

Campaign – Hitch Bracket Replacement

REPLACEMENT INSTRUCTION

Bulletin No. 2019-1

Date: October 2019

Systems affected

EBB-80 Trailer Units

Background

The coupler rail rating on EBB-80 trailers has been found to not match the rating of the coupler used, affecting the adjustability of the hitch, and the ability of the user to safely set up the towing vehicle combination. Hitch parts are rated in excess of the trailer GVWR. A new bracket and retrofit instructions is provided.

Parts required

PART #	RAMP RETROFIT KIT 65329.100	QTY
99901.268	MOUNTING BRACKET 20000#	1

Procedure

1. Disconnect the negative terminal of the trailer's engine battery. **Caution: Insure the trailer is disconnected from tow vehicle, level and chocked from movement before attempting work.**
2. Unbolt existing coupler and retain coupler and fasteners for reassembly later.
3. Cut existing U-channel mounting rail, and weld in new part as depicted (next page).
4. Re-install coupler and fasteners, insuring that hitch height matches the hitch height of the tow vehicle. Torque fasteners to 150 FT-LB, ungreased.
5. Reconnect engine battery.

Illustration 1

