

SAFETY ADVISORY # 19-343

Raptor Outside Cook Top Propane Line

Keystone is conducting a voluntary RECALL notification campaign in accordance with the National Highway Transportation and Safety Act. It has been determined that the vehicles in the recall population may have a quick disconnect rubber propane line that is incorrectly routed allowing the grill to be stored with the fuel source on. The grill can be stored while the flame is still lit; storing the grill while the flame is lit can lead to an increased risk of fire and/or property damage.

Models Included: 2018-2019 Raptor Fifth Wheels: Models 421CK, 423

Serial Number Ranges: 2018 JR800273 - JR800912
2019 KR800000 - KR800452

Parts Required: 1 – KRV # 103593 - Hose - LP - 1/4" Thermoplastic - 60" - Oal - 3/8" M.SAE x QD (*This part may be ordered in bulk without a VIN*)

Tools Required: - Screw gun - Caulk Gun - Cutting Shears - Adjustable Wrenches

Note – Check serial number on Key Express to verify the campaign is open. Some vehicles were repaired before they left Keystone.

When performing warranty or recall service, please make certain that appropriate Personal Protective Equipment (PPE) is used.

The remedy is to remove propane line ran through floor for the outside kitchen grill and replace it with a propane line that runs through the compartment door opening. The grill must be disconnected from the propane supply before it can be placed in the stowed position.

REPAIR INSTRUCTIONS

Step 1

Locate the trailer on a level, flat, hard surface. Chock the wheels.



Step 2

Locate and open outside kitchen compartment door, Figure 1.

**Step 3**

Remove drawer left of the grill and extend grill past opening, see Figure 2. The grill does not need to be removed.

**Step 4**

Remove flare fitting from stove, using back-up wrenches, and remove P-clamp, Figure 3.

Step 5

To remove the hose it will need to be cut as the fittings will not fit through the floor opening. Cut the hose and pull it out, then seal the hole.

Step 6

Install new hose to grill using wrenches and install P-clamp allowing the hose to run through the compartment door opening and attaching to the quick disconnect propane gas valve under the slide out room. See Figure 4.

Step 7

Perform a timed pressure drop test to assure there are no leaks and stow hose behind grill before closing.

WARRANTY REIMBURSEMENT

Submit the claim on Key Express using **Flat Rate Code # 7134342B**

In the Complaint section note: Safety Advisory # 19-343

In the Cause section note: Safety Advisory # 19-343

In the Correction section note: Replaced hose and routed through the compartment door opening.

The amount of time authorized for this repair is **0.7 hour**.

PARTS DISPOSITION

No return parts.

Please call Keystone RV Customer Service at **(866) 273-1452** if you have any questions.