Safety Recall Code: 69Q9





| Subject | TAKATA SDI Driver Frontal Airbag Inflator | | |
|-----------------------------------|---|--|--|
| Release Date | December 9, 2022 | | |
| Revision Summary | Updated Takata parts return process | | |
| | Removed parts return process from circular and posted as a standalone document to Elsa and ServiceNet | | |
| Affected Vehicles | U.S.A. & CANADA: Certain 2007-2014 MY Volkswagen vehicles equipped with a Takata SDI driver frontal airbag | | |
| | Check Campaigns/Actions screen in Elsa on the day of repair to verify that a VIN qualifies for repair under this action. Elsa is the <u>only</u> valid campaign inquiry & verification source. | | |
| | ✓ Campaign status must show "open." | | |
| | If Elsa shows other open action(s), inform your customer so that the work can also be completed at the same time the vehicle is in the workshop for this campaign. | | |
| Problem Description | The driver airbag may explode in a crash with airbag deployment. Sharp metal fragments can hit people and cause serious injury or death. | | |
| Corrective Action | Replace the driver frontal airbag inflator with a newly manufactured version. This repair is the <u>final</u> remedy. | | |
| Parts Information | Parts will be allocated weekly. Please email <u>VWoAPartsSpecialists@vw.com</u> with Vin if you do not have the proper part(s) in stock. | | |
| Criteria T2 Code Visibility | On June 29, 2018, criteria T2 vehicles were listed on the Inventory Vehicle Open Campaign Action report under My Dealership Reports (found on <u>www.vwhub.com</u> & OMD Web). A list was not posted for dealers who did not have any affected vehicles. | | |
| | On June 29, 2018, this campaign code showed open on criteria T2 vehicles in Elsa. | | |
| Criteria T2 Owner Notification | Owner notification took place in July 2018. Owner letter examples are included in this bulletin for your reference. | | |
| Criteria T3 Code Visibility | On August 31, 2018, criteria T3 vehicles will be listed on the Inventory Vehicle Open Campaign Action report under My Dealership Reports (found on <u>www.vwhub.com</u> & OMD Web). A list will not be posted for dealers who do not have any affected vehicles. | | |
| | On August 31, 2018, this campaign code will show open on criteria T3 vehicles in Elsa. | | |
| Criteria T3 Owner Notification | Owner notification will take place in September 2018. Owner letter examples are included in this bulletin for your reference. | | |
| Additional Information | Please alert everyone in your dealership about this action, including Sales, Service, Parts and Accounting personnel. Contact Warranty if you have any questions. | | |
| | IMPORTANT REMINDER ON VEHICLES AFFECTED BY SAFETY & COMPLIANCE RECALLS | | |
| | <u>New Vehicles in Dealer Inventory:</u> It is a violation of Federal law for a dealer to deliver a new motor vehicle or any new or used item of motor vehicle equipment (including a tire) covered by this notification under a sale or lease until the defect or noncompliance is remedied. By law, dealers must correct, prior to delivery for sale or lease, any vehicle that fails to comply | | |

with an applicable Federal Motor Vehicle Safety Standard or that contains a defect relating to motor vehicle safety.

<u>Pre-Owned Vehicles in Dealer Inventory:</u> Dealers should not deliver any pre-owned vehicles in their inventory which are involved in a safety or compliance recall until the defect has been remedied.

Dealers must ensure that every affected inventory vehicle has this campaign completed <u>before</u> <u>delivery to consumers</u>.

Fill out and affix Campaign Completion Label (CAMP 010 000) after work is complete.

Labels can be ordered at no cost via the Compliance Label Ordering portal at www.vwhub.com.

Claim Entry Instructions

After campaign has been completed, enter claim as soon as possible to help prevent work from being duplicated elsewhere. Attach the Elsa screen print showing action open on the day of repair to the repair order.

If customer refused campaign work:

- U.S. dealers: Submit request via WISE under the Campaigns/Update/Recall Closure option. √
- Canada dealers: Fax repair order to Warranty at (905) 428-4811. √

| Service Number | 69Q9 | | | | |
|---------------------|--|-------------------------|-------|---|--|
| Damage Code | 0099 | 0099 | | | |
| Parts Vendor Code | WWO | | | | |
| Claim Type | Sold vehicle: 7 10 | | | | |
| | Unsold vehicle | : 7 90 | | | |
| Causal Indicator | Mark airbag in | flator kit* as causal p | art | | |
| Vehicle Wash/Loaner | USA: Do not c coverage clain | | actio | on. For rental/loaner claiming, see special | |
| | Canada: Do no | ot claim wash/loaner | unde | er this action | |
| Criteria I.D. | T1 2007-2010 Passat Sedan and Passat Wagon with a four spoke steering wheel | | | | |
| | Install new airbag inflator kit. Labor operation: 6958 56 99 105 T.U. | | | | |
| | Quantity | Part Number | De | scription | |
| | 1.00 3C0898201J* Airbag Inflator Kit With Vibration Damper | | | | |
| | | | | | |
| Criteria I.D. | T2 | | | | |
| | 2009-2014 CC | , GTI, Golf, Eos, Go | lf R | | |
| | 2007-2010 Passat Sedan and Passat Wagon with a three spoke steering wheel | | | | |
| | Install new airl | oag inflator kit. | | | |
| | Labor operation | on: 6958 56 99 | | 105 T.U. | |
| | Quantity | Part Number | | scription | |
| | 1.00 3C8898201C* Airbag Inflator Kit With Vibration Damper | | | | |
| Criteria I.D. | Т3 | | | | |
| | <u>2012-2014 Passat</u> | | | | |
| | Install new driv | ver airbag | | | |
| | Labor operation | on: 6958 55 99 | | 65 T.U. | |
| | Quantity | Part Number | | Description | |
| | 1.00 | 561880201AA81U | J* | Driver Airbag | |
| | | | | | |

Continue to next page

| Criteria I.D. | N1 2007-2010 Passat Sedan and Passat Wagon | | | | | |
|---------------|---|--|--|--|--|--|
| | | Install new airbag inflator kit. Labor operation: 6958 56 99 105 T.U. | | | | |
| | Quantity | Part Number | Description | | | |
| | 1.00 | 3C0898201H* | Airbag Inflator Kit Without Vibration Damper | | | |
| | | 1 | · · · · · · · · · · · · · · · · · · · | | | |
| Criteria I.D. | N2 | | | | | |
| | 2009-2014 CC | , GTI, Golf, Eos, Go | <u>lf R</u> | | | |
| | Install new airt | bag inflator kit. | | | | |
| | Labor operation: 6958 56 99 105 T.U. | | | | | |
| | Quantity | Quantity Part Number Description | | | | |
| | 1.00 | | | | | |
| | | | | | | |

Continue to next page

USA ONLY – Special Coverage Claiming

| Rental Car/Loaner Claiming | | | | | |
|----------------------------|--|--|--|--|--|
| Criteria I.D. | All criteria | | | | |
| | - MUST BE CLAIMED ON A SEPARATE LINE – | | | | |
| | - DO NOT PUT ON CAMPAIGN CLAIM - | | | | |
| | Claim Type: 1SP | | | | |
| | Service Number: X176 | | | | |
| | Damage Code: 0055 | | | | |
| | Vendor Code: 444 | | | | |
| | | | | | |
| | Loaner or Rental | | | | |
| | Labor Operation: X176US00 | | | | |
| | | | | | |
| Criteria I.D. | SP (Towing ONLY) | | | | |
| Criteria I.D. | SP (Towing ONLY) <u>Certain 2007-2008 Passat</u> | | | | |
| Criteria I.D. | Certain 2007-2008 Passat | | | | |
| Criteria I.D. | Certain 2007-2008 Passat | | | | |
| Criteria I.D. | <u>Certain 2007-2008 Passat</u> - MUST BE CLAIMED ON A SEPARATE LINE – - DO NOT PUT ON CAMPAIGN CLAIM - | | | | |
| Criteria I.D. | Certain 2007-2008 Passat | | | | |
| Criteria I.D. | <u>Certain 2007-2008 Passat</u> - MUST BE CLAIMED ON A SEPARATE LINE – - DO NOT PUT ON CAMPAIGN CLAIM - Claim Type: 1SP | | | | |
| Criteria I.D. | <u>Certain 2007-2008 Passat</u> - MUST BE CLAIMED ON A SEPARATE LINE – - DO NOT PUT ON CAMPAIGN CLAIM - Claim Type: 1SP Service Number: 6958 | | | | |
| Criteria I.D. | <u>Certain 2007-2008 Passat</u> - MUST BE CLAIMED ON A SEPARATE LINE – - DO NOT PUT ON CAMPAIGN CLAIM - Claim Type: 1SP Service Number: 6958 Damage Code: 0055 | | | | |
| Criteria I.D. | <u>Certain 2007-2008 Passat</u> - MUST BE CLAIMED ON A SEPARATE LINE – - DO NOT PUT ON CAMPAIGN CLAIM - Claim Type: 1SP Service Number: 6958 Damage Code: 0055 | | | | |
| Criteria I.D. | Certain 2007-2008 Passat - MUST BE CLAIMED ON A SEPARATE LINE – - DO NOT PUT ON CAMPAIGN CLAIM - Claim Type: 1SP Service Number: 6958 Damage Code: 0055 Vendor Code: 444 | | | | |

Customer Letter Example (USA)

This notice applies to your vehicle: <VIN>

NHTSA: 18V148

Subject: Safety Recall 69Q9 – Takata SDI Driver Frontal Airbag Inflator Certain 2007-2014 Model Year Volkswagen Vehicles equipped with a Takata SDI Driver Frontal Airbag

Dear Volkswagen Owner,

This notice is sent to you in accordance with the National Traffic and Motor Vehicle Safety Act. Volkswagen has decided that a defect, which relates to motor vehicle safety, exists in certain 2007-2014 model year Volkswagen vehicles equipped with a Takata SDI driver frontal airbag. Our records show that you are the owner of a vehicle affected by this action.

| DANGER! | | | | | |
|--|---|--|--|--|--|
| The | The driver airbag may explode in a crash with airbag deployment. | | | | |
| Sharp m | etal fragments can hit people and cause serious injury or death. | | | | |
| What should you do? | Schedule this recall repair immediately, even if an interim repair was recently done. | | | | |
| | Please contact your authorized Volkswagen dealer without delay to schedule this recall repair. For your convenience, you can also visit <u>www.vw.com/find-a-dealer</u> to locate a dealer near you and schedule this service online. | | | | |
| What will we do? | To correct this defect, your authorized Volkswagen dealer will replace the driver airbag inflator in your vehicle. This work will take about two hours to complete and will be performed for you free of charge. | | | | |
| | Please keep in mind that your dealer may need additional time for the preparation of the repair, as well as to accommodate their daily workshop schedule. | | | | |
| Lease vehicles and address changes | If you are the lessor and registered owner of the vehicle identified in this action, the law requires you to forward this letter immediately via first-class mail to the lessee within ten (10) days of receipt. If you have changed your address or sold the vehicle, please fill out the enclosed prepaid Owner Reply card and mail it to us so we can update our records. | | | | |
| Can we assist you further? | If your authorized Volkswagen dealer fails or is unable to complete this work free of charge within a reasonable time, or if you should have any questions about this communication, please don't hesitate to contact Customer CARE, Monday through Friday by phone at 800-893-5298. You are also welcome to e-mail or chat through the "Contact Us" page http://www.vw.com/contact/ . | | | | |
| Checking your vehicle for open Recalls and Service Campaigns | To check your vehicle's eligibility for repair under this or any other recall/service campaign, please click on the <i>Look Up Recalls</i> link at <u>www.vw.com</u> and enter your Vehicle Identification Number (VIN) into the <i>Recall/Service Campaign Lookup</i> tool. | | | | |

If you still cannot obtain satisfaction, you may file a complaint with: The Administrator, National Highway Traffic Safety Administration, 1200 New Jersey Avenue, SE., Washington, DC 20590; or call the toll-free Vehicle Safety Hotline at 1-888-327-4236 (TTY: 1-800-424-9153); or go to http://www.safercar.gov.

