



SAFETY RECALL N476 AND REVISED N335 REPAIR PROCESS OVERVIEW AND CARE POINTS

05 November 2020

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Dear Colleagues

A concern has been identified on certain 2013 to 2016 model year Range Rover vehicles and certain 2014 to 2016 model year Range Rover Sport vehicles where, after recall N335v1 was completed, customers have reported the door is unlatched when in the closed position and no indication provided of an unlatched condition. Some customers have reported that one door has opened while the vehicle was in motion.

Vehicle doors not latched in either the primary of secondary state may, during driving, open. This can increase the risk of a vehicle crash or compromise the safety of vehicle occupants.

Action to be taken

Jaguar Land Rover (JLR) Limited has taken the decision to recall affected vehicles to update the Remote Function Actuator (RFA) software and inspect the door latches.

Following procedures appropriate to your market and as required by local legislation, owners of affected vehicles should be contacted requesting that the owner contact their nearest retailer/authorized repairer as soon as possible to arrange for the repair to be completed. A sample letter is attached which should be adapted to the requirements of your market.

An owner may indicate that a repair has already been completed for this concern, in which case the full cost of the repair should be reinhursed. Refer to the warranty section of this Recall for details of the reinhursement process. At the time of confirming a booking for a vehicle repair, make sure you Check the Jaguar Land Rover (JLR) claims submission system and that all other outstanding bulletins are identified to make sure the correct parts are available and adequate workshop time is allocated for repairs to be completed at one visit.

Check the JLR claims submission system to make sure that the vehicle is affected by this bulletin prior to starting this service instruction. The claims submission system will be updated to reflect only those vehicles affected. Should you require a list of the affected vehicles, please contact the JLR Field Actions team by email at jfrcamp@jaguarlandrover.com. All overseas requests should be forwarded via the NSC / Regional Office only.

What vehicles are in N476?

1. CAUTIONS:

This procedure requires a minimum of SDD 160.01 and software management pack 341 installed or later.

All ignition ON/OFF instructions must be followed. Failure to complete these instructions may cause damage to the vehicle control modules.

NOTE: The JLR approved diagnostic equipment will read the Vehicle Identification Number (VIN) for the vehicle and automatically take the vehicle out of 'Transportation Mode' if required.

Connect the JLR approved battery support unit.

Connect the JLR approved diagnostic equipment to the vehicle and begin a new session.

3. Follow the JLR approved diagnostic equipment prompts.

Click here to run: Inline diagnostic unit 2 diagnostic test - Remote function actuator US campaign. (160.01 / 71550)

JLR Field Actions team by email at jlrcamp@jaguarlandrover.com. All overseas requests should be

forwarded via the NSC / Regional Office only.



Changes are highlighted in	Publication No: 1M70v2 Model: Range Rover (LG) Model: Year: 2013 - 2018 VIN Range: 100107 - 222665 Model: Year: 2013 - 2018 Model: Year: 2014 - 2016 Model: Year: 2014 - 2016 VIN Range: 001164 - 620143 Date of Issue: 05/11/2020 41 Customer Service Director	What is Safety Recall N476 and why is it being released? Safety Recall N476 is being released to repair a potential concern with door latches on vehicles that were not correctly repaired in Safety Recall N335.	SERVICE INFORMATION	1. Any doors that do not look must be investigated and rectified before ontinuing to 'Diagnosis on Isstruction A' below, (see TOPIx workshop manual section 501-16' Diagnosis and Testing - Looks Latches and Entry System). Any components that require renewing as a result of completed investigations must be renewed as part of a separate claim, tollowing standard procedures. SDD160.01_341 Required for this repair	
Dear Colleagues A concern has been identified on certain 2013 to 2016 mode 2016 model year Range Rover Sport vehicles where, after n reported the door is unlatched when in the closed position a condition. Some customers have reported that one door has	call N335v1 was completed, customers have ad no indication provided of an unlatched	What vehicles are in N476?		1. CAUTIONS: This procedure requires a minimum of SDD 160.01 and software management pack 341 installed or later.	
Vehicle doors not latched in either the primary of secondary increase the risk of a vehicle crash or compromise the safet Action to be taken Jaguar Land Rover (JLR) Limited has taken the decision to Function Actuator (RFA) software and inspect the door latch	of vehicle occupants.	The vehicles included in N476 are vehicles that have previously had Safety Recall N335		All ignition ON/OFF instructions must be followed. Failure to complete these instructions may cause damage to the vehicle control modules.	
Following procedures appropriate to your market and as rec vehicles should be contacted requesting that the owner con scon as possible to arrange for the repair to be completed. adapted to the requirements of your market.	act their nearest retailer/authorized repairer as	performed/claimed but, records show one or more of the following: • No record of a successful IDU2		NOTE: The JLR approved diagnostic equipment will read the Vehicle Identification Number (VIN) for the vehicle and automatically take the vehicle out of Transportation Mode' if required. Connect the JLR approved battery support unit.	
An owner may indicate that a repair has already been comp of the repair should be reimbursed. Refer to the warranty se reimbursement process. At the time of contiming a booking Jaguar Land Rover (JLR) claims submission system and the make sure the correct parts are available and adequate wor completed at one visit.	ction of this Recall for details of the for a vehicle repair, make sure you Check the t all other outstanding bulletins are identified to	 door latch test. No record of a successful "Disable Fast Unlock/ Open Actuator" 		 Connect the JLR approved diagnostic equipment to the vehicle and begin a new session. 	
Check the JLR claims submission system to make sure prior to starting this service instruction. The claims sub only those vehicles affected. Should you require a list o	nission system will be updated to reflect	routine completion.	Click here to run: Inline diagnostic unit 2 diagnostic test - Remote	 Follow the JLR approved diagnostic equipment prompts. function actuator US campaign. (180.01 / 71550) 	



