VOI		olvo Car Customer Service QB	Instruction VC	C-506237-2
Title		Recall 29936 Coolant Bleeder Hose Replacement (Engine Side	Page	1 (14)
Action		Replacement	Operation number:	97544-2
Issue	Date 2019-0	Reason First issue		

Affected vehicles

Model year	Model	Engine
2016	XC90 (16-)	B4204T27

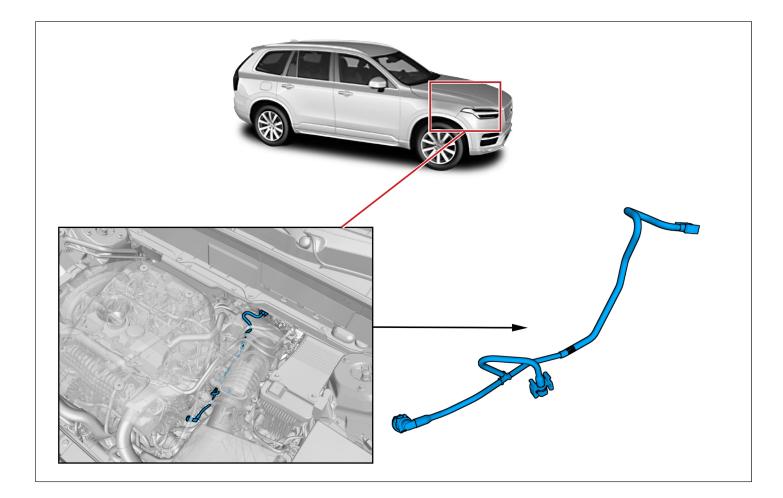
Materials

Materials	Qty.	Part No.	Notes	
Water	1.0			
Coolant	1.0	31439821	US /CA Only;	
Bleeder hose	1.0	32252299		

Special tools		
Description	Part No.	
LEAK DETECTOR	981 4118	
Cover	951 2955	
ENGINE COOLANT SYSTEM - PRESSURE TESTER	998 5496	

Removal

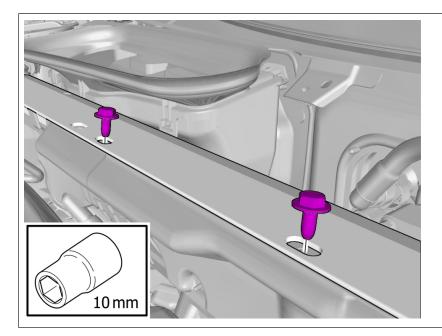
Note! Removal steps in this procedure may contain installation details.



Color symbols

Note! This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps.
 Used for focused component, the component with which you will do something. Used as extra colors when you need to show or differentiate additional parts. Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc. Used when the component is not fully removed from the vehicle but only hung to the side. Used for standard tools and special tools. Used as background color for vehicle components.
Drain cooling system, draining, filling, and bleeding, refer to: Cleaning, Inspection and Adjustment 2 - Engine with mountings and equipment 26 - Cooling system
261 - radiator and connections
Remove support battery, refer to:
Removal, replacement and installation 3 - Electrical system 31 - Battery and mounting 311 - battery
Remove the battery control switch module bcsm, refer to: Removal, replacement and installation 3 - Electrical system 31 - Battery and mounting
311 - battery

Remove the plenum cover, refer to: Removal, replacement and installation 8 - Body and interior 82 - Bonnet (Hood), front end, wings, door sill 823 - radiator grille

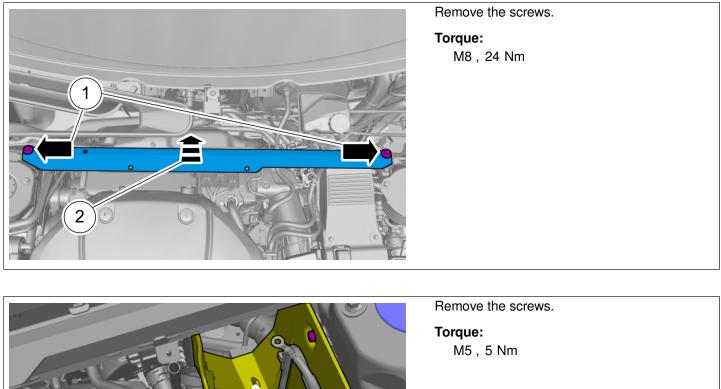


Remove the screws.