We apologize for any inconvenience this matter may cause; however we are taking this action to help ensure your safety and continued satisfaction with your vehicle.

Sincerely,

Volkswagen Customer Protection

Customer Letter Example (CANADA)

This notice applies to your vehicle: <VIN>

Subject: Safety Recall 69Q9 – Takata SDI Driver Frontal Airbag Inflator Certain 2007-2014 Model Year Volkswagen Vehicles equipped with a Takata SDI Driver Frontal Airbag

Dear Volkswagen Owner,

This notice is sent to you in accordance with the requirements of the Motor Vehicle Safety Act. Volkswagen has decided that a defect, which relates to motor vehicle safety, exists in certain 2007-2014 model year Volkswagen vehicles equipped with a Takata SDI driver frontal airbag. Our records show that you are the owner of a vehicle affected by this action.

| DANGER! | | | | | |
|------------------------------------|--|--|--|--|--|
| The | The driver airbag may explode in a crash with airbag deployment. | | | | |
| Sharp m | netal fragments can hit people and cause serious injury or death. | | | | |
| What should you do? | Schedule this recall repair immediately, even if an interim repair was recently done. | | | | |
| | Please contact your authorized Volkswagen dealer without delay to schedule this recall repair. | | | | |
| What will we do? | To correct this defect, your authorized Volkswagen dealer will replace the driver airbag inflator in your vehicle. This work will take about two hours to complete and will be performed for you free of charge. | | | | |
| | Please keep in mind that your dealer may need additional time for the preparation of the repair, as well as to accommodate their daily workshop schedule. | | | | |
| Lease vehicles and address changes | If you are the lessor and registered owner of the vehicle identified in this action, the law requires you to forward this letter immediately via first-class mail to the lessee within ten (10) days of receipt. If you have changed your address or sold the vehicle, please fill out the enclosed prepaid Owner Reply card and mail it to us so we can update our records. | | | | |
| Can we assist you further? | If your authorized Volkswagen dealer fails or is unable to complete this work free of charge within a reasonable time, please contact Customer Relations, Monday through Friday from 8AM to 8PM EST by phone at 1-800-822-8987 or via our "Contact Us" page at <u>www.vw.ca</u> . | | | | |

We apologize for any inconvenience this matter may cause; however we are taking this action to help ensure your safety and continued satisfaction with your vehicle.

Sincerely,

Volkswagen Customer Protection

Campaign Work Procedure

A DANGER

- The driver frontal airbag inflator could potentially rupture (due to propellant degradation occurring after longterm exposure to absolute high humidity and temperature cycling). In the event of an inflator rupture, in very rare cases metal fragments could pass through the airbag cushion material, which may result in serious injury or death.
- This Recall should be performed before any other work is performed on the vehicle.

Risk of injury. Refer to "Warning and Safety Precautions", found in Appendix A at the end of this document.

- Damages resulting from improper repair or failure to follow these work instructions are the dealer's responsibility and are not eligible for reimbursement under this action.
- This procedure must be read in its entirety prior to performing the repair.
- Due to variations in vehicle equipment and options, the steps/illustrations in this work procedure may not identically match all affected vehicles.
- Diagnosis and repair of pre-existing conditions in the vehicle are not covered under this action.

Required Parts

| <u>Criteria</u> | Qty. | Model (model code) | Part Number | Part Description | |
|--|------|--------------------|-------------|--|--|
| N1 | 1 | Passat (3C) | 3C0898201H | Airbag Inflator Kit Without Vibration Damper | |
| T1 | 1 | Passat Wagon (3C) | 3C0898201J | Airbag Inflator Kit With Vibration Damper | |
| Vehicles with Criteria N1 or T1 will have a four spoke steering wheel. | | | | | |

| N2 | 1 | Eos (1F) CC (35) Golf/GTI (1K, 5K) | 3C8898201B | Airbag Inflator Kit Without Vibration Damper | | |
|----|---|--|------------|--|--|--|
| T2 | 1 | Rabbit (1K) Passat (3C) | 3C8898201C | Airbag Inflator Kit With Vibration Damper | | |
| | Vehicles with Criteria N2 or T2 will have a three spoke steering wheel. | | | | | |
| | T | Γ | Γ | 1 | | |

| T3 1 | Passat (A3) | 561880201AA 81U | Driver Airbag |
|------|-------------|--------------------|---------------|
|------|-------------|--------------------|---------------|

(\mathbf{D}) NOTE

All inflator kits include inflator, inflator nuts, horn ring bolts, one replacement horn ring spring and return instructions.

Required Safety Equipment

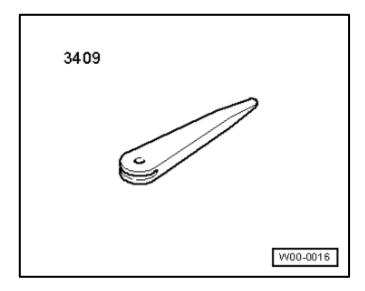




• Ear Protection (locally sourced)

• Face Shield (locally sourced)

Required Tools





Trim Removal Wedge - 3409 (or equivalent) •

ESD Worksurface - VAS 6613 ٠







Bar Code Scanner - VAS6161/1

Airbag Support - T10568 •

Lever - T10571



VAS6150D - Diagnostic Tester (or equivalent)



VAG1410 – Torque Wrench (or equivalent)

Required Work Environment

Risk of injury.

It is critical that a clean, uncongested work environment is utilized during the inflator replacement procedure. Extra tools, debris, etc... in the blast area of an airbag impose a danger in the event an airbag were to deploy. Ensure there are no loose components in the blast area of the airbag.

NOTE

The work area must be in the vicinity of the scan tool and the vehicle in order to properly complete this procedure.



- Workbench that will support a vice.
- Work surface free of unnecessary tools, equipment and debris.

Repair Instruction

Section A - Check for Previous Repair

i TIP

If Campaign Completion label is present, no further work is required.



Enter the VIN in Elsa and proceed to the • "Campaign/Action" screen.

i TIP

On the date of repair, print this screen and keep a copy with the repair order.

- Confirm the Campaign/Action is open <arrow 1>. • If the status is closed, no further work is required.
- Note the Applicable Criteria ID <arrow 2> for use • in determining the correct work to be done and corresponding parts associated.

Proceed to Section B

Risk of injury.

- People in the immediate vicinity of the workplace must be protected from possible noise and projectiles.
- Pyrotechnic components can trigger unintentionally.
- In the event of unintentional deployment:
 - Single-stage inflators: allow airbag to cool down completely. Wait at least 10 minutes before 0 handling.
 - Two-stage inflators: wait for second airbag ignition. Allow airbag to cool down completely. Wait at 0 least 10 minutes before handling.

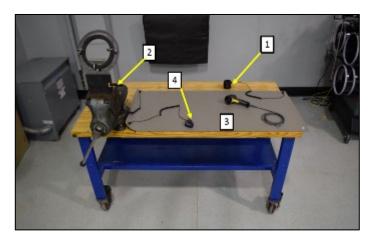


Prior to beginning repairs, verify the horn is operational.

Diagnosis and repair of an inoperable horn, before or after inflator replacement, will not be covered under this campaign.



https://vwcup.track360.com/?p=vwiqCertification&id=11288



•

repair.

Prior to beginning work, all parts and tools are to be placed on the ESD table mat.

Use the QR code or the link to view a video

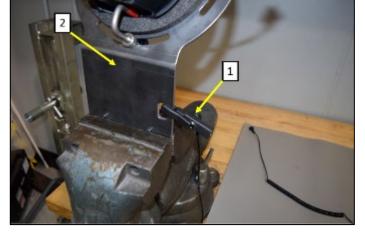
detailing the repair process prior to performing the

- The workstation must be in the vicinity of the vehicle.
- Assemble ESD workplace -VAS 6613- <1, 2, 3, • and 4>.
- Plug ESD workplace into a wall socket using plug • <1>.

NOTE

The wall socket or extension cord must have a sufficient ground.

- Clamp Airbag Support T10568 <2> into the vice. •
- Connect crocodile clip <1> to airbag support <2> • and ESD workplace -VAS 6613-.





- Ensure ODIS is updated to the latest version.
- Connect vehicle diagnostic tester to the diagnostic head using the USB cable.
- Select Start Diagnosis function and identify vehicle.
- After identification of control units, Guided Fault Finding is started automatically.
- Follow the instructions on screen.

| mporter:)ealer: tO: | 444 03999 | VIN: Engine: | CCTA 2.0 L Motronic/147kW | 🧀 🛃 🏷 0 | |
|----------------------------|-----------------------------------|----------------------------------|-----------------------------|--|------------------------|
| ontrol modul | es Orders DISS TSB Test plan Oper | ation Special Functions | | | 080 |
| ests for the e | ntire vehicle | | | | · Frank |
| Status | Tests | | | | Measurement |
| - | Showroom mode | | | le de la companya de | |
| | Special actions | | | | linto |
| - | Adapt Mechatronics software | | | | Admin |
| - | Adapt SW for pwr. supply sys. c | rl. mod. (BCM) | | E) | Log |
| - | Adapt airbag software | | | | Data |
| - | Adapt software steering wheel e | lectronics | | 1.0 | 1977-1978 1997-1978 |
| - | Adapt software, diesel, exhaust | EA189 action 23Q3 | | | Extras |
| - | Production status documentation | part number on the replacement a | airbag module/gas generator | | Help |
| - | Reset the assembly sate test/D1 | C memory | | | 🕜 Online Help |
| | Software version management | | | | 🍪 Support |
| ł | | | | 1. | |
| erform test. | Display documents | | | A Deside drivers | e is ready to use |
| a é | | _ | | Device drivers | e is ready to |

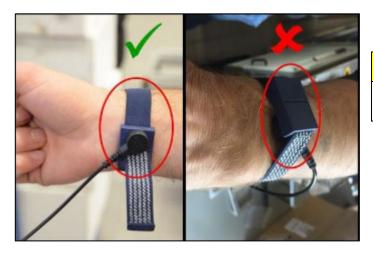
In operating mode <u>Special Functions</u>, Select "**Production status documentation part number on the replacement airbag module/gas generator**" <a row>. •

| Desler: RO: | armation System Service - 31.3 444 03999 | VIN: Engine: | CCTA 2.0 L Motro | nic/147kW | 🛫 🛃 🃎 | | |
|---|--|--|-------------------------------------|-----------|-------------------|--------------------|---------------|
| Downermodalies) On | DISS TSB | Operation Science Functions | | | | Operating modes | * * |
| Airbag ABD | - to state to see | | | | Complete/Continue | 🕲 Glagnosis | |
| NOTE: | | | 10 | | | ()) (CO) | |
| | its you with the back documer | ntation of the part number of the new r | gas generator/airbag module for the | | | 📽 rian | |
| airbag system. | | | | | | A Measurement | |
| | anned value with the value | shous the bar and an | | | | 😝 Info | |
| the gas generato | or or between the asterisks there be a discrepancy in t | ("") on the airbag | | | | Granin' | |
| as follows: - correct the valu - configure the se | e manually in the input fiel canner after the completior r code from the description | d of the ODIS-Tester. n of the program with | | | | Log | * |
| | | | | | | Data | * |
| | | | | | | Current View | - |
| | | | | | | Print | |
| | | | | | | Diagnostic Session | n |
| | | | | - | | The Natt | - I |
| | K | < > > | Help Car | cel test | | > | 0 |
| 🙃 e < | s 🐨 😭 | and the second second | 100 C | | - 5 9 8 | | 9 PM /2017 |

- Scanning the data matrix code during this test plan step calibrates the scanner to avoid error messages.
- Scanning the calibrating data matrix code may not have to be done every time (only when the scanner requires calibration). You will know if the scanner needs calibrating if the scanner does not scan the inflator's data matrix code.
- If the inflator data matrix code cannot be scanned, then print out this matrix shown below and scan the • printout.