4. If the hyperlink is not available, the application can be found as follows: Why has the SDD software changed? SERVICE INSTRUCTION · Select the 'Service Functions' session type. NOTES: NOTES: nove the door latch that has failed the IDU2 application. During the application, the technician will receive a pass or fail result for each door latch. Take a screen shot of any door latch which fails the application, save the image with an appropriate name, for example 'front left door test'. Any failed door latches will require modifying AFTER the ENTIRE Diagnostic Instruction has been completed. Some variation in the illustrations may occur, but the essential information is always correct. The smart key must be on your person when operating the door handles. Some components shown removed for clarity If any of the door latch tests ask to operate the door handle in Door latch removal excess of 5 operations, it is possible that the handle is not being pulled quickly enough. The technician's hand needs to be inserted 1. Remove the failed front door latch, (see TOPIx Workshop Manual behind the handle and the handle pulled within 0.3 seconds to section 501-14: Handles, Locks, Latches and Entry Systems - Removal make sure the keyless vehicle motor is cycled. and Installation - Front Door Latch - steps 1 to 8). What is different in the repair 2. Remove the failed rear door latch, (see TOPIx Workshop Manual section It may be necessary during the IDU2 diagnostic application, to 501-14: Handles, Locks, Latches and Entry Systems - Removal and complete a mid-application repair detailed within the application Installation - Rear Door Latch - steps 1 to 6). procedures? itself, if at any stage it is not possible to latch and lock the door. Door latch modification During the application, if the fuse which requires testing is located NOTE: Only complete steps 3 to 9 for the door latch that has failed the IDU2 test. in the Central Junction Box (CJB), then the IDU2 will require connecting to the startup battery jump posts located under the hood. After opening the hood, the hood latches must be manually latched, this will allow the vehicle to be locked as required when 3. Remove the 2 retaining screws from the door latch cover. completing the application. · Run Inline diagnostic unit 2 diagnostic test - Remote function actuator US campaign'. · Follow all on-screen instructions to complete the task. 5. If required, reset the vehicle to 'Transportation Mode'. 6. When all of the tasks are complete, exit the session. 7. Disconnect the JLR approved diagnostic equipment and the JLR

 Complete the Service Instruction below for any door latches that failed the application completed within this Diagnostic Instruction.

approved battery support unit.



4. If the hyperlink is not available, the application can be found as follows:

Select the 'Service Functions' session type

• NOTES:

During the application, the technician will receive a pass or fail result for each door latch. Take a screen shot of any door latch which fails the application, save the image with an appropriate name, for example front left door latches will require modifying AFTER the ENTIRE Diagnostic instruction has been completed.

The smart key must be on your person when operating the door handles.

If any of the door latch tests ask to operate the door handle in excess of 5 operations, it is possible that the handle is not being pulled quickly enough. The technician's hand needs to be inserted behind the handle and the handle pulled within 0.3 seconds to make sure the keyless vehicle motor is cycled.

It may be necessary during the IDU2 diagnostic application, to complete a mid-application repair detailed within the application itself, if at any stage it is not possible to latch and lock the door.

During the application, if the fuse which requires testing is located in the Central Junction Box (CJB), then the IDU2 will require connecting to the startup battery jump posts located under the hood. After opening the hood, the hood latches must be manually latched, this will allow the vehicle to be locked as required when completing the application.

 Run 'Inline diagnostic unit 2 diagnostic test - Remote function actuator US campaign'.

