OMB Control No.: 2127-0004

Part 573 Safety Recall Report

19V-437

Manufacturer Name: Lakota Corporation

Submission Date: JUN 24, 2019 **NHTSA Recall No.:** 19V-437

Manufacturer Recall No.: NR



Manufacturer Information:

Manufacturer Name: Lakota Corporation

Address: PO Box 219

4 Stoutco Drive Bristol IN 46507

Company phone: 574-848-1636

Population:

Number of potentially involved : 371 Estimated percentage with defect : 100%

Vehicle Information:

Vehicle 1: 2018-2020 Lakota Colt

Vehicle Type: TRAILERS

Body Style : Power Train : NR

Descriptive Information: All 6 foot 9 inch wide Colt trailers built will be recalled and fixed. 8 wide Colts are

built differently and contain a steel axle carrier. 6 foot 9 inch wide Colts contain an

aluminum axle carrier. 371 trailers included in the recall.

Production Dates: MAY 05, 2017 - JUN 10, 2019

Description of Defect:

Description of the Defect: The aluminum axle carrier may not properly carry the weight of horses and

may begin to tear.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: Horse area floor may begin to ride on I beams. Cargo area may begin to lift..

Description of the Cause: Aluminum axle carrier not strong enough.

Identification of Any Warning Horse area wood floor planks nearest to side walls may begin to lift.

that can Occur:

Supplier Identification:

Component Manufacturer

Name: NR

Address: NR

NR

Country: NR

Chronology:

Dealer brought to our attention June 3, 2019 a torn I beam noticed when changing a tire. Engineering inspected photos and decided a change would be necessary. We are recalling all 6 foot 9 inch wide Colts built and will retrofit them with additional aluminum structure to prevent failure. In addition, inspection of existing structure and correction of any broken welds or replacement of any failed structure to be replaced.

Description of Remedy:

Description of Remedy Program: Additional aluminum structure will be added to prevent i beam failure. In

addition, inspection of existing structure and correction of any broken welds or replacement of any failed structure to be replaced. This will be

done at no charge to the customers.

How Remedy Component Differs Additional aluminum structure will be added to the trailers. In addition,

from Recalled Component: inspection of existing structure and correction of any broken welds or

replacement of any failed structure to be replaced.

Identify How/When Recall Condition Production retrofitted a trailer Friday. Currently working on prints,

was Corrected in Production: material list, and instructions for remedy.

Recall Schedule:

Description of Recall Schedule: We will inform dealers electronically this week and then mail to them

and retail owners ASAP.

Planned Dealer Notification Date : JUL 08, 2019 - JUL 12, 2019 Planned Owner Notification Date : JUL 08, 2019 - JUL 12, 2019

* NR - Not Reported