OMB Control No.: 2127-0004

Not sequential

Part 573 Safety Recall Report

19V-697

Manufacturer Name: BMW of North America, LLC

Submission Date: OCT 02, 2019 NHTSA Recall No.: 19V-697 Manufacturer Recall No.: NR



Manufacturer Information:

Manufacturer Name: BMW of North America, LLC

Address: P.O. Box 1227

Westwood NJ 07675-1227

Company phone: 18005257417

Population:

Number of potentially involved: 323 Estimated percentage with defect: 100 %

Vehicle Information:

Vehicle 1: 2020-2020 BMW S 1000 RR

Vehicle Type: MOTORCYCLES

Body Style : OTHER Power Train : GAS

Descriptive Information: Approximately 323 motorcycles are equipped with oil cooler hoses (both supply and

return) which may not have been attached to the oil pipes in a sufficient manner to

preclude a leak.

Basis for recall population determination: All Model Year 2020 BMW S 1000 RR

motorcycles from start-of-production through 08/27/2019.

Recall component difference to non-recall component: Recall components have an oil

cooler hose/pipe overlay distance which is too large.

Production Dates: MAR 12, 2019 - AUG 27, 2019

VIN Range 1: Begin: NR End: NR

Description of Defect:

Description of the Defect: This recall involves the oil cooler hose (supply and/or return). The hose(s)

may not have been attached to the oil pipe(s) in a sufficient manner to prevent a leak. The overlay distance between the hose and the pipe, in combination with the pipe geometry, is too large. As a result, when the hose is press-fit onto the pipe, sufficient tolerance is not available to allow the hose to expand. This could lead to cracks in the hose which, over time, could allow the hose to leak.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: If a leak develops, oil could contact the rear wheel, affecting handling and

control of the motorcycle, and increase the risk of a crash.

Description of the Cause: NR

Identification of Any Warning The rider may notice one or more of the following conditions:

that can Occur: - Smoke due to oil contacting the exhaust manifold

Odor of burnt oil

- Oil on the ground when parked

Supplier Identification:

Component Manufacturer

Name: METALLWERK BIEBIGHÄUSER GMBH

Address: Borsigstrasse 14

Leverkusen FOREIGN STATES 51381

Country: Germany

Chronology:

On July 19, 2019, BMW became aware of an incident in Japan involving a Model Year 2020 BMW S 1000 RR. The rider noticed smoke due to oil on the exhaust manifold. The rider alleged that the motorcycle did not experience adverse handling or control.

Nevertheless, BMW initiated a review based upon this incident. The supplier was contacted and the part was returned for analysis.

On September 13, 2019, BMW became aware of an incident in Germany involving a Model Year 2020 BMW S 1000 RR, in which it was also reported that oil had contacted the exhaust manifold and created smoke.

On September 23, 2019, BMW and the supplier conducted a joint review of this issue. The review concluded that the oil cooler hoses may not have been attached to the oil pipes in a sufficient manner to preclude a leak.

On September 27, 2019, BMW decided to conduct a voluntary safety recall.

BMW has not received any reports, nor is BMW otherwise aware of any accidents or injuries related to this issue.

Description of Remedy:

Description of Remedy Program: The oil cooler assembly, including hoses, will be replaced.

Owners will be notified by First Class mail and instructed to take their motorcycle to an authorized BMW motorcycle dealer to have the remedy performed for free. Owners who have replaced the brake hose at their own expense prior to the recall notification may be eligible for reimbursement according to BMW Group's reimbursement plan in

accordance with 49 CFR 573.13 and 49 CFR 577.11.

from Recalled Component:

How Remedy Component Differs Recall component – oil cooler assembly (8 356 820)

Identify How/When Recall Condition NR was Corrected in Production:

Recall Schedule:

Description of Recall Schedule: Notification to dealers is planned to begin and end on October 2, 2019.

Notification to owners is planned to begin and end on November 27,

2019.

Planned Dealer Notification Date: OCT 02, 2019 - OCT 02, 2019 Planned Owner Notification Date: NOV 27, 2019 - NOV 27, 2019

^{*} NR - Not Reported