Follow all on-screen instructions to complete the task.

5. If required, reset the vehicle to 'Transportation Mode'.

6. When all of the tasks are complete, exit the session

 Disconnect the JLR approved diagnostic equipment and the JLR approved battery support unit.

 Complete the Service Instruction below for any door latches that failed the application completed within this Diagnostic Instruction.

Why has the SDD software changed?

Once the Fast Unlock/Open Actuator has been disabled, testing the door latch with the IDU2 tester is not possible. Software had to be written to enable the Fast Unlock/Open Actuator to allow for IDU2 testing, then disable it upon completion of the test.

What is different in the repair procedures?

There is only one hyperlink to perform all the required steps with SDD.

The IDU2 latch testing and Disable Fast Unlock/ Open Actuator routines have been combined into one continuous routine.

If required, any door latch cable cord that requires to be cut will be done after completion of the SDD process.

SERVICE INSTRUCTION

NOTES: Only remove the door latch that has failed the IDU2 application

Some variation in the illustrations may occur, but the essential information is always correct.

Some components shown removed for clarity

Door latch removal

 Remove the failed front door latch, (see TOPIx Workshop Manual section 501-14: Handles, Locks, Latches and Entry Systems - Removal and Installation - Front Door Latch - steps 1 to 8).

 Remove the failed rear door latch, (see TOPIx Workshop Manual section 501-14: Handles, Locks, Latches and Entry Systems - Removal and Installation - Rear Door Latch - steps 1 to 6).

Door latch modification

NOTE: Only complete steps 3 to 9 for the door latch that has failed the IDU2 test

3. Remove the 2 retaining screws from the door latch cover.







The power door locks must be operational before attempting to perform this test procedure.

Ensure that an approved battery maintainer is connected to the vehicle and that the battery voltage is within range.





Ensure that the IDU04 cable is connected to the correct fuse.





The door handle must be pulled quickly enough from when reaching for the door handle to test the Fast Unlock/ Open Actuator properly.





During N335 IDU2 testing, each door latch was tested 3 times. With the new IDU2 test procedure, each door latch is tested up to 5 times to ensure results.





Upon completion of all SDD steps if any door latch fails the test, refer to the bulletin for service instruction on cutting the door latch fast unlock/ open actuator cord.



Questions

Q & A



#	Question	Answer	Name	Answered by
1	Are we redoing all of these vehicles or only the ones that were not done properly the first time?	All the vehicles in Safety Recall N476 are vehicles that have a claim for Safety Recall N335 being completed but, records show there was not a successful completion of either the IDU2 Door Latch test and or Disable - Fast Unlock/Open Actuator RFA programming.		В
2	Whats happens if the customer does not replace the latch due to failure of the latch prior to performing recall? Does this means we unable to perform a this safety recall?	The vehicle power door lock system must be operational to perform the Recall test procedure. Any diagnosis and repair of the power door locksystem is outside the scope of this Recall. Any repair to the power door lock system would be subject to normal warranty policies and coverages. The Recall cannot be performed on a vehicle that does not have functioning power door locks. If a vehicle presented for the Safety Recall N335 or N476 does not have functioning power door locks and the warranty coverage for this item has expired, the customer would be responsible for having the power door lock system repaired prior to the Recall being performed. Should a customer decline the repair, the Repair Order should be documented accordingly and the Recall remains open for the vehicle.	Anonymous	JE
3	Will the document state clearly that the door locks must work and the customer is responsible for that repair?	Yes, the bulletin does state the door locks must be operational before the repair process is attempted.		J
4	Will DDW show which cars will need this additional testing?	All open VIN for this new Recall N476 will flag open in the new warranty portal which replaces DDW.	Anonymous	An
	If the vehicle is coming in for the new recall and has already had the cables cut on a previous visit, how will this affect the readings on the IDU? Will it show a failure? If so, how?	The IDU2 diagnostic tester will recognise that the cord has been cut in the door latch through a complex algorithm for metering circuit current ramping. There will be a a message displayed on the test results screen that states "Non-intrusive test passed, (the door latch location) has cut cord detected" and the door graphic will have a green check mark next to the door.		Je
6	Is the software already on SDD? Customers are getting letters.	Yes this version of SDD software is now released onto the tool. As is required by Federal law, customers were notified by mail in August if their vehicle was affected. That letter was the interim notification that stated the repair was not avalable and they will receive a 2nd letter after the repair is published. After we launch N476 repair buleltin to TOPIx we will be mailing all customers a 2nd time advising them to contact their retailer to make an appointment.	Anonymous	



Thank You



THANK YOU

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