OMB Control No.: 2127-0004

Part 573 Safety Recall Report

20V-017

Manufacturer Name: BMW of North America, LLC

NHTSA Recall No.: 20V-017
Manufacturer Recall No.: NR



Manufacturer Information:

Manufacturer Name: BMW of North America, LLC

Address: P.O. Box 1227

Westwood NJ 07675-1227

Company phone: 18005257417

Population:

Number of potentially involved : 59,965Estimated percentage with defect : 1%

Vehicle Information:

Vehicle 1: 2008-2013 BMW 1 Series Convertible (128i, 135i)

Vehicle Type: LIGHT VEHICLES

Body Style : 2-DOOR Power Train : GAS

Descriptive Information: Approximately 2,355 vehicles may contain a Takata PSDI-5 driver front air bag

inflator that could have been installed as a replacement / spare part.

Basis for recall population determination: Based upon the May 4, 2016 Amendment to Consent Order EA15-001, all remaining vehicles not currently under recall that contain non-desiccated frontal Takata PSAN inflators are now subject to this recall. BMW vehicle assembly records were reviewed to determine the appropriate

potentially affected vehicle population.

Recall component differentiation to non-recall component: The recalled component contains the non-desiccated ammonium nitrate as the gas generate whereas the

remedy part does not.

Production Dates: NOV 13, 2007 - OCT 09, 2013

VIN Range 1 : Begin : NR End : NR Not sequential

Vehicle 2: 2008-2013 BMW 1 Series Coupe (128i, 135i, 1 Series M)

Vehicle Type: LIGHT VEHICLES

Body Style : 2-DOOR Power Train : GAS

Descriptive Information: Approximately 2,108 vehicles may contain a Takata PSDI-5 driver front air bag

inflator that could have been installed as a replacement / spare part.

Basis for recall population determination: Based upon the May 4, 2016 Amendment to Consent Order EA15-001, all remaining vehicles not currently under recall that contain non-desiccated frontal Takata PSAN inflators are now subject to this recall. BMW vehicle assembly records were reviewed to determine the appropriate

The information contained in this report was submitted pursuant to 49 CFR §573

	potentially affected vehicle population.				
	Recall component differentiation to non-recall component: The recalled component contains the non-desiccated ammonium nitrate as the gas generate whereas the remedy part does not.				
Production Dates :	NOV 06, 2007 -	SEP 08 2013			
VIN Range 1:		NR	End: N	R.	☐ Not sequential
	208		Ziid i iii		
Vehicle 3:	2007-2010 BMV	<i>N</i> X3 30si, X3 xl	Drive30i		
Vehicle Type :	LIGHT VEHICLES				
Body Style :					
Power Train :					
Descriptive Information :	Approximately 1,740 vehicles may contain a Takata PSDI-5 driver front air bag inflator that could have been installed as a replacement / spare part.				
	Basis for recall population determination: Based upon the May 4, 2016 Amendment to Consent Order EA15-001, all remaining vehicles not currently under recall that contain non-desiccated frontal Takata PSAN inflators are now subject to this recall. BMW vehicle assembly records were reviewed to determine the appropriate potentially affected vehicle population.				
	-	n-desiccated an		-	The recalled component enerate whereas the
Production Dates :	AUG 20, 2006 - A	AUG 20, 2010			
VIN Range 1:	Begin:	NR	End: N	R	☐ Not sequential
	LIGHT VEHICLE 4-DOOR		, X1 xDrive	28i, X1 xDrive35i	
Descriptive Information :	Approximately 10,074 vehicles may contain a Takata PSDI-5 driver front air bag inflator that could have been installed as a replacement / spare part.				
	Basis for recall population determination: Based upon the May 4, 2016 Amendment to Consent Order EA15-001, all remaining vehicles not currently under recall that contain non-desiccated frontal Takata PSAN inflators are now subject to this recall. BMW vehicle assembly records were reviewed to determine the appropriate potentially affected vehicle population.				
	-	n-desiccated an		-	The recalled component enerate whereas the
Production Dates :	JUL 02, 2012 - S	EP 30, 2014			

