| VOI    |                    | olvo Car Customer Service QB                               | Instruction VC    | C-506237-2 |
|--------|--------------------|--|-------------------|------------|
| Title  |                    | Recall 29936 Coolant Bleeder Hose Replacement (Engine Side | Page              | 1 ( 14 )   |
| Action |                    | Replacement  | Operation number: | 97544-2    |
| Issue  | <b>Date</b> 2019-0 | Reason<br>First issue                                      |                   |            |

#### Affected vehicles

| Model year | Model      | Engine   |
|------------|------------|----------|
| 2016       | XC90 (16-) | B4204T27 |

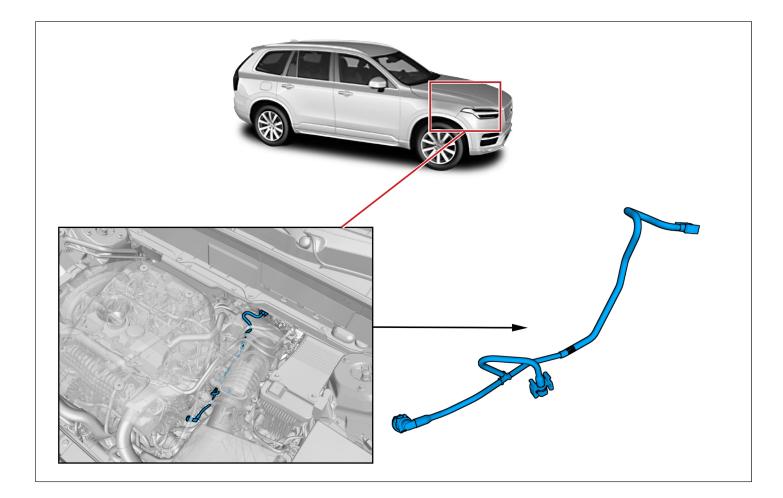
### **Materials**

| Materials    | Qty. | Part No. | Notes        |  |
|--------------|------|----------|--------------|--|
| Water        | 1.0  |          |              |  |
|              |      |          |              |  |
| Coolant      | 1.0  | 31439821 | US /CA Only; |  |
| Bleeder hose | 1.0  | 32252299 |              |  |

| Special tools                           |          |  |
|---|----------|--|
| Description                             | Part No. |  |
| LEAK DETECTOR                           | 981 4118 |  |
| Cover                                   | 951 2955 |  |
| ENGINE COOLANT SYSTEM - PRESSURE TESTER | 998 5496 |  |

Removal

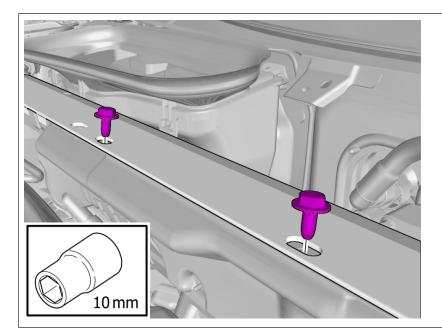
Note! Removal steps in this procedure may contain installation details.



### Color symbols

| Note! This colour chart displays (in colour<br>print and electronic version) the importance<br>of the different colours used in the images<br>of the method steps.  |
|---|
| <ol> <li>Used for focused component, the<br/>component with which you will do<br/>something.</li> <li>Used as extra colors when you need to show<br/>or differentiate additional parts.</li> <li>Used for attachments that are to be<br/>removed/installed. May be screws, clips,<br/>connectors, etc.</li> <li>Used when the component is not fully<br/>removed from the vehicle but only hung to<br/>the side.</li> <li>Used for standard tools and special tools.</li> <li>Used as background color for vehicle<br/>components.</li> </ol> |
|   |
| Drain cooling system, draining, filling, and<br>bleeding, refer to:<br>Cleaning, Inspection and Adjustment<br>2 - Engine with mountings and equipment<br>26 - Cooling system  |
| 261 - radiator and connections  |
| Remove support battery, refer to:   |
| Removal, replacement and installation<br>3 - Electrical system<br>31 - Battery and mounting<br>311 - battery  |
|   |
| Remove the battery control switch module<br>bcsm, refer to:<br>Removal, replacement and installation<br>3 - Electrical system<br>31 - Battery and mounting  |
| 311 - battery   |

Remove the plenum cover, refer to: Removal, replacement and installation 8 - Body and interior 82 - Bonnet (Hood), front end, wings, door sill 823 - radiator grille

