



Safety Notice

SN-663

DATE: 2/23/2018

REVISED:

TO: Owners, Users, Dealers, and Installers

Models Affected: XTPro56 & XTPro 60 Aerials

SUBJECT: Single Stick Control Adjustment

Issue:

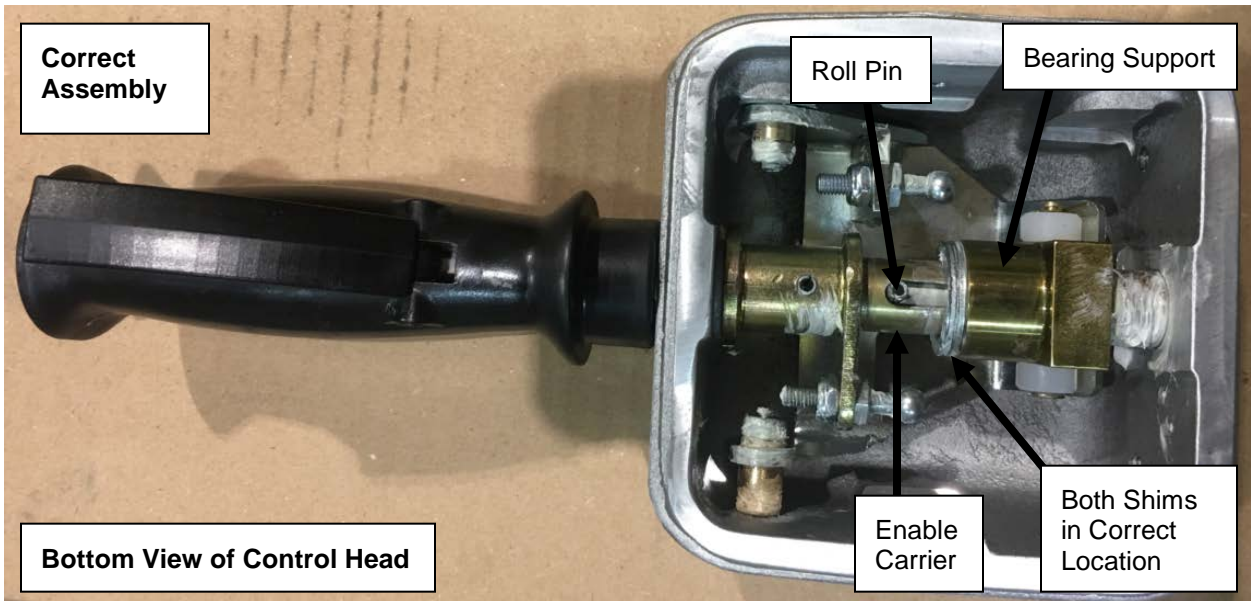
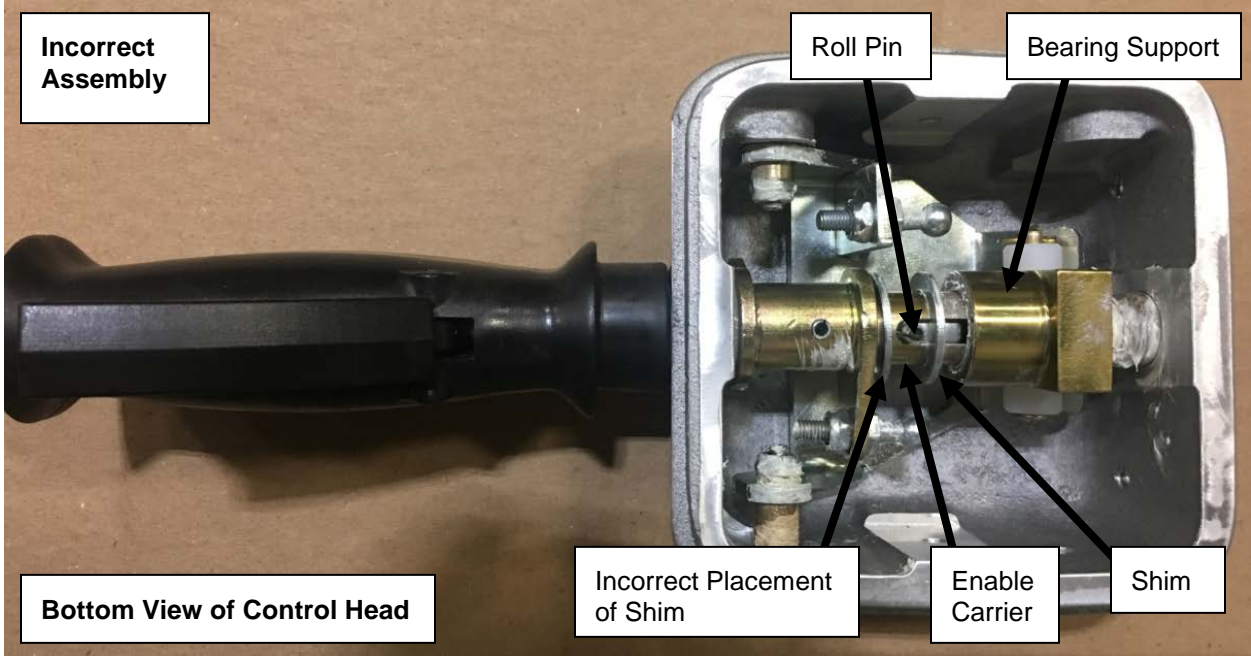
Some XTPro units may have upper control single stick enable trigger adjusted or assembled incorrectly. If the enable trigger is not adjusted correctly, the boom could function without depressing the enable trigger. **Inadvertent boom movement may occur if the single stick is operated without depressing the enable trigger.**