After calibrating the scanner, select "Complete/Continue"



Put the wrist strap from the ESD workplace on your wrist.

A CAUTION

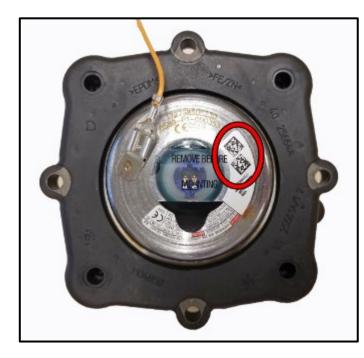
The white dots on the wrist strap must be against the skin.

(\mathbf{D}) NOTE

- There are two types of inflator. One version is • "with vibration absorption" and one is "without vibration absorption".
- Airbags with vibration absorption may be identified by the word "TILGER" on the label found on the airbag.

In the event an airbag had previously been replaced, the replacement airbag may have an inflator WITH the vibration absorber. If this situation is encountered, the inflator WITH vibration absorption MUST be installed:

- Repackage the previously scanned inflator and return to the parts department.
- Acquire the correct inflator from the parts department.
- Scan the new inflator using the GFF test plan.
- Install the new inflator, following the "Inflator versions WITH vibration absorption" instructions.



Vehicles with Criteria T1, T2, N1 or N2:

- Place the new inflator on the ESD mat. •
- Scan the data matrix code of the new inflator at a distance of about 15 cm.

ACAUTION

Ensure the correct inflator data matrix code is scanned at this time.

| <u>Crit.</u> | Model (model code) | <u>Part Number</u> |
|--------------|--|--------------------|
| N1 | Passat (3C) | 3C0898201H |
| T1 | Passat Wagon (3C) | 3C0898201J |
| | | |
| N2 | Eos (1F) CC (35) Golf/GTI (1K, 5K) | 3C8898201B |
| T2 | Rabbit (1K) Passat (3C) | 3C8898201C |

INOTE

The photo is for reference only. The inflator that is installed may be either a single stage or dual stage inflator.



The data matrix code includes the values as shown.



Vehicles with Critiera T3:

- Place the new airbag on the ESD mat. .
- Scan the data matrix code <circle> of the new • airbag at a distance of about 15 cm.



I NOTE

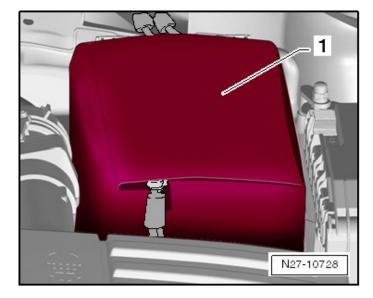
Scanning the bar code on the new airbag will result in an "implausible barcode" message.

Continued for all vehicles:

| Officiand Diagnostic | Information System Service - 3.1.8 | | | | |
|----------------------|---|---|------------------------------------|--------------------|---|
| mporter: | 444 | VIN: | | | 00000 - 0 0 |
| ealer: 0: | 03999 | Engine: | CCTA 2.01, Motronic/147kW | | nacionanicas Ser O a sustant |
| ntol modules (| DISS TSB | Operation Formal Functions | | | Operating modes * + |
| bag ABD | | | F | DQL | 🖓 Diagnosis |
| uput | | | | Accept | (Micto) |
| Scan the barcod | le | | | | Bub |
| D NDTE | | | | | A Veasurement a |
| | umeric values are displayed w | hile Caps Lock is | | | 😭 info |
| | | | | | (and the second |
| | | | | | |
| | | | | | Log * |
| | | | | | Data * Current View |
| | | | | | D Print |
| | | | | | Diagnostic Session |
| | | | - | | (Elster |
| a 🔊 | K | < > > | Help | | |
| | and according to | | I am House and | - 5 8 8 | ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ |
| Once th | ne new inflator or ai | irbag has been succe | ssfully scanned, press " Ac | cept" | |
| | : (Vehicles with Cr | iteria T3) | | | |
| | After scanning the outomatically. | data matrix code, the | airbag control module wil | I be recoded and | reparameterized |
| Vith the c | current ODIS Servi | ice version: Applicat | tion V4.4.10 – Diagnostic | Content 2.36.3: | |
| • If | f the diagnostic log | is sent or saved afte | r the test plan completes, | switch to the OBD | operating mode |
| а | ind clear all faults u | ising OBD. This proc | ess will only take a couple | of minutes. Due | to the amount o |
| | | ing the parameterizat diagnostic protocol. | tion test plan, ODIS may lo | ock up when savin | g the log, exiting |
| | Some of the ODIS operations (i.e. exiting GFF or sending the diagnostic protocol) may also appear to "stall" even if faults are cleared. Be patient while the operation(s) completes. | | | | |
| | | | ation part number on the | | |
| | jenerator test plan n the event ODIS w | | en check mark, there would | be no need to re | peat the test pla |
| • (| DIS versions after | the above mentioned | version should not experie | ence these issues. | |
| | | | | | |
| | | | | | |
| NOTE | (All vehicles) | | | | |
| • Co | ompare the scanne | d value with the value | shown near the data matr | ix code on the new | / inflator. |
| 1.6 | • If there is a discrepancy, manually enter the value from the new inflator in the input field. | | | | |

• If no value appears, recalibrate the scanner.

| Officiand Diagnostic Inf | formation System Service - 3.1.3 | | | | | X |
|-----------------------------|------------------------------------|---------------------------|------------------------------|-----------------|--------------------|-----------|
| Importer: Dealer: RO: | 444 03999 | VIN: Engine: | CCTA 2.0 L Motronic/147kW | 2 🛃 📎 | | 107-0811C |
| | DISS TSB | Operation | | | Operating modes | |
| Airbag ABD | | | | -1- | Diagnosis | |
| Driver/front passer | ngerside | | | | 3 000 K | |
| On which side was | the gas generator replaced? | | | ·2· | C TUSK | |
| 1. Driver side | | | | + 3 + | A Measurement | = |
| 2 Front passenger side .4. | | | | | | |
| 4. Cancel | | | | | Q Admin | |
| | | | | | Log ¥ | |
| | | | | | Data A | |
| | | | | | Current View | į. |
| | | | | | D Print | |
| | | | | | Diagnostic Session | |
| | | | | | E sinc | |
| | K | < > > | Help Cancel test | | > <u>></u> | 3 |
| a e . | <mark>~</mark> [m] [**] @ | | | | • M + + + 250.P | M |
| • Sele | ect option 1 indica | ating that the Driver sid | de inflator was replaced. | | | |
| | (Vehicles with C | riteria T3) | | | | |
| This step w | ill not be populate | ed for vehicles requirin | g an airbag assembly. | | | |
| | er selecting optio ntification. | n 1, a valid GeKo ID | will need to be entered in o | order to upload | d the new infl | ator |
| Continue to | Section C | | | | | |



Battery in Engine Compartment:

Accident risk. When working on pyrotechnic components (such as airbags and belt tensioners), the battery must be disconnected with the ignition switched ON.

INOTE

Before disconnecting the battery, it is recommended to record the customer's radio presets so they can be restored before returning vehicle to the customer.

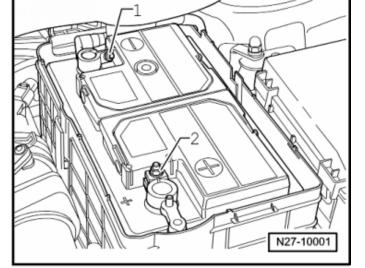
- Turn **ON** the ignition.
- Move the driver seat to the most rearward position.
- Fully recline driver seat.

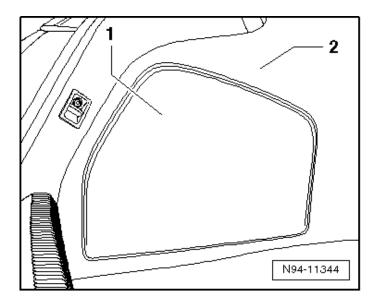
ACAUTION

Reclining the driver seat before disconnecting the battery allows for additional safety in the event Terminal 15 power is not restored when reconnecting the battery at the end of the repair.

- Open the battery protective covering <1>.
- Loosen the nut <1>.
- Remove and isolate the battery ground cable terminal from the battery terminal.

Continue to Section D





Battery in Luggage Compartment:

Accident risk. When working on pyrotechnic components (such as airbags and belt tensioners), the battery must be disconnected with the ignition switched **ON**.

INOTE

Before disconnecting the battery, it is recommended to record the customer's radio presets so they can be restored before returning vehicle to the customer.

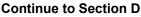
- Turn **ON** the ignition.
- Move the driver seat to the most rearward position. •
- Fully recline driver seat. •

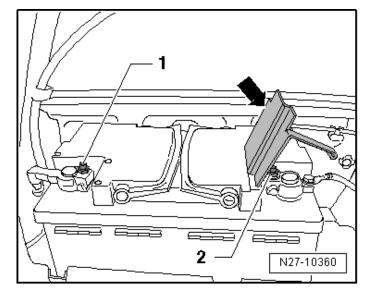
Reclining the driver seat before disconnecting the battery allows for additional safety in the event Terminal 15 power is not restored when reconnecting the battery at the end of the repair.

Unclip the service cover <1> off the side trim panel <2>.

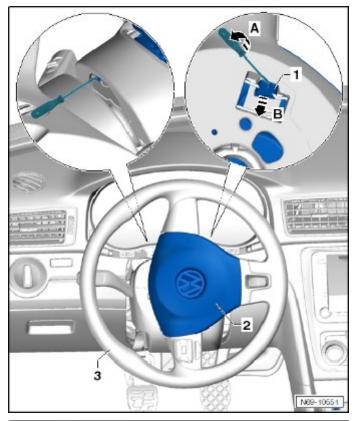
The battery is installed in the left side of the luggage compartment in vehicles with the 3.6L V6 gasoline engine.

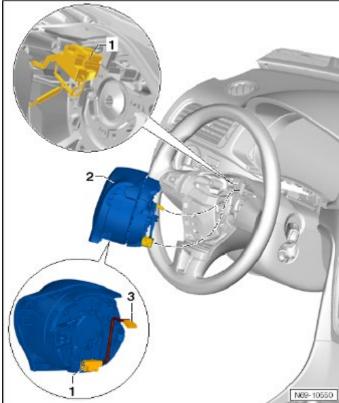
- Loosen the nut <1>.
- Remove and isolate the battery ground cable • terminal from the battery terminal.





Section D – Airbag Removal





Procedure illustrated is for a three spoke steering wheel. The procedure for a four spoke steering wheel is the same.

- Lower the steering wheel <3> as far as possible.
- Adjust steering wheel depth (reach) <3> so it is in the fully extended position.
- Turn the steering wheel <3> to the position illustrated.
- Insert a screwdriver all the way into the hole on the back of the steering wheel (approximately 8 mm).
- Turn the screwdriver toward the driver door <arrow A>. This will unlock the airbag unit <2> locking mechanism <1> in direction of <arrow>, on the right side of the steering wheel.
- Turn the steering wheel 180° and repeat the procedure on the opposite side.

INOTE

The screwdriver previously mentioned should be about 175 mm long and have a blade width of 7 mm.

Before handling pyrotechnic components (for example, disconnecting the connector), the person handling it must "discharge static electricity". This can be done by touching the door striker, for example.