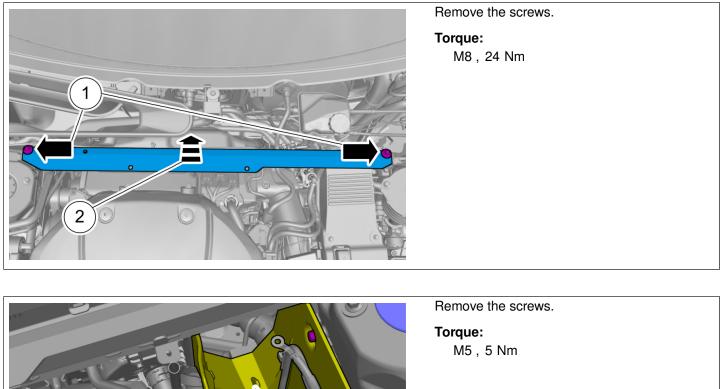


Remove the screws.

#### Torque:

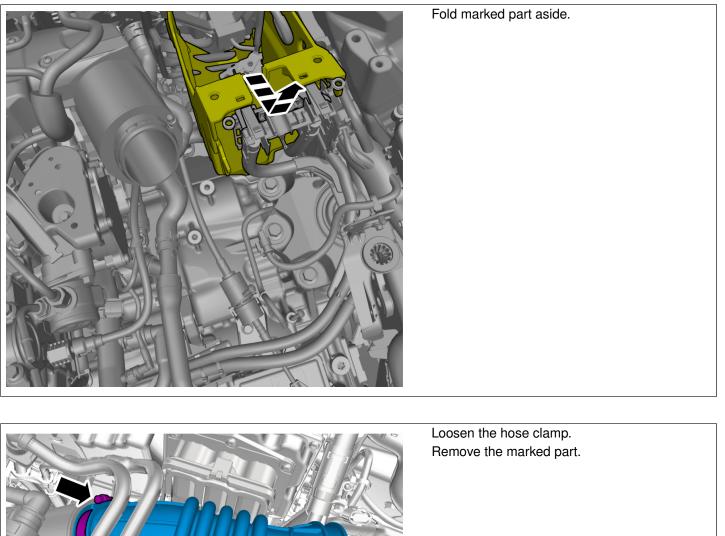
Bracket, to Secondary bulkhead panel , 2.5  $\ensuremath{\mathsf{Nm}}$ 

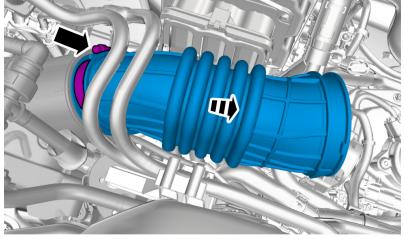
| Remove the screw.<br><b>Torque:</b><br>M6 , 10 Nm |
|---|
|   |



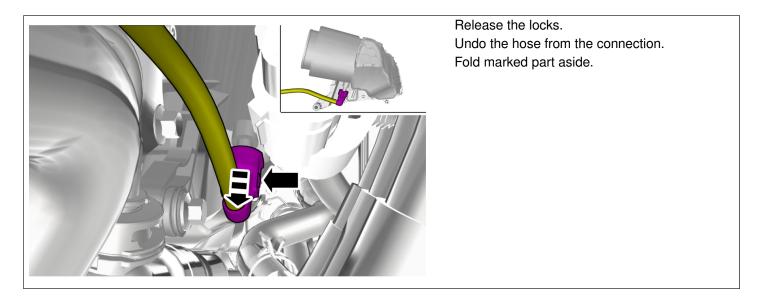
| <image/> |  |
|----------|--|
|          |  |

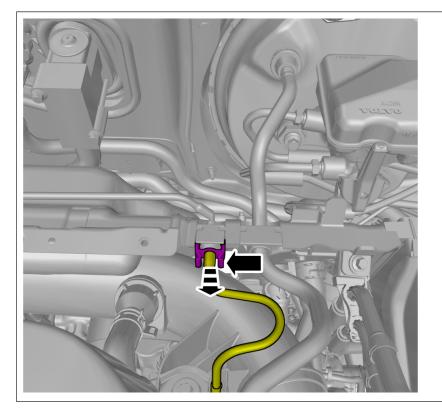
## Page 6 ( 14 )





## Page 7 (14)

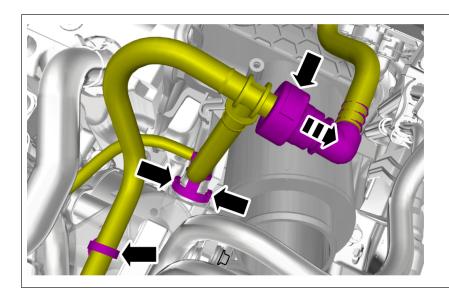




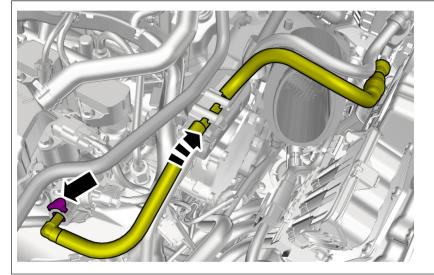
# Warning! Be prepared to collect escaping fluid.

