



10" Brake Mounting Nut Torque Field Inspection Instructions

Date: 12/12/2019	Instruction #: 12-12-19
Part Number: 006-207-00	Eng. Drawing Description: 10" brake mounting nut torque inspection
	This procedure relates to Oliver Trailers

Problem: Potential Improper torque on mounting nut for 10" brake assemblies

Background: This is an instruction to properly torque the brake mounting nuts.

Instructions:

1. Make sure the trailer is in a safe working environment, wheels chocked and hitch locked.
2. Proper equipment:
 - a. Half inch drive Torque Wrench – Dexter Recommends a Calibrated Torque Wrench
 - b. Half inch Drive 9/16" Swivel socket or Half inch drive swivel with 9/16" socket

Proper method depicted to inspect brake mounting nut torque.



Figure 1

3. Proper mounting torque is 45-70 FT-LB
4. Perform this Inspection and re-torque on all four nuts of all four wheel ends.

Note: If unable to obtain required torque, please contact Dexter for assistance. If you have any questions please contact us at the following.

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