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VIN Range 1:	Begin:	NR	End: NR	☐ Not sequential	
	LIGHT VEHICLE 2-DOOR		pe (328i, 328i xDriv	re, 335i, 335is, 335i xDrive, M3)	
Descriptive Information :			may contain a Taka nstalled as a replace	ta PSDI-5 driver front air bag ement / spare part.	
	Basis for recall population determination: Based upon the May 4, 2016 Amendment to Consent Order EA15-001, all remaining vehicles not currently under recall that contain non-desiccated frontal Takata PSAN inflators are now subject to this recall. BMW vehicle assembly records were reviewed to determine the appropriate potentially affected vehicle population.				
	-	n-desiccated a		mponent: The recalled component the gas generate whereas the	
Production Dates :	MAY 27, 2006 -	JUN 28, 2013			
VIN Range 1:	Begin:	NR	End: NR	☐ Not sequential	
Vehicle Type : Body Style : Power Train :	xDrive, M3 LIGHT VEHICLE 4-DOOR GAS Approximately	ES 3,020 vehicles	may contain a Taka	25xi, 330i, 330xi, 335i, 335xi, 335i ta PSDI-5 driver front air bag	
	inflator that could have been installed as a replacement / spare part. Basis for recall population determination: Based upon the May 4, 2016 Amendment to Consent Order EA15-001, all remaining vehicles not currently under recall that contain non-desiccated frontal Takata PSAN inflators are now subject to this recall. BMW vehicle assembly records were reviewed to determine the appropriate potentially affected vehicle population.				
	-	n-desiccated aı		nponent: The recalled component the gas generate whereas the	
Production Dates : VIN Range 1 :		DEC 12, 2011 NR	End: NR	☐ Not sequential	

Descriptive Information: Approximately 136 vehicles may contain a Takata PSDI-5 driver front air bag inflator that could have been installed as a replacement / spare part. Basis for recall population determination: Based upon the May 4, 2016 Amendment to Consent Order EA15-001, all remaining vehicles not currently under recall that contain non-desiccated frontal Takata PSAN inflators are now subject to this recall. BMW vehicle assembly records were reviewed to determine the appropriate potentially affected vehicle population. Recall component differentiation to non-recall component: The recalled component contains the non-desiccated ammonium nitrate as the gas generate whereas the remedy part does not. Production Dates: JAN 15, 2009 - AUG 02, 2011 VIN Range 1: Begin: End: NR Not sequential Vehicle 8: 2006-2012 BMW 325xi, 328i, 328xi, 328i xDrive Vehicle Type: LIGHT VEHICLES **Body Style: STATIONWAGON** Power Train: GAS Descriptive Information: Approximately 90 vehicles may contain a Takata PSDI-5 driver front air bag inflator that could have been installed as a replacement / spare part. Basis for recall population determination: Based upon the May 4, 2016 Amendment to Consent Order EA15-001, all remaining vehicles not currently under recall that contain non-desiccated frontal Takata PSAN inflators are now subject to this recall. BMW vehicle assembly records were reviewed to determine the appropriate potentially affected vehicle population. Recall component differentiation to non-recall component: The recalled component contains the non-desiccated ammonium nitrate as the gas generate whereas the remedy part does not. Production Dates: SEP 09, 2005 - MAR 19, 2012 End: NR Not sequential VIN Range 1 : Begin : Vehicle 9: 2010-2011 BMW X6 ActiveHybrid Vehicle Type: LIGHT VEHICLES Body Style: SUV Power Train: HYBRID ELECTRIC Descriptive Information: Approximately 8 vehicles may contain a Takata PSDI-5 driver front air bag inflator that could have been installed as a replacement / spare part. Basis for recall population determination: Based upon the May 4, 2016 Amendment to Consent Order EA15-001, all remaining vehicles not currently under recall that contain non-desiccated frontal Takata PSAN inflators are now subject to this recall.

BMW vehicle assembly records were reviewed to determine the appropriate

	potentially affected vehicle population.					
	Recall component differentiation to non-recall component: The recalled component contains the non-desiccated ammonium nitrate as the gas generate whereas the remedy part does not.					
Production Dates :	MAY 21, 2009	9 - JAN 12, 20	11			
VIN Range 1:		NR	End: NR	☐ Not sequential		
** 1.1 40	000F 0040 P		g			
	2007-2013 BMW 3 Series Convertible (328i, 335i, 335is, M3)					
V 1	LIGHT VEHIC	LES				
Body Style :						
Power Train :						
Descriptive Information :	Approximately 8,519 vehicles may contain a Takata PSDI-5 driver front air bag inflator that could have been installed as a replacement / spare part.					
	Basis for recall population determination: Based upon the May 4, 2016 Amendment to Consent Order EA15-001, all remaining vehicles not currently under recall that contain non-desiccated frontal Takata PSAN inflators are now subject to this recall. BMW vehicle assembly records were reviewed to determine the appropriate potentially affected vehicle population.					
	-	non-desiccate	atiation to non-recall compo ed ammonium nitrate as the	nent: The recalled component gas generate whereas the		
Production Dates :	NOV 28, 2006	6 - OCT 01, 20	13			
VIN Range 1:	Begin:	NR	End: NR	☐ Not sequential		
Vohiclo 11:	2007-2013 R	MW Y5 20ci	X5 xDrive30i, X5 xDrive35i,	Y5 /Qi Y5 vDrivo/Qi Y5		
venicie 11.	xDrive50i, X5		AJ ADITVEJUI, AJ ADITVEJJI,	733 401, A3 ADI IVE401, A3		
Vehicle Type :	LIGHT VEHIC					
Body Style :						
Power Train :						
Descriptive Information :	Approximately 18,330 vehicles may contain a Takata PSDI-5 driver front air bag inflator that could have been installed as a replacement / spare part.					
	Basis for recall population determination: Based upon the May 4, 2016 Amendment to Consent Order EA15-001, all remaining vehicles not currently under recall that contain non-desiccated frontal Takata PSAN inflators are now subject to this recall. BMW vehicle assembly records were reviewed to determine the appropriate potentially affected vehicle population.					
	Recall component differentiation to non-recall component: The recalled component contains the non-desiccated ammonium nitrate as the gas generate whereas the remedy part does not.					

