



SOP QAAR 8930R1

FD-331 OCCC & FD-327 Tire Loading Decal Replacement

Department: 17
People Required: 1
Time to Complete: 20min
Date Created: Mar.6, 2018
Date Revised: Rev #:
Created by Initial: GK806 Verified:



Open the driver door and locate the yellow OCCC decal (near head) rest.
Warm the decal with a hair dryer or heat gun.

1



Use a solvent or similar adhesive remover with a plastic putty knife to scrape the decal off of the cab door pillar.
Start on the top corner and work towards the bottom.

2



Repeat the process on the Passenger side yellow OCCC decal.

3



Warm the FD-327 Tire Loading Decal.

4



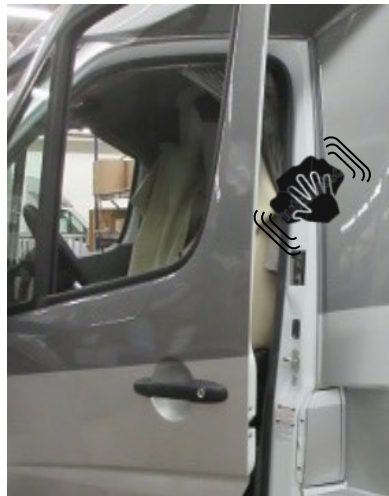
Use a solvent or similar adhesive remover with a plastic putty knife to scrape the decal off of the cab door pillar.
Start from the bottom and work towards the top.

5



Using a shop towel with solvent or adhesive remover, remove all residue.
There will be small 'VOID' markings left on the pillar from the FD-327 Tire Loading Decal, these will be covered by the new decal.

6



Clean all bonding surfaces with Methanol or Isopropyl alcohol and allow to dry.

7



Remove the wax paper and apply the new self-adhesive yellow OCCC decal on the inside top of each cab door pillar with a squeegee.

8



Remove the wax paper from the decal and apply the FD-327 Tire Loading Decal to the original location with a squeegee.

9