

# Part 573 Safety Recall Report

# 19V-653

**Manufacturer Name :** BMW of North America, LLC**Submission Date :** SEP 12, 2019**NHTSA Recall No. :** 19V-653**Manufacturer Recall No. :** KOR**Manufacturer Information :**

Manufacturer Name : BMW of North America, LLC

Address : P.O. Box 1227

Westwood NJ 07675-1227

Company phone : 18005257417

**Population :**

Number of potentially involved : 7

Estimated percentage with defect : 1 %

**Vehicle Information :**

Vehicle 1 : 2020-2020 Toyota Supra

Vehicle Type : LIGHT VEHICLES

Body Style : 2-DOOR

Power Train : GAS

**Descriptive Information :** Approximately 7 vehicles contain a driver's safety belt guide loop mount that may not have been welded to specifications.

**Basis for recall population determination:** Supplier production information was used to identify the start and end date of potentially affected safety belt guide loop mounts which was then correlated with vehicle assembly information to determine the start date and the end date of potentially affected vehicles.

**Recall component difference to non-recall component:** Recall vehicles may not have the driver's safety belt guide loop mount welded to specifications.

Production Dates : JUN 19, 2019 - JUN 27, 2019

VIN Range 1 : Begin :

NR

End : NR

 Not sequential**Description of Defect :**

**Description of the Defect :** This safety recall involves the driver's safety belt guide loop mount which may not have been welded to specifications.

FMVSS 1 : NR

FMVSS 2 : NR

**Description of the Safety Risk :** If the driver's safety belt guide loop mount was not welded to specifications, then in a crash of sufficient severity, the mount could become damaged and may not restrain the driver as designed which would increase the risk of injury to the driver.

**Description of the Cause :** NR

Identification of Any Warning NR  
that can Occur :

## Supplier Identification :

### Component Manufacturer

Name : Hubert Schlieckmann GmbH  
Address : Remser Brook 12  
Marienfeld FOREIGN STATES 33428  
Country : Germany

## Chronology :

On June 26, 2019, BMW became aware at the assembly plant of potentially missing welding spots at the mount of the driver's safety belt guide loop on one vehicle. A vehicle hold was issued at the assembly plant for potentially affected vehicles, and a review was initiated to determine the root cause.

A review of supplier production records indicated that the supplier had inadvertently used inadequate parts for the safety belt mount welding tool. Supplier production records and vehicle assembly information was reviewed to determine the number and production range of potentially affected vehicles. Specifically, the review found that there may have been three (3) inadequate parts utilized and installed in vehicle series production.

In July and August, an engineering review and test program was conducted, including computer simulations and component and vehicle testing to evaluate the risk that might exist with a reduced number (10 vs. 13) of welding spots. The results indicated that, in a crash of sufficient severity, the safety belt guide loop mount could become damaged.

In August, vehicle shipment and sales records were reviewed to determine if potentially affected vehicles may have already been shipped and delivered

On September 5, 2019, it was decided to conduct a voluntary safety recall.

There have been no reports of any accidents or injuries related to this issue.

**Description of Remedy :**

Description of Remedy Program : The vehicles will be inspected and if a defective seat belt guide loop mount is found, the vehicle will be replaced.

Owners of all involved vehicles which have not already been inspected will be contacted by phone and instructed to take their vehicle to an authorized Toyota dealer to have the remedy performed for free. If Toyota is unable to reach any of the owners of the involved vehicles by phone, they will be notified by First Class mail by November 11, 2019. If this condition were to occur to a potentially affected vehicle prior to the recall, the remedy would be covered by the Toyota New Vehicle Limited Warranty program. Therefore, reimbursement for a pre-notification remedy re Part 573.13 and Part 577.11 is not necessary.

How Remedy Component Differs from Recalled Component : N/A as the issue involves welding spots

Identify How/When Recall Condition was Corrected in Production : NR

**Recall Schedule :**

Description of Recall Schedule : Notification to dealers is planned to begin and end on September 12, 2019.

Notification to owners is expected to begin on September 13, 2019, and end on November 11, 2019.

Planned Dealer Notification Date : SEP 12, 2019 - SEP 12, 2019

Planned Owner Notification Date : SEP 13, 2019 - NOV 11, 2019

\* NR - Not Reported