OMB Control No.: 2127-0004

Part 573 Safety Recall Report

19V-751

Manufacturer Name: Vac-Tron Equipment, LLC

Submission Date: JAN 13, 2020 **NHTSA Recall No.:** 19V-751 **Manufacturer Recall No.:** VVK0002



Manufacturer Information:

Manufacturer Name: Vac-Tron Equipment, LLC

Address: 27137 South Hwy 33

Okahumpka FL 34762

Company phone: 352-728-2222

Population:

Number of potentially involved : 259 Estimated percentage with defect : 100%

Vehicle Information:

Vehicle 1: 2015-2019 Vac-Tron LP873SDT Heavy

Vehicle Type: TRAILERS

Body Style : Power Train : NR

Descriptive Information: All 873 heavy trailer vacuum excavator models based on the common frame used.

Production Dates: JAN 01, 2015 - OCT 18, 2019

Vehicle 2: 2016-2020 Vac-Tron LP873XDT

Vehicle Type: TRAILERS

Body Style : Power Train : NR

Descriptive Information: All 873 heavy trailer vacuum excavator models based on the common frame used.

Production Dates: JAN 01, 2019 - DEC 05, 2019

Vehicle 3: 2016-2018 Vac-Tron MC873SDT	
Vehicle Type: TRAILERS	
Body Style :	
Power Train: NR	
Descriptive Information: All 873 heavy trailer vacuum excavator models based on the con-	mmon frame used.
Production Dates: JAN 01, 2016 - DEC 31, 2018	
VIN Range 1: Begin: 5HZBF1921GLCG2118 End: 5HZBF1926GLLG2180	✓ Not sequential
VIN Range 2: Begin: 5HZBF1926HLAH2106 End: 5HZBF1928HLJH2205	✓ Not sequential
VIN Range 3: Begin: 5HZBF1922JLBJ2109 End: 5HZBF1925JLKJ2315	✓ Not sequential
Vehicle 4: 2015-2018 Vac-Tron LP873SGT	
Vehicle 4. 2013-2018 vac-110n LP8733G1 Vehicle Type: TRAILERS	
Body Style:	
Power Train: NR	
Descriptive Information: All 873 heavy trailer vacuum excavator models based on the con	mmon frame used
Production Dates: JAN 01, 2015 - DEC 31, 2018	inition frame asea.
VIN Range 1: Begin: 5HZBF1929FLGF2138 End: 5HZBF1929FLGF2138	☐ Not sequential
VIN Range 2: Begin: 5HZBF1922GLBG2108 End: 5HZBF192XGLLG2182	✓ Not sequential
VIN Range 3: Begin: 5HZBF1928HLGH2173 End: 5HZBF1923HLJH2208	✓ Not sequential
VIN Range 4: Begin: 5HZBF1924JLFJ2219 End: 5HZBF1924JLFJ2219	☐ Not sequential
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Vehicle 5: 2019-2020 Vac-Tron LPSGT	
Vehicle Type: TRAILERS	
Body Style :	
Power Train: NR	
Descriptive Information : All 873 heavy trailer vacuum excavator models based on the con	mmon frame used.
Production Dates: JAN 01, 2019 - DEC 05, 2019	
VIN Range 1 : Begin : 5HZH19224KK002006 End : 5HZH19223LK002032	✓ Not sequential
Vehicle 6: 2019-2019 Vac-Tron LPSDT	
Vehicle Type: TRAILERS	
Body Style:	
Power Train: NR	
Descriptive Information : All 873 heavy trailer vacuum excavator models based on the con	mmon frame used.
Production Dates: JAN 01, 2019 - DEC 05, 2019	
VIN Range 1: Begin: 5HZG19212KK002024 End: 5HZG26215KK002076	✓ Not sequential

Vehicle 7: 2019-2020 Vac-Tron LPXDT

Vehicle Type: TRAILERS

Body Style : Power Train : NR

Descriptive Information: All 873 heavy trailer vacuum excavator models based on the common frame used.

Production Dates : JAN 01, 2019 - DEC 05, 2019

VIN Range 1: Begin: 5HZJ19234KK002016 End: 5HZJ1623XLK002084 ✓ Not sequential

Vehicle 8: 2019-2019 Vac-Tron MINICOMBO

Vehicle Type: TRAILERS

Body Style : Power Train : NR

Descriptive Information: All 873 heavy trailer vacuum excavator models based on the common frame used.

Production Dates: JAN 01, 2019 - DEC 05, 2019

VIN Range 1: Begin: 5HZK19240KK002009 End: 5HZK19247KK002010 Not sequential

Description of Defect:

Description of the Defect: While towing a vacuum excavator with a loaded debris tank and at highway

speeds greater than 40mph, the towed trailer may experience side to side

sway.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: Potential loss of control of towing vehicle and trailer may cause an accident.

Description of the Cause: NR

Identification of Any Warning NR that can Occur:

Involved Components:

Component Name 1: NR
Component Description: NR
Component Part Number: NR

Supplier Identification:

Component Manufacturer

Name: NR Address: NR

NR

Country: NR

Chronology:

8-22-19 Dealership asks factory if we have seen sway issues with LP873Heavy units. Preliminary testing from engineering with tanks full show no sway.

9-30-2019 Engineering tested unit with axles moved to rear of trailer (prototype) with the intent of verifying calculated numbers.

10-3-2019 Customer said trailer unit was swaying at a trade show and the unit was then shipped back to the factory the next week for evaluation.

10-7-19 Engineering pulled current production from assembly line to test load in several configurations.

10-11-19 Discussion with engineering, service, sales, Product safety with engineering findings and sales field research.

10-18-2019 reported Sway defect to NHSTA and began working on repair options.

Description of Remedy:

Description of Remedy Program: The trailers will be recalled to the nearest dealership. The dealership will

move the trailer axles rearward and modify the rear light wiring and repaint and reapply conspicuity tape that may have been damaged by

moving the axles.

How Remedy Component Differs Parts are the same. The existing gussets are cut off and new gussets are from Recalled Component: welded on in different locations below the trailer fenders. The axles are unbolted and then re-bolted on the trailer in a different location once the new holes are drilled.

Identify How/When Recall Condition The Production units starting on 10-21-2019 were built with the

was Corrected in Production: placement of the axles 15 inches rearward from the original position of the axles.

Recall Schedule:

Description of Recall Schedule: Dealer will be notified via letter and release of a service bulletin. This will

allow them to order kits form the factory. The customers will be notified after the dealers asking them to bring there units to the dealership for

repair.

Planned Dealer Notification Date : DEC 06, 2019 - DEC 06, 2019 Planned Owner Notification Date : DEC 20, 2019 - DEC 20, 2019

* NR - Not Reported