

TO: Mercedes-Benz Dealer Principals, General Managers, Sales Managers, Service Managers, Parts Managers	FROM: Gregory Gunther, Department Manager, Vehicle Compliance and Analysis, Engineering Services
RE: Recall Campaign Launch Notification Fuel Tank Filler Pipe Welding MY20 167 (GLE-Class)	DATE: October 04, 2019

IMPORTANT RECALL CAMPAIGN UPDATE

Please see the attached documents related to the campaign listed above.

Please note that all customer inquiries should be directed to the Customer Assistance Center at 1-800-FOR-MERCEDES.

Sincerely,

Gregory Gunther

Department Manager, Vehicle Compliance & Analysis



Recall Campaign Launch Notification			October 4, 2019
Campaign No. :	NHTSA ID	Campaign Desc. :	Fuel Tank Filler Pipe Welding
2019090001	19V572	19P4790009	
<p>This is to notify you of a Recall Campaign Launch regarding the fuel tank filler pipe welding on 128 Model Year (“MY”) 2020 GLE-Class (167 platform) vehicles. The recall campaign will be visible on the www.safercar.gov website and may generate questions from customers. Affected VINs will be flagged in VMI as “OPEN” on October 04, 2019.</p>			
Background			
Issue	Daimler AG (“DAG”), the manufacturer of Mercedes-Benz vehicles, has determined that on certain Model Year (“MY”) 2020 GLE-Class vehicles (167 platform), the welding between the fuel filler pipe and the fuel tank might not meet current production specifications. As a result, fuel might leak from the connection between the filler pipe and the fuel tank. Depending on the amount of leaking fuel, the potential for personal injury in the presence of an external ignition source might increase.		
What We’re Doing	MBUSA will conduct a voluntary recall. An authorized Mercedes-Benz dealer will replace the fuel tank on the affected vehicles.		
Parts	Parts are available and can be ordered as necessary.		
Vehicles Affected			
Vehicle Model Year(s)	2020		
Vehicle Model	GLE-Class		
Vehicle Populations			
Total Recall Population	128		
Total Vehicles in Dealer Inventory	4		
<p>Given this notice, it is <u>a violation of Federal law</u> for a dealer to sell or lease any <u>new MY20 GLE-Class vehicles in dealer inventory covered by this notification until the vehicle has been repaired. Once the remedy is available, the vehicles will be flagged as “OPEN” and Work Instructions will be available in Star TekInfo. Once the repair is complete, the vehicle may be sold or leased.</u></p> <p>Loaner and demonstrator vehicles may continue to be driven, but must not be retailed until repaired. As a matter of normal service process, please check for other repair measures which might be applicable to the vehicle(s)</p> <p>Additionally, given this notice, it is <u>a violation of Federal Law</u> for <u>car rental companies</u> to rent new MY20 GLE-Class vehicles covered by this notification until the vehicle has been repaired.</p>			
Next Steps/Notes			
Customer Notification Timeline	Customer letters will be mailed approximately one week after the remedy becomes available.		
AOMS/SOMS	AOMs – This recall may generate questions from your dealers. Please forward this notice to your dealers ASAP.		
Rental Fleet Partners	This recall may affect vehicles in your fleet. Please contact your respective MBUSA fleet representative for further information and next steps. For repairs, please contact your preferred MBUSA dealer.		
<p>While we regret any inconvenience this may cause, MBUSA is determined to maintain a high level of vehicle quality and customer satisfaction. Please refer all customer inquiries to the Customer Assistance Center at 1-800-FOR-MERCEDES.</p>			





Mercedes-Benz

Campaign No. 2019090001, September 2019

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: **Model GLE-Class vehicles (167 platform)**
Model Year 2020
Fuel Tank Filler Pipe Welding

Daimler AG (“DAG”), the manufacturer of Mercedes-Benz vehicles, has determined that on certain Model Year (“MY”) 2020 GLE-Class vehicles (167 platform), the welding between the fuel filler pipe and the fuel tank might not meet current production specifications. As a result, fuel might leak from the connection between the filler pipe and the fuel tank. Depending on the amount of leaking fuel, the potential for personal injury in the presence of an external ignition source might increase. An authorized Mercedes-Benz dealer will replace the fuel tank on the affected vehicles.

Prior to performing this Recall Campaign:

- Please check VMI to determine if the vehicle is involved in the Campaign and if it has been previously repaired. Always Check VMI for any open campaigns, and perform accordingly.
- Please review the entire Recall Campaign bulletin and follow the repair procedure exactly as described.

Please note that Recall Campaigns **do not expire** and may also be performed on a vehicle with a vehicle status indicator.

Approximately 128 vehicles are involved.

Order No. P-RC-2019090001

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

Procedure

1. Replace fuel tank.

- i** For basic data, see **AR47.10-P-4100MSC** for model 167 with engine 256.
- i** The AR document **AR47.10-P-4100MSC** will be adapted for model 167 with engine 264.
- i** Note: Insure the proper routing of the internal fuel lines as shown in **(figure 1)**

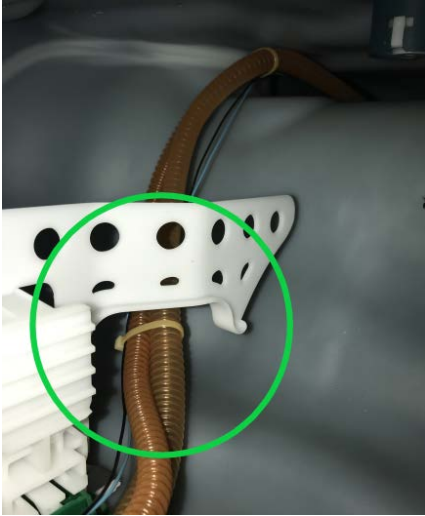


Figure 1

Primary Parts Information

Qty.	Part Name	Part Number	Estimated Replacement Rate
4	Strut screw	N 000000 000276	100%
1	O-ring	A 025 997 18 45	100%
1	Fuel tank	A167 470 90 02	100%
6	CAP BOLT WITH SOCKET	A 000 990 72 25	100%
3	CAPSCREW W HEXAL. DRIVE	A 000 990 93 06	100%

Warranty Information

Operation: Replace fuel tank (02-1298)
 Drain/fill fuel tank (02-9736)
 Extra work for: Remove/install engine compartment lining in vehicles with underbody protection (02-9676)

Damage Code	Operation Number	Labor Time (hrs.)
47 900 09 7	02-1298	5.4
	02-9736	ZM
	02-9676	ZM

i Note

Operation Number labor times are subject to change