Torque:

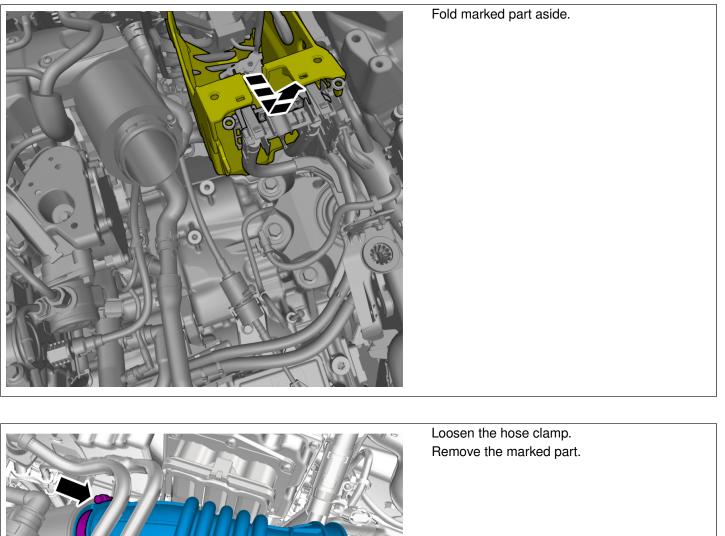
Bracket, to Secondary bulkhead panel , 2.5 $\ensuremath{\mathsf{Nm}}$

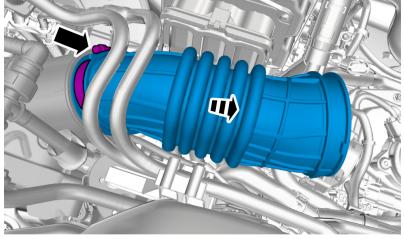
Remove the screw. Torque: M6 , 10 Nm



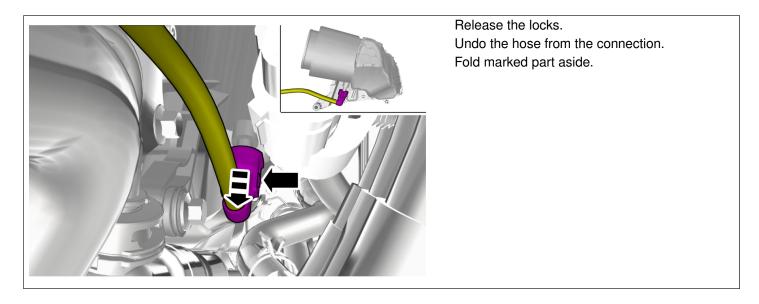
<image/>	

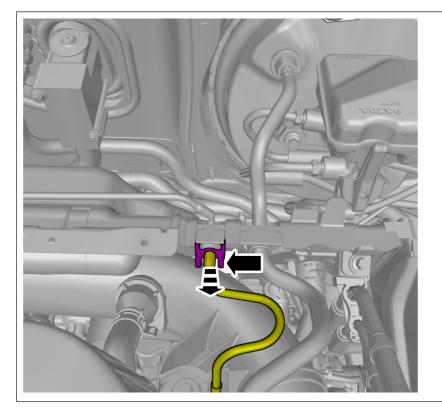
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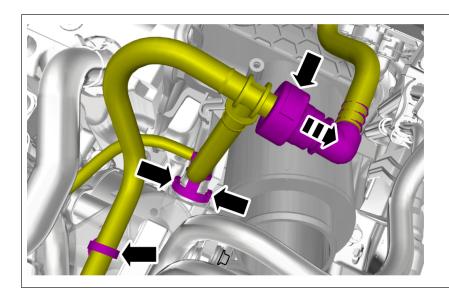




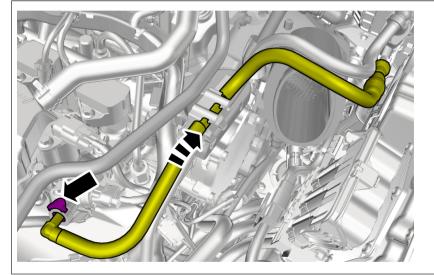
Warning! Be prepared to collect escaping fluid.

Release the locks. Undo the hose from the connection.

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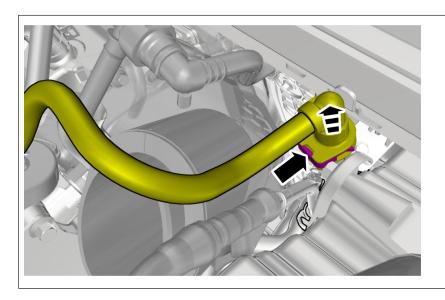
Release the locks. Undo the hoses from the connections. Fold marked part aside.