Production Dates : VIN Range 1 :		IUN 27, 2013 NR	End: NR	☐ Not sequential	
VIIV Italige 1.	Degin .	1410	Liid. Wit	Not sequential	
			d		
Descriptive Information :	Approximately 2,870 vehicles may contain a Takata PSDI-5 driver front air bag inflator that could have been installed as a replacement / spare part.				
	Basis for recall population determination: Based upon the May 4, 2016 Amendment to Consent Order EA15-001, all remaining vehicles not currently under recall that contain non-desiccated frontal Takata PSAN inflators are now subject to this recall. BMW vehicle assembly records were reviewed to determine the appropriate potentially affected vehicle population.				
	-	n-desiccated ar	on to non-recall component: ' nmonium nitrate as the gas ge	-	
Production Dates :	SEP 10. 2008 - J	UN 27. 2013			
VIN Range 1:		NR	End: NR	■ Not sequential	
Vehicle Type : Body Style : Power Train :					
Production Dates :	DEC 11, 2007 -	JUN 25, 2014			
VIN Range 1:	Begin:	NR	End: NR	■ Not sequential	

Description of Defect:

Description of the Defect: This safety recall involves the Takata PSDI-5 driver front air bag inflator. For

the defect description refer to Takata's Defect Information Reports that were

filed with NHTSA on January 2, 2020.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: Takata addressed the safety risk in its Defect Information Reports that were

filed with NHTSA on January 2, 2020.

Description of the Cause: According to Takata's Defect Information Reports that were filed with NHTSA

on January 2, 2020, its investigation to date indicates that propellant wafers in some of the subject inflators may experience an alteration over time, which could potentially lead to overly aggressive combustion in the event of air bag deployment. The potential for ruptures occurs in some of the subject inflators after several years of exposure to persistent conditions of high absolute humidity, high temperatures, and high temperature cycling. The potential for rupture may also be influenced by other factors, including the specific vehicle environment, the inflator and propellant configuration, and manufacturing

variability.

Identification of Any Warning NR

that can Occur:

Supplier Identification:

Component Manufacturer

Name: Takata (TK Global LLC)

Address: 111 Peyerk Court

Romeo MICHIGAN 48065

Country: United States

Chronology:

Please refer to BMW's 573 filing for Recall 16V-071 dated February 5, 2016.

Per the DIR schedule in the May 4, 2016 Amendment to Consent Order EA15-001, all remaining vehicles not currently under recall that contain non-desiccated frontal Takata PSAN inflators are now subject to this recall. This applies to some PSDI-5 inflators in BMW vehicles.

BMW decided in an abundance of caution to conduct a safety recall to replace the frontal airbag(s) on the affected vehicles, based solely on the information provided by Takata and per the May 4, 2016 Amendment to Consent Order EA15-001.

Description of Remedy:

Description of Remedy Program: The driver's front airbag will be replaced. For the X5 and X6, only the

inflator will need to be replaced.

Owners will be notified by First Class mail and instructed to take their vehicle to an authorized BMW center to have the remedy performed for free. Owners who have replaced the air bag module at their own expense

prior to the recall notification may be eligible for reimbursement

according to BMW Group's reimbursement plan in accordance with 49 CFR

573.13 and 49 CFR 577.11.

How Remedy Component Differs The remedy component will incorporate a different air bag module. from Recalled Component: Recalled component: PSDI-5 air bag – part numbers: 6884xyz; xyz is

model dependent; xyz = 326, 327, 328, 329, 330, or 812

Identify How/When Recall Condition NR was Corrected in Production:

Recall Schedule:

Description of Recall Schedule: Recall notification to dealers is planned to begin and end on January 16,

2020.

Recall notification to owners is planned to begin and end on March 6,

2020.

Planned Dealer Notification Date: JAN 16, 2020 - JAN 16, 2020 Planned Owner Notification Date: MAR 06, 2020 - MAR 06, 2020

^{*} NR - Not Reported