- Turn the steering wheel back to its center position.
- Remove the airbag unit <2> from the steering wheel.
- Release the connector lock on the airbag connector <1> and remove it.
- Disconnect the connector <3> (if equipped).

Set the airbag down so the logo on the impact cushion faces upward.

Vehicles with Criteria T1, T2, N1 or N2: Continue to Section E.

Vehicles with Criteria T3: Continue to Section F.

Section E – Inflator Replacement

Risk of injury.

- People in the immediate vicinity of the workplace must be protected from possible noise and projectiles.
- Pyrotechnic components can trigger unintentionally.
- In the event of unintentional deployment:
 - Single-stage inflators: allow airbag to cool down completely. Wait at least 10 minutes before 0 handling.
 - Two-stage inflators: wait for second airbag ignition. Allow airbag to cool down completely. Wait at 0 least 10 minutes before handling.

WARNING

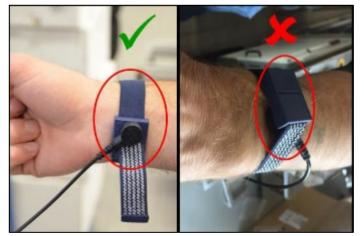
Risk of injury.

It is critical that a clean, uncongested work environment is utilized during the inflator replacement procedure. Extra tools, debris, etc... in the blast area of an airbag impose a danger in the event an airbag were to deploy. Ensure there are no loose components in the blast area of the airbag.



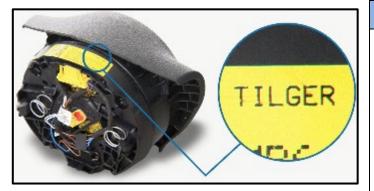
\bigcirc NOTE

- Prior to beginning work, all parts and tools are to be placed on the ESD table mat.
- The workstation must be in the vicinity of the vehicle.



Put the wrist strap from the ESD workplace on your wrist.

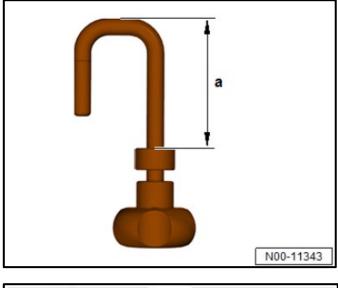
The white dots on the wrist strap must be against the skin.

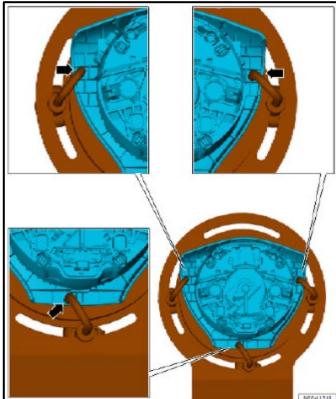


NOTE

- There are two types of inflator. One version is • "with vibration absorption" and one is "without vibration absorption".
- If the version "with vibration absorption" is • installed, this can be identified by "TILGER" (vibration damper) on the label of the airbag module.
- If the version "without vibration absorption" is • installed, there is **NO** lettering on the label of the airbag module
- Identify inflator version by criteria and proceed to • the proper subsection.
 - 0 Criteria N2: Inflator, three spoke steering wheel, without vibration absorption: Proceed to Subsection 1.
 - Criteria T2: Inflator, three spoke 0 steering wheel, with vibration absorption: Proceed to Subsection 2.
 - Criteria N1: Renewing inflator, four spoke steering wheel, without vibration absorption: Proceed to Subsection 3.
 - o Criteria T1: Renewing inflator, four spoke steering wheel, with vibration absorption: Proceed to Subsection 4.

Subsection 1 – Inflator, three spoke steering wheel, without vibration absorption



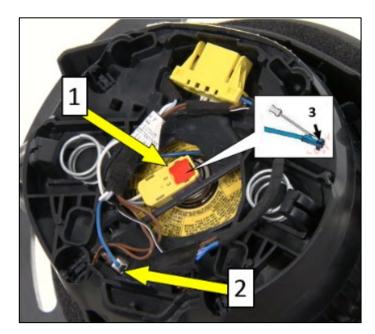


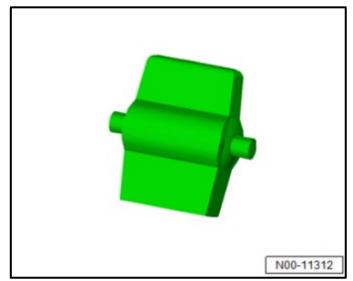
Removal Procedure:

- The three spoke steering wheel has three • mounting points.
- Tighten mounting by hand to prevent damage.
- Adjust three knurled nuts of securing hooks to <dimension a> 50mm.

Clamp airbag centrally in airbag support. There are securing points on the sides <arrows>, parallel, opposite each other, and below.

The clamps must be placed in the positions shown <arrows> to prevent damage to the airbag. Damage to the airbag is not covered under this action.





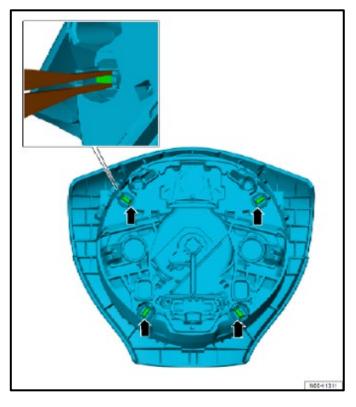
- Disengage connector lock <3> using a small flat bladed screwdriver.
- Remove connector <1> using needle nose pliers. •

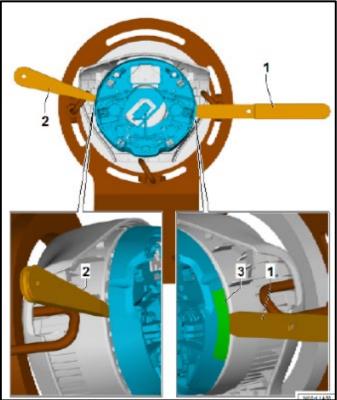
- Do not use a screwdriver to pry off connector • <1> or damage to the connector could occur.
- Damage to the airbag connectors will not be covered under this action.
- Remove ground cable <2>.

The photo is for reference only. The inflator that is installed may be either a single stage or dual stage inflator.

INOTE

- The locking pins are to be reused. •
- There may be instances in which short locking • pins are fitted. These can be levered out with a small screwdriver.



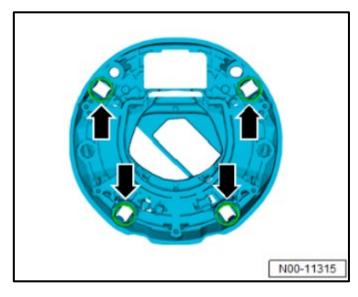


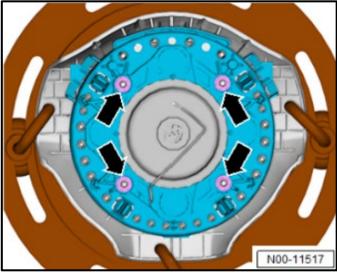
Remove locking pins <arrows> for horn ring with aid of longnose pliers.

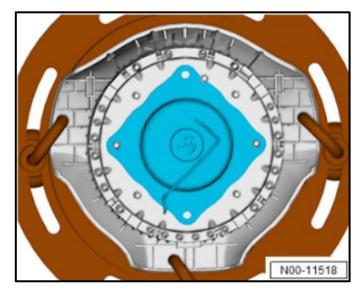
- Apply lever -T10571- <1> in shaded area <3>. At • the same time, apply removal wedge -3409- on the other side <2> and lever off horn ring.
- Repeat work steps on other side.

ACAUTION

Use extreme care when removing the horn ring. If horn ring is damaged during remove, airbag replacement will be necessary. Replacement of the airbag due to damage during horn ring removal will not be covered under this action.







Remove horn ring with springs <arrows>.

A CAUTION

- When removing the horn ring, take care that the springs are not lost as they are not available sepereately.
- ONE replacement spring is included in the inflator kit in the event a spring is lost or damaged.
- If more than one spring is lost, replacement of the airbag is required. Replacement of the airbag is required if a spring is lost and is not covered under this action.
- Remove and discard nuts <arrows>.
- Remove cover for inflator.

Remove the inflator and place in the original packaging.

INOTE

Inflator return instructions are included with the new inflator.



Installation Procedure:

Insert the new inflator as shown. Note the recess <arrow>.

| Criteria | Inflator Kit Part Number |
|----------|--------------------------|
| N2 | 3C8898201B |

INOTE

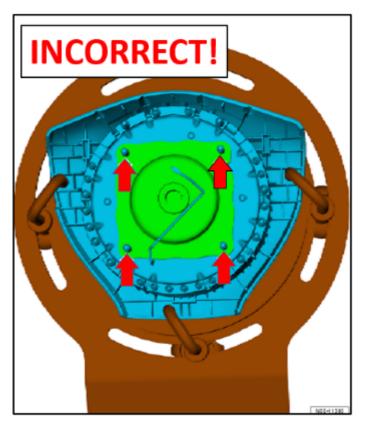
In the event an airbag had previously been replaced, the replacement airbag may have an inflator WITH the vibration absorber. If this situation is encountered, the inflator WITH vibration absorption MUST be installed:

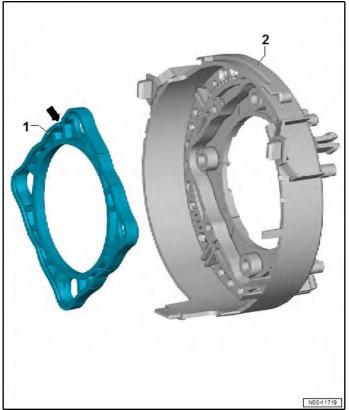
- Repackage the previously scanned inflator and return to the parts department.
- Acquire the correct inflator from the parts department.
- Scan the new inflator using the GFF test plan.
- Install the new inflator, following the "Inflator, three spoke steering wheel, with vibration absorption" instructions.

| Original Inflator Part # | Updated Inflator Part # | |
|--------------------------|-------------------------|--|
| 3C8898201B | 3C8898201C | |

INOTE

The photo is for reference only. The inflator that is installed may be either a single stage or dual stage inflator.

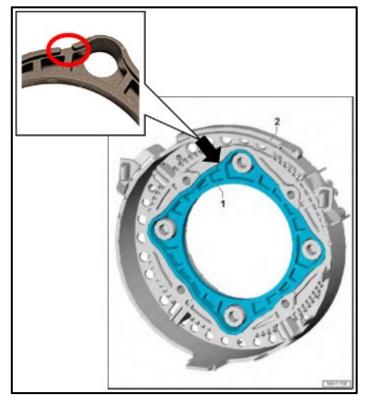




Note installation position:

The inflator must NOT be placed on the studs <arrows>.

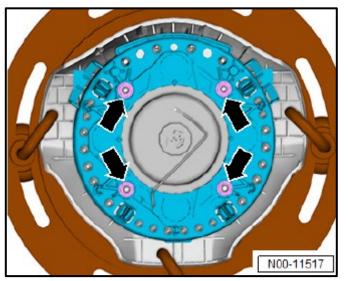
Included in the replacement parts kit is an insert ٠ ring <1>. This must be used when installing a new inflator and placed in the horn ring <2>.



Fit insert ring <1> into horn ring <2>. The notch • (circle) in the insert ring must be at top <arrow> when doing this.

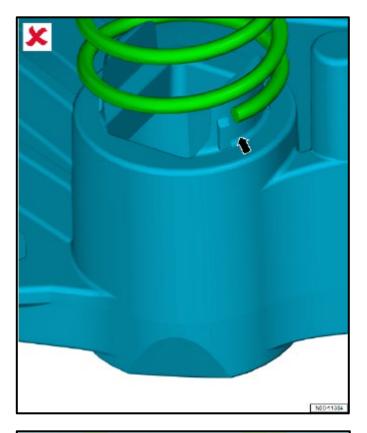
NOTE

- It should be possible to fit the insert ring from the • replacement parts kit with ease.
- It is essential to adhere to the installation position.
- The notch must be at the top <arrow>.



