Safety Recall Notice Service Bulletin 508949 Rev. B

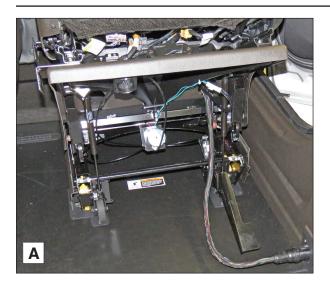
July 2019

NHTSA Recall #: 19V546

Seat Solenoid Timer Installation Kit 508947KS

Applicable for Ford MXV With Flip n Go Seat Shipped Before June 10, 2019

Warranty and Claim Topics: Recall / 19FXISS / Repair



1. Tilt seat forward. See Photo A.

2. Inspect seat solenoid wiring for damage, wear, or any abnormal condition. See Photos B and C.

If condition above is observed, contact Vehicle Aftersales at 1-877-272-8633, Option 3.



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This service bulletin details installation of the solenoid timer harness assembly.

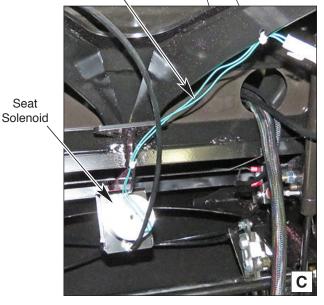
Read instructions before beginning.

Passenger Side Seat Shown. Driver Side Seat is Mirror Image.

Labor Time: 1 Hour



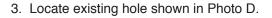
Seat Solenoid Wires (2)



MXV Solenoid Timer Installation Instruction 508949 Rev. B



Existing Hole



4. Drill a 9/32" approximately 1/2" from existing hole as shown in Photo E.

5. Secure solenoid timer harness assembly to underside of seat using hole drilled in Step 4 and screw included in kit. See Photos F and G.



9/32" Hole

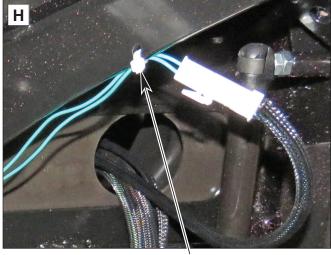


Screw

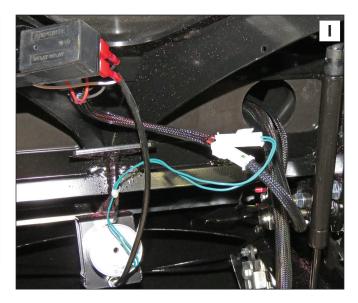
Solenoid Timer Assembly



MXV Solenoid Timer Installation Instruction 508949 Rev. B



Cable Tie



- 6. Remove cable tie, shown in Photo H, securing solenoid wires to underside of seat.
- 7. Connect solenoid timer assembly in-line as shown in Photo I.
- 8. Secure harness to underside of seat using cable tie included in kit. Refer to Photo H.
- 9. Connect relay, included in kit, to solenoid timer assembly. See Photos J and K.
- 10. Test for proper operation.
- 11. Repeat procedure on front seat on opposite side of vehicle.





Solenoid Timer Assembly

