinagawaShinagawa-ku Tokyo FOREIGN STATES 140-0002Country :Japan

## **Chronology** :

Isuzu was notified by the seat belt supplier on October 8, 2019 that the supplier was investigation a potential issue with the seat belt retractor. Isuzu was informed that the retractor continues to fulfill the requirements of FMVSS 209, but that there might be a possibility that the webbing locking mechanism in certain retractors may not operate as designed due to the improper insertion of Pawl Spring. The G-Sensor locking mechanism continues to function properly. Based on this information from the supplier, Isuzu initiated an internal investigation.

On October 17, 2019, Isuzu received additional information from the supplier indicating that, based on its testing and analysis, any failure should occur early in the useful life of the retractor. Isuzu requested additional

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confirmation with regard to the failure mechanism in order to support that assessment. In early November, the supplier reiterated its assessment that any failure of the webbing locking mechanism would occur within early cycle testing and Isuzu reiterated its request for confirming documentation.

At the end of November, the supplier provided more detailed information with regard to the potential failure mechanism. During December 2019, Isuzu reviewed its records and confirmed that it had received no field reports or complaints relating to the seat belt locking in the affected vehicles. Isuzu additionally became aware of a defect determination made by another vehicle manufacturer through a Defect Information Report filed on December 11, 2019 and available through NHTSA's website on December 23, 2019. That Defect Information Report provided additional details with regard to the subject retractors and the failure mechanism.

Isuzu considered all of the available information, and made a determination on January 10, 2020 to conduct a safety recall to inspect vehicles potentially equipped with the subject retractors and to replace affected seat belts found within the subject population.

## **Description of Remedy :**

Description of Remedy Program :	Dealers will check the seat belt label number and seat belt assembly date. If the seatbelt falls within the production range identified, the seat belt assembly will be replaced. All affected vehicles are under warranty and therefore no reimbursement requests are expected.
How Remedy Component Differs from Recalled Component :	Part Name: BELT; SEAT,TONGUE SIDE PN: 8974284571
Identify How/When Recall Condition was Corrected in Production :	NR

## **Recall Schedule :**

Description of Recall Schedule :	Dealer Notification and Stop Sale to be immediately released. Owner Notification mailout end of February 2020.
Planned Dealer Notification Date :	JAN 17, 2020 - JAN 17, 2020
Planned Owner Notification Date :	FEB 28, 2020 - FEB 28, 2020

\* NR - Not Reported

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