The nuts are self-locking and must be replaced

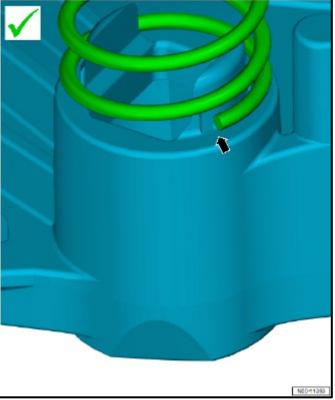
Fit cover for inflator and tighten 4 nuts <arrows> • to 5 Nm ± 0.4 Nm.

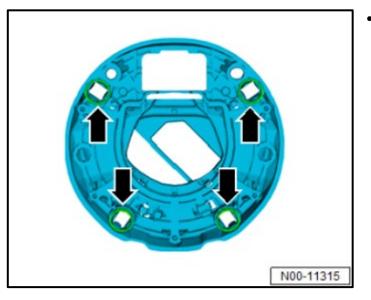


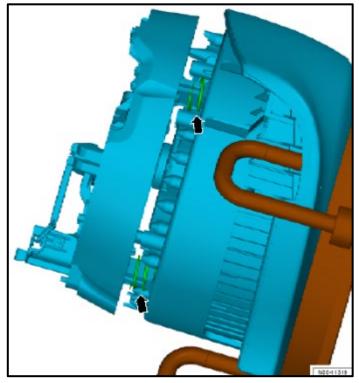
INOTE

- If one of the springs is damaged or has been lost, it can be replaced with a spring from the bag of spares included.
- Note the examples shown for reference of proper spring seating.
- Spring seated incorrectly <arrow>.

• Spring seated correctly <arrow>.

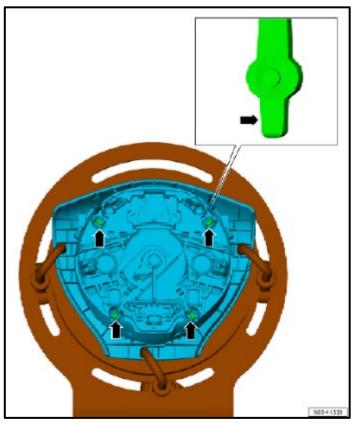






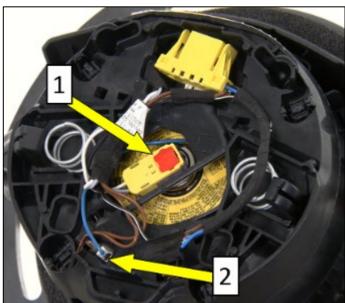
Fit springs <arrows> for horn ring again and allow to engage audibly.

Position horn ring <arrows> with springs on • securing clips and press firmly in place. Ensure that springs are seated correctly on both sides.



If a pin is damaged or has been lost, it can be replaced with a locking pin from the bag of spares included.

Using long-nose pliers, insert four locking pins in retaining lugs with narrow side facing downwards <arrow in magnification>. Pins must engage audibly.



Connect central connector <1> on inflator.

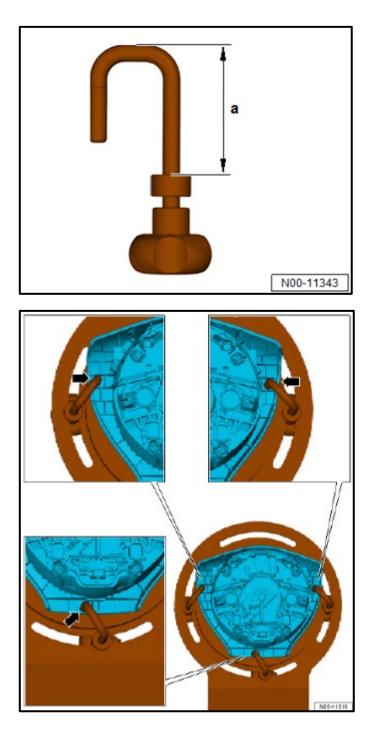
INOTE

Ensure the connector locks are fully open when installing the connectors.

- Press central connector lock in until fully locked.
- Connect ground cable <2>.

Continue to Section F.

Subsection 2 – Inflator, three spoke steering wheel, with vibration absorption



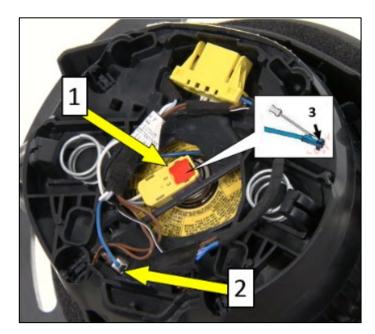
Removal Procedure:

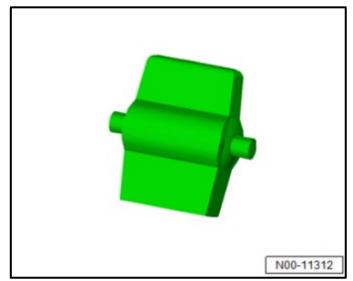
INOTE

- The three spoke steering wheel has three • mounting points.
- Tighten mounting by hand to prevent damage.
- Adjust three knurled nuts of securing hooks to <dimension a> 50mm.

Clamp airbag centrally in airbag support. There are securing points on the sides <arrows>, parallel, opposite each other, and below.

The clamps must be placed in the positions shown <arrows> to prevent damage to the airbag. Damage to the airbag is not covered under this action.





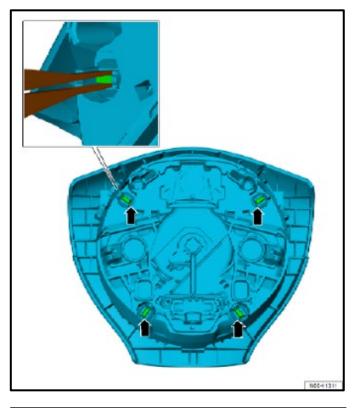
- Disengage connector lock <3> using a small flat bladed screwdriver.
- Remove connector <1> using needle nose pliers. •

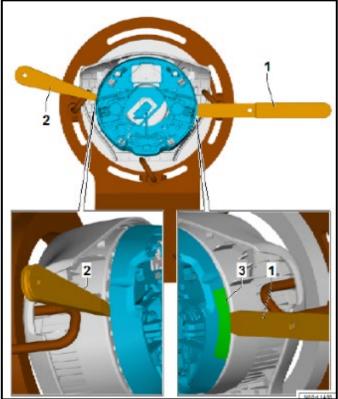
- Do not use a screwdriver to pry off connector • <1> or damage to the connector could occur.
- Damage to the airbag connectors will not be covered under this action.
- Remove ground cable <2>.

The photo is for reference only. The inflator that is installed may be either a single stage or dual stage inflator.

INOTE

- The locking pins are to be reused. •
- There may be instances in which short locking • pins are fitted. These can be levered out with a small screwdriver.



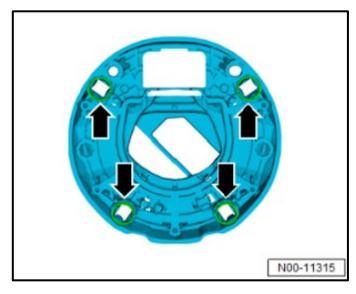


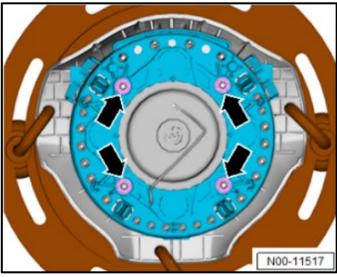
Remove locking pins <arrows> for horn ring with aid of longnose pliers.

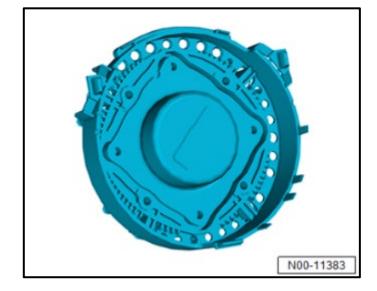
- Apply lever -T10571- <1> in shaded area <3>. At • the same time, apply removal wedge -3409- on the other side <2> and lever off horn ring.
- Repeat work steps on other side.

ACAUTION

Use extreme care when removing the horn ring. If horn ring is damaged during remove, airbag replacement will be necessary. Replacement of the airbag due to damage during horn ring removal will not be covered under this action.







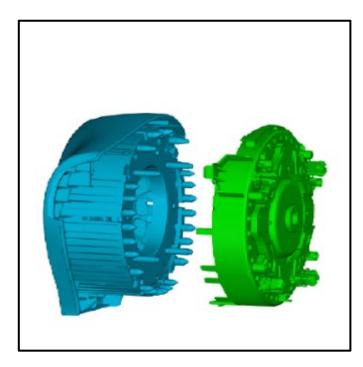
Remove horn ring with springs <arrows>.

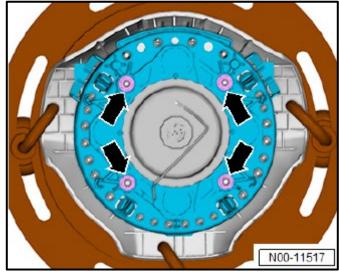
- When removing the horn ring, take care that the springs are not lost as they are not available sepereately.
- ONE replacement spring is included in the inflator kit in the event a spring is lost or damaged.
- If more than one spring is lost, replacement of the airbag is required. Replacement of the airbag is required if a spring is lost and is not covered under this action.
- Remove and discard nuts <arrows>.

Remove the inflator and place in the original packaging.

INOTE

Inflator return instructions are included with the new inflator.





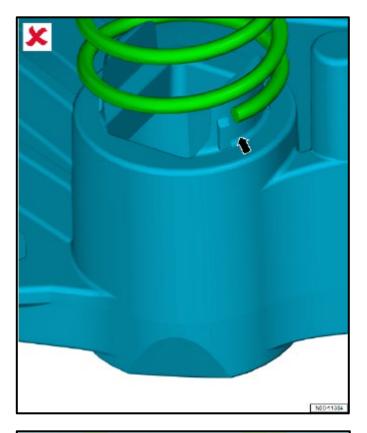
Installation Procedure:

Set new inflator in installation position.

| Criteria | Inflator Kit Part Number |
|----------|--------------------------|
| T2 | 3C8898201C |

The nuts are self-locking and must be replaced

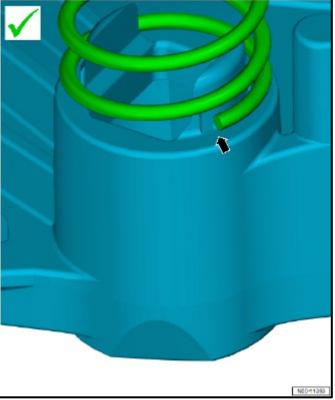
Install new nuts <arrows> and torque to 5 Nm ± • 0.4 Nm.

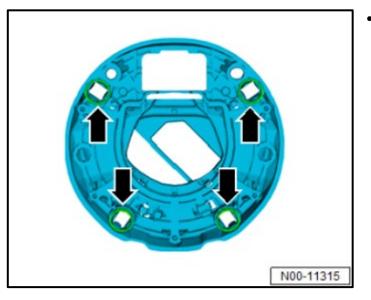


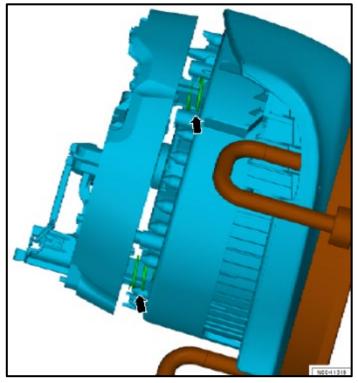
I NOTE

- If one of the springs is damaged or has been lost, it can be replaced with a spring from the bag of spares included.
- Note the examples shown for reference of proper spring seating.
- Spring seated incorrectly <arrow>.

