



Mercedes-Benz

Campaign No. 2019090001, September 2019

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: **Model GLE-Class vehicles (167 platform)**
Model Year 2020
Fuel Tank Filler Pipe Welding

Daimler AG (“DAG”), the manufacturer of Mercedes-Benz vehicles, has determined that on certain Model Year (“MY”) 2020 GLE-Class vehicles (167 platform), the welding between the fuel filler pipe and the fuel tank might not meet current production specifications. As a result, fuel might leak from the connection between the filler pipe and the fuel tank. Depending on the amount of leaking fuel, the potential for personal injury in the presence of an external ignition source might increase. An authorized Mercedes-Benz dealer will replace the fuel tank on the affected vehicles.

Prior to performing this Recall Campaign:

- Please check VMI to determine if the vehicle is involved in the Campaign and if it has been previously repaired. Always Check VMI for any open campaigns, and perform accordingly.
- Please review the entire Recall Campaign bulletin and follow the repair procedure exactly as described.

Please note that Recall Campaigns **do not expire** and may also be performed on a vehicle with a vehicle status indicator.

Approximately 128 vehicles are involved.

Order No. P-RC-2019090001

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

Procedure

1. Replace fuel tank.

- i** For basic data, see **AR47.10-P-4100MSC** for model 167 with engine 256.
- i** The AR document **AR47.10-P-4100MSC** will be adapted for model 167 with engine 264.
- i** Note: Insure the proper routing of the internal fuel lines as shown in **(figure 1)**

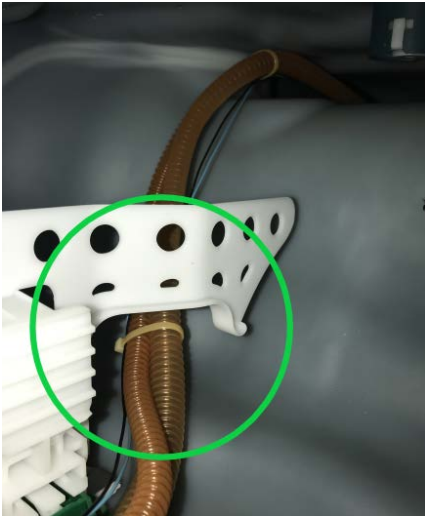


Figure 1

Primary Parts Information

Qty.	Part Name	Part Number	Estimated Replacement Rate
4	Strut screw	N 000000 000276	100%
1	O-ring	A 025 997 18 45	100%
1	Fuel tank	A167 470 90 02	100%
6	CAP BOLT WITH SOCKET	A 000 990 72 25	100%
3	CAPSCREW W HEXAL. DRIVE	A 000 990 93 06	100%

Warranty Information

Operation: Replace fuel tank (02-1298)
 Drain/fill fuel tank (02-9736)
 Extra work for: Remove/install engine compartment lining in vehicles with underbody protection (02-9676)

Damage Code	Operation Number	Labor Time (hrs.)
47 900 09 7	02-1298	5.4
	02-9736	ZM
	02-9676	ZM

i Note

Operation Number labor times are subject to change