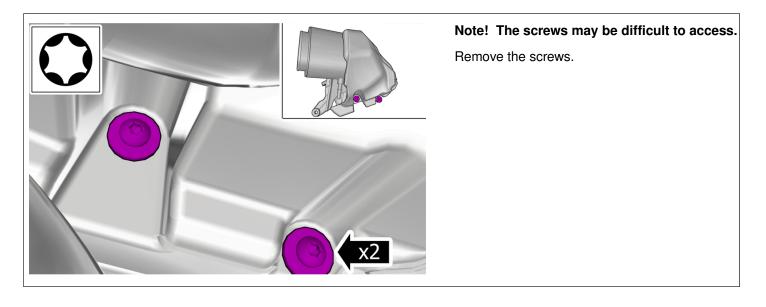
Warning! Be prepared to collect escaping fluid.

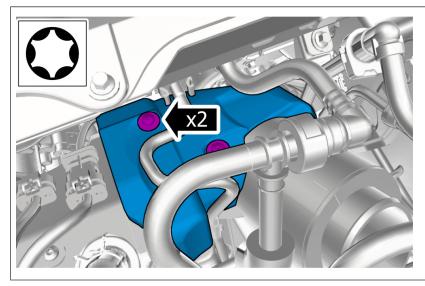
Release the lock. Undo the hose from the connection. Fold marked part aside.

Release the lock. Undo the hose from the connection. Fold marked part aside.



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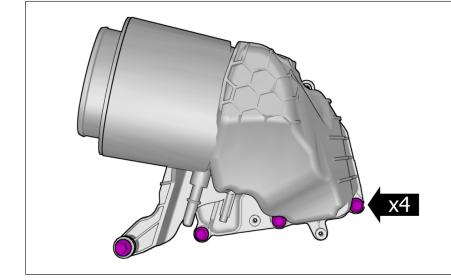


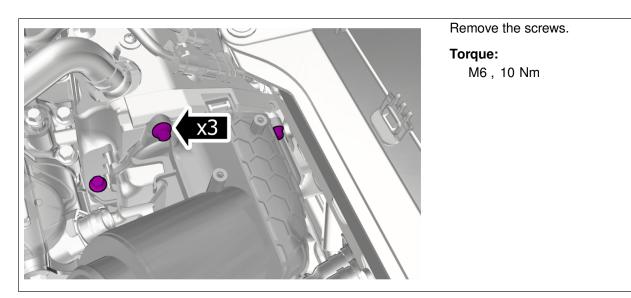


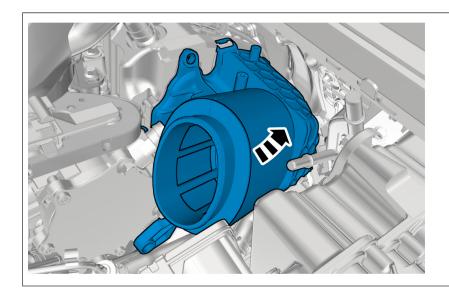
Remove the screws. Remove the marked part.

Note! The screws may be difficult to access. Remove the screws.

Torque: M6,10 Nm

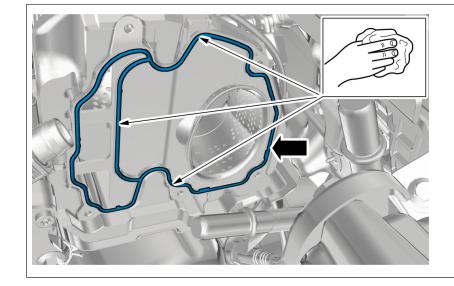






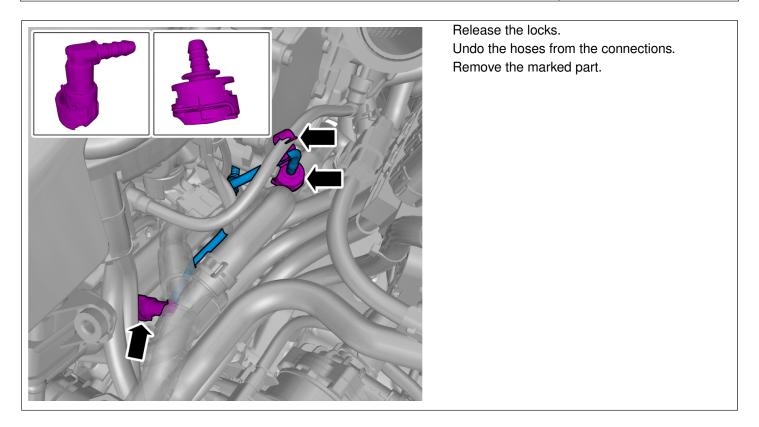
Remove the marked part.