• Spring seated correctly <arrow>.

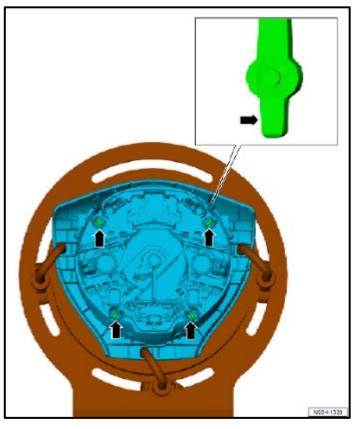






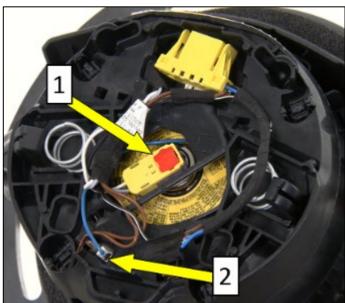
Fit springs <arrows> for horn ring again and allow to engage audibly.

Position horn ring <arrows> with springs on • securing clips and press firmly in place. Ensure that springs are seated correctly on both sides.



If a pin is damaged or has been lost, it can be replaced with a locking pin from the bag of spares included.

Using long-nose pliers, insert four locking pins in retaining lugs with narrow side facing downwards <arrow in magnification>. Pins must engage audibly.



Connect central connector <1> on inflator.

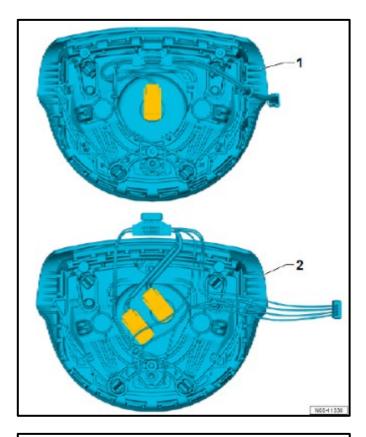
INOTE

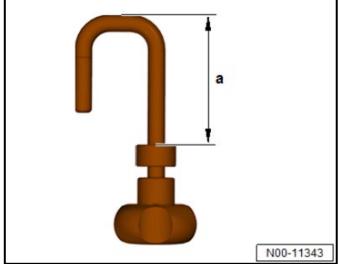
Ensure the connector locks are fully open when installing the connectors.

- Press central connector lock in until fully locked.
- Connect ground cable <2>.

Continue to Section F.

Subsection 3 - Renewing inflator, four spoke steering wheel, without vibration absorption

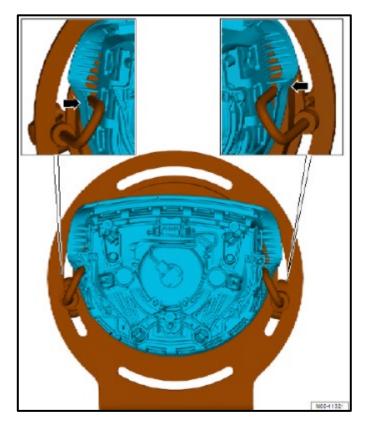


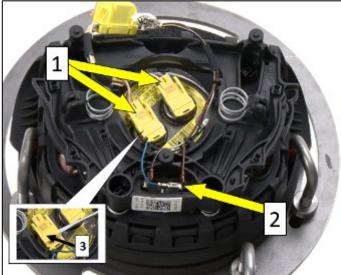


Removal Procedure:

The inflator comes as a single-stage <1> or two-stage <2> version. The work steps for inflator renewal are the same.

- The four spoke steering wheel has two mounting • points.
- Tighten mounting by hand to prevent damage. •
- Adjust three knurled nuts of securing hooks to <dimension a> 50mm.





Clamp airbag centrally in airbag support. Securing points on the sides <arrows> and parallel, opposite each other.

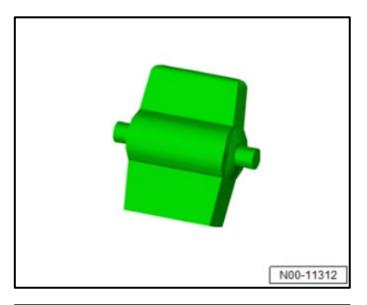
The clamps must be placed in the positions shown <arrows> to prevent damage to the airbag. Damage to the airbag is not covered under this action.

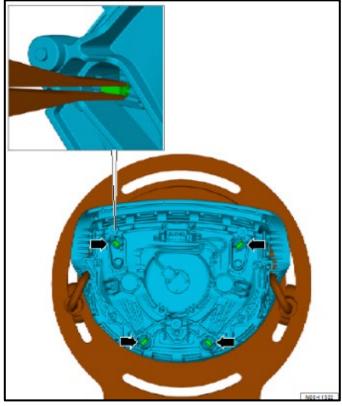
- Disengage connector lock(s) <3> using a small flat • bladed screwdriver.
- Remove connector(s) <1> using needle nose • pliers.

- Do not use a screwdriver to pry off connector(s) <1> or damage to the connector could occur.
- Damage to the airbag connectors will not be covered under this action.
- Remove ground cable <2>. •

INOTE

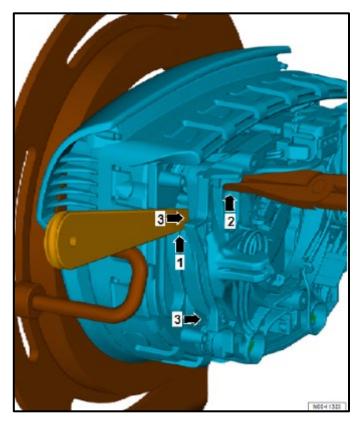
The photo is for reference only. The inflator that is installed may be either a single stage or dual stage inflator.





- The locking pins are to be reused. •
- There may be instances in which short locking • pins are fitted. These can be levered out with a small screwdriver.

Remove locking pins <arrows> for horn ring with • aid of longnose pliers.

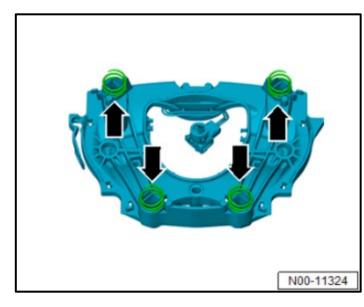




Apply removal wedge -3409- between horn ring and inflator <1> and press together locking elements using longnose pliers <2>. Lever off horn ring at plastic lugs <3>.

- Position the removal wedge -3409- on the plastic lugs to prevent damage to the conductor strip.
- Insert the removal wedge -3409- between the inflator and horn ring to prevent the horn ring from engaging again.
- Repeat work steps on other side. •

Use extreme care when removing the horn ring. If horn ring is damaged during remove, airbag replacement will be necessary. Replacement of the airbag due to damage during horn ring removal will not be covered under this action.

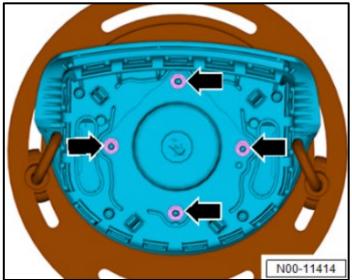


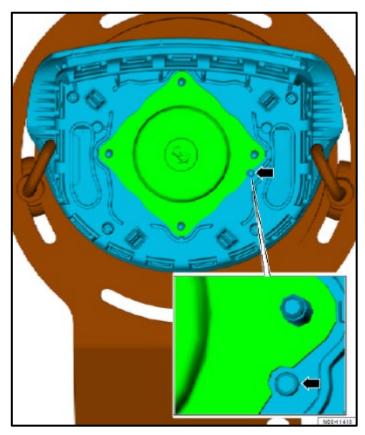
Remove horn ring with springs <arrows>.

A CAUTION

- When removing the horn ring, take care that the • springs are not lost as they are not available sepereately.
- ONE replacement spring is included in the inflator • kit in the event a spring is lost or damaged.
- If more than one spring is lost, replacement of the airbag is required. Replacement of the airbag is required if a spring is lost and is not covered under this action.
- Remove and discard nuts <arrows>. •
- Remove the inflator and place in the original packaging.

Inflator return instructions are included with the new inflator.





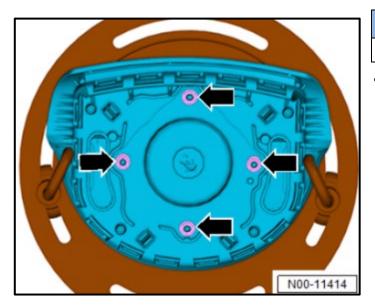
Installation Procedure:

Insert new inflator and check to ensure it is • seated correctly. Note the recess <arrow>.

| Criteria | Inflator Kit Part Number |
|----------|--------------------------|
| N1 | 3C0898201H |

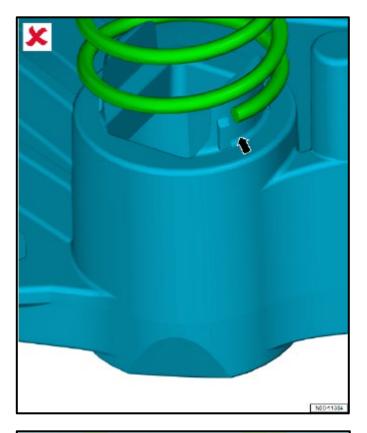
In the event an airbag had previously been replaced, the replacement airbag may have an inflator WITH the vibration absorber. If this situation is encountered, the inflator WITH vibration absorption (part # 3C0898201J) MUST be installed:

- Repackage the previously scanned inflator and return to the parts department.
- Acquire the correct inflator (part # 3C0898201J) from the parts department.
- Scan the new inflator using the GFF test plan.
- Install the new inflator, following the inflator, four "Renewing spoke steering wheel, with vibration absorption (Criteria T1)" instructions.



The nuts are self-locking and must be replaced

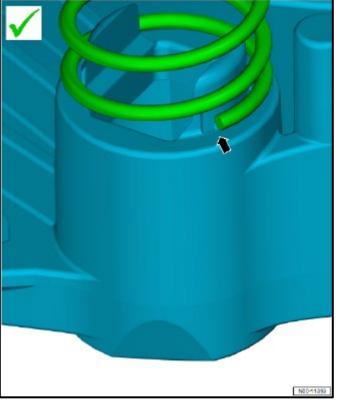
Install new nuts <arrows> and torgue to 5 Nm ± 0.4 Nm.

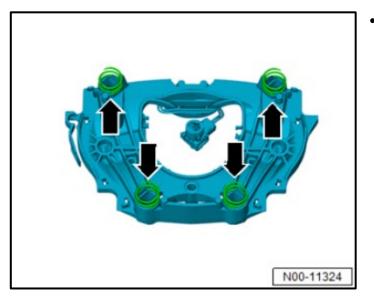


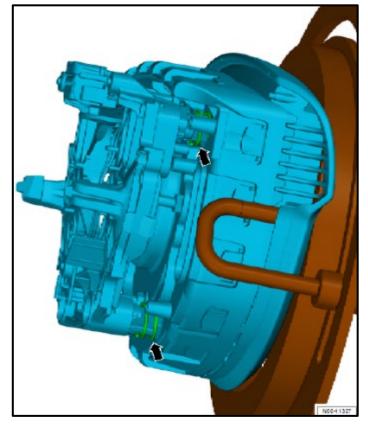
I NOTE

- If one of the springs is damaged or has been lost, it can be replaced with a spring from the bag of spares included.
- Note the examples shown for reference of proper spring seating.
- Spring seated incorrectly <arrow>.

