



Volvo Car Customer Service

QB Instruction VCC-516904-1

Title	Track rod, Flange locknut inspection/replacement	Page	1 (4)
Action	Inspection/replacement	Operation number:	99921-2 99922-2

Issue	Date	Reason
1	2019-04	First issue

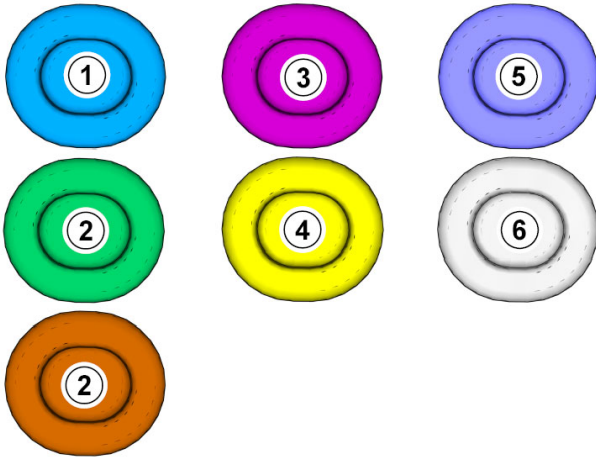
Affected vehicles

Model year	Model
2019	S60 (19-)

Materials

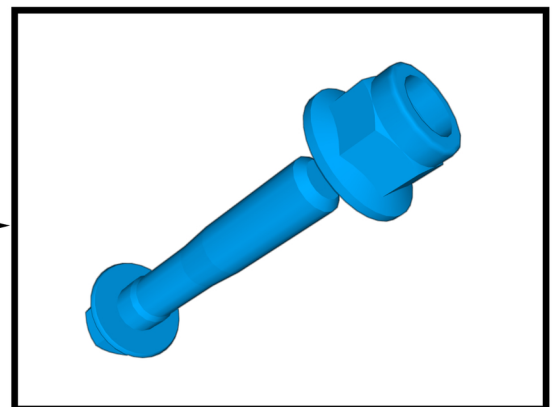
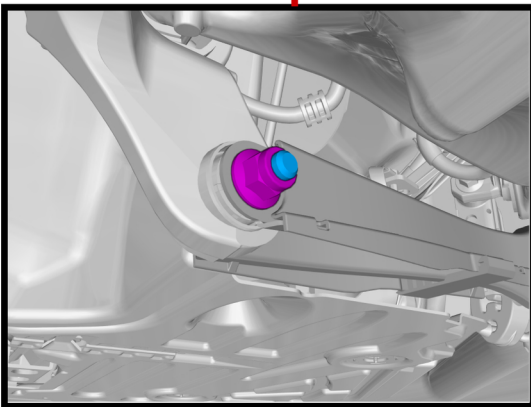
Materials	Qty.	Part No.	Notes
Flange bolt	2.0	988772	If missing or loose
Flange bolt lock nut	2.0	985938	If missing or loose

Color symbols



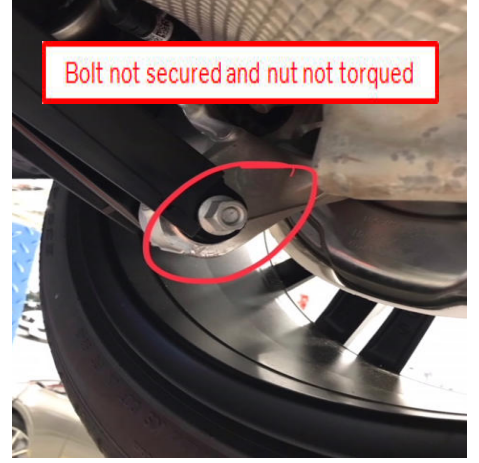
Note! This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps.

