



U.S. Department of Transportation
**National Highway Traffic Safety
Administration**

1200 New Jersey Avenue SE
Washington, DC 20590

October 16, 2019

Ms. Helen Riehle
Safety Integrity and Recall Manager
BMW of North America, LLC
300 Chestnut Ridge Road
Woodcliff Lake, NJ 07677

NEF-150DM
19V-692

Subject: Transmission may Cause Rear Wheel to Lock up

Dear Ms. Riehle:

This letter serves to acknowledge BMW of North America, LLC's notification to the National Highway Traffic Safety Administration (NHTSA) of a safety recall which will be conducted pursuant to Federal law for the product(s) listed below. Please review the following information to ensure that it conforms to your records as this information is being made available to the public. If the information does not agree with your records, please contact us immediately to discuss your concerns.

Makes/Models/Model Years:

BMW/K 1600 GT/2017-2020
BMW/K 1600 GTL/2018-2020
BMW/K1600B/2018-2020

Mfr's Report Date: October 1, 2019

NHTSA Campaign Number: 19V-692

Components:

POWER TRAIN:MANUAL TRANSMISSION

Potential Number of Units Affected: 4,672

Problem Description:

BMW of North America, LLC (BMW) is recalling certain 2017-2020 K 1600 GT and 2018-2020 K 1600 GTL and K 1600 B motorcycles. Certain transmission parts may not have been produced to the appropriate hardness level. This could affect the function of the transmission, possibly causing double engagement of two gears and/or the damage of transmission parts.

Consequence:

Double gear engagement or transmission damage can cause the rear wheel to lock up, affecting the vehicle stability and increasing the risk of a crash.

Remedy:

BMW will notify owners, and dealers will replace the shift forks, the selector sleeve of 5th/6th gear and the gear wheel of 6th gear, free of charge. The recall is expected to begin October 17, 2019. Owners may contact BMW customer service at 1-800-525-7417.

Notes:

Owners may also contact the National Highway Traffic Safety Administration Vehicle Safety Hotline at 1-888-327-4236 (TTY 1-800-424-9153), or go to www.safercar.gov.

We have received BMW's draft owner notification letter and have approved it for distribution.

Please be reminded of the following requirements:

Copies of all notices, bulletins, dealer notifications, and other communications that relate to this recall, including a copy of the final owner notification letter and any subsequent owner follow-up notification letter(s), are required to be submitted to this office no later than 5 days after they are originally sent (if they are sent to more than one manufacturer, distributor, dealer, or purchaser/owner).

Please be reminded that under 49 U.S.C. § 30112(a)(3), it is illegal for a manufacturer, to sell, offer for sale, import, or introduce or deliver into interstate commerce, a motor vehicle or item of motor vehicle equipment that contains a safety defect once the manufacturer has notified NHTSA about that safety defect. This prohibition does not apply once the motor vehicle or motor vehicle equipment has been remedied according to the manufacturer's instructions.

As stated in Part 573.7, submission of the first of six consecutive quarterly status reports is required within one month after the close of the calendar quarter in which notification to purchasers occurs. Therefore, the first quarterly report will be due on, or before, 30 days after the close of the calendar quarter.

Your contact for this recall will be DeMara Magruder who may be reached by phone at (202) 366-8538, or by email at demara.magruder@dot.gov. We look forward to working with you.

Sincerely,



Joshua Neff
Chief, Recall Management Division
Office of Defects Investigations
Enforcement