• Spring seated correctly <arrow>.

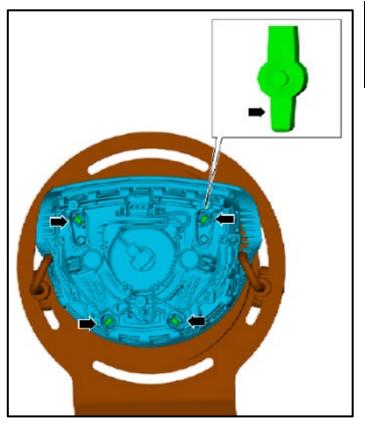






Fit springs <arrows> for horn ring again if necessary.

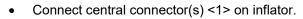
Position horn ring with springs on securing clips • and press firmly in place. Ensure that springs are seated correctly on both sides <arrows>.



INOTE

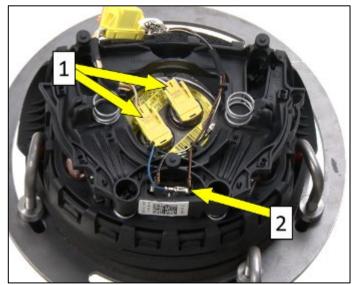
If a pin is damaged or has been lost, it can be replaced with a locking pin from the bag of spares included.

Using long-nose pliers, insert four locking pins in retaining lugs with narrow side facing downwards <arrow in magnification>. Pins must engage audibly.

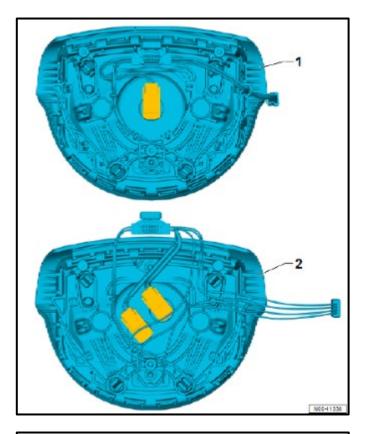


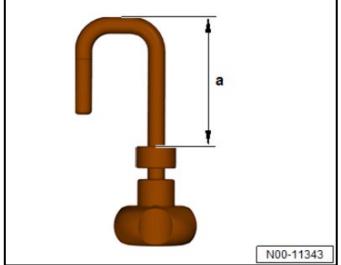
- Press central connector lock(s) in until fully locked. •
- Connect ground cable <2>. •

Continue to Section F.



Subsection 4 – Renewing inflator, four spoke steering wheel, with vibration absorption

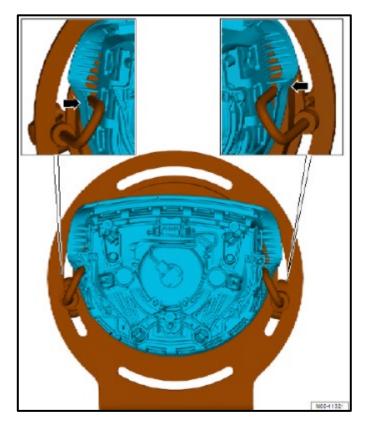


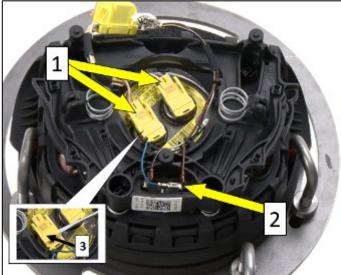


Removal Procedure:

- The inflator comes as a single-stage <1> or two-stage <2> version. The work steps for inflator renewal are the same.
- Tighten mounting by hand to prevent damage.

- The four spoke steering wheel has two mounting points.
- Tighten mounting by hand to prevent damage.
- Adjust three knurled nuts of securing hooks to <dimension a> 50mm.





Clamp airbag centrally in airbag support. Securing points on the sides <arrows> and parallel, opposite each other.

The clamps must be placed in the positions shown <arrows> to prevent damage to the airbag. Damage to the airbag is not covered under this action.

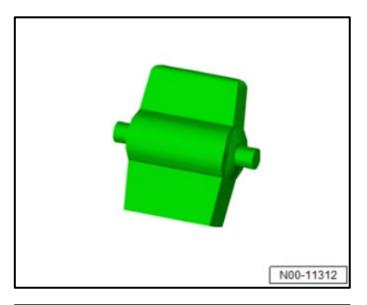
- Disengage connector lock(s) <3> using a small flat • bladed screwdriver.
- Remove connector(s) <1> using needle nose • pliers.

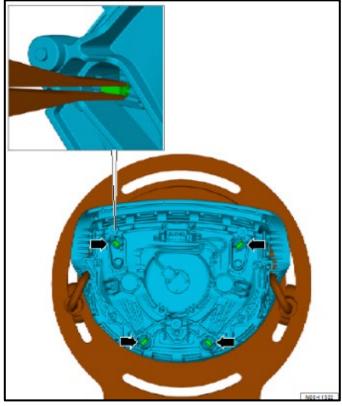
A CAUTION

- Do not use a screwdriver to pry off connector(s) <1> or damage to the connector could occur.
- Damage to the airbag connectors will not be covered under this action.
- Remove ground cable <2>. •

INOTE

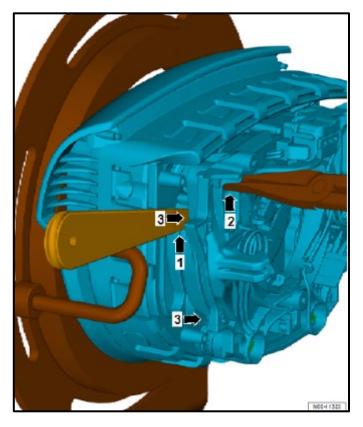
The photo is for reference only. The inflator that is installed may be either a single stage or dual stage inflator.





- The locking pins are to be reused. •
- There may be instances in which short locking • pins are fitted. These can be levered out with a small screwdriver.

Remove locking pins <arrows> for horn ring with • aid of longnose pliers.

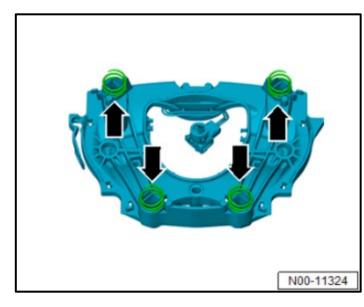




Apply removal wedge -3409- between horn ring and inflator <1> and press together locking elements using longnose pliers <2>. Lever off horn ring at plastic lugs <3>.

- Position the removal wedge -3409- on the plastic lugs to prevent damage to the conductor strip.
- Insert the removal wedge -3409- between the inflator and horn ring to prevent the horn ring from engaging again.
- Repeat work steps on other side. •

Use extreme care when removing the horn ring. If horn ring is damaged during remove, airbag replacement will be necessary. Replacement of the airbag due to damage during horn ring removal will not be covered under this action.

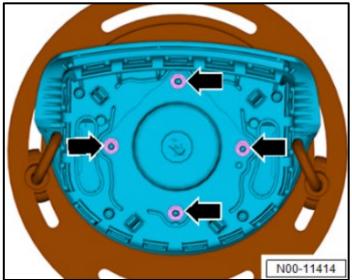


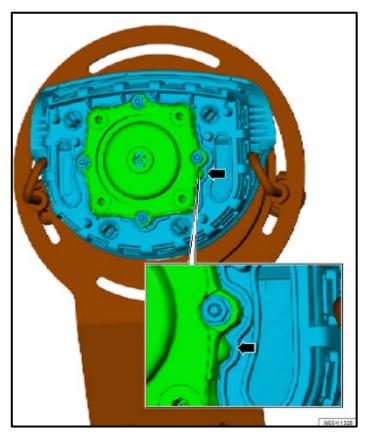
Remove horn ring with springs <arrows>.

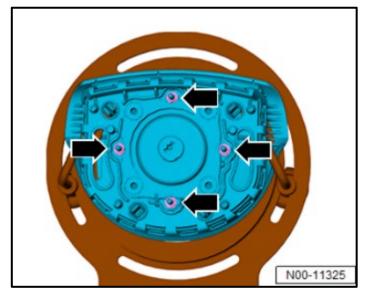
A CAUTION

- When removing the horn ring, take care that the • springs are not lost as they are not available sepereately.
- ONE replacement spring is included in the inflator • kit in the event a spring is lost or damaged.
- If more than one spring is lost, replacement of the airbag is required. Replacement of the airbag is required if a spring is lost and is not covered under this action.
- Remove and discard nuts <arrows>. •
- Remove the inflator and place in the original packaging.

Inflator return instructions are included with the new inflator.







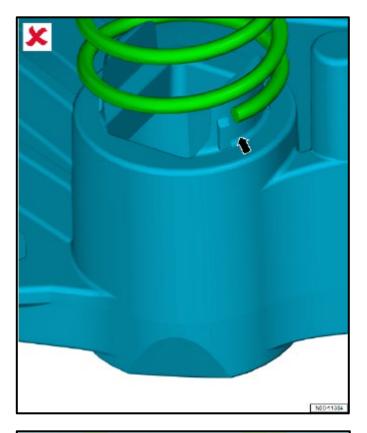
Installation Procedure:

Insert new inflator and check to ensure it is • seated correctly. Note the recess <arrow>.

| Criteria | Inflator Kit Part Number |
|----------|--------------------------|
| T1 | 3C0898201J |

The nuts are self-locking and must be replaced

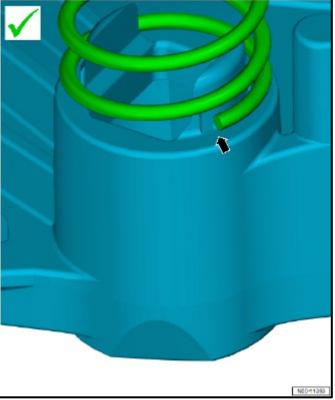
Install new nuts <arrows> and torque to 5 Nm ± • 0.4 Nm.

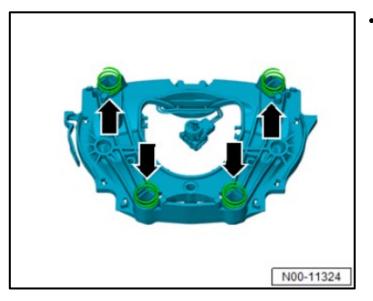


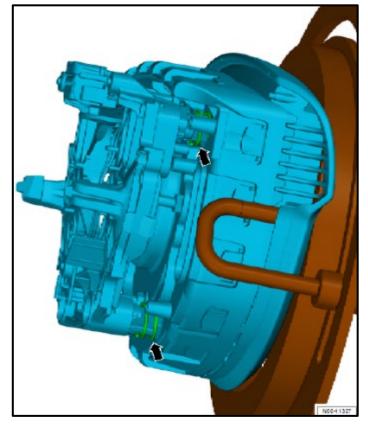
I NOTE

- If one of the springs is damaged or has been lost, it can be replaced with a spring from the bag of spares included.
- Note the examples shown for reference of proper spring seating.
- Spring seated incorrectly <arrow>.

• Spring seated correctly <arrow>.

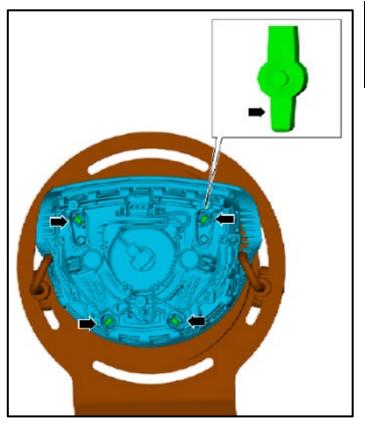






Fit springs <arrows> for horn ring again if necessary.