Release the locks. Undo the hose from the connection.

### Page 8 (14)



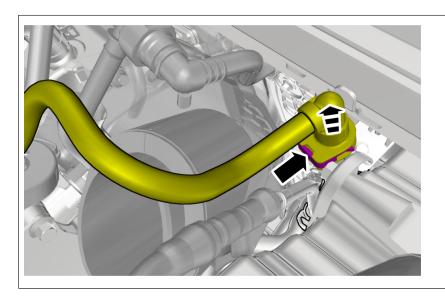
### Release the locks. Undo the hoses from the connections. Fold marked part aside.



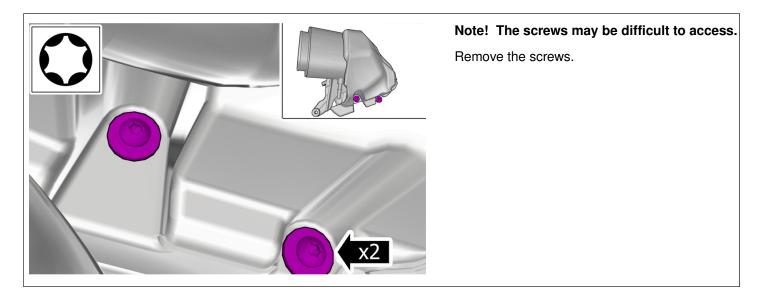
# Warning! Be prepared to collect escaping fluid.

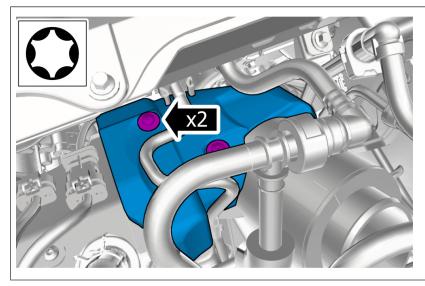
Release the lock. Undo the hose from the connection. Fold marked part aside.

Release the lock. Undo the hose from the connection. Fold marked part aside.



### Page 9 (14)

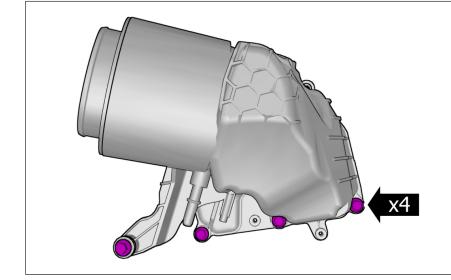


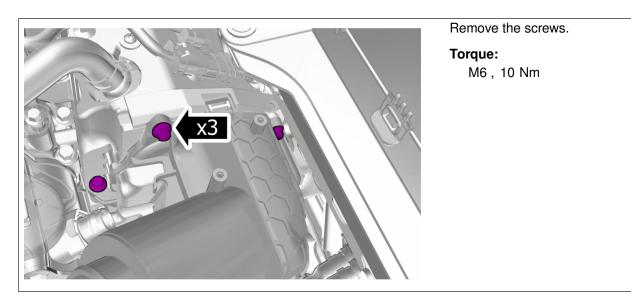


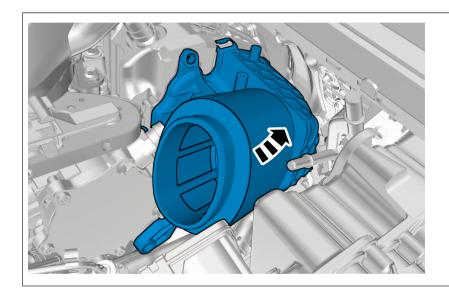
Remove the screws. Remove the marked part.

Note! The screws may be difficult to access. Remove the screws.