Hint: It may be necessary to twist or turn the component.

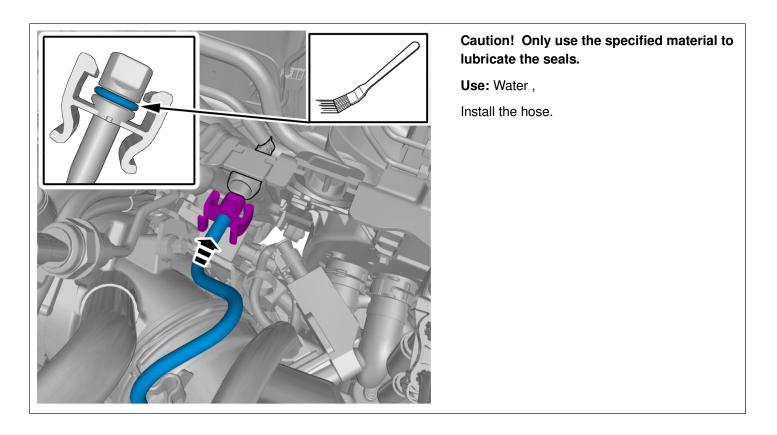


Caution! Make sure that the surface is clean and free of foreign material.

Note! Make sure that the seal is correctly located.



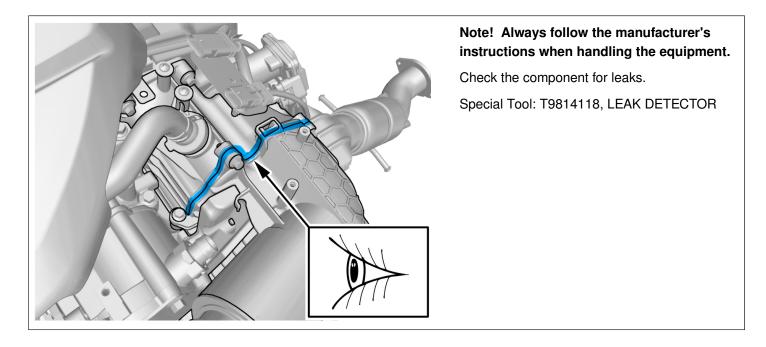
Installation

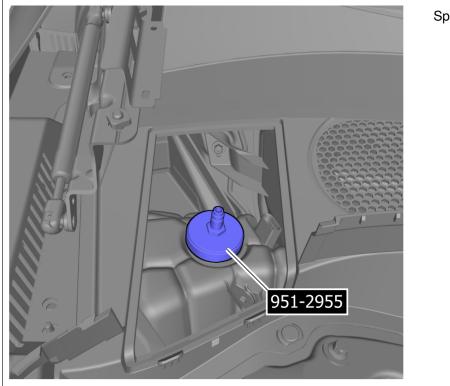


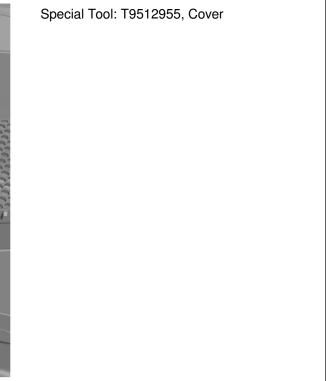
To install, reverse the removal procedure.

Fill cooling system, draining, filling, and bleeding, refer to: Cleaning, Inspection and Adjustment 2 - Engine with mountings and equipment 26 - Cooling system 261 - radiator and connections

Check

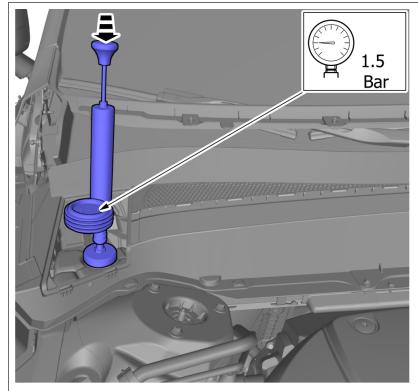






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Caution! Make sure that the system pressure is within specification.

