



SI B51 34 18
Body Equipment

January 2019
Technical Service

DELIVERY STOP & RECALL 18V-918: G05 SUN VISOR

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

This Service Information bulletin replaces SI B51 34 18 **dated December 2018**

What's New:

- Repair procedure added
- Warranty information added
- Parts information added

MODEL

G05 (X5)

SITUATION

BMW of North America, LLC is conducting a Voluntary Non-Compliance Recall (effective December 14, 2018) on Model Year 2019 BMW X5 SAV vehicles that have been produced from July 11 to October 30, 2018. The driver and/or passenger sun visor air bag warning label may not meet US Federal requirements.

AFFECTED VEHICLES

This Recall campaign involves 11 G05 X5s produced from July 11 to October 30, 2018.

Vehicles which require this Recall campaign to be completed will show it as "Open" when checked either in AIR, the "Service Menu" of DCSnet (Dealer Communication System) or with the Key Reader

CAUSE

Affected vehicles may have been produced with incorrect sun visors.



CORRECTION

Inspect the sun visor air bag warning label on both sun visors and replace if necessary.

PROCEDURE

1. Inspect the sun visor air bag warning label on both sun visors.

Are the air bag warning labels identical to the label shown below?

YES: No correction is required.

NO: Replace one or both sun visors for whichever sun visor is different than shown below.



UPDATE ! PARTS INFORMATION

Only replace sun visors that are not identical to the photo above.

| Part Number | Description | Quantity |
|--------------|-----------------|----------|
| Refer to ETK | Left sun visor | 1 |
| Refer to ETK | Right sun visor | 1 |

UPDATE ! WARRANTY INFORMATION

Reimbursement for this Recall will be via normal claim entry utilizing the following information:

| | | |
|---------------------|-------------------|--|
| Defect Code: | 0051470400 | |
|---------------------|-------------------|--|

Completion “before” the first vehicle delivery to a customer or the vehicle is already in the workshop

| Labor Operation: | Labor Allowance: | Description: |
|------------------|------------------|--|
| 00 67 740 | 3 FRU | Check both sun visors- No correction required (Plus Work) |
| Or: | | |
| 00 67 741 | 3 FRU | Check and replace both sun visors (Plus Work) |
| Or: | | |
| 00 67 742 | 3 FRU | Check and replace one sun visor (Plus Work) |

Or:

The vehicle arrives at your center and this Recall shows open (No other main work will be performed/claimed during this workshop visit)

| Labor Operation: | Labor Allowance: | Description: |
|------------------|------------------|--|
| 00 67 172 | 5 FRU | Check both sun visors- No correction required (Main Work) |
| Or: | | |

| | | |
|-----------|-------|--|
| 00 67 173 | 5 FRU | Check and replace both sun visors (Main Work) |
| Or: | | |
| 00 67 174 | 5 FRU | Check and replace one sun visor (Main Work) |

Posted: Tuesday, January 8, 2019

ATTACHMENTS

View PDF attachment [B513418 Recall Notice](#).

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NON-COMPLIANCE RECALL NOTICE

To: All Center Operators, Sales Managers, Service Manager, Parts Manager and Warranty Processor

RE: Delivery Stop & Recall 18V-918: G05 Sun Visor (B51 34 18)

BMW of North America, LLC is conducting a Voluntary Non-Compliance Recall (effective December 14, 2018) on Model Year 2019 BMW X5 SAV vehicles that have been produced from July 11 to October 30, 2018. The driver and/or passenger sun visor air bag warning label may not meet US Federal requirements.

Owners will be notified by First Class mail about the Recall and will be instructed to bring their vehicles in for a free repair when parts are available.

Please be reminded that it is a violation of federal law (The Safety Act) for you to sell, lease or deliver any new motor vehicle covered by this notification until the recall repair has been performed. This means that centers may not legally deliver new motor vehicles to consumers until they are fixed or use/sell replacement equipment/parts subject to this recall. Note also that substantial civil penalties apply to violations of the Safety Act.

Also, you should not sell, lease or deliver any Certified Pre-Owned or used vehicles subject to a safety recall until the repair is completed.

Please follow any special instructions that we provide to you for the return or disposition of recall parts.

We appreciate all your assistance with this Recall.