



Document Number: TS-WI-0492

GENESIS –

ASSEMBLY AREA	Field Instructions
MODEL	AMS Genesis

RELEASE SIGNATURES

TITLE	SIGNATURE	DATE
TECH SUPPORT MANAGER		
PRODUCTION MANAGER		
MANUFACTURING ENGINEER		
COMPLIANCE MANAGER		
QUALITY MANAGER		

REVISION HISTORY

AUTHOR	DESCRIPTION OF CHANGE	REV	RELEASED	ECO#
Denny Doler	Initial	А		





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SAFETY REQUIREMENTS



IM6064 Safety Glasses

TOOLS NEEDED



10mm Wrench



17mm Wrench



Brake Bleeder (Optional)



Technician Gloves (Optional)



10, mm Line wrench



7/16" Line wrench





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PARTS NEEDED



Replacement rubber brake line X2 BRAKEHOSASSY 016C100BK

SCOPE

This document provides detailed instructions for Brake Line Recall on the AMS Toyota Genesis conversion.

CONTENTS

1. Disconnect Driver side rubber OEM brake line from hard line at the axle and frame, remove and save retaining clips.







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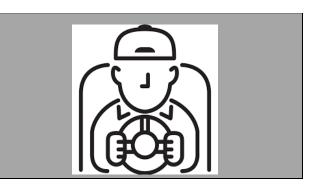
2. Install the provided brake line to the axle and attach retaining clip. Tighten OEM hardline to new brake line using 17mm wrench and 10mm line wrench. 3. Install the opposing end to the mount on the frame with retaining clip. Connect hard line and tighten using 17mm wrench and 7/16 line wrench. 4. Make sure new line is routed around the crash bar box or against crash bar.





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 Bleed the brakes according to industry standard processes and test drive



END OF TASK

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