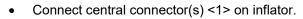
Position horn ring with springs on securing clips • and press firmly in place. Ensure that springs are seated correctly on both sides <arrows>.



INOTE

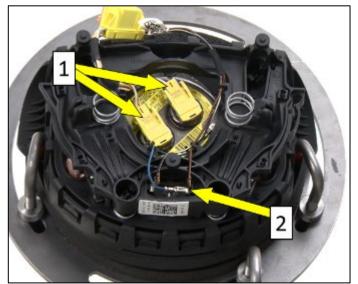
If a pin is damaged or has been lost, it can be replaced with a locking pin from the bag of spares included.

Using long-nose pliers, insert four locking pins in retaining lugs with narrow side facing downwards <arrow in magnification>. Pins must engage audibly.



- Press central connector lock(s) in until fully locked. •
- Connect ground cable <2>. •

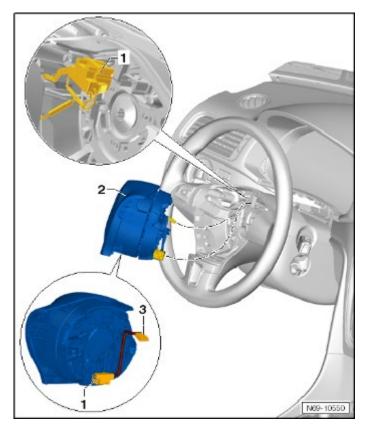
Continue to Section F.



Section F – Airbag Installation

Vehicles with Critiera T3: Install a new driver airbag.

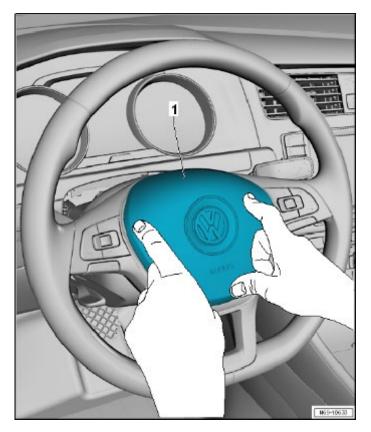
| Criteria | Driver Airbag Part Number |
|----------|---------------------------|
| Т3 | 561880201AA 81U |



- The battery must be disconnected before • installing the airbag back into the vehicle.
- Before handling pyrotechnic components (for example, disconnecting the connector), the person handling it must "discharge static electricity". This can be done by touching the door striker, for example.
- Connect the connector <1>. The connector must click into place during this.
- Press the connector lock on the connector <1>. •
- Connect the connector <3> (if equipped).
- Insert the airbag unit <2> into the steering wheel but do not press on it.

INOTE

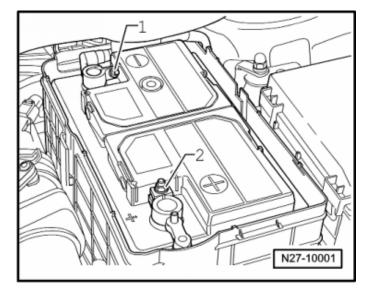
Procedure illustrated is for a three spoke steering wheel. The procedure for a four spoke steering wheel is the same.



- Press on the edge of the airbag unit <1> with both • hands until it locks into place.
- Gently pull on the airbag unit to make sure the airbag unit is secured correctly at all three • attachment points in the steering wheel.

Continue to Section G.

Section G – Battery Reconnect



For 2006-2010 MY Passat vehicles, the engine may not start after reconnecting battery. This condition should be resolved by following these steps:

- 1. Remove the key from the vehicle.
- 2. Open and close the driver's door.
- 3. Lock then unlock the vehicle using the remote.
- 4. Insert the key and the vehicle should now start.

Battery In Engine Compartment:

Ignition must be **ON** when connecting battery. If pyrotechnic components (e.g. airbag, belt tensioner) are not repaired correctly, they may deploy unintentionally after connecting battery. There must not be anyone inside the vehicle when connecting the battery.

- Connect the battery ground cable terminal by hand to the battery negative terminal.
- Torque the nut <1> to 6 Nm.

INOTE

After connecting the battery and switching on the ignition, the ASR/ESP Control Lamp -K155- and Electromechanical Power Steering Indicator Lamp light up continuously. The indicator lamps switch off automatically after driving straight ahead at 10 to 15 mph. This activates Steering Angle Sensor -G85-.



- Close the cover <1>.
- Cycle the ignition off and back on.
- Bring driver seat to an upright position.
- Store previously recorded radio presets (if necessary).
- Set clock to local time.
- Activate the power window regulator one-touch up/down function.
- Check the DTC memories of all the control units and erase under-voltage faults if necessary.
 - (!) **NOTE (Vehicles with Criteria T3)**

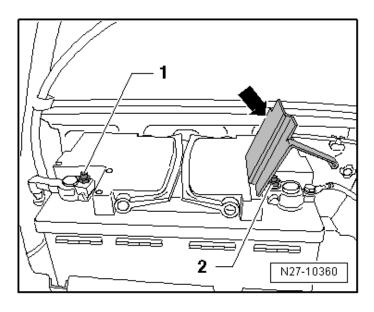
With the current ODIS Service version: Application V4.4.10 – Diagnostic Content 2.36.3:

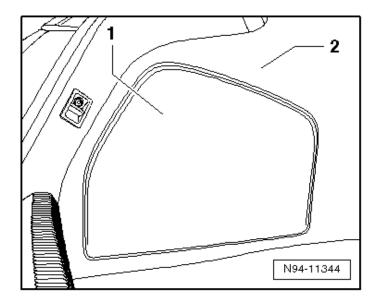
- Before exiting ODIS, switch to the OBD operating mode and clear all faults using OBD. This process will only take a couple of minutes. Due to the amount of faults generated during the parameterization test plan, ODIS may lock up when saving the log, exiting GFF or sending the diagnostic protocol.
- ODIS versions after the above mentioned version should not experience these issues.
- After completing repairs, verify the horn is operational.

INOTE

Diagnosis and repair of an inoperable horn, before or after inflator replacement, will not be covered under this campaign.

Proceed to Section H.





Battery In Luggage Compartment:

Ignition must be ON when connecting battery. If pyrotechnic components (e.g. airbag, belt tensioner) are not repaired correctly, they may deploy unintentionally after connecting battery. There must not be anyone inside the vehicle when connecting the battery.

- Connect the battery ground cable terminal by hand to the battery negative terminal.
- Torque the nut <1> to 6 Nm.

INOTE

After connecting the battery and switching on the ignition, the ASR/ESP Control Lamp -K155- and Electromechanical Power Steering Indicator Lamp light up continuously. The indicator lamps switch off automatically after driving straight ahead at 10 to 15 mph. This activates Steering Angle Sensor -G85-.

- Install the service cover <1> on the side trim panel <2>.
- Cycle the ignition off and back on. •
- Bring driver seat to an upright position. •
- Store previously recorded radio presets (if necessary).
- Set clock to local time. •
- Activate the power window regulator one-touch • up/down function.
- Check the DTC memories of all the control units and erase under-voltage faults if necessary.
- After completing repairs, verify the horn is operational.

INOTE

Diagnosis and repair of an inoperable horn, before or after inflator replacement, will not be covered under this campaign.

Proceed to Section H.

Install Campaign Completion Label

 Fill out and affix Campaign Completion Label, part number CAMP 010 000, next to the vehicle emission control information label.

i TIP

Ensure Campaign Completion Label does not cover any existing label(s).

Repair is Complete, Please Refer to Takata Part Return Process on Separate Tabs in ELSA and ServiceNet.

Appendix A – Warning and Safety Precautions

General Safety Precautions when Working with Pyrotechnic Components:

- Pyrotechnic components always contain propellant that generates a gas during combustion. In some components, there is also a supply of pressurized gas to ensure this gas is generated
- This pressurized gas is stored under high pressure in a compressed gas container. Pyrotechnic components are triggered by electrical/mechanical igniters.
- Only trained personnel should perform testing, assembly and servicing work. Airbags do not have a replacement interval.
- Never check with test lamps, voltmeter or ohmmeters.
- Only check pyrotechnic components when they are installed in the vehicle using vehicle diagnosis, testing and information systems approved by the manufacturer.
- When working on pyrotechnic components and the airbag control module, disconnect the battery ground strap while the ignition is switched on. Then cover the negative terminal.
- Wait 10 seconds after disconnecting the battery.
- The ignition must be SWITCHED ON when connecting the battery. There should not be anyone inside the vehicle when doing this.
- Exception: vehicles with batteries in the passenger compartment. In this case, stay outside the range of the airbags and seat belts.
- Wash your hands after touching ignited pyrotechnic components from the restraint system.
- Do not open or repair pyrotechnic components. Use only new components to reduce the risk of injury.
- Do not install pyrotechnic components that have fallen onto a hard surface or show signs of damage.
- Discharge static electricity before handling pyrotechnic components, for example before disconnecting the electrical connector. This can be done by touching grounded metal objects such as the door striker pin.
- Install pyrotechnic components immediately after removing them from their transport packaging. If you must stop working, store the pyrotechnic component in its original transport packaging.
- Do not leave pyrotechnic components lying in the open unattended.
- Do not treat pyrotechnic components with grease, cleaning solutions or similar products.
- Do not expose pyrotechnic components to temperatures above 100 °C, even for brief periods of time.
- People in the immediate vicinity of the workplace must be protected from possible noise and projectiles.
- Pyrotechnic components can trigger unintentionally.
- In the event of unintentional deployment:
 - $\circ\,$ Single-stage inflators: allow airbag to cool down completely. Wait at least 10 minutes before handling.
 - Two-stage inflators: wait for second airbag ignition. Allow airbag to cool down completely. Wait at least 10 minutes before handling.

Appendix B – Rental Car/Loaner FAQ

TAKATA AIRBAG CLASS ACTION SETTLEMENT DEALERSHIP FAQS

Q: What is an eligible class member entitled to under the Enhanced Rental Car/Loaner Program?

A: Under the Enhanced Rental Car/Loaner Program, VWGoA or Audi of America will provide a rental or loaner vehicle to every owner or lessee who (i) brings one of the covered recalled vehicles to a Volkswagen or Audi dealer for completion of the remedy of the recall and (ii) requests a rental/loaner vehicle while awaiting the remedy for the recall, while the remedy for the recall is in progress, or if there is a delay in performing the remedy for the recall on the affected vehicle.

Q: Is there any information a customer must provide to participate in the Enhanced Rental Car/Loaner **Program?**

A: The customer must provide adequate proof of insurance. If a rental car (as opposed to a loaner car) is provided, the customer must meet the applicable rental car company's guidelines, including age restrictions.

Q: How long will a rental or loaner car be provided to an eligible class member under the Enhanced Rental Car/Loaner Program?

A: The rental/loaner car will be available until the remedy for the recall is performed on the affected vehicle, at which time the rental/loaner vehicle must be promptly returned to the provider of the rental/loaner vehicle in the same condition (excepting ordinary wear and tear) as received. Absent extenuating circumstances, the rental/loaner vehicle must be returned when the recall is completed. And in no event will VWGoA or Audi of America pay for a rental car or provide a loaner for more than 7 days after the remedy for the recall is completed on a vehicle.

Q: How early can an eligible class member expect to be provided a rental/loaner car under the Enhanced **Rental Car/Loaner Program?**

A: The Enhanced Rental Car/Loaner Program will take effect no later than 30 calendar days following November 10, 2021, the date of the Court's issuance of an order preliminarily approving the Settlement.