Recall Campaign Bulletin



Campaign No. 2019100001, October 2019

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: Model A-Class (177 platform), CLA-Class (118 platform), and GLC-Class

(253 platform) vehicles Model Years 2019 and 2020

Check Driver Airbag Module Locknut

Daimler AG ("DAG"), the manufacturer of Mercedes-Benz vehicles, has determined that on certain Model Year ("MY") 2019-2020 A-Class (177 platform), CLA-Class (118 platform), and GLC-Class (253 platform) vehicles, the four locknuts securing the driver's side front airbag might not have been installed according to current production specification. In the event of a crash necessitating deployment of the driver's-side front airbag, the airbag module might separate from the base plate and enter the passenger compartment with high velocity. The restraint effect of the driver airbag might be impaired and increasing the risk of injury for the occupants in the event of a crash. An authorized Mercedes-Benz dealer will check the driver airbag module on the affected vehicles and replace it, if necessary.

Prior to performing this Recall Campaign:

- Please check VMI to determine if the vehicle is involved in the Campaign and if it has been previously repaired. Always Check VMI for any open campaigns, and perform accordingly.
- Please review the entire Recall Campaign bulletin and follow the repair procedure exactly as described.

Please note that Recall Campaigns **do not expire** and may also be performed on a vehicle with a vehicle status indicator.

Approximately 2,215 vehicles are involved.

Order No. P-RC-2019100001

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

Li Before beginning work, there must be **no SRS fault message present** in the instrument cluster.

i If an SRS fault message is present before beginning work, it must be rectified. The fault rectification may not be invoiced together with the recall.

Check/test procedure

Disconnect ground cable from on-board electrical system battery.

Basic data for models 118; 177; 247 (AR54.10-P-0003MFA). Basic data for model 253 (AR54.10-P-0003LW).

Basic data for model 293 (AR54.10-P-0003EQ).

Remove airbag unit from steering wheel.

i Basic data for models 118; 177; 247 (AR91.60-P-0663MFA).

i Basic data for models 253; 293 (AR91.60-P-0660LW).

For the visual inspection of the airbag unit threaded connections, it is not necessary to disconnect the electrical connector.

3. Check the 4 threaded connections (A) (Fig. 1).

i The 4 nuts (A, Fig. 1) must be present.



Figure 1

- **a.** If the nuts on the driver airbag unit **are not** present: perform **Work procedure**.
- **b.** If the nuts on the driver airbag unit are present: **end task**.

The findings from the check/test procedure must be recorded in writing on the work order.

Work procedure

1. Replace airbag unit.

Li Basic data for models 118; 177; 247 (AR91.60-P-0663MFA).

i Basic data for models 253; 293 (AR91.60-P-0660LW).

i Contrary to the WIS work instructions, it is **not** necessary to check the supplemental restraint system using XENTRY/DAS following the replacement of the driver's airbag.

2. Connect on-board electrical system battery ground cable.

i Basic data for models 118; 177; 247 (AR54.10-P-0003MFA).

Basic data for model 253 (AR54.10-P-0003LW).

Basic data for model 293 (AR54.10-P-0003EQ).

3. Turn the transmitter key in the electronic ignition lock to **position 1** *or* press the start button once without touching the brake pedal (ignition position 1) and check whether the airbag indicator lamp (B, Fig. 2 *or* 3) in the instrument cluster goes out permanently after a few seconds.

The SRS indicator lamp check after airbag check or airbag replacement guaranties functionality.





Figure 2

Figure 3

Primary Parts Information

Qty.	Part Name	Part Number	Estimated Replacement
			Rate
As required (1) *	Driver's airbag	*	1%

^{*} The replacement parts must be determined according to the equipment variant for the vehicle identification number via the parts process in the Xentry Portal.

Warranty Information

With Check

Operation: Check driver airbag (02-1534)

includes: Disconnect/connect ground line of on-board electrical system battery

Damage Code	Operation Number	Labor Time (hrs.)
91 921 05 8	02-1534	0.2

With check and Work procedure

Operation: Check driver airbag (02-1534)

includes: Disconnect/connect ground line of on-board electrical system battery

Replace driver airbag (after checking) (02-1535)

Damage Code	Operation Number	Labor Time (hrs.)
91 921 05 7	02-1534	0.2
	02-1535	0.1

i Note

Operation labor times are subject to change.

Small parts such as screws/bolts, lock nuts, sealing rings, cable ties, fluids, sealant etc. are not listed in the parts list. The required small parts are taken into account in the budgeting.