# **Service Information Bulletin**

**Cooling Systems** 

## Recall 19V-697 Replacing Oil Cooler

This Service Information Bulletin replaces delivery stop "STOP170002"

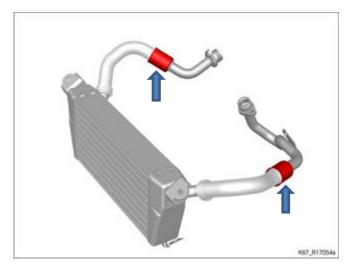
#### Model

Description	<b>Engineering Designation</b>	Type Code
S 1000 RR	K67	0E23

### Situation

The oil cooler inlet and outlet hoses may develop cracks where the oil hose connects with the oil pipe. If cracks occur, a small amount of oil may leak.

#### **Identification of components**



oil pipe.

Connection point (Arrows) of oil hose /



- Vew double crimp (left)
- X Old single crimp (right)

## Cause

Cracks develop where the oil hose connects to the oil pipe.

#### Correction

Replace the oil cooler with an updated part.

## **Vehicles Affected**

In order to determine if a specific vehicle is affected by this Technical Campaign, it will be necessary to verify all VIN's through AIR (Aftersales Information Research). Based on the response of the system, either proceed with the repair or take no further action. Please note, VIN's in DCS Vehicle History Check may not appear until 24-72 hours after the release of this bulletin, therefore AIR is the recommended method for determining open campaigns.

## NHTSA Statement

Please be reminded that it is a violation of federal law (The Safety Act) for you to sell, lease or deliver any new motorcycle covered by this notification until the recall repair has been performed. This means that dealers may not legally deliver new motorcycles to consumers until they are fixed or use/sell replacement equipment/parts subject to this recall. Note also that substantial civil penalties apply to violations of the Safety Act. Also, you should not sell, lease or deliver any Certified Pre-Owned or used motorcycles subject to a safety recall until the repair is completed. Please follow any special instructions that we provide to you for the return or disposition of recall parts.

### **Production Solution**

As of December, vehicles are produced with updated oil coolers.

### Service Solution

The description of the required position for exchanging the oil cooler may be taken from the current Repair and Service Data BMW Motorrad (AIR).

### **Warranty Information**

The repair described in this bulletin is covered under warranty regardless of time or mileage. Reimbursement for this Recall Campaign is through normal claim entry utilizing the following information:

## Defect Code

00 00 17 06 00	Check oil cooler, replace if necessary
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### **FRU Numbers, Descriptions, Amounts**

*17 21 000	Removing/installing or replacing oil cooler, 7 FRUs
+17 21 501 Removing/installing or replacing oil cooler, 6 FRU's	

\*Main Work: These main labor operations include all repair procedures to complete the task with allowance for necessary ancillary tasks (e.g. visual inspection, lubrication, cleaning parts etc.) and administrative tasks. Only one main labor operation can be claimed per repair visit. All other labor operations for any other line(s) must be claimed using plus code labor operations. Please refer to the Warranty Policy and Procedures Manual regarding add-ons, proper support, documentation, claims submission and archiving requirements as applicable.

#### **Parts Information**

Existing parts with an old single crimp must not be used.

Part Number	Part Description	
17 21 8 356 820	Oil Cooler	
06 32 7 657 949	2x Fillister Head Screw	
06 32 7 727 783	1x Oval Head Screw	
83 21 2 365 958	Oil (sublet code 4)	

Obtain and confirm the part numbers for your specific vehicle by entering the chassis number in either ETK or AIR which takes into account specific equipment and/or options.

As parts stock will be limited at first, they will be allocated for urgent request only. Urgent request are defined as a customer bike down, an escalated consumer complaint or a sold unit that is waiting delivery.

All requests must be made through an IDS ticket with a valid VIN number.

Once sufficient inventory is available, parts will be released on a fair share basis foe in-stock units.

#### **Questions Regarding This Bulletin?**

Technical inquires	Please contact the Motorrad Technical Support Group	
Warranty inquires	Submit an IDS ticket to the Warranty Department	
Parts inquires	Submit an IDS ticket to the Motorrad Parts Department	