Action:

What the Owner must Do:

1. Terex recommends an operational check be performed within 30 days of receipt of this bulletin to determine if your unit has the enable trigger adjusted properly.
 - a. Position the unit to where the booms can articulate and rotate completely without obstructions.
 - b. Without depressing the enable trigger, move the single stick control in all positions, upper boom, lower boom, and rotation.
 - c. If the booms move without depressing the enable trigger, this bulletin applies. Refer to the maintenance manual for proper single stick adjustment instructions. Continue to step 2 and refer to continued use section until adjusted properly.
 - d. If the booms do not move without depressing the enable trigger, while operating from the upper controls, you can continue operation without restriction. Inspection for proper single stick assembly is required (step 2).
2. Terex recommends an inspection be performed at the next maintenance interval or within 90 days of receipt of this bulletin to determine if the single stick is assembled properly.
 - a. Remove the plastic cap and lower the boot over the single stick mechanism.
 - b. Inspect the position of the two shims on the enable carrier.
 - c. If only one shim is between the roll pin and bearing support, the single stick is assembled incorrectly. Contact your local TEREX dealer to arrange repair. The control head must be assembled properly to provide allowance for wear to attain rated boom speeds.
 - d. If both shims are between the roll pin and bearing support, the single stick is assembled properly. No further action is required for this bulletin. Continue to perform regular inspections and maintenance as stated in the manuals.
3. Verify the single stick enable trigger adjustment any time the assembly has been worked on by performing an operational check as described in 1. above.

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Continued Use:

All machine users and operators must be notified of the following requirements for continued use of affected machines:

1. Inform all users, operators, and supervisors to follow the procedure below to prevent inadvertent boom movement:
 - A) Press the emergency stop lever located at the upper controls to the stop position if the control should become snagged and moved without operator control.
2. Always follow all inspection and maintenance requirements as specified in the manuals.

What Terex will do:

Proper adjustment of the single stick control is described in the manual. Terex will provide field service kit Z1496 for units that have the enable trigger adjusted or assembled incorrectly at no cost to the owner.

Dealers and Installers: A letter is being sent to owners of affected units. If an owner contacts you about this bulletin; contact TEREX Utilities Warranty, at 1-844-837-3948, for further instructions.

Important: Some of the involved units may be in rental fleets. You are required to complete the recall service on these units before renting, or to inform the renters of affected units within 10 days of receipt of this bulletin.

Note to Owners: If the manufacturer or their dealer has failed or is unable to remedy the defect/noncompliance condition without charge or within a reasonable amount of time you can notify:

Administrator
National Highway Traffic Safety Administration
1200 New Jersey Avenue, SE, West Building
Washington, DC 20590

Or call the toll-free DOT auto Safety Hotline at 1-888-327-4236

Terex and local industry standards (e.g. ANSI, CSA) requires that the purchaser of a Terex unit report to Terex the model and serial number of each machine sold, as well as the name, address, and telephone number of the new owner, within 60 days of the sale. Use the Owner Update Form in the manual to update the owner status of any of your machines.

Terex, OSHA and local industry standards, also require that the manufacturer's bulletins be completed. It is your responsibility to communicate this important information to all machine owners and applicable branches. If you require additional copies of this or have any questions, please contact TEREX Utilities at 1-844-837-3948.