- 1 . Used for focused component, the component with which you will do something.
- 2 . Used as extra colors when you need to show or differentiate additional parts.
- 3 . Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc.
- 4 . Used when the component is not fully removed from the vehicle but only hung to the side.
- 5 . Used for standard tools and special tools.
- 6 . Used as background color for vehicle components.



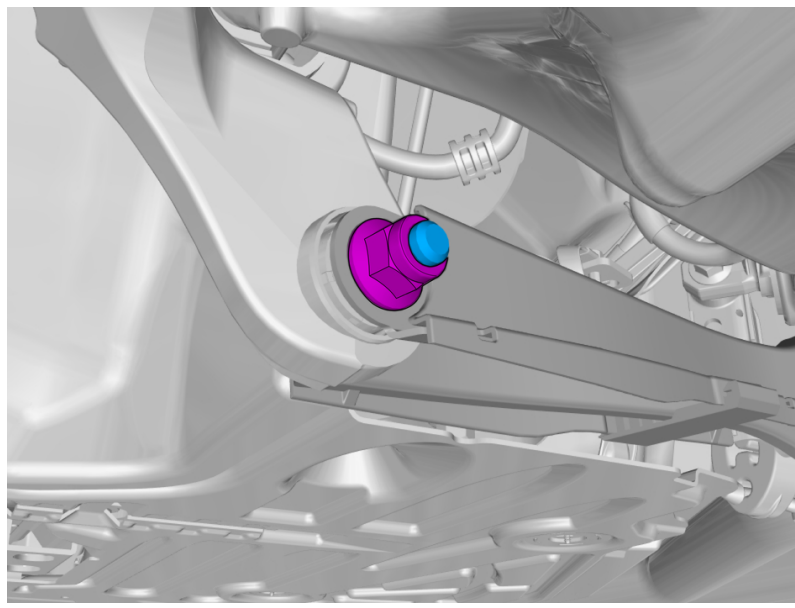
Check

On both sides.



On both sides.



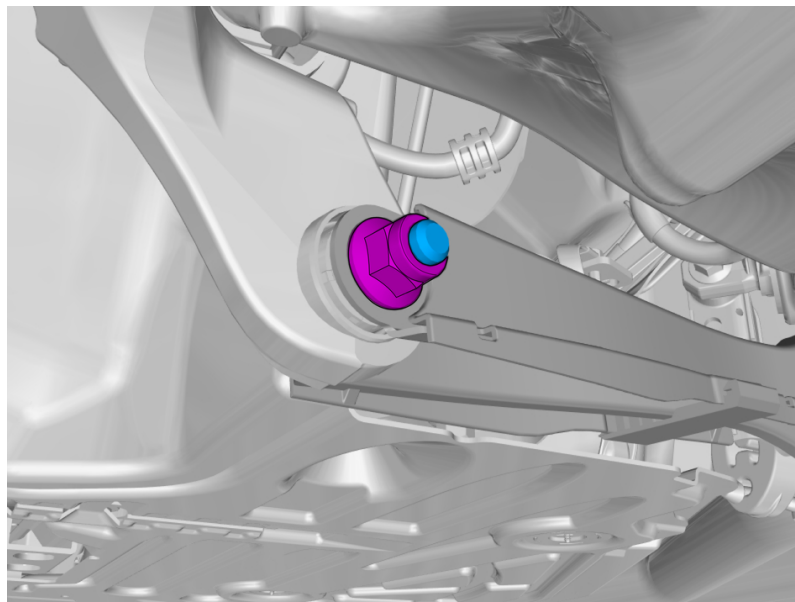
**Checking flange lock nuts torque:**

Raise the vehicle on a lift

Note! Make sure the components are installed.

Perform inspection on both sides by torquing the flange lock nuts to 90 Nm. If movement is observed follow the steps below.

If the flange lock nuts are torqued to 90 Nm and no movement is observed, no further action is needed.



If the nut is missing or loose install new bolt and nut. Torque to specs.

- Stage 1 : Torque to 90Nm
- Stage 2 : Angle tighten 90°