Torque: M6,10 Nm

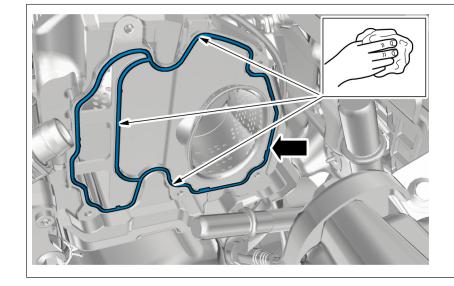






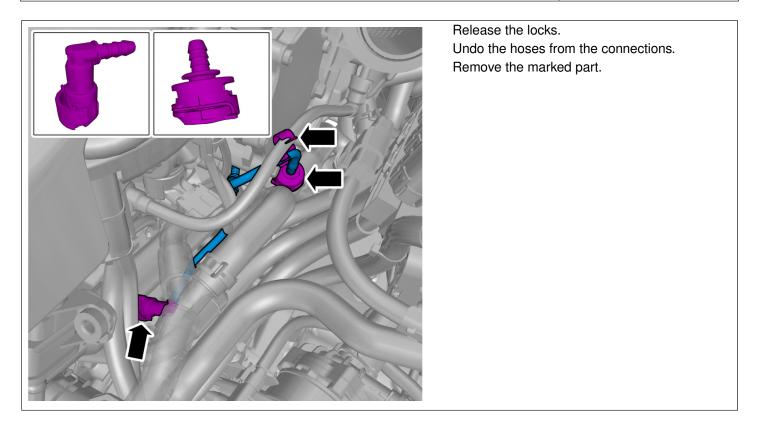
Remove the marked part.

Hint: It may be necessary to twist or turn the component.

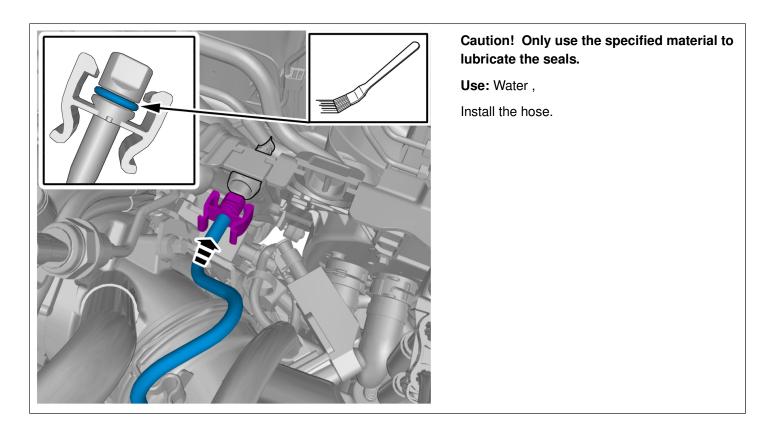


Caution! Make sure that the surface is clean and free of foreign material.

Note! Make sure that the seal is correctly located.



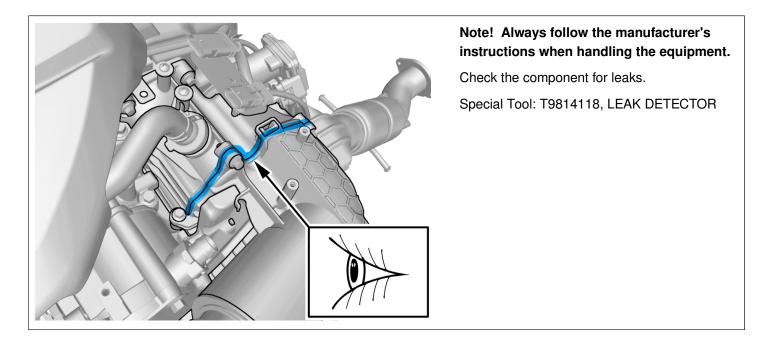
#### Installation

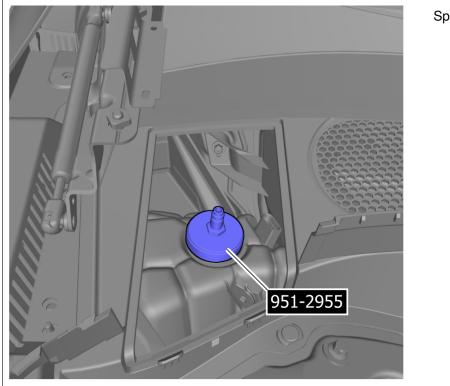


To install, reverse the removal procedure.

Fill cooling system, draining, filling, and bleeding, refer to: Cleaning, Inspection and Adjustment 2 - Engine with mountings and equipment 26 - Cooling system 261 - radiator and connections

### Check

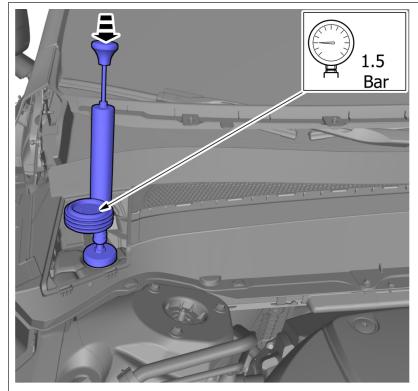






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# Caution! Make sure that